

CUSTOMER #:  
UNIT# 2208

**TAKE ENTERED**  
**HEINSCHEL**  
**FOR BOY**  
**PLEASURING**

**MAR 16 2022**  
**223597**  
**MACK**  
\*INVOICE\*  
T

**ENTERED**  
**MAR 02 2022**  
**VOLVO**

DUPLICATE 4  
PAGE 1

SERVICE ADVISOR: 15 JIM KNIGHT

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN / OUT	HOURS	
	07	MACK CV713	1M2AG11C97M057570		536210/536236	152838	
DEL. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
25SEP06 DD			00:00 25FEB22	1		CHARGE	23FEB22
R.O. OPENED		READY		OPTIONS:			
08:43 28JAN22		10:10 23FEB22					

LINE	OPCODE	TECH	TYPE	HOURS	APPROVED	NET	TOTAL
A	CHECK	TRANSMISSION	FAULTS				
	99-000-0001	CHECK	TRANSMISSION	FAULTS			
		23	CPM				
		9	CPM				
		11	CPM				

**UNIT# 2208**  
**WORK ORDER# 42308**  
**CODE 27**

**PAID**  
**MAR 10 2022**

12	25176187	FLANGE	SCREW			4350.00	
12	22936956	SPACER	SLEEVE			90.48	
12	9853*MATFA295JUG*	MACK	SYNTHETIC ATF A295-3			12.84	
1	29543100	4500	TRANS			1014.48	
1	24016949	SEALANT				6910.00	
1	20705740	SEALING	RING			16.44	
1	20705672	EXPANSION	PLUG			117.03	
1	25087706	CLOSURE				4.22	
1	25109268	HOUSING				0.94	
1	35P74	GASKET				2549.03	
1	204SX216	KIT,REAR	ENGINE INSULATOR			5.27	
1	FREIGHT	FREIGHT				245.37	
1	5166*24240*	PERMATEX	MEDIUM STRENGTH			275.00	
1	25086432	WASHER				28.00	
1	25097402	FLANGE	SCREW			2.37	
1	5166*24163*	PERMATEX	SURFACE PREP ACT			26.08	
1	CS20A1006H3KX	PTO				18.75	
1	20786947	VALVE				2658.28	
10	9853*15W40DRUM*	MACK	ENGINE OIL EOS-4.5 S			50.25	
1	21075041	OIL	FILTER			195.20	
2	21939298	OIL	FILTER			29.97	
PARTS:	14269.66	LABOR:	4350.00	OTHER:	0.00	TOTAL LINE A:	18619.66

*Below Housing*

*Pro*

536210 DRIVER COMPLAINED OF UNIT SLIPPING IN HIGH GEAR AND GETTING HOT. PULLED DIPSTICK AND FOUND OIL BURNT AND SMELLS OF BURNT CLUTCHES. REMOVED TRANSMISSION FROM UNIT, HAD TO REMOVE PASSENGER SIDE FUEL TANK, TANK BRACKETS, FLOOR BOARD, DOG HOUSE AND HYDRAULIC PUMP TO GAIN ACCESS TO REMOVE TRANSMISSION FROM UNDER UNIT. WHILE PULLING TRANSMISSION FROM UNIT FOUND WRONG MOUNTING BUSHING KIT WAS USED. FOUND SEVERAL FLYWHEEL

A monthly service charge of 1.5% of the unpaid balance (18% annual percentage rate) will be added to all accounts unpaid by the 25th of the following month. Buyer will pay all costs of collection of delinquent account.

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
CUSTOMER SIGNATURE	
PLEASE PAY THIS AMOUNT	

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MOUNTING BOLTS MISSING AND LOOSE. FOUND ONE BOLT HAD THE THREADS PULLED FROM FLYWHEEL HOUSING AND MOUNTING SURFACE APPEARS COMPROMISED FROM LOOSE BOLTS AND BUSHINGS. ALSO FOUND CLUTCH PARTS IN BOTTOM OF TRANSMISSION THAT WERE BURNT UP. REPLACED TRANSMISSION WITH REMAN UNIT, MOUNTING BUSHING KIT, NEW FLYWHEEL HOUSING AND FLUSH COOLER LINES THEN FILL WITH NEW TRANSMISSION FLUID. WILL INSTALLED OIL PAN GASKET, OIL FILTERS, NEW OIL AND REAR MAIN SEAL DUE TO REPLACING FLYWHEEL HOUSING. FOUND FLYWHEEL HOUSING MISSING THREADS FROM LOOSE BOLTS IN BELL HOUSING ALSO HOUSING WAS CRACKED AT STARTER. REPLACED FLYWHEEL HOUSING AND REAR MAIN SEAL. INSTALLED STARTER. HAD TO REPLACED OIL PAN GASKET DUE TO REPLACING HOUSING AND IT WAS LEAKING. FILL WITH OIL AND NEW OIL FILTERS. FOUND PTO WAS DAMAGED AND NOT REUSEABLE, INSTALLED NEW PTO TO NEW TRANSMISSION, STABBED TRANSMISSION AND INSTALLED NEW MOUNTING KIT. MOUNTED PUMP TO PTO AND CONNECTED AIR LINES AND WIRING. REASSEMBLED INTERIOR, REMOUNTED TANK BRACKET TO FRAME AND HUNG FUEL TANK, REFILLED WITH FUEL. HAD TO FLUSH LINE AND COOLER FOR TRANSMISSION SEVERAL TIMES 15 CYCLES BEFORE IT CAME CLEAN. CONNECTED COOLER LINES AND ROAD TESTED, ALSO TESTED PTO AS WELL AND ADJUSTED IDLE SPEED.

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**B FRONT DIFFERENTIAL LEAKING**

99-000-0001 FRONT DIFFERENTIAL LEAKING  
 23 CPM

		1450.00
1	20706142 GASKET	125.12
1	20706474 SHOULDER SCREW	5.41
1	23421718 OIL SEALING RING	20.77
4	8235*KT17SB* STRAP & CAPSCREW	50.12
1	8235*CB2106611XSA* SUPPORT BRKT-SELF ALIGNIN	98.75
1	2104*207491* NUT	12.30
1	25102059 GASKET	3.91
1	22685789 O-RING	7.62
5	9853*BSGL1* MACK SYNTHETIC GEAR OIL G	266.95
2	24016949 SEALANT	32.88

PARTS: 623.83 LABOR: 1450.00 OTHER: 0.00 TOTAL LINE B: 2073.83  
 536210 FOUND FRONT DIFFERENTIAL LEAKING, FOUND INPUT SEAL LEAKING

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AND UNSURE IF ANYMORE LEAKS UNTIL ROAD TEST. REPLACED INPUT SEAL AND WHEN RECHANGING DRIVE SHAFT I FOUND CARRIER BEARING BAD, REMOVED SHAFT AND CUT OFF CARRIER TO REPLACED WITH NEW BEARING. AFTER ROAD TEST FOUND LEAK WHERE DIFFERENTIAL SEAL TO HOUSING. REMOVED FRONT DIFFERENTIAL THAT WAS LEAKING NOTICED OIL HAD METAL SHAVINGS IN IT, SO PULLED DIFFERENTIAL OUT OF UNIT COMPLETELY AND SET ON A STAND. FOUND RING AND PINION GEARS FLAKING/CAVITATING, ALSO REMOVED POWER DIVIDER FROM DIFFERENTIAL AND FOUND CAM AND PEANUTS SHOWING WEAR. CUSTOMER CAME TO LOOK AT DAMAGE AND STATED TO JUST CLEAN UP AND REASSEMBLE CHUNK. CLEANED UNIT FREE OF METAL SHAVINGS, REINSTALLED POWER DIVIDER WITH NEW GASKET, DRAINED OIL FROM LOWER HOUSING AND CLEANED OUT. CLEANED ALL BOLT HOLES THE RBINSTALLED CHUNK TO HOUSING WITH GRAY SILICONE. FILLED UNT COMPLETELY WITH SYNTHETIC GEAR OIL PER CUSTOMER REQUEST. FOUND BRAKE ISSUES AND FRONT AXLE ISSUES, CUSTOMER WILL TAKE CARE OF THESE ISSUES.

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**C DRIVERS DOOR-WINDOW SWITCH NOT LEAKING**

99-000-0001 DRIVERS DOOR-WINDOW SWITCH NOT LEAKING

23 CPM					145.00
1 25153005 SWITCH		51.83			41.16
PARTS: 41.16	LABOR: 145.00	OTHER: 0.00	TOTAL LINE C:		186.16

536210 FOUND PLUG FOR DRIVERS WINDOW PLUGGED INTO DOOR LOCK SWITCH. HOOKED IT BACK UP TO ORIGINAL WINDOW SWITCH AND FOUND IT NOT OPERATING. REMOVED AND REPLACED WINDOW SWITCH WITH NEW SWITCH. BOTH ELECTRIC WINDOWS AND LOCKS WORKING PROPERLY.

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**D\*\* CHECK FUEL LEAKING DRIVERS SIDE**

99-000-0001 CHECK FUEL LEAKING DRIVERS SIDE

23 CPM				72.50	72.50
PARTS: 0.00	LABOR: 72.50	OTHER: 0.00	TOTAL LINE D:		72.50

536210 WHEN REINSTALLING FUEL TANK THAT WE REMOVED TO GAIN ACCESS TO TRANSMISSION, FOUND THE SHUT OFF VALVE LEAKING. REMOVED AND REPLACED FUEL SHUT OFF VALVE.

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EST: 0.00 21FEB22 14:53 SA: 15

CONTACT:  
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EST: 0.00 21FEB22 14:53 SA: 15

CONTACT:  
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EST: 0.00 02FEB22 16:34 SA: 15

CONTACT:  
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		TOTAL CHARGES	---
		LESS INSURANCE	---
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		CUSTOMER SIGNATURE	PLEASE PAY THIS AMOUNT