

Make/Model	Serial Number	Meter	Equipment ID	Fleet Number
WIRTGEN W120	18100884	2014	172894	

610935-01

Complaints:

Replace primary belt and 2 rollers

Diagnostics:

Repair:

General Repairs

GO GET MACHINE
BRING IN SHOP
UNFOLD THE THE DISCHARGE CONVEYOR
WAS ABOUT TO UNHOOK THE HOSES AND HARNESS
THEY WERE COVERED IN GREASE
I TOOK MACHINE TO THE WASH BAY AND WASHED OFF THE THE GREASE
AND THEN WASH OFF ALL THE MILLINGS BEST I COULD
BRING MILL BACK IN
GET THE DISCHARGE CONVEYOR UNHOOKED FROM MACHINE
THEN BACK MACHINE IN MY BAY
GET PALLETS UNDER PRIMARY CONVEYOR
GET THE DRIVE MOTOR REMOVED
THEN UNHOOK BRACKETS ON SWING FRAME & MOVED OUT OF WAY
GET THE CRANE AND HOOK UP A CHAIN TO THE CRANE AND THEN THE PRIMARY CONVEYOR
GET THE LOWER HOLDER BRACKETS REMOVE
PULL WATER HOSE THROUGH FRAME
THEN REMOVE THE UPPER BRACKETS
THEN GO GET THE FORK LIFT
GET THE PRIMARY CONVEYOR REMOVED
GET THE SEALING RUBBER & BRACKETS REMOVED FROM CONVEYOR FRAME
GET THE CONVEYOR FRAME ON ITS SIDE
REMOVE THE ONE BAD ROLLER
THEN UNHOOK THE OTHE ROLLER ON ONE SIDE
REMOVE THE FRONT SIDE BRACKET
GET THE PRIMARY BELT REMOVED
TOOK PICTURES OF THE DRIVE PULLEY
IT AS RUBBER MISSING
TOOK PICTURES OF THE RUBBER HANGING UNDER MACHINE AND A SIDE ROLLER
WENT TO TALK TO THE CSA HE TALKED TO THE CUSTOMER
THEY SAID GO AHEAD AND CHANGE THEM
GET THE DRIVE PULLEY REMOVED
CHANGE THE LOCKED UP SIDE ROLLER
GET THE NEW BOTTOM ROLLER INSTALLED AFTER GOING TO GET THE NEW HARDWARE FOR IT SINCE THEY WERE MISSING
GOT THE NEW DRIVE PULLEY
INSTALLED NEW BEARING ON IT
THEN INSTALL THE NEW DRIVE PULLEY
INSTALL NEW BELT
HOOK UP THE 2 BUTTOM ROLLERS
GET THE FRONT BRACKET PUT BACK ON
GET THE CONVEYOR ROLLED BACK OVER
INSTALL THE SEALING RUBBER AND BRACKETS BACK ON
CHANGE OUT THE RUBBER THAT HANGS UNDER MACHINE
GET THE PRIMARY CONVEYOR BACK IN MACHINE
GET THE BRACKETS PUT BACK ON
GET THE MOTOR BACK ON THE DRIVE PULLEY
TIGHTEN UP CONVEYOR A LITTLE
GET THE WATER HOSE BACK THROUGH FRAME
GET THE BRACKETS BOLTED BACK UP ON SWING FRAME
GET THE MATERIAL TRANSFER RUBBER AND BRACKET BACK ON
MOVE MY PALLETS
PUT MACHINE OUTSIDE IN ROW

Part Number	Description	Quantity	Unit Price	Extended Price
410708	COTTER PIN-7/64X1	2		
453812	M12 FW	1		
4266	SCREW	1		
190358	DRIVE ROLLER	1		
158501	RETAINER SCREW M30X2	16		
2428651	SERVICE KIT ENGINE FILTERS	1		
2490307	INCLINED CONVEYOR BELT	1		
172347	SERVICE KIT HYDRAULIC FILTERS	1		
190448	SUPPORTING ROLLER CONVEYOR B650	1		
39994	WASHER	2		
2341067	BELT ROLLER	1		
19M8135	Cap Screw	2		
46115	HEXAGONAL NUT	2		
WX4221	SCREW	5		
54954	GUIDE ROLLER	1		
5800	WASHER	2		
2198006	BOTTOM PART SEALING HT22	16		
19M7389	Cap Screw	4		
5691	TENSIONER BEARING	1		
2481471	SEALING RUBBER	2		
108283	SCREW	2		
2197999	PLUG HT22 HT11	16		
2682808	PICK SUPPORT HT22 PLUS D20	16		
2432753	STRIP	2		
49571	SHACKLE	1		
Part Number	Description	Quantity	Ur	
HAUL-NOTAX	HAULING CHARGE - NOTAX	1		

