

CHECK NO.	VIN	CID	YEAR	MAKE	MODEL	COUNTER	TERMS
	HU73378	732	2005	FRT	FL	852171	NET 30

PURCHASE ORDER NO.	CONTACT NAME AND PHONE NO	CUST. NO.	SALESMAN
732	KEVIN		

PROBLEM EST TRANS REPLACE FOUND TEETH OFF GEARS
WARRANTY #52540445

OP# 1 026 012 02 REPAIR/REPLACE MANUAL TRANSMISSION
INSTALLED A REBUILT TRANSMISSION & A NEW
PTO ASSY. CHECKED CLUTCH, CLUTCH OK.
INSTALLED A NEW SLAVE VALVE FOR CLUTCH.
TEST DROVE TRUCK, EVERYTHING GOOD.

QTY	POOL PART NUMBER	DESCRIPTION	PRICE	EXT
1.00	3290 RTOF16908LL	TRANSMISSION FULL		
1.00	960 RT16908LLC	CORE TRANSMISSION		
1.00	960 RT16908LLC	CORE TRANSMISSION		
35.00	8167 MP50S-PT	50W SYN G/L,PT		
3.00	892 85002	CONNECTOR, ELL		
1.00	892 84002	CONNECTOR, STR		
1.00	892 K-3732	CLUTCH BEARING LU		
1.00	556 S9700515030	SLAVE VALVE		
2.00	8024 R6.5-70-18X	CAP & BOLT		

HOURS [REDACTED] PARTS SUBTOTAL:
LABOR SUBTOTAL:

MECHANICS: [REDACTED]

SHOP SUPPLIES : [REDACTED]

OP# 2 023 001 01 R&R CLUTCH

QTY	POOL PART NUMBER	DESCRIPTION	PRICE	EXT
1.00	270 HB200	CLUTCH BRAKE 2INC		

Cust. Unit #:	732	Make:	FREIGHTLINER	Model:	M2112	Tag #:	936
VIN:	1FUJCSCV95HU73378	Model #:	MM112064ST	In Serv Date:	01/24/2005	Year:	2005
Engine S/N:	0460798068	Model #:	4067MT6E	In Serv Date:	24-JAN-2005	Mileage:	684,027
Tran S/N:	G0256258	Model #:	RTOF-16908LL	In Serv Date:		Eng Hrs:	0
Reefer S/N:	SHU73378	Model #:		In Serv Date:		Warr ID:	
APU S/N:		APU Gen S/N:		In Serv Date:		Date Create:	04/12/2011
				BOM/Spec:			

Sold Operations

Job#1 SHP-FTL SHOP - FREIGHTLINER LABOR S-CUST

Condition CUSTOMER REPORTS OIL LEAKING AT HEAD AREA

Cause

Correction

FOUND THE CONSTANT THROTTLE LINE LEAKING REAL BAD AT THE #2 HEAD AND AT THE #5 HEAD. THERE IS OIL EVERY WHERE ON THE ENGINE UNIT WILL NEED THE EXHAUST PULLED AND THERE IS A EXHAUST LEAK AT THE FLEX PIPE AFTER THE TURBO. SUGGEST RESEAL THE VALVE COVERS ALSO

PRESSURE WASHED ENGINE.

SOLD ENGINE OVERHAUL ON DIFFERENT CONDIITON

Qty	Item	Description	Price Each	Extended
	FTLZZZ	PRESSURE WASH ENGINE		
	FTLZZZ	TROUBLESHOOT FOR COOLANT LOSS		
2	241F/ACA 08880	HP BRAKE CLEANER 20		
3	241F/ACA 08880	HP BRAKE CLEANER 20		
-1	S-LBDC	SERVICE- CUSTOMER LABOR DISCOUNT		

Sublet

Job#2 *ITC- PICKUP ITC- PICKUP & DELIVERY S-CUST

Condition ITC- PICKUP & DELIVERY

Cause

Correction

Qty	Item	Description	Price Each	Extended
	!PICKUP			

Sold Operations (Cont.)

Job#4 *IPS-PKG000082

MBE4000 EGR EPA04 STEP 3

S-CUST

Condition MBE4000 EGR STEP 3

Cause

Correction PULL IN. DRAIN COOLANT. REMOVE AIR CLEANER, AIR CLEANER BRACKET, COOLANT RESERVOIR, TURBO, EGR PIPE, AND EXHAUST MANIFOLD
REMOVE EGR VALVE AND PIPING, EGR COOLER, VALVE COVERS, ROCKERS, PUSH TUBES, DEAREATION LINE, FUEL SPILL LINE, CONSTANT THROTTLE LINE, AND FUEL LINES. REMOVE INTAKE MANIFOLD, HEAD BOLTS, AND HEADS.REMOVE FAN BLADE, BELTS, TENSIONERS, FAN HUB, U-BOLTS ON FRONT AXLE, OIL PAN AFTER MOVING AXLE BACK. REMOVE PISTON AND LINERS AND COOLERS.
REMOVE OIL PUMP. R&R MAIN BEARINGS.
TORQUED MAIN BEARINGS. CLEANED UP DECK. NEED LINERS.
START INSTALLING LINERS.
INSTALLED LINERS. INSTALL NEW PISTONS ON RODS. WATER PUMP, FAN HUB, TENSIONERS, AND BELTS.

INSTALLED PISTONS. INSTALL PISTON COOLERS. INSTALL AND TORQUE HEADS, INJECTORS, AND TRANSFER TUBES.
STARTED SWAPPING OUT ROCKER ARMS. NEED NEW SNAP RINGS AS THE ORIGINAL ONES ARE STRECHED OUT.
PUT NEW SNAP RINGS ON ROCKER ARMS. INSTALLED ROCKER ