

Invoice 968

Item	qty	Description
	1 pc.	Lucas oil stabilizer
	9 pc.	Mobil Delvac 1300 15w-40
	1 pc.	Air compressor coolant line
6V1197	1 pc.	O-ring
1436585	1 pc.	Jake brake master pushrod
20R3318	6 pc.	Intake rocker
20R3322	6 pc.	Injector rocker
20R3320	6 pc.	Exhaust rocker
1019640	1 pc.	Air compressor gear
	3 pc.	ELC Red coolant
22550BLT	2 pc.	V-belt
17590BLT	2 pc.	V-belt
10R1534	1 pc.	Camshaft
1R1808	1 pc.	Oil filter
2084577	1 pc.	Cam gear
1653931	1 pc.	Bolt
1304701	1 pc.	Cam idler gear
1880210	1 pc.	Pan gasket
2341904	1 pc.	Front structure gasket kit
1070583	3 pc.	Bolt

1282659	1 pc.	Center idler gear
1B3867	2 pc.	Accessory drive bearing
6I4575	1 pc.	Accessory drive gear
6I3625	1 pc.	Lower idler gear
7E5661	1 pc.	Oil pump gear
1W9302	1 pc.	Crankshaft gear
CT300LTRP	4 pc.	2 1/2" Hose clamp
1025861	1 pc.	Cam thrust washer
CT350LTRP	4 pc.	3" Hose clamp

Labor	Services Performed
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R&I Front Gear Set

14 hrs.	Found front gear set has multiple chipped/broken teeth during camshaft replacement. Removed oil pan, alternator bracket, fan hub, vibration damper, air compressor, fuel transfer pump, power steering pump, accessory drive, timing gear housing, timing gears, and housing plate. Installed new camshaft gear and reassembled engine.
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R&I #3 Injector

1.5 hrs.	Engine runs rough at idle and up to 1200rpm. Found #3 injector is misfiring. Installed #3 injector and tested, engine operation is normal. Customer supplied injector.
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R&I Camshaft and Rockers

12 hrs.	Found camshaft and rockers are pitted and separating. Removed radiator assembly, engine brake housings, rocker arms, cam gear cover, cam gear, and camshaft. Installed new camshaft, new rocker arms, replaced a jake brake pushrod due to rust pitting, and reassembled the engine. Filled with Mobil 1300 15w-40 and 1 gallon of Lucas.
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Other Charges: Shop supplies (\$70.97)

	Balance Due	\$17,664.92
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Invoice 1077

1
1
(

Item	qty	Description	Cost	Amount
DCI10R8502RFM	6 pc.	INJECTOR, CAT		
INJECTOR TEST	1 pc.	Confirmed stock nozzle		
Labor	Services Performed			
4.5 hrs.	R&I Injector Set Replaced all 6 injectors, adjusted valves, injectors, and engine brakes, and programmed injector trim files.			

Other Charges: SHIPPING (\$165) SHOP SUPPLIES (\$31.43)

Balance Due	\$3,420.62
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Technician Signature

Customer Signature

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SS020022128	11-08-24	102872	CC	02	T	041	1	1
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA			INVOICE SEQ. NO.
0237249	10-23-24	1Z	1C	1Z				4800051
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER	METER READING		MACH. ID NO.	
AA	3406E	05EK88613		045-017	1044756.0			
QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE		EXTENSION	

CUSTOMER PO NUMBER IS FOR REFERENCE ONLY

VERIFY AFTER REPAIR

1.00-

INSPECT TRUCK
NON KDOT INSPECTION

COMPLAINT: NON-DOT INSPECTION
CAUSE: FOLEY REQUEST
CORRECTION: THE NON-DOT INSPECTION WAS PERFORMED.
PLEASE REFER TO THE ATTACHED DOCUMENT FOR
INSPECTION NOTES.

F/R LBR

1.00-

RIG360 INSPECT

THANK YOU FOR YOUR BUSINESS!

RETURN PARTS ARE SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN
POLICY AVAILABLE AT EACH FOLEY FACILITY.

TERMS ON APPROVED CHARGE ACCOUNTS:
PAYMENT IS DUE ON OR BEFORE THE 10th OF THE MONTH FOLLOWING
INVOICE DATE. ANY PAST DUE BALANCES WILL BE SUBJECT TO INTEREST
CHARGES AT THE RATE OF 1.5% PER MONTH (18% PER ANNUM)

ALL EQUIPMENT, PARTS OR SERVICES PROVIDED UNDER THIS INVOICE
WERE DONE IN ACCORDANCE WITH FOLEY'S STANDARD TERMS OF SALE
AND NO OTHER TERMS AND CONDITIONS SHALL APPLY UNLESS SIGNED
IN WRITING BY AN AUTHORIZED REPRESENTATIVE OF FOLEY.

PAY THIS AMOUNT ➤	CONT'D
AMOUNT CREDIT ➤	

PLEASE REMIT TO:
PO Box 200705
Dallas, TX 75320-0705

CUSTOMER COPY

INVOICES

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SS020022128	11-08-24	102872	CC	02	T	041	1	2
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TOTAL MISC CHGS SEG. 00

SEGMENT 00 TOTAL

TROUBLESHOOT DIFFERENTIAL
FRONT

COMPLAINT: PLUG CHECK BOTH DRIVE AXLES
 CAUSE: EXCESSIVE PLAY, INPUT PINION ON FRONT DIFFERENTIAL
 CORRECTION: END PLAY CHECKED ON ALL DRIVE AXLE PINIONS; REAR INPUT AND FRONT OUTPUT CHECKED OK, FRONT INPUT HAS EXCESSIVE PLAY. REAR DIFFERENTIAL FLUID WAS CHECKED, NOTHING FOUND ON PLUG, FLUID DARK AND SHOULD BE CHANGED. FRONT DIFFERENTIAL FLUID CHECKED, SHARDS/FLAKES FOUND ON PLUG, METALLIC SLUDGE PRESENT AT BOTTOM OF AXLE HOUSING, FLUID DARKER THAN THAT OF THE REAR, THIN, AND METALLIC. THE CARRIER WILL NEED TO BE PULLED TO FURTHER INSPECT.

F/R LBR

SEGMENT 01 TOTAL

REMOVE & INSTALL DIFFERENTIAL

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COMPLAINT: LOTS OF METAL IN THE FRONT DRIVE AXLE OIL FROM THE DIFF AND ON THE PLUGS

SERIAL NUMBER FOR THE NEW DIFF IS HN08580263
CAUSE: INSTALLATION ERROR AND OR LACK OF MAINTENANCE.

COMPLICATION: DIFF WAS DIFFICULT TO REMOVE FROM THE HOUSING.

TOOK A WHILE TO CLEAN OUT ALL THE METAL SHAVINGS FROM THE HOUSING

CORRECTION: DRAINED THE OIL OUT OFF THE AXLE, REMOVED THE DRIVE SHAFT. LIFTED THE TRUCK UP AND SUPPORTED IT WITH JACK STANDS. REMOVED THE FENDERS. REMOVED THE WHEELS, BRAKE DRUMS, AND AXLE SHAFTS. UN BOLTED THE CROSSMEMBER AND MOVED IT OUT OF THE WAY TO GET THE DIFF OUT. REMOVED THE BOLTS THAT HELD THE DIFF IN AND REMOVED THE DIFF. CLEANED OUT THE AXLE HOUSING AND CLEANED THE MATING SURFACE OF THE DIFF AND AXLE HOUSING. INSTALLED THE NEW DIFFERENTIAL WITH NEW RTV AND NEW BOLTS WITH BLUE THREAD LOCKER. TORQUED THE HARDWARE TO 175 FT LBS. USED A CHAIN SHORTNER TO COMPRESS THE CROSS MEMBER SO THAT IT WAS NOT PUSHING AGAINST THEM FRAME SO THAT I COULD INSTALL THE CROSS MEMBER. RE INSTALLED THE DRIVE SHAFT WITH NEW STRAP KITS AND TORQUED THEM TO 125FT LBS. TEST DROVE THE TRUCK TO INSPECT FOR LEAKS. NO LEAKS FOUND. CHECKED FLUID LEVEL ONCE AGAIN.

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QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE		EXTENSION	

GREASED THE U JOINTS THAT I HAD OFF AND THE S CAMS.

1	DSP40336CF		CORE FREE CARR	S
2	127539		AXLE DIFF BRNG RACS	
2	127540		DIFF BEARING	S
1	170-4-221-1X		DIFF END YOKE	N
1	170-70-18X		U-JOINT STRAP KIT	S
1	216227		AXLE DIFF OUTPT SHS	
1	250-4-81-1X		DIFF END YOKE	S
2	250-70-18X		U-JOING STRAP KIT	S
1	507162		AXLE VENT TUBE	N
1	40505		LOCTITE SI 5699 GYS	
1	550026915		SPX S6 AXRME75W90	S
2	6K-1972		ADAPTER-ELBO	S
1	8T-4132		NUT	S
14	9X-8268		WASHER	S
2	124-1950		COUPLING	S
12	154-1578		BOLT-HEX	S
1	339-1910		BOLT-HEX HEA	N
3	357-6019		BOLT PED	S
56	456-8538		HOSE-BULK	S

TOTAL PARTS SEG. 0:

F/R :

2.00 INBOUND UPS

TOTAL MISC CHGS SEG. 0:

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SEGMENT 02 TOTAL

5597.42 T

REMOVE & INSTALL WHEEL HUB ASSEMBLY BEARING

COMPLAINT: INSPECT BEARINGS RACES AND SPINDLES

SERIAL NUMBER FOR HUBS.

4160047347
4869687714

CAUSE: METAL IN OIL

CORRECTION: REMOVED THE NUTS THAT HELD THE WHEEL HUBS ON AND REMOVED THE OUTER BEARINGS. REMOVED THE WHEEL HUBS AND REMOVED THE WHEEL SEALS FROM THE HUB AND THE INNER BEARINGS. WASHED THE HUBS AND BEARINGS. CLEAN AND INSPECTED THE SPINDLES AND FOUND A LARGE LIP ON THE UNDERSIDE OF EACH SPINDLE WHERE THE OUTER BEARING SITS. USED A MICROMETER TO MEASURE THE SPINDLES AND FOUND THAT THEY WERE OUT OF ROUND. THE DRIVERS SIDE MEASURED 3.231 VERTICALLY AND 3.244 HORIZONTALLY. THE PASSENGER SIDE MEASURED 3.229 VERTICALLY AND 3.242 HORIZONTALLY. THE MEASUREMENTS OF THE TWO SHOULD NOT EXCEED 5 THOUSANDTHS. BOTH OF THE SPINDLES ARE OUT OF SPEC AND HAVE A MAJOR LIP. AXLE DOCTOR CAME OUT AND WELDED NEW SPINDLES ON. PRE LUBED THE SPINDLE AND INSTALLED NEW CON MET PRE SET HUBS AND

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TORQUED THE PRE SET NUT TO 500FT LBS WHILE SPINNING THE HUB. RE INSTALLED THE AXLE SHAFTS WITH A NEW GASKET AND HARDWARE AND TORQUED THE NUTS TO 175FT LBS. RE INSTALLED THE DRUM AND THE WHEELS. TORQUED THE LUG NUTS TO 450FT LBS. RE INSTALLED THE HUB CAPS AND NUT CAPS. RE INSTALLED THE FENDERS.

2	100.4709.11		BRAKE KIT	S
2	180.10613		DRIVE FLANGE GASKES	
2	10036549		SPINDLE NUT	N
2	10036551		SPINDLE NUT	S
2	10082217		AFTERMARKET HUB ASS	
2	054254		AXLE HOUSING FILL N	
16	2K-4821		NUT	S
16	8T-4122		WASHER	S

TOTAL PARTS SEG. 03

F/R LB

SEGMENT 03 TOTAL

DRAIN / REFILL DIFFERENTIAL
REAR

COMPLAINT: SERVICE REAR DRIVE AXLE
CAUSE: DUE FOR FLUID CHANGE
CORRECTION: DRAINED THE OLD OIL OUT AND RE FILLED

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PAY THIS AMOUNT ➤

CONT'D

AMOUNT CREDIT ➤

PLEASE REMIT TO:
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IT WITH NEW 75W-90. USED A NEW MAGNETIC DRAIN PLUG
DUE TO THE OTHER ONE BEING DAMAGED.

F/R

SEGMENT 05 TOTAL

REMOVE & INSTALL WHEEL SPINDLE
TWO

REPLACED LEFT FRONT AND RIGHT FRONT DRIVE AXLE
SPINDLES AND SEAL SURFACES AS NEEDED.

COMPLAINT: REMOVE AND INSTALL BRAKE SPIDERS ON
FRONT DRIVE AXLE FOR THE AXLE DOCTOR
CAUSE: NEEDS NEW SPINDLES
CORRECTION: REMOVED THE AIR LINES TO THE BRAKE
CHAMBERS. REMOVED THE HARDWARE THAT HELD THE
SPIDERS ON AND REMOVED THEM AND SET THEM TO THE
SIDE.

F/R

1.00 REPL SPINDLES

TOTAL MISC CHGS SEG. (

SEGMENT 07 TOTAL

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**PAY THIS
AMOUNT** ➤

CONT'D

**AMOUNT
CREDIT** ➤

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SEGMENT 08 TOTAL

PURCHASE OF OTHER PARTS

CUSTOMER REQUESTED PARTS THROUGH PSR AUSTIN
SNOWDEN

2 M831 SPACER FRONT SPRINN

TOTAL PARTS SEG. 09

SEGMENT 09 TOTAL

KANSAS SALES TAX
SEDGWICK CO KS
NO CITY TAX

FALL INTO SAVINGS AND TAKE 10% OFF ALL CAT GREASE CARTRIDGES NOW THROUGH NOVEMBER 18, 2024. NEED A BUCKET REBUILT? TAKE ADVANTAGE OF OUR LIMITED TIME OFFER OF 35% SAVINGS ON PARTS USED IN YOUR NEXT BUCKET REBUILD. TERMS AND CONDITIONS APPLY. CONTACT YOUR PRODUCT SUPPORT REP FOR DETAILS.

* * * C A S H * * *
* * * INVOICE COPY * * *

THANK YOU FOR YOUR BUSINESS!
DUE AT TIME OF PURCHASE

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USD

PAY THIS AMOUNT ➤	12248.75
AMOUNT CREDIT ➤	

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