Segment Summary:

610935-02

Complaints:

Replace secondary belt and 2 rollers

Diagnostics:

Repair:

FOLD UP CONVEYOR
TOOK MACHINE TO WASH BAY
CLEAN OFF ALL THE OIL AND GREASE OFF FROM COUPLERS
WASH OFF THE MILLINGS
UNFOLD CONVEYOR
WASH OFF THE CONVEYORS WHILE RUNNING THE CONVEYOR
BRING MACHINE BACK IN SHOP \
UNHOOK THE FOLDING DISCHARGE CONVEYOR
BACK MACHINE UP
TURN MACHINE AROUND
BACK IN TO MY BAY

MOVE CONVEYOR OVER
REMOVE THE RUBBER ON FRONT
THEN REMOVE THE TOP COVERS
THEN REMOVE THE CHUTE
REMOVE THE VCS SYSTEM
THEN REMOVE THE SIDE PANELS WITH THE SEALING RUBBER
GET THE DRIVE PULLEY AND MOTOR REMOVED
THEN REMOVE THE SUPPORTING ROLLERS
REMOVE THE REAR PULLEY
GET THE CONVEYOR BELT REMOVED
CHANGED OUT 1 BELT ROLLER & 2 SUPPORTING ROLLERS
GET NEW BELT AND INSTALL IT
GET THE SUPPORTING ROLLERS IN & CROSS TUBES
GET THE REAR PULLEY IN
GET THE DRIVE PULLEY AND MOTOR BACK IN
GET THE SIDE PANELS BACK ON
PUT THE TOP COVERS AND VCS BACK ON
GET THE REAR CHUTE BACK ON
INSTALL THE FRONT RUBBER
GET THE MACHINE HOOKED BACK UP ON CONVEYOR
GET THE WIRING & HYDRAULIC HOSES HOOKED BACK UP
RUN THE CONVEYOR & GET THE BELT TIGHTEN AND RUNNING IN THE MIDDLE OF THE PULLEYS
FOLD CONVEYOR
PARK MACHINE OUT IN ROW
CLEAN UP AREA

Part Number	Description	Quantity	Unit Price	Extended Price
51873	CONVEYOR BELT B600	1		
2341068	BELT ROLLER	1		

Segment Summary:

Complaints:

Weld the cracked conveyor brackets

Diagnostics:

Repair:

got the broken rackets
cleaned them up
straighten a couple of the brackets
clean up the frames where the brackets broke from frame
get the welder
weld the broken pieces back on frame
one of them i had to cut metal and then weld it on
clean up welds
then paint where i welded

Part Number	Description	Quantity	Unit Price	Extended Price
90120	SUPPORTING ROLLER CONVEYOR B600	2		
TY26101	BRAKE/CLUT	2		
5211	WASHER	3		
4180	SCREW	2		

Part Number	Description	Quantity	Unit Price	Extended Price
DISCOUNT	PARTS DISCOUNT ALLOWED	1		

Segment Summary:

Labor	OL&M	Misc	Parts	Subtotal
\$516.00	\$0.00	\$0.00		

610935-04

Complaints:

Diagnose why horn isn't working after customer replaced it

Diagnostics:

LOAD UP WIDOS
LOOKED UP WIRING DIAGRAM
LOOKED FOR THE FUSE # & AMP
OPEN UP THE ELECTRICAL CABINET
FOUND THAT THE FUSE WAS MISSING
WENT TO MY TOOL BOX AND GOT ONE OUT OF MY FUSE BOX
PUT THE FUSE IN SPOT F11
PUSH THE HORN BUTTON
COULD BEARLY HEAR IT
THERE ARE 2 HORNS ON THE MACHINE
I DIDN'T HEAR THAT ONE COME ON
HORN WAS INSTALLED UPSIDE DOWN AND FULL OF WATER
I MESSED WITH THE WIRING GOT IT TO WORK
I SWAPPED THE 2 HORNS AROUND
ONLY THE OLD ONE WILL WORK LOUDLY LIKE IT SHOULD
I PUT THE OLD HORN ON THE DISCHARGE CONVEYOR
QUOTE SENT TO PSSR BRIAN

Repair:

Misc Charges	Description	Quantity	Unit Price	Extended Price
Service Accessories	Service Accessories	1		

Segment Summary:

Order Summary:	
Total:	\$16,916.82

Terms & Conditions:

Payment Details:

Payment	Check#/Auth#/Override#	Credit card type	Credit card #	Signature	Amount
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EMV Invoice Details:

Received By: _____

Date: _____

Terms & Conditions: