

IN STORE PICKUP

Sold To _____ Ship via _____ Purchase Order _____
 P.S.T. Number _____ F.S.T. Number _____
 Salesperson
 BRM

STK#/FLEET#	Description	HRS	PIN/EIN	WARRANTY DATE	HRS
A00015	2018 GL S97 - D480		X RS97B0JHTV7145	05/01/21	
1362886	S97	773			
SEGMENT# 1 C 715	NA	12/30/24	03/28/25	02/28/25	

360 INSPECTION
 CORRECTION:

PERFORMED PM360 INSPECTION AND CONSULTED WITH CUSTOMER ON
 REPAIRS TO BE MADE

LABOR
 10100007 SEGMENT TOTAL==>

SEGMENT# 2 C 347 NA 12/30/24 03/28/25 02/28/25

360 REPAIRS
 CORRECTION:

- .PULLED ACCELERATOR ROLLS AND REPLACED LUGS AND BEARINGS
- .PULLED DISTRIBUTION AUGERS, REINSTALLED WITH NEW BEARINGS
- .REPLACED CLEAN GRAIN CHAIN, SPROCKETS, AND BEARINGS
- .PULLED CHOPPER TO REPLACE KNIVES AND BEARINGS
- .CHANGED ROTOR BEARING AT STOP SIGN
- .JACKED UP BOTH AXLES AND CHECKED FOR PLAY
- .REFLASHED SOFTWARE

ACP0039870	COMPOUND-T	RETAIL
		1
ACW1454290	BEARING-1.5	RETAIL
		1
ACX2910070	KIT, KNIFE	RETAIL
		12
ACX3028820	ELEVATOR CHAIN	RETAIL
		1
FRT	FREIGHT	1
163733	BEARING FL	RETAIL
		4

A00015 2018 GL S97 - D480 X RS97B0JHTV7145 05/01/21

1362886 S97 773

BEARING FLANGE

17789 BEARING FL RETAIL
2

BEARING FLANGE

700717212 BEARING CO RETAIL
6

BEARING COLLAR-1-1/4" ID

700736840 BEARING-31 RETAIL
5

BEARING-31.75MM ID X 72M

70539158 BEARING RETAIL
1

BEARING

70931942 NUT/PUSH 3/8 RETAIL
24

NUT/PUSH-ON (3/8")

71127313 BEARING FL RETAIL
14

BEARING FLANGE-1-1/4"

71192243 BEARING FL RETAIL
6

BEARING FLANGE-72MM

71306660 BALL BEARI RETAIL
7

BALL BEARING-31.75MM ID

71324336 TAPERED BU RETAIL
2 S

TAPERED BUSHING-1-1/4" I

71373688 SPROCKET-8 RETAIL
2

CONTINUED ON PAGE 03

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

A00015 2018 GL S97 - D480 X RS97B0JHTV7145 05/01/21

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SPROCKET-8T

71468939 OFFSET LIN RETAIL
2

71485630 LUG-525.3M RETAIL
30

LUG-525.3MM

7883374 HEX FLG HD RETAIL
90

HEX FLG HD BOLT-3/8"-16

PARTS

***** WORK ORDER TOTALS *****

PARTS

LABOR

SHOP SUPPLIES

CUSTOMER TOTAL

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A00015	2018 GL S97 - D480		X RS97B0JHTV7145	05/01/21	
1362886	S97	773			
SEGMENT# 1 C 697 NA		09/18/24	09/18/24	09/18/24	

RADIATOR

CORRECTION:

Removed shielding, fan, radiator hoses, and air to air hoses.

Removed the fan shroud and the air to air.

Unbolted and removed the radiator.

Moved studs to the new radiator, and put seals on it.

Reinstalled the radiator and air to air.

Put the hoses, fan and shielding back on.

Filled with antifreeze.

Ran machine to make sure it was topped off.

Customer went for about 10 minutes and machine overheated.

After inspecting the machine, found that the water pump was locked up.

Drained radiator out, and then removed the fan, and fan hub assembly.

Removed the bracket for the fan hub and then the water pump.

