

Invoice Number	SS040023096
Invoice Date	01-31-22
Amount Due	37,233.73
Customer PO Number	
Customer Account #	102369
PSO / WO. #	0453476
TO VIEW AND PAY ONLINE	
USE THIS ENROLLMENT CODE:	RQK RTK LTB

Make:	CUMMINS	Equipment #:	3000
Model:	ISX 15	Machine ID #:	
Serial #:	79811096	Meter Reading:	

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1 of 10

SEG	DESCRIPTION		TOTAL
	TOTAL		37,233.73
01	CUSTOMER PO NUMBER IS FOR REFERENCE ONLY		791.94
02	REMOVE & INSTALL ENGINE OIL PAN		1,995.24
03	REMOVE & INSTALL ENGINE		6,565.54
04	REMOVE & INSTALL FLYWHEEL HOUSING		1,916.20
05	REMOVE & INSTALL TIMING GEAR HOUSING		3,077.84
06	RECONDITION IN FRAME ENGINE		16,360.48
07	TRFR COMPONENTS TO/FROM ENGINE		1,562.71
08	COUNTERBORE CYLINDER BLOCK		2,907.00
09	REMOVE & INSTALL TRANSMISSION SHAFT		276.69
SUBTOTAL		1	35,453.64
TOTAL			37,233.73

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MILK RIVER LLC
PO BOX 119
HUGOTON KS 67951-0119

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PSO/WO. NO.	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
0453476	11-16-21	1Z	1C	1Z					2857331	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER			METER READING	MACH ID.NO	
CU	ISX 15	79811096			3000					
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

CUSTOMER PO NUMBER IS FOR REFERENCE ONLY

01. TS ENGINE

TROUBLESHOOT ENGINE

COMPLAINT: TS ENGINE.

CAUSE: CUSTOMER STATES ENGINE HAS COMPRESSION IN COOLING SYSTEM.

CORRECTION: CHECKED FOR COMPRESSION IN COOLING SYSTEM USING BUCKET TEST. DID NOT FIND ANY. PRESSURIZED COOLING SYSTEM AND LET SIT OVERNIGHT. MARKED DIPSTICK. PRESSURE DROPPED ALL THE WAY TO ZERO NEXT MORNING. CHECKED OIL LEVEL AND HAD MORE OIL THAN PREVIOUSLY MARKED. NEEDS OIL PAN PULLED AND PRESSURIZED TO CHECK WHERE COOLANT IS COMING FROM.

COMPLAINT: TROUBLESHOOT ENGINE.

CAUSE: ACTIVE CODE FOR CRANK AND CAM MISALIGNMENT.

CORRECTION: FOLLOWED QUICKSERVE PROCEDURE FOR TS. CHECKED GROUNDS. ALREADY HAD REPLACED THE CRANK SENSOR DUE TO THE OLD ONE BEING BROKEN. CHECKED VOLTAGES AT THE HARNESS AND AT THE ECM. ALL WITHIN SPEC. PULLED CRANK AND CAM SENSOR AND INSPECTED TONE WHEELS. ALL GOOD. VERIFIED TEETH BETWEEN USED CRANK AND NEW CRANK AND HAD SAME TOOTH COUNT. HAD TO REMOVE FRONT COVER AND TONE WHEEL. FOUND THAT THE DOWEL WAS SMASHED IN THE CAM AND WOULD NOT PROPERLY SIT ON TONE WHEEL.

SHOP LABOR
TOTAL LABOR SEG. 01
SEGMENT 01 TOTAL

F

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MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING	MACH ID.NO
CU	ISX 15	79811096			3000			
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REMOVE & INSTALL ENGINE OIL PAN

COMPLAINT: REMOVE OIL PAN AND PRESSURIZE COOLING SYSTEM.

CAUSE: COOLANT CONSUMPTION.

CORRECTION: DRAINED ENGINE OIL. REMOVED OIL PAN.

REMOVED PICKUP TUBE AND BLOCK STIFFENER.

PRESSURIZED COOLING SYSTEM AND FOUND THAT

CYLINDERS #2 & 4 WERE LEAKING COOLANT OUTSIDE OF LINER. NEEDS LINERS PULLED AND INSPECTED.

1	T211	M27X2.0 Q/D VALVE N
8	W341095070.	BOLT N

TOTAL PARTS SEG. 02

SHOP LABOR

TOTAL LABOR SEG. 02

1	INBOUND UPS
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TOTAL MISC CHGS SEG. 02

SEGMENT 02 TOTAL

REMOVE & INSTALL ENGINE

COMPLAINT: REMOVE AND INSTALL ENGINE.

CAUSE: ENGINE BLOCK HAS DAMAGE, NEEDS REPLACED.

CUSTOMER SUPPLIED USED ENGINE.

CORRECTION: REMOVED BELL HOUSING BOLTS. SUPPORTED

TRANSMISSION. REMOVED FUEL, AIR AND OIL LINES.

REMOVED HARNESSSES. REMOVED CLUTCH LINKAGE.

UNBOLTED MOUNTS. REMOVED ENGINE. INSTALLED ENGINE,

LINED UP INPUT SHAFT W/ CLUTCH. ROLLED FORKS OVER

THROW OUT BEARING. INSTALLED BELL HOUSING BOLTS,

APPLIED BLUE LOCTITE TO THREADS AND TORQUED TO 55

FT LBS. ATTACHED CLUTCH LINKAGE AND TIGHTENED

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QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

DOWN. CHECKED CLUTCH ADJUSTMENT AND ADJUSTED AS NEEDED. INSTALLED GREASE LINE AND HAND HOLE COVER. INSTALLED COOLANT, FUEL, AIR, AND OIL LINES TO ENGINE AS PREVIOUSLY REMOVED. FILLED W/ ENGINE OIL TO SPEC (12 GALLONS). INSTALLED FAN AND TORQUED TO GENERAL TORQUE SPEC. INSTALLED FAN SHROUD. INSTALLED RADIATOR AND TIGHTENED UPPER AND LOWER RADIATOR BOLTS. INSTALLED AC LINES, UPPER AND LOWER RADIATOR HOSES. INSTALLED OEM CAB SIDE HARNESSSES. FILLED W/ COOLANT. CONNECTED BATTERIES. STARTED ENGINE AND CHECKED FOR LEAKS. OIL TURBO FEED LINE WAS LEAKING ENGINE OIL. HAD BURNED THROUGH AND NEEDED NEW ONE. ENGINE OIL DRAIN VALVE LEAKING ENGINE OIL. REPLACED AND FILLED ENGINE OIL UP TO SPEC. HAD AN ACTIVE CODE FOR CRANK AND CAM MISALIGNMENT. NEED TO T/S ACTIVE CODE. FOLLOWED QUICKSERVE PROCEDURE FOR T/S. CHECKED GROUNDS. ALREADY HAD REPLACED THE CRANK SENSOR DUE TO THE OLD ONE BEING BROKEN. CHECKED VOLTAGES AT THE HARNESS AND AT THE ECM. ALL WITHIN SPEC. PULLED CRANK AND CAM SENSOR AND INSPECTED TONE WHEELS. ALL GOOD. VERIFIED TEETH BETWEEN USED CRANK AND NEW CRANK AND HAD SAME TOOTH COUNT. HAD TO REMOVE FRONT COVER AND TONE WHEEL. FOUND THAT THE DOWEL WAS SMASHED IN THE CAM AND WOULD NOT PROPERLY SIT ON TONE WHEEL.

24	561.11038-25	HEATER HOSE SILICOS	
16	561.11075	HEATER HOSE SILICOS	
42	561.11100-25	HEATER HOSE SILICOS	
1	308925-25	EP ADVANTAGE	S

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CU	ISX 15	79811096			3000			
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE		EXTENSION
1	4921517		SENSOR PRESSURE N					
			DISCOUNT 15.39%					
1	AS657		BUG WASH CLEANER S					
5	5153973		DEO-15W40 1G S					
2	5153975		DEO-15W40 5G S					
1	550050745		PZL ATF_6*1QT_A1WJS					
6	1P-4278		CLAMP S					
8	3B-4507		LOCKWASHER S					
1	5C-7261		NUT S					
3	5D-1026		CLAMP S					
2	5P-8249		WASHER S					
1	6D-1004		GASKET S					
1	6I-4421		PLATE SPACER S					
50	6K-0806		STRAP-CABLE S					
100	7K-1181		STRAP CABLE S					
4	7X-0851		NUT S					
1	8T-1757		NUT S					
4	8T-4984		CLAMP S					
1	9X-2201		CLAMP S					
1	107-5769		SEAL-O-RING S					
2	144-0367		CLAMP S					
4	159-1503		CLAMP S					
1	208-7448		CLAMP-T'BOLT S					
5	238-8648		COOLANT-ELC S					
2	238-8649		COOLANT-ELC S					
2	284-3502		CLAMP-BAND S					
1	421-9927		KIT-CLUTCH I S					
282	456-8510		HOSE BK S					
140	456-8511		HOSE BK S					
97	541-7092		SLEEVE BK S					

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CU	ISX 15	79811096			3000			
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE		EXTENSION
2	P625128		AIR PRMY RS S					
			DISCOUNT 20.00%					
1	90-0012KW		BAND CLAMP N					
			TOTAL PARTS			SEG. 03		
						F/R LBR		
			SEGMENT 03 TOTAL					

 REMOVE & INSTALL FLYWHEEL HOUSING
 COMPLAINT: REMOVED AND TRANSFERRED FLYWHEEL HOUSING.
 CAUSE: USING NEW BLOCK.
 CORRECTION: REMOVED AND INSTALLED FLYWHEEL HOUSING, SEALS, FLYWHEEL TO SPEC PER QUICKSERVE.

1	4965569		KIT SEAL S					
			DISCOUNT 15.39%					
			TOTAL PARTS			SEG. 04		
			SHOP LABOR					
			TOTAL LABOR			SEG. 04		
1			SURFACE FLYWHEEL					
			TOTAL MISC CHGS			SEG. 04		
			SEGMENT 04 TOTAL					

 REMOVE & INSTALL TIMING GEAR HOUSING
 COMPLAINT: REMOVE AND TRANSFER FRONT GEAR HOUSING.
 CAUSE: USING NEW BLOCK.
 CORRECTION: REMOVED AND TRANSFERRED FRONT GEAR HOUSING OVER TO NEW BLOCK PER QUICKSERVE. SET TIMING AND GEAR LASH PROPERLY TO SPEC PER QUICKSERVE.

1	3102109		SEAL O RING N					
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MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER			METER READING		MACH ID.NO	
CU	ISX 15	79811096			3000						
QUANTITY	ITEM		*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	
				DISCOUNT 15.39%							
13	3680882			SCREW CAPTIVE WASHN							
				DISCOUNT 15.39%							
1	3681149			BEARING THRUST N							
				DISCOUNT 15.39%							
1	3681268			SCREW CAPTIVE WASHN							
				DISCOUNT 15.39%							
1	3685173			SEAL OIL N							
				DISCOUNT 15.39%							
1	3685556			GASKET ADAPTER N							
				DISCOUNT 15.39%							
1	3686368			SEAL RECTANGULAR RN							
				DISCOUNT 15.39%							
1	3687007			SEAL RECTANGULAR SN							
				DISCOUNT 15.39%							
1	3689755			GASKET LUB OIL CLRN							
				DISCOUNT 15.39%							
1	4026528			SPACER BEARING N							
				DISCOUNT 15.39%							
3	4101451			SCREW CAPTIVE WASHN							
				DISCOUNT 15.39%							
1	4299124			SEAL O RING S							
				DISCOUNT 15.39%							
1	4393089			GASKET,GEAR HOUSINN							
				DISCOUNT 15.39%							
1	4393176			GASKET,FLYWHEEL HOS							
				DISCOUNT 15.39%							
1	4903514			SEAL O RING N							
				DISCOUNT 15.39%							
1	4965569			KIT SEAL S							

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MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER			METER READING		MACH ID.NO
CU	ISX 15	79811096			3000					
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

			DISCOUNT 15.39%
1	5414049	GASKET, FUEL PUMP N	
		DISCOUNT 15.39%	
1	5440813	ACC DRIVE SUPPORT N	
		DISCOUNT 15.39%	
1	5594275CUM	SPD SENSOR N	
		DISCOUNT 15.39%	
8	67426205	CLUTCH BOLT S	
		TOTAL PARTS	SEG. 05
		SHOP LABOR	
		TOTAL LABOR	SEG. 05
		SEGMENT 05 TOTAL	

RECONDITION IN FRAME ENGINE
 COMPLAINT: RECONDITION ENGINE IN FRAME.
 CAUSE: USING NEW BLOCK.
 CORRECTION: RECONDITIONED ENGINE INFRAME TO SPEC
 PER QUICKSERVE. HAD TO USE OVERSIZE BEARING ON
 MAINS. REUSED CYLINDER HEAD. STARTED TRUCK AND
 CHECKED FOR LEAKS. NONE PRESENT. TEST DROVE TRUCK
 AND RAN GREAT. HAD NO ISSUES.

2	3102109	SEAL O RING N	
		DISCOUNT 15.39%	
6	3163075	PAINT S	
		DISCOUNT 15.39%	
1	3684338	GASKET CONNECTION N	
		DISCOUNT 15.39%	
6	3963988	WASHER SEALING S	
		DISCOUNT 15.39%	
6	3963990	WASHER SEALING S	

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			DISCOUNT 15.39%	
1	4903514		SEAL O RING S	
			DISCOUNT 15.39%	
12	4965698		SCREW HEX FLANGE HS	
			DISCOUNT 15.39%	
1	5406111		KIT,MAIN BEARING N	
			DISCOUNT 15.39%	
1	5693738		KIT, CLASSIC OVER N	
			DISCOUNT 15.39%	1
1	D84-1000-6061620	6 RIB	N	
1	D84-1000-6122310A	BELT	N	
1	T205	DRAIN-OIL	S	
1	3510474	BLK HTR	N	
2	8T-8729	PIN	S	
2	8T-8730	SOCKET-CONNE	S	
1	102-8802	RECPTACLE KI	S	
1	155-2270	PLUG KIT	S	
1	3678724CUM	ORING WATER	N	
1	405172CUM	SEAL O-RING	N	
1	5594276CUM	POSITION SENSOR	N	
		TOTAL PARTS		SEG. 06
		SHOP LABOR		
		TOTAL LABOR		SEG. 06
2		INBOUND UPS		
		TOTAL MISC CHGS		SEG. 06
		SEGMENT 06 TOTAL		

TRFR COMPONENTS TO/FROM ENGINE

1	3683607	SEALANT	N
			DISCOUNT 15.39%

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TOTAL PARTS SEG. 07
 SHOP LABOR
 TOTAL LABOR SEG. 07
 SEGMENT 07 TOTAL

COUNTERBORE CYLINDER BLOCK

1 COUNTER/POLISH
 TOTAL MISC CHGS SEG. 08
 SEGMENT 08 TOTAL

REMOVE & INSTALL TRANSMISSION SHAFT

COMPLAINT: REMOVE AND REPLACE INPUT SHAFT KIT.

CAUSE: NEW CLUTCH.

CORRECTION: REMOVED AND REPLACED INPUT SHAFT KIT.

TRK CHASSIS LAB
 TOTAL LABOR SEG. 09
 SEGMENT 09 TOTAL

TOTAL PARTS DISCOUNT 1540.90-
 TAX EXEMPTION LICENSE MC909456

KANSAS SALES TAX
 FORD CO KS
 DODGE CITY KS

FOLEY EQUIPMENT HAS DESIGNED OUR FLUID ANALYSIS PROGRAM WITH YOU IN MIND. REGULAR FLUID CHECKS HELP YOU KEEP YOUR EQUIPMENT OPERATING PROPERLY SO YOU CAN FINISH THIS JOB AND GET ON TO YOUR NEXT ONE. DURING THE MONTH OF JANUARY, BUY S.O.S. OIL SAMPLES IN BULK AND SAVE. SEE STORE FOR DETAILS.

DUE 30 DAYS FROM INVOICE DATE

PAY THIS AMOUNT	37,233.73 USD
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THANK YOU FOR YOUR BUSINESS!