

CASE 7230 SN: JJA0052528 HR 7873.0 W:00
 Sold By: M020 PO #: 7230-POOR MVD Date 10/11/24 WORK ORDER MW28617
 Ship By: 8:21:24

Tax	D	Qty	Description	Price	Amount
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			-haul unit in for repairs		
			-CONCERN:POOR HYDRAULIC FUNCTION		
			-steam clean for repairs		
			-perform inspection checklist		
			-troubleshoot poor hydraulic function - flowrate remotes and found		
			8 gpm from remote couplers		
			-also found remotes and hitch chatter		
			-drain hydraulic fluid and found fluid very dirty and milky		
			-r&i lines, hoses and all necessary components to access suction screen		
			-remove suction screen and clean debris from screen		
			-reseal suction screen with new gaskets and o-rings		
			-replace hydraulic filter		
			-fill with new fluid		
			-flowrate remotes and found transmission pressure light no longer comes		
			on with hot oil but remotes only have 11-12 gpm		
			-flow and pressure test pumps and found pfc pump and charge pump weak		
			-customer was contacted with findings and requested to replace pumps		
			-customer also requested to rebuild remotes and get flow controls to work		
			-r&i lines, hoses and all necessary components to access pfc pump		
			-replace pfc pump with reman and replace disturbed o-rings and gaskets		
			-replace charge pump with reman and replace disturbed o-rings and seals		
			-set up high and low pressure demand on pfc pump		
			-r&i all remote couplers, disassemble, clean and inspect		
			-rebuild remote coupler assemblies with new cartridges, seals, o-rings		
			and minor hardware		
			-troubleshoot flow controls inop on all remotes - found flow control cable		
			on each remote froze up and flow control in every valve froze		
			-r&i interior shield and panels for access to cables		
			-replace all flow control cables with new and replace stripped knobs		
			-free up siezed control spools on valves		
			-flowrate remotes and heat hydraulic oil to operating temperature		
			-found 26 gpm and all flow control on remotes work		
			-top off fluid levels and grease front axle		
			-run unit to inspect repairs		

SHOP LABOR

** TOTAL SHOP LABO

CASE PARTS

1	2 CAS 139241C5	GASKET	TRAY 6
1	1 CAS 1348335C1	SCREEN INLE	21
1	1 CAS 1342641C1	GASKET ORIN	TRAY 5

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 Sold By: M020 PO # 7230-POOR HYD Date 10/11/24 WORK ORDER MW28617
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Tax	D	Qty	Description	Price	Amount
1		1	MIS FC7891	RETAINER	DISP
1		40	CAS HYTRAN	HYD OIL-1 G	SHOP
1		1	CAS 144169C2	GASKET/PFC	TRAY 49
1		3	CAS 167268	O-RING	OR1
1		1	CAS 167269	O-RING	OR1
1		2	CAS 87421144	O-RING	OR6
1		5	CAS 9824050	O-RING	OR9
1		1	MIS 1275936R1	RING	DISP
1		2	CAS 510185	O-RING	OR6
1		1	CAS 432244A3R	REMAN-HYD P	A 1:
1		1	CAS 432244A3C	CORE	
1		1	CAS 1346423C1	REMAN-HYD P	A 2:
1		1	CAS 1346424C1	CORE	
1		1	CAS 93329C2	SPRING	11T
1		4	CAS 84262367	COUPLER	11DISP
1		10	CAS 14454480	O-RING	11T
1		10	CAS 86013221	BACKUP SEAL	11T
1		3	CAS 119033A1	KNOB	A
1		4	CAS 83-3086	SET SCREW	A
1		2	CAS 122662A3	CABLE	A
1		1	CAS 122663A3	CABLE	A
1		1	CAS 144169C2	GASKET/PFC	TRAY 49
1		1	CAS 9993141	O-RING	OR8
1		1	CAS 51508555	FILTER HYD	SR31
			** TOTAL CASE PARTS		
			MACHINE USE		
1			MACHINE USE		
			CORE RETURN		
1		1	CAS 432244A3C	CORE-HYDRAU	CORE
1		1	CAS 1346424C1	CORE-HYDRAU	CORE
			** TOTAL CORE RETURN		
			EPA		
1		N	EPA		
			HAULING		
1		N	101 HAULING		
1		N	56-*****HAULING CREDIT****		
			** TOTAL HAULING		



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** SUBTOTAL 13617.95

X _____ CC XXXXXXXXXXXXX1593

PAY THIS
AMOUNT



\$13617.95