Customer P/O: T185

Open Date: 03/05/2025

Completion Date: 03/25/2025

Add User: jglover

Salesperson: house

the trans back up and almost got it slid in place and we couldnt get it in the main shaft bearing so we dropped it again and found that the clutch slid out of place so I pulled the clutch again and prepped it too be put back in place. started stabbing trans with braxton, faught trying to get trans to line up straight. once we finally got clutch fork around the throw out bearing, couldnt get input shaft to go in the pilot bearing. after fighting it for a while, pulled trans out and found that the clutch disc had fallen and was not lined up. removed the crease lines on trans and slid trans out from under unit. installed clutch jack and removed clutch from unit. will install clutch and stab trans on monday. Reinstalled clutch on clutch jack and got it lined up. installed all clutch bolts hand tight. tightened all bolts. removed clutch jack and torqued all clutch bolts to 60NM. got trans lined up and tried to stap tans. faught for a while and finally got trans to slide into clutch. installed all bell housing bolts and tightened to spec. removed trans jack. removed oil cooler fitting from old trans and installed on new one. installed both oil cooler lines and tightened. installed new trans temp sensor. installed shift tower base with new gasket. bolted down oil cooler. hooked up all connectors to trans. Installed all air lines. installed rest of shift tower and tightened. installed clutch linkage and set pedal free play. installed all connectors. started cleaning PTO out and was found metal from pto so replaced it also .

Supp.	Part	Description / Ref Number	U/M	Quantity
LOCAL	033_CS8S-U6807-A3KX	MUNCIE - PTO	Each	1.0
PACAR	06-00715	LEVER-CLUTCH SHAFT	EA	1.0
PACAR	06-01093	SHAFT-CLUTCH P123	EA	1.0
PACAR	128C20	BUSHING-RELEASE SHAFT	EA	2.0
CAT	1425868	SEAL GP-CSHF	PC	1.0
PACAR	21-635P	SWITCH-BACKUP LAMP	EA	1.0
SPCER	250-70-18X	KIT-BEARING RETAINER	EA	1.0
LOCAL	2833	40WT/QT	EA	17.0
LOCAL	2833CHUCK	FTG	EA	1.0
LOCAL	2833CHUCK	FTG	EA	-1.0
EATOX	308925-25	EP 15.5, 2050 TORQ, VCT DAMPER, 7-SPRING	EA	1.0
PACAR	35P15-2	GASKET-HOUSING MOUNT,.020	EA	3.0
WELER	RTL018918BPHWELCR	TRANSMISSION-REMAN, HALO W/INT PUMP	EA	-1.0
PACAR	6306LLUA1C3NTN	BEARING	EA	1.0
PACAR	6306LLUA1C3NTN	BEARING	EA	-1.0
PACAR	A6918	VALVE	EA	1.0
PACAR	CB313SP	BRAKE-CLUTCH, 2" LOCKING, HINGED	EA	1.0
PACAR	CS106C1498	SHAFT-CROSS, CLUTCH	EA	1.0
PACAR	CT05512	TIE-CABLE 120LB, 15.25" BLK	EA	7.0
PACAX	EC50PLS	CLAMP-EXHAUST WB PREFRMD 5" SS	EA	5.0
PACAR	EF5024S	PIPE-EXHAUST FLEX 5"X24" 304SS 18G	EA	2.0
FNST	FG2409	SLEEVE-CO	EA	1.0
FNST	FG2409	SLEEVE-CO	EA	1.0

** Se

** *Reprint* **
Invoice: **07W701284**
Date / Hour: 11/9/2023 2:00:39PM
Repair Order: 701284
Customer: 3585000

Branch: Great Bend
Total Invoice: $3,227.80
Billing Service

Customer P/O:
Add User: gtracy

Salesperson: house

Unit Number: 185
Type: Class 8

Model Year: 2007
VIN: 1XPADBEX37D693884

Make/Model: Peterbilt 357
Meter: 951771 Miles

Task: 1 40-000000 Engine - Power Plant System **Department: Service**

Complaint: LOW POWER / PYROMETER GUAGE - NOT REGISTERING TEMP. (BROKEN WIRE) - ADVISE

Correction: 11/2/2023 4:50:05 PM 902 Bring truck into shop. No check engine light on. Removed fuel filters and found signs of suction fuel line coming apart. Replace fuel filters with CAT filters. Check air filters, remove upper mirror brace, loosen mirror and swing away to get air filters out. Filters very dirty. Replace filters and reinstall mirrors. Told customer would supply all filters. Remove new air filters, return to parts. Customer showed up with fuel filters only. Told to use our air filters. Go back to parts and get air filters and reinstall. Told to replace suction lines. Remove old lines, build new lines and install. Get truck started and let fast idle. Check pyro stinger and found wire had been repaired and corroded. Get new stinger and try to remove old. Soaked with WD-40 and kept trying until it came lose.
11/3/2023 9:35:44 AM 898 Removed and replaced the pyrometer sensor in the turbo outlet pipe.
11/6/2023 9:13:54 AM 898 Took truck on test drive. Engine had power and no fault codes came back active. Everything is good at this time.

