

INVOICE 11W205640

FH6425

Sold To:				Ship To:			
Account No.	Starting Date	Ending Date	P.O. Number	Service Tag	Tax ID	Salesperson	
164548	4/30/2026 1:53 PM	6/11/2026 1:53 PM					
Make	Model		Year	Serial Number		Stock Number	
Promised	Deliver?	Usage Type 1	Usage 1	Usage Type 2	Usage 2	Invoice Type	Store
	No		0.0000		0.0000	Final	WA
Qty	B/O	Taxable	Description	Price		Amount	
Customer-MOTOR FUEL SYSTEM				Segment 1 Total:		\$3267.21	

LOOSE MOTOR

REPLACING NEW FUEL SYSTEM OFF OF MOTOR AND PUTTING OLD MECH FUEL SYSTEM ON-PUMP, INJECTORS.ECT

Complaint: Customer requests the fuel system be swapped

Cause: Old engine has a mechanical fuel system; new engine has an electric fuel system.

Correction: Informed the customer that this has never been done before and we have no idea if it will work and actually run correctly, customer gave the go ahead. Removed the tamper cover for the injection pump nut, removed the nut, removed the bolts holding the injection pump in place, and removed the injection pump. Removed the injector return lines, removed the valve cover, removed the injectors, cleaned the injector holes, installed new o rings on the injectors, installed the mechanical injectors, and torqued the bolts to spec. Removed the flywheel, removed the starter, removed the rear cover, removed the rocker shaft, removed the push rods, installed the tappet holders, lifted the tappets out of the way, timed the engine, removed the cam shaft. Removed the rear housing, cleaned the surfaces and washed the rear cover from the other engine, installed the old rear cover, installed the camshaft from the other engine, timed the engine, removed the tappet holders and installed the pushrods, installed the rocker shaft assembly, torqued to spec, set the valve lash. Installed the valve cover. Timed the mechanical injection pump and installed, torqued the nuts to spec. Installed the drive gear and torqued to spec. Installed the rear cover, and torqued to spec, installed the new rear main, Installed the flywheel and torqued the bolts to spec. Routed and installed the injector fuel return lines, cleaned and installed the injector lines, verified all is torqued to spec. Installed the gear pump, installed the starter. Set the loose parts on a pallet, removed the engine ecu which is not needed, inspected for a spot to mount the fuel filter, but was unable to locate one, customer will need to relocate at his discretion. Waiting to see if the customer wants to pay the extra time to have us attempt to start the engine.

1	320/03029 - OIL SEAL.REAR F/WHEEL HUB (bla
4	320/06524 - 'SEAL.FUEL INJECTOR'
1	320/06519 - 'SEAL - F.I.P.'
1	MC38655 - 50ML LOCTITE 515 GASKET MAKER - Bin: 4CHEM
	Total Labor
1.00	Consumables & Gov Compliance
1.00	FREIGHT IN

Payment Type	Deposit	Check No.	Date	Amount
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** THANK YOU FOR YOUR BUSINESS **
 Parts being returned must be in new, saleable condition and accompanied with this invoice.
 A restocking fee may apply. View our return policy for complete details.

*Designates Tax Applied to This Item

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6/11/2026 1:53:10 PM