Moved over the hose connections to the new water pump.

Reinstalled, then put the brackets and fan back on.

Installed a new belt and refilled with antifreeze.

Started machine and let it run.

Waited around for the customer to cut with it, machine stayed cool.

ACP043352C	KIT,WATER PUMP	1
CC2825	COOLANT	20
FRT	FREIGHT	1
V685040873	MULTIRIBBE	1
71451749	RADIATOR	1

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1362886 S97

773

PARTS

LABOR

10100007

SEGMENT TOTAL==>

***** WORK ORDER TOTAL *

PARTS

LABOR

C-MILE 4500 DGE

SHOP SUPPLIES

CUSTOMER TOTAL

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STK#/FLEET#	Description	HRS	PIN/EIN	WARRANTY DATE	HRS
A00015	2018 GL S97 - D480	841	RS97B0JHTV7145	05/01/21	
1362886	S97	773			
SEGMENT# 1 C 833 NA		12/29/22	01/04/23	04/27/23	

PM360 INSPECTION

CORRECTION:

PERFORMED PM360 INSPECTION AND CONSULTED WITH COSTUMER ON REPAIRS TO BE MADE

LABOR

10100007

SEGMENT TOTAL==>

SEGMENT# 2 C 766 NA 12/29/22 01/04/23 04/27/23

360 REPAIRS

CORRECTION:

- .CUSTOMER WILL SERVICE MACHINE
- .CHANGED OIL IN ROTOR GEAR BOX
- .CHECKED PLAY IN FINAL DRIVES, AND CHECKED OIL LEVEL
- .CHECKED OIL LEVEL IN TRANSMISSION (NEEDS 821 HYD. OIL ADDED)
- .CHANGED DEF FILTER
- .CHANGED DEF MODULE (UNDER EMISSIONS WARRANTY)
- .REPLACED BIN FILL AUGER AND BEARINGS
- .REPLACED REAR FEED CHAIN, SPROCKETS, AND BEARINGS
- .REPLACED REAR DRUM BEARINGS
- .PULLED 1/2 LINKS ON FRONT FEED CHAIN, AND ADJUSTED
- .TIGHTENED BOTH ELEVATOR CHAINS
- .PULLED MAINSHAFT AND COMPONENTS AND REPLACED BEARINGS
- .REPLACED SEPARATOR CLUTCH BEARINGS
- .PULLED PIVOT JACKSHAFT ASSEMBLY AND RESEALED VARIABLE SPEED
- .REPLACED PIVOT SHAFT BUSHING AT TORQUE LIMITER
- .PULLED CHOPPER AND REPLACED KNIVES AND BEARINGS
- .FIXED LEAK AT REAR HYD. FILTER

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- .TIGHTENED HYDRO BELT
- .REPLACED AC IDLER BEARING
- .REPLACED GAS STRUT ON LH SHIELD
- .CHANGED ROTOR SPEED SENSOR
- .GREASED UNIT AND TESTED

NEXT YR FOR 2024 WILL BE LOOKING AT
ACCELERATOR ROLL BEARINGS (LUGS?)

FRONT FEEDCHAIN
BIN FLOOR AUGER
ELEVATOR CHAINS

ACP0417090	OIL-GEAR 75W90	RETAIL	2
ACP0594170	KIT,DEF FILTER	RETAIL	1
ACW1061400	TOP LOCK NUT-DI	RETAIL	12 N
ACW5240270	BEARING	RETAIL	1
ACX2910080	KNIFE	RETAIL	24
AG550191	3/8 LOCK WASHER	RETAIL	12
AG561770	HEX HEAD B	RETAIL	2
	HEX HEAD BOLT-1/4"-20NC		
FRT	FREIGHT		2
163733	BEARING FL	RETAIL	2

BEARING FLANGE

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
A00015	2018 GL S97 - D480	841	RS97B0JHTV7145	05/01/21	
1362886	S97	773			
31752	HEX LOCKNU				RETAIL 2
353691X1	HEX HEAD B				RETAIL 12
	HEX HEAD BOLT-3/8"-16 X				
391929X1	HEX HEAD B				RETAIL 12 N
700736840	BEARING-31				RETAIL 5
	BEARING-31.75MM ID X 72M				