Supp.	Part	Description / Ref Number
CAT	1R0749	FILTER AS FU
CAT	2568753	FILTER AS SE
CAT	2568753	FILTER AS SE
PACAR	5-032PDC	LOOM-CABLE CNVLTD NYL 1"X
FNST	725-10-10SDYC	FITTING-R
FLEET	AF25247FLG	FILTER-AIR
FLEET	AF25247FLG	FILTER-AIR
FLEET	AF25247FLG	FILTER-AIR
PACAR	CT03317	TIE-CABLE
PACAR	CT05512	TIE-CABLE 120LB, 15.25" BLK
PPL	HE3040	HOSE-HYDR
PACAR	Q21-1035	SENSOR-EXHAUST PYROMETER
	EPA Fee	EPA Fee

Task 1 Su

TK185

Task: 2 13-110000 Brakes - Anti-Lock System - Diagnose

Complaint: ABS LIGHT ON - ADVISE

Correction: 11/3/2023 5:08:19 PM 898 Diagnosed the defective speed sensor, removed and replaced the left front steer wheel speed sensor then test drove to check operation. All okay at this time.

Supp.	Part	Description / Ref Number
PACAR	CT03317	TIE-CABLE
PACAR	K181267BXW	WS-24 WHEEL SPEED SENSOR 64.4 STRAIGHT

** Reprint **
Invoice: 07W702491
Date / Hour: 8/30/2024 2:56:23PM
Repair Order: 702491
Customer: 3585000
Branch: Great Bend
Total Invoice: $4,427.28
Billing Service

Customer P/O:
Add User: jglover

Open Date: 08/23/2024 Completion Date: 08/28/2024
Salesperson: house

PACAR	DLP1240B	DRAGLINK 12.4 PACCAR	EA	1.0
M&M	HWU10364	PIN-COTTE	EA	2.0
PACAR	UBK78-4011	UBOLT- G8 SR, 7/8 X 4 X 11	KT	2.0

Task 3 Subtotals

REPRINT

Detail Tax Info:

Sales Tax	$308.88
Total:	$308.88

Tot
Tota
Total Shop S
Invoice S
T
Total Invoice: $4,427.28

Invoice: **07W703282.02**
Date / Hour: 4/11/2025 1:17:55PM
Repair Order: 703282
Customer: 3585000
Branch: Great Bend
Total Invoice: $16,605.36
Billing Service

Customer P/O: T185
Open Date: 03/05/2025
Completion Date: 03/25/2025
Add User: jglover
Salesperson: house

FNST	FG6282	FITTING-S	EA	2.0
PPL	HE3027	HOSE-HYDR	FT	7.0
PACAR	K3762	KIT-CLUTCH INSTALL	EA	1.0
	LOYALTY CARD: Y234378 YR DISC: 20.0			
PACAR	Q21-1002	SENDER-TEMPERATURE	EA	1.0
WELER	RTL018918BPHWEL	TRANSMISSION-REMAN, HALO W/INT PUMP	EA	1.0
WELER	RTL018918BPHWELCR	TRANSMISSION-REMAN, HALO W/INT PUMP	EA	1.0
	Flywheel	Flywheel Resurfacing		1.0
	KS Freight	Kansas Freight		1.0
	PB Coupon	CUSTOMER LOYALTY COUPON M25JANMAR7250		-1.0
	PB Coupon	CUSTOMER LOYALTY COUPON M25MAR7379		-5.0

Task 1 Subtotals
Parts:
Core Chg:
Core Ret:
Labor:
Miscellaneous:
Task 1 S

Task: 2 Decisiv CUSTOMER VEHICLE INSPECTION
Complaint: COURTESY INSPECTION
Correction: Inspection was preformed all good at this time

Supp.	Part	Description / Ref Number	U/M	Quantity
	PB Coupon	CUSTOMER LOYALTY COUPON		-1.0
032625-VAN4A				

Task 2 Subtotals
Miscel
Task 2 S

Total Parts: $10,786.85
Total Core Charge:

Add User: jglover

Unit Number: 185
Type: Class 8

Model Year: 2007
VIN: 1XPADBEX37D693884

Make/Model: Peterbilt 357
Meter: 990728 Miles
ECM Reading: 24042

Task: 1 45-000000 Engine System **Department: Service**

Complaint: CUSTOMER STATES TRUCK HAS A LOSS OF POWER WHEN CLIMBING HILLS UNDER A LOAD, JAKE BRAKE HAVE RANDOMLY STOPPED WORKING ALONG WITH CRUSIE, THERE IS NO SET CEL - CHECK AND ADVISE

