

ENGINE REBUILD SHEET

COMPLAINT: OVERHEATING AND STOPPED.

CAUSE: PLUGGED RADIATOR.

CORRECTION: DRAINED COOLANT, REMOVED LINES AND HOSES, ROCKER COVERS, INJECTOR WIRES, BREATHER TUBES, ROCKERS, INJECTORS AND HEADS. DRAINED OIL, REMOVED PAN AND ALL CYLINDER KITS. CLEANED HEADS AND CHECKED FOR CRACKS, REMOVED MANIFOLDS AND AIR BOX COVERS. STEAM CLEANED BLOCK, REMOVED RODS AND CLEANED THEM AND ALL PARTS. INSTALLED MAIN BEARINGS AND TORQUED TO SPECS. SWAPPED OVER ALL FITTINGS TO BE REUSED TO THE NEW HEADS, ASSEMBLED 8 NEW CYLINDER KITS AND INSTALLED THEM. INSTALLED NEW HEADS, NEW RIGHT BANK EXHAUST MANIFOLD, NEW TURBO, INJECTORS, ENGINE OVERHEAD, OIL PICKUP TUBE, OIL REGULATOR AND RELIEF VALVES, OIL PAN, FUEL LINES, T-STATS IN HOUSING, REMOVED AND INSTALLED NEW RADIATOR. INSTALLED ALL OTHER ITEMS REMOVED FOR THE REPAIRS. ADJUSTED VALVES, INJECTORS AND JAKES. FILLED CRANKCASE WITH NEW OIL AND FILLED COOLING SYSTEM. PRIMED FUEL SYSTEM AND STARTED UNIT. DRILLED AND TAPPED NEW MANIFOLD FOR PYROMETER AND INSTALLED IT. INSTALLED DRIVELINE THAT HAD BEEN REMOVED FOR TOW IN. CHECKED ALL FLUID LEVELS AND TOPPED THEM OFF AS NEEDED. HAD TO REPLACE JUMPER HOSE FROM INTAKE MANIFOLD TO TURBO BOOST SENSOR, IT WAS CRACKED. STARTED UNIT AND TEST DROVE. ENGINE PERFORMANCE WAS NORMAL, ECM PARAMETERS WERE WITHIN SPECS. ENGINE TEMP WAS STABLE AT 192, OIL PRESSURE GAUGE ON DASH READS 7PSI LOWER THAN DDEC. COOLANT TEMP IS 5 DEGREES HIGHER THAN DDEC. CHECKED UNIT FOR LEAKS AND RECHECKED FLUID LEVELS.

	AEROSOL	.0000	.00
5148373	BOLT	.0000	.00
BM24148-1	CLAMP, HOSE/TUBING,	.0000	.00
BM24170	CLAMP, HOSE/TUBING,	.0000	.00
R23504272A	COMPLETE HEAD 8V92TA.MFR:DDC	.0000	.00
	4-92 4-V AIR-TO-AIR	.0000	.00
23530411	ELEMENT	.0000	.00
23530707	ELEMENT	.0000	.00
2020PM-OR	ELEMENT, PRIMARY FUEL FILTER	.0000	.00
HAZMAT	ENVIRONMENTAL FEES	.0000	.00
23512138	GAL 6/CS CLT	.0000	.00
23512138	GAL 6/CS CLT	.0000	.00
5117242	GASKET	.0000	.00

Total Amount Continued

Total Tax Continued

Total Invoice Continued

ASSIGNOR
SC 00000

5117269	GASKET	.0000	.00
23502937	GASKET	.0000	.00
8923791	GASKET,AIRBOX,8V71,LARGE	.0000	.00
8923792	GASKET,AIRBOX,8V71,SMALL	.0000	.00
5117231	GASKET,OIL PAN 8V92	.0000	.00
	GASKET,VALVE COVER,8V71	.0000	.00
5148501	INSERT: DDC	.0000	.00
23524343	KIT CYL	.0000	.00
5199674	KIT,GASKET MFR: DDC	.0000	.00
5100756	MANIFOLD RB	.0000	.00
5117005	PLATE, THRUST MFR: DDC	.0000	.00
1332	SEAL RING	.0000	.00
5119973	SEAL RING	.0000	.00
8928676	SEAL RING	.0000	.00
5132155	SEAL,THERM,V71.5.2060	.0000	.00
5149565	SET,SHELL STANDARD	.0000	.00
5149572	SHELL,BEARING	.0000	.00
SHSVO	SHIPPING	.0000	.00
	SHIPPING	.0000	.00
	SHIPPING	.0000	.00
FREIGHTR	SHIPPING	.0000	.00
	SHIPPING	.0000	.00
	SHIPPING 23502937	.0000	.00
SUPS	SHOP SUPPLIES	.0000	.00
23532437	THERM ASM180	.0000	.00
R23508800	TURBOCHARGER	.0000	.00
C23508800	TURBOCHARGER CORE	.0000	.00
8922740	VALVE	.0000	.00
23512701	1 GAL 1240D	.0000	.00
	HANDLING CHARGE	.0000	.00

PARTS FLAT RATE :

Total Amount	Continued
Total Tax	Continued
Total Invoice	Continued

NO. 10000
10/01/94

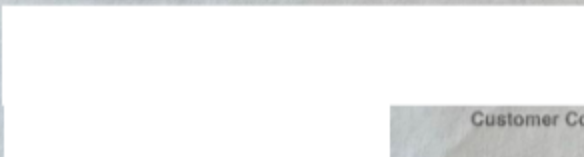
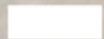


FLAT RATE (LABOR)

.0000

.00

LABOR SUBTOTAL :



Customer Copy

Total Amount



Total Tax

Total Invoice

13,772.26

RECEIVED
8/27/2006