LOCKNUT-3/8"-16, GR2B

70539158 BEARING RETAIL
2 N

BEARING

70905847 WOODRUFF K RETAIL
1

70920737 SETSCREW-1 RETAIL
8

SETSCREW-1/2"-13 X 1/2",

70923603 O-RING-4.7 RETAIL
1

O-RING-4.725" X .275"

70923651 O-RING-2.1 RETAIL
2

O-RING-2.1" X .210"

70923829 O-RING-2.6 RETAIL
1

O-RING-2.60" X .210"

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STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS

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70923854 O-RING-1.9 RETAIL
1

O-RING-1.975" X .210"

70923932 O-RING-5.4 RETAIL
1

O-RING-5.484" X .139"

70924146 O-RING-3.2 RETAIL
3

O-RING-3.225" ID X .210"

70924772 O-RING-4.3 RETAIL
1

O-RING-4.350" ID X .210"

70925919 O-RING-X 3 RETAIL
1

O-RING-X 3,53 X 36,69 MM

70929244 BACKUP RIN RETAIL
1

BACKUP RING-4.403" OD

70930414 BACKUP RIN RETAIL
2

BACKUP RING-3.273" OD

70933746 BACKUP RIN RETAIL
1

BACKUP RING-4.801 OD

BACKUP RIN RETAIL

PUSH ON NUT-1/2"

71127313 BEARING FL RETAIL
4

BEARING FLANGE-1-1/4"

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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
A00015	2018 GL S97 - D480	841	RS97B0JHTV7145	05/01/21	

1362886 S97 773

71130258 BEARING FL RETAIL
3

BEARING FLANGE-1-3/4" ID

71306660 BALL BEARI RETAIL
2

BALL BEARING-31.75MM ID

71308156 IDLER PULL RETAIL
1

IDLER PULLEY-8" DIA

71369211 BUSHING-1- RETAIL
2

BUSHING-1-3/8"ID X 1.531

71370121 SPACER-16 RETAIL
2

SPACER-16 X 24 X 13MM

71370496 STOP-163MM RETAIL
4

STOP-163MM OL

71370634 BEARING FL RETAIL
4

BEARING FLANGE-72 MM

71394665 SPROCKET-1 RETAIL
4

SPROCKET-13T

71398961 GAS SPRING RETAIL
2

GAS SPRING-800 N

71412355 WIRE HARNE RETAIL
1

WIRE HARNESS

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A00015	2018 GL S97 - D480	841	RS97B0JHTV7145	05/01/21	

1362886 S97 773

714360 BEARING FL RETAIL
2

BEARING FLANGE-100MM

71438940 BALL BEARING RETAIL

- ..

71441931	BEARING	1	297.27
		RETAIL	112.51
71450695	BEARING-44	1	95.63
		RETAIL	273.97
71469078	PIVOT BUSH	1	232.87
		RETAIL	20.90
71469079	SPACER	24 N	17.76
		RETAIL	8.09
71469690	AUGER,BIN FILL	24 N	6.88
		RETAIL	2128.79
71472868	SHIM-137MM	1	1809.47
		RETAIL	19.18
71472870	DRIVE SHAFT HUB	1 M	16.30
		RETAIL	393.45
71474556	BALL BEARI	1 N	334.43
		RETAIL	75.80
		2	64.43
	BALL BEARING		
71486836	REAR FEED CHAIN	1 M	2797.45
		RETAIL	3291.12
72614549	BALL BEARI	2	23.38
		RETAIL	27.51
	BALL BEARING-6208-C-2HRS		

PARTS

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1362886	S97	773			

LABOR

10100007 SEGMENT TOTAL==>

***** WORK ORDER TOTALS *****

PARTS

LABOR

SHOP SUPPLIES

CUSTOMER TOTAL 18946.26

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IN STORE PICKUP

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		Salesperson BRM

STK#/FLEET#	Description	HRS	PIN/EIN	WARRANTY DATE	HRS
A00015	2018 GL S97 - D480	1477	RS97B0JHTV7145	05/01/21	
1362886	S97	773			
SEGMENT# 1 C 833	NA	12/12/23	12/13/23	12/29/23	

360 INSPECTION
CORRECTION:

PERFORMED PM360 INSPECTION AND CONSULTED WITH CUSTOMER ON
REPAIRS TO BE MADE

10300007 LABOR
SEGMENT TOTAL==>

SEGMENT# 2 C 857	NA	12/12/23	12/15/23	12/29/23
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360 REPAIRS
CORRECTION:

FOUND FRONT FEED CHAIN NEEDED REPLACED. REMOVED FEEDHOUSE FROM MACHINE. DROPPED FRONT CHAIN. PULLED PIVOT SHAFT, AND REPLACED OLD SPROCKETS WITH NEW. REPLACED BEARINGS, AND REINSTALLED PIVOT SHAFT. REMOVED FRONT DRUM ASSEMBLY AND REPLACED BEARINGS. REPLACED LARGE RH SHEAVE BUSHINGS, PULLED IN NEW CHAIN, AND REINSTALLED FEEDHOUSE. REMOVED UNLOADER TUBE AND AUGER. REPLACED BIN FLOOR AUGER, WITH NEW BEARINGS. REINSTALLED UNLOADER TUBE. REPLACED CRACKED BRAKE FLUID RESERVOIR, AND BLED BRAKES. REPLACED REVERSING FAN POSITION SENSOR AND RECALIBRATED. IMPROVED ROTOR SPEED READOUT BY REPLACING SENSING WHEEL AT ROTOR, AND ADJUSTING SENSOR. TESTED FLASHERS AND THE WIRING. FOUND THE MAIN FUSE PANEL CURCUIT IS BAD. 12V GOING IN AT THAT CURCUIT, AND JUST A FEW COMING OUT. CHECKED OIL LEVELS IN TRANSMISSION AND FINAL DRIVES. CHANGED OIL IN ROTOR GEAR BOX CHANGED DEF FILTER

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INSTALLED BREATHER ON THE HYDRO COUPLER HOUSING

INSTALLED MOD FOR BIN FOLD ISSUE

GREASED AND TESTED

ACP0417090 OIL-GEAR 75W90 RETAIL 4

ACP0646960 SENSOR-2.094"LG RETAIL 1 N

AG553212 HEX HEAD B RETAIL 4

AG561770 HEX HEAD B RETAIL 2

V837079423 HEX HEAD BOLT-1/4"-20NC DEF FILTER RETAIL 1

Z51417 DEF FILTER BEARING FL RETAIL 1

112735W91 BEARING FLANGE-2.833" BRAKE RESE RETAIL 1

3010070X1 BRAKE RESERVOIR SPRING NUT-M6 Z RETAIL 1

31752 HEX LOCKNU RETAIL 2

700707139 WOODRUFF K RETAIL 1

700726173 WOODRUFF KEY-1/4" X 2 1/4" MACHINE SC RETAIL 1

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700736840 BEARING-31 RETAIL 2

BEARING-31.75MM ID X 72M

704858 1/2" TOPLCK NUT RETAIL 4

70920737 SETSCREW-1 RETAIL 8

SETSCREW-1/2"-13 X 1/2",

70922862 COUPLING-1 RETAIL 1

COUPLING-1/2" X 1/2"

