

Location:

( Miles Round Trip) 50 miles round trip Truck 453

Remove the hay from the bale chute, trip the measuring wheel & hand turn the flywheel to bring the needles up to check the gap of the needle.

Loosen the needle & adjust.

Go to the field and bale. The baler made 6 good bales, then it missed the next bale, the wire pulled out of the gripper. Check the wire guides & lower wire rollers, found that they need to be replaced.

Also the gripper tube springs need replaced.

Order parts & the customer will install the parts.

Part Number

11M7015

BP13227

E13499

E17742

Miscellaneous

Description

1/8 X 1

GUIDE-347

SPRING-348

Idler

Description

The customer was having issue with the wire breaking on the right side of the bale last fall.  
Check the right side & found that the lower wire guide was not centered in the bale camber.  
Loose the bolts and center the wire guide.  
Go to the field and bale. After adjusting the bale pressure the baler made 7 bales with out breaking the wires on the right side.  
The customer had to go back to work, he will call if he has any more problems.  
The baler was a 346 square baler.

**Item/Invoice**  
P39210

**Description**  
EXPIRED TRUCK #453 SERVICE CALL

**Quantity** **List Price** **Net Price** **Extended Price** **Tax and**

**Grand Total:** \$638.42

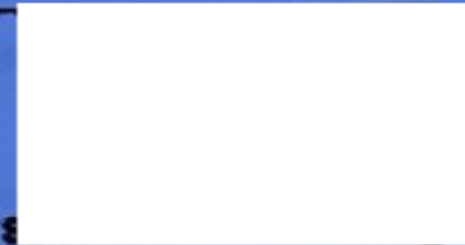
#### TERMS AND CONDITIONS

This purchase(s) is subject to the terms of the Multi-Use Account, a service of John Deere Financial, f.a.b. I grant the issuer a purchase money security interest, except as limited in that agreement, in the goods described.

Make/Model	Motor:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 348		202315	202315	

ALL/TBD/01 Retail  
P37501  
P5320140

EXPIRED FREIGHT  
EXPIRED POLICY ADJUSTMENT - SERVICE



Grand Total: \$7,193.14

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The shredder will not accept documents that are larger than 11 inches by 17 inches.

JOHN DEERE 346

Meter:

Serial Number:

Eq ID:

Fleet No:

202315

202316

**Rework Retail**

19H1901

5/16 X 2

19H2735

1/2 X 2 GR 8

24H1850

Washer

AFH202538

Needle

BP14125

Bolt

E50101

LOCK NUT

Miscellaneous

P8280240

Description

EXPIRED REWORK





**ALL/TBD/01 Retail**

**CORRECTION:**

01 Customer pulled the baler into the shop, unhook from his truck. The customer went over how to start the motor that ran the baler.

The customer had replace the measuring wheel, the parts had a SN brake & the measuring wheel was the wrong parts.

Order in the right parts and replace the measuring wheel & adjust.

Jack up the baler and remove the wheels 1 at a time.

Remove the hubs from the spindles.

Remove the cups and cones from the hubs.

Pack the bearings & install the new cups, reinstall the hubs onto the spindles and adjust the bearing.

Reinstall the wheels.

Run the baler &

check over.

Found that the plunger head bearing was out, bale chamber need repair. the lower hay dogs were bent, lower wire guide rollers & needle rollers need replaced.

The bale chamber side rollers need replace, the main feeder drive shaft bearing were very loose, the needle lift drive gear bushing were out and the bearings for the twister drive shaft bearings were very loose and the auger drive shaft left support bearing.

Order the parts needed for the repairs.

Remove parts need to remove the plunger head from the bale chamber and found that the lower left guide & support bearings were going out.

Replace the pivot pins, bearings on the plunger head and the upper left & lower right rear guide block on the plunger head, also replace the plunger head knife.

Reinstall the plunger head.

Install the new lower hay dog assemble & pins.

Install the new stationary knife & adjust the knife clearance to the lower right plunger head guide.

Remove &

replace the main feeder drive shaft bearings, left auger drive support bearing and the twister shaft bearings.

Replace the bushing for the twister drive gear.

Repair the bale chamber floor at the lower wire guides.

Remove the lower extension bale case extension and repair, after the repairs reinstall it to the main chamber case. Check & time the baler run the baler by hand, check the wire twist they were fine but the wire in the baler was rusted & new wire needed to be installed to keep from breaking the wire.

Also the customer would like to have a new drive belt, Deere no longer make a belt go on line and I found a belt that would work.

Call the customer and he stated that he would order a new belt.

Install the new drive belt that the customer brought over.

Pull the baler back out of the shop.

**MODEL: 346**

**JOB DESCRIPTION:** Aaron brought in 346 baler for check over, timing adjustment, tie concerns, and wheel bearings. Aaron  
620-294-5530

The