

SERVICE INVOICE

HRS PIN/EIN
43680E 12085181
6726 1HTWHAATX8J664977

SEGMENT# 1 C DM001 NA 02/27/24 02/27/24

EVALUATE HYDROSTATIC PUMP REBUILD POSSIBILITY

COMPLAINT:

REPLACE HYDROSTATIC PUMP

REPLACE U-JOINTS ON FRONT OF TRUCK

REPLACE HYDRAULIC FILTERS AND DRAIN AND FILL HYDRUALIC OIL

CAUSE:

NO PRESSURE COMING FROM HYDROSTATIC PUMP AND PUMP IS
LEAKING OIL

CORRECTION:

REMOVED DRIVESHAFT FOR PUMP. FOUND PULLEY IS WOBBLING ON
PUMP. LOOSEN LOWER PUMP AND REMOVED BELT. REMOVED PULLEY
OFF PUMP. REPLACED U-JOINTS ON DRIVESHAFT. REMOVED
HDYRAULIC HOSES ON PUMP. REMOVED PUMP FROM UNIT. MATCHED UP
NEW PUMP TO OLD PUMP. REMOVED ALL FITTINGS ON OLD PUMP AND
INSTALLED ON NEW PUMP. DRAINED ALL THE HYDRAULIC OIL FROM
UNIT AND

REPLACED HYDRAULIC FILTERS, REFILLED HYDRAULIC OIL.

INSTALLED NEW PUMP, PULLEY AND BELT. ADJUSTED NEW BELT. HAD
TO REROUTE ALL THE HYDRAULIC HOSES SINCE THE NEW PUMP IS AN
UPDATED PUMP AND HOLES ON THE PUMP ARE IN DIFFERENT SPOTS.

AFTER PUMP WAS INSTALLED THE PRESSURES WERE NOT CORRECT.

HAD TO ADJUST PRESSURES. RAN HDYRAULIC PUMP AND VACUUM
COMPRESSOR. AUX ENGINE WOULD NOT START. TECH SPRAYED
STARTER FLUID AND UNIT STARTED AND CONTINUES TO START
EVERYTIME SINCE.

FILL UNIT WITH WATER AND TEST THE WATER SYSTEM.

ISO 32

ISO32 - BULK

44

ISO 32 HYDRAULIC OIL - PER GALLON

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	
008916	VAC-CON	43680E	12085181	
	V311SHA	6726	1HTWHAATX8J664977	
24MJ-24MB		FITTING		1 N
622-0102		PUMP HYDROSTATI		1
	PUMP HYDROSTATIC 125CC CCW			
640-0020		POWERBAND 2GR/5		1
	POWERBAND 2GR/5VX500 COG BELT			
641-0075		SHEAVE		1
643-0051		BUSHING C1035 S		1
	BUSHING C1035 STEEL W/125			
645-2115		U-JOINT KIT 141		2
	U-JOINT KIT 1410			

10210000

PARTS
LABOR
SEGMENT TOTAL==>

***** WORK ORDER TOTALS *****

PARTS
LABOR
SHOP SUPPLIES
SUB TOTAL==>
MANTENO SALES TAX
ON ACCOUNT

19461.66