					1	
		BUSHING-APPX 41.37 ID X				
71191275		THRUST WAS		RETAIL		
					3	
		THRUST WASHER				
71326342		HOSE ASSY-		RETAIL		
					1	
		HOSE ASSY-3/16 X 10"				
71354345		SPACER		RETAIL		
					4	
		SPACER				
71369211		BUSHING-1-		RETAIL		
					2	
		BUSHING-1-3/8"ID X 1.531				
71370634		BEARING FL		RETAIL		
					3	
		BEARING FLANGE-72 MM				
71394665		SPROCKET-1		RETAIL		
						CONTINUED ON PAGE 04
STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE		HRS
A00015	2018 GL S97 - D480	1477	RS97B0JHTV7145	05/01/21		
1362886	S97	773				
					4	
		SPROCKET-13T				
71409817		TOGGLE SWI		RETAIL		
					1	
71426587		AUGER, GRAIN BIN		RETAIL		
					1	
71452938		BEARING-34		RETAIL		
					3 S	
71486525		SENSOR WHEEL		RETAIL		
					1	
71486837		FEEDER CHAIN AS		RETAIL		
					1 N	
71487845		SPEED SENSOR		RETAIL		
					1	
71488643		CONVEYOR SHAFT		RETAIL		
					1	
7751605		BREATHER V		RETAIL		
					1	
79036472		BRAKE FLUID-DOT		RETAIL		
					1	
						PARTS
						LABOR
10300007				SEGMENT TOTAL==>		

LABOR
SHOP SUPPLIES
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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
A00015	2018 GL S97 - D480	1477	RS97B0JHTV7145	05/01/21	
1362886	S97	773			

A/R CHARGE

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BRM

Description

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A00015	2018 GL S97 - D480	686	RS97B0JHTV7145	05/01/21	
1362886	S97	298			

SEGMENT# 1 C 833 NA 12/06/21 05/05/22 01/31/22

PM360 INSPECTION

CORRECTION:

PERFORMED PM360 INSPECTION AND CONSULTED WITH CUSTOMER ON REPAIRS TO BE MADE

LABOR

10300007

SEGMENT TOTAL==>

SEGMENT# 2 C 697 NA 12/06/21 05/02/22 01/31/22

360 REPAIRS

CORRECTION:

- .CHANGE ENGINE FUEL FILTERS
- .CHANGED ENGINE AIR FILTER
- .CHANGED CAB FILTERS
- .CHANGED HYD. FILTERS
- .CHANGED DEF DILTER
- .CHANGED ROTOR GEAR BOX OIL
- .CHANGED TRANSMISSION OIL
- .CHANGE OIL IN BOTH FINAL DRIVES AND CHECKED FOR PLAY
- .PULLED ROTOR FOR INSPECTION
- .CHANGED ROTOR BEARING,AND CHECKED BALANCE
- .ADJUSTED FRONT FEED CHAIN
- .REMOVED 1/2 LINK FROM REAR FEED CHAIN AND ADJUSTED
- .REMOVED 1/2 LINK FROM CLEAN GRAIN CHAIN AND ADJUSTED
- .REMOVED 1/2 LINK FROM RETURN CHAIN AND ADJUSTED
- .ADJUSTED REVERSER CHAIN
- .REPLACED CHOPPER BELT
- .REPLACED ROTARY SCREEN BELT
- .REINSTALLED ROTOR,GREASED UNIT,AND TESTED

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.(CUSTOMER FLIPPED CHOPPER KNIVES,WILL CHANGE ENGINE OIL)

ACP0417090 OIL-GEAR 75W90 3

ACP0594170 KIT,DEF FILTER 1

V837091436 FUEL FILTER KIT 1

104309W91 ELEMENT 1

ELEMENT

70539158 BEARING 1

BEARING

70925919 O-RING-X 3 1

O-RING-X 3,53 X 36,69 MM

71367794 ELEMENT 1

ELEMENT

71396754 V-BELT 1

V-BELT

71409552 FILTER ELE 1

FILTER ELEMENT

71468247 CAB A/F,RECIRCU 1

71471278 FUEL ELEME 1

FUEL ELEMENT-30 MICRON

71471836 DRIVE BELT 1

DRIVE BELT-2HB X 4007MM

71484324 CAB A/F,FRESH 1

79014723P 80w90 36

79014728 GREASE 1

GREASE

79035450Q 821EXTEND LIFE 10

PARTS

LABOR

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SEGMENT TOTAL==>

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WARRANTY DATE

HRS

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***** WORK ORDER TOTALS *****

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Parts & Labor

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