



Service Order	Terms	Due Date	Authorizer	Customer PO	Service Writer	Unit #
2160	COD	11/				B77

Item	Description	Quantity	Rate	Amount
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**Complaint:** Transmission Failure

**Cause:** Customer request

Labor	<p><b>Correction:</b>  Transmission / Internal Gears &amp; Clutches / REMOVED CLUTCH INSPECTION COVER AND FOUND NO ISSUE WITH CLUTCH. REMOVED FILL PLUG FROM TRANSMISSION AND FOUND A SMALL AMOUNT OF METAL, REMOVED DRAIN PLUG AND FOUND NO OIL IN TRANSMISSION AND METAL CHUNKS ON DRAIN PLUG MAGNET. WILL NEED NEW TRANSMISSION. REMOVED RELEASE BEARING GREASE LINE, REMOVED DRIVELINE FROM BACK OF TRANSMISSION, 2 BOLTS STRIPPED OUT AND HAD TO CUT THEM OFF. REMOVED AIR LINES AND ELECTRICAL FROM TRANSMISSION, REMOVED SHIFT TOWER COVER AND REMOVED SHIFT TOWER FROM TRANSMISSION, DRAINED COOLANT AND REMOVED COOLANT LINES FROM TRANS COOLER, CUT FREE ALL ELECTRICAL AND COOLANT HOSES THAT WERE SECURED TO TRANSMISSION STAND OFF BRACKETS.  REMOVED PTO FROM DRIVE, REMOVED PTO DRIVE FROM BOTTOM OF TRANSMISSION, SMALL AMOUNT OF METAL AROUND THE PTO, INSPECTED GEARS AND BEARINGS AND FOUND NO ISSUES WITH THEM, CLEANED PTO DRIVE AS BEST AS POSSIBLE AND CYCLED CLEAN LUBRICANT THROUGH IT. INSTALLED TRANSMISSION JACK UNDER TRANSMISSION AND REMOVED BELL HOUSING BOLTS.  REMOVED TRANSMISSION, REMOVED CLUTCH AND FLYWHEEL, SENT FLYWHEEL FOR RESURFACE. STRIPPED DOWN OLD TRANSMISSION OF ALL PARTS THAT NEED TO BE INSTALLED ON NEW ONE AND CLEANED THEM.</p>	17.00000	\$145.00	\$2,465.00
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PPD  
11-29-2024  
C10  
10 27

...ed within thirty days of purchase date  
 Total: \$71,900.00

Item	Description	Quantity	Rate	Amount
	REMOVED AND REPLACED COOLANT HOSES THAT WERE LEAKING FROM BACK OF ENGINE BLOCK TO Y CONNECTOR, DEF COOLANT HEATER AND TRANS COOLER, REMOVED AND REPLACED 1/4" AIR HOSES THAT WERE ALL SPLICED TOGETHER AND MULTIPLE RUB SPOTS ON THEM. INSTALLED FLYWHEEL AND TORQUED BOLTS TO SPEC, INSTALLED NEW CLUTCH ASSEMBLY AND TORQUED BOLTS TO SPEC. REMOVED OUTPUT YOKE FROM OLD TRANSMISSION AND INSTALLED ONTO NEW TRANSMISSION. INSTALLED NEW TRANSMISSION ONTO TRANSMISSION JACK, INSTALLED BELLHOUSING AND TORQUING BOLTS TO 80 FT LBS AND STUD NUTS TO 150 FT LBS PER EATON.			
	INSTALLED TRANSMISSION COOLER ADAPTER FITTINGS AND INSTALLED TRANS COOLER FITTINGS THAT WERE REMOVED FROM OLD TRANSMISSION. MADE NEW TRANS COOLER HOSES AND INSTALLED ONTO TRANSMISSION, INSTALLED TRANSMISSION INTO CHASSIS. INSTALLED SHIFT TOWER ASSEMBLY. INSTALLED AIR LINES AND ELECTRICAL WIRING AND SECURED. INSTALLED 2 NEW U JOINTS IN FWD MID SECTION DRIVE LINE, INSTALLED DRIVE LINE AND GREASED THE 3 FWD U JOINTS. GREASED RELEASE BEARING, INSTALLED CLUTCH ACTUATOR, INSTALLED PTO AND PUMP. FILLED TRANS. INSTALLED COOLANT, TEST DROVE AND SEEMS THAT ENGINE FAN IS STAYING ON ALL THE TIME. ALSO RIGHT SIDE HOOD STRUT IS JUNK AND BROKEN.			
Parts	Valley Reman Transmission (3yr warranty)	1.00000		\$6,078.15
Parts	Dirty Core for Valley Reman Transmission (3yr warranty)	-1.00000		\$4,875.00
Parts	Inherent Core for Valley Reman Transmission (3yr warranty)	1.00000		\$4,875.00
Parts	U-joint Kit	2.00000		\$407.90
Parts	SPL250 U joint strap kit	1.00000		\$27.43
Parts	2" 1 Piece Clutch Brake	1.00000		\$32.79
Parts	Clutch Pilot Bearing single row	1.00000		\$24.53
Parts	Clutch EP 15.5, 1860 Torq, vct damp	1.00000		\$1,012.49
Parts	5/8" Silicone Heater Hose	20.00000		\$93.00
Parts	Female JIC Flare	4.00000		\$71.84
Parts	8M2T Hydraulic Hose	4.00000		\$53.16
Parts	PTO 8 bolt Gasket .01" thick	1.00000		\$4.82
Parts	50W Mobil Delvac Trans Fluid	16.00000		\$244.00
Parts	PTO 8 hole Gasket .02" thick	3.00000		\$19.17
			<b>Subtotal</b>	<b>\$10,534.28</b>

**Complaint:** Resurface Flywheel

**Cause:** Customer request

(Inspection)

Labor	<b>Correction:</b> Engine / Flywheel / Resurfaced Flywheel	1.00000		\$115.00
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