

UNIT# 793

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SERVICE ADVISOR:

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/OUT	TAG
White	20	PETERBILT 579	1XPBDP9X5LD679006		435251/435251	148281
DEL. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT
11DEC19	DD04NOV19		16:54 23MAR24			CHG
R.O. OPENED	READY	OPTIONS: SOLD-STK:LD679006 ENG:Paccar				
23FEB24	03APR24					

LINE OPCODE TECH TYPE HOURS LIST NET TOTAL

A CHECK FOR COOLANT LEAKING OUT OF HEAD GASKET ON RIGHT SIDE AT #3 HOLE
/ IF THE HEAD IS PITTED PAPS SAID IT WILL BE UNDER WARRANTY

CAUSE: .

MISC COOLANT LEAK

1489 WPE

3051 WPE

1 M57107 3 INCH BRUSH

1 2173001PE INSTALLATION KIT - MX13EPA17 LONG

BLOCK

1 2397569PE OIL COOLER, MX-13, EPA17

1 2180879PE COOLANT THERMOSTAT, 85C

1 2124041PE COOLANT THERMOSTAT, 91C

1 2136411PE O-RING

8 W34-1158 BOLT-FLANGE HEAD, M16 X 2

1 2299013PE CV REPLACEMENT FILTER, MX-13, SF

4 2405077PE FUEL INJECTION PIPE, 1-4, MX13,

EPA17

2 2405078PE FUEL INJECTION PIPE, 5-6, MX-13

2 2405076PE FUEL INJECTION PIPE TO FUEL RAIL

6 1313120PE BOLT-FLANGE M8X55

4 1313122PE BOLT-FLANGE M8X65 10.9

6 1865847PE O-RING, INJECTOR

6 1638270PE O-RING INJECTOR

6 2127551PE RING SEAL, INJECTOR

1 1680226PE O-RING

1 1682342PE PIPE-OIL SUPPLY COMPRESSOR

1 2102335PE COOLANT PIPE

1 2134899PE PIPE-COOLANT, COMPRESSOR

1 1857669PE SET-GASKET

1 1718534PE FILTER KIT, MX-13 EPA17

1 1844896PE GASKET-EXHAUST CIRCULAR 4"

1 1827320PE GASKET

50 CT05512 TIE-CABLE 120LB, 15.25" BLK

30 CT03316 TIE-CABLE 50LB 8" BLK

DESCRIPTION	TOTALS
LABOR AMOUNT	
PARTS AMOUNT	
GAS, OIL, LUBE	
SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	

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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
1	2047414	PE	GASKET SET, OIL MODULE				
1	2270400	PE	SCREW CAP, OIL FILTER				
1	2267475	PE	THERMOSTAT-OIL				
1	2118303	PE	BREATHING HOSE				
1	1797900	PE	CONNECTOR-ELECTRICAL				
1	1907399	PE	GASKET-AIR INTAKE				
1	350-70-18X		BEARING RETAINER KIT				
1	F37-1022-100		DRYER-RECEIVER W/DYE W/SLPR				
2	730392ATC		WASHER-SEALING A/C #6				
3	730393ATC		WASHER-SEALING A/C #8				
1	730395ATC		WASHER-SEALING A/C #12				
1	EBKW11865	--Y245617	BELLOW-EXHAUST PACCAR				
1	9210TRP		CLAMP-HOSE W/LINER #10				
2	75200-NAP		Dexron III / Mercon Automatic				
			Trans				
1	F50-6308		HOSE-COOL 2-1/2" SIL BLUE				
2	B9226-0275TRP		CLAMP-T BOLT SPRING 2 3/4-3				
			1/16				
2	EC3501	--Y234360	COOLANT-TRP ELC 50/50 JUG				
5	CRT61-UNBZ	22-18	BRAZED UNINSULATED BUTT				
			CONNEL				
5	R134A-12		REFRIGERANT R134A-SUVA 134A 12 OZ C				
44	105420EXX		OIL-DELVAC 1300 SUP 10W-30 BULK				
2	CRT62-UNBZ	16-14	BRAZED BUTT CONNECTOR				

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00 TOTAL LINE A:
// TCS 06314607 / COOLANT LEAK, CYLINDER HEAD AND BLOCK HAVE
EROSION, LONG BLOCK INSTALL // VERIFY COMPLAINT, PSI TEST NO SIGNS OF
EXTERNAL LEAK, PSI TEST AIR COMPRESSOR, EGR COOLER AND CYL HEAD OK, RUN
ENGINE TO TEMP, COOLANT IS LEAKING FROM HEAD GASKET AREA AT #3 EXHAUST.
DRAIN COOLANT, DISCONNECT ALL NEEDED, REMOVE CYLINDER HEAD, HEADBOLTS
BETWEEN CYL 1 AND 2 WERE GUMMY AND BLACK. INSPECT HEAD GASKET, FIRE
RING IS BLOWN ON CYLINDERS 1,4,5,6 AND DISCOLORED AT 2,3. CLEAN AND
INSPECT HEAD AND BLOCK, FOUND EROSION ON CYL 1 COOLANT JACKET -.03MM,
ALSO FOUND SAME EROSION ON THE BLOCK -.10MM, OPEN TCS CASE AND ADVISED.

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LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
S/L ADVISED SENDING LONG BLOCK. REMOVE ENGINE FROM CHASSIS, REASSEMBLE CORE AS NEEDED. PREP EW LONG BLOCK, FLUSH OIL MODULES, TURBO, AIR COMPRESSOR, FUEL SYSTEM/EUPS BEFORE INSTALLING, INSTALL ENGINE, CHANGE FILTERS, FILL WITH NEW OIL, FILL COOLANT AND TOP OFF, PRIME, RUN ENGINE, CLR POWER DOWN MEMORY, CLR FAULTS, STEAM OFF, TEST DRIVE, OKAY.							

ESTIMATE:

CONTACT:

POSS WARRANTY

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