Correction: Hook up to truck and wit for laptop to boot up, gave up
Trouble shoot compliant No jakes No cruise low power check for faults, check status on jake and cruise switch perform VVA actuator test and injector cutout test
Get lap top re-booted and check code and switch position. Found NO brake signal on application for jake or cruise. No brake lights. Remove lower kick panel and check brake switch, jump wires and no brake lights. Found blown fuse for brake lights, replaced and have brake lights, cruise disengages with brake. Back out side and run VVA test and cylinder cutout test for driver complaint of intermittent power. Passed both. Have Gabe test drive and confirm repairs on jake and cruise

Supp.	Part	Description / Ref Number	U/M	Quar
PACAR	S291203	SENSOR-COOLANT LEVEL W/ALL COOLANT TYPES	EA	

Task 1 Subtotals

Task: 2 Decisiv CUSTOMER VEHICLE INSPECTION

Complaint: Peterbilt Courtesy Inspection

Correction: Perform CVI

Task 2 Subtotals

Task: 3 11-010003 Front Axle - Non Driven - Repair

Complaint: CUSTOMER REQUEST TO PERFORM ALIGNMENT ON STEER AND PUSH AXLE - ADVSIE

Correction: Test drove truck. Checked steering and suspension parts. Made list of all things found. Checked air ride height. OK. Checked if rear axles centered to the frame. OK. Checked torque on steer axle U bolts. Didnt tighten up. Need replaced.
Set up and checked rear axle alignment. Corrected rear axle 1/32 shim to the right. Had to heat up hanger and nuts to get the bolts loose on the left rear hanger to make the adjustment. Replaced the bolts and the nuts. Bolts were ate up bad with rust. Then corrected front driver 1/8 shim to the left.
Aligned pusher axle. Had to adjust the left side first. Then had to adjust right side to get it aligned. Replaced the two bolts on hanger that hold the torque rod to the hanger that were all rusted bad.
Scribed tires and put on gauges to check steer axle alignment. Camber and caster were ok. Corrected toe from 3/32 in to 1/16 in. Replaced U bolts on both sides on steer axle because they were loose and wouldn't tighten up. Torqued the U bolts. Put retorque sticker in the window. Replaced the drag link. Torqued the nuts on the drag link and put in cotter pins .Greased the drag link. Test drove. Pulled the steering wheel because it wasn't straight and repositioned it. Test drove again to check it.

Supp.	Part	Description / Ref Number	U/M
FASTENAL	15326	BOLT	BG
M&M	D8500-5535	NUT-HEX S	EA

Customer P/O:

Add User: jglover

Open Date: 08/23/2024

Salespe

PACAR	DLP1240B	DRAGLINK 12.4 PACCAR	EA
M&M	HWU10364	PIN-COTTE	EA
PACAR	UBK78-4011	UBOLT- G8 SR, 7/8 X 4 X 11	KT

Task 3 Subtotals

REPRIN

Detail Tax Info:

Sales Tax $308.88

Total: $308.88

Total Invoice: $4,427.28

Payment Method Terms Due Date

Invoice

Date	Invoice #
10/17/2024	73373

PAID
10/18/2024

Ship To

P.O. Number	Due Date	Terms	Mileage
	10/17/2024		997872

Quantity	Description	Price Each	Amount
	TRUCK# 185 VIN# 1XPADBEX37D693884 PLATE# 85422 KANSAS 2007		
	SEG 1		
2.5	INSPECT 5TH WHEEL PLATE , 5TH WHEEL IS OUT OF ADJUSTMENT AND STILL LOOSE 5TH WHEEL PLATE NEEDS REPLACED.		
1	5TH WHEEL		
1	BRACKET PIN AND BUSHING		
1	LITHIUM GREASE 14 OZ		
1	GLOSS BLACK SPRAY PAINT		
	SEG 2		
1.5	AIR LINES AND 7 WAY		
1	7 Way Receptacle		
1	15' WITH 40" LEADS RED AIRLINE		
1	15' WITH 40" LEADS BLUE AIRLINE		
1	AXLE SPRING ASSY		
1	SNAP LINK		
1	SHOP SUPPLIES		
	Card processing Fee		
	Sales Tax		
	TK185		

Total $2,748.73



Bill To:

Shop: (620) 793-8137

Customer P/O: T185

Add User: jglover

Open Date: 03/05/2025

Completion Date: 03/25/2025

Salesperson: house



Total Invoice: $16,605.36



[redacted]

Customer P/O:

Open Date: 11/02/2023 Completion Date: 11/06/2023

Add User: gtracy

Salesperson: house

Task 2 Subtotals

[redacted]

Detail Tax Info:

Sales Tax $225.20

Total: $225.20

REPRINT

[redacted]

Total Invoice: $3,227.80

[redacted]

DISCLAIMER OF WARRANTIES

The seller, GTG PETERBILT OF KANSAS, hereby expressly disclaims all warranties, either express or implies, including any implied warranty of merchantability or fitness for a particular purpose, and GTG PETERBILT OF KANSAS neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of this/these item/items. This in no way changes the manufacturer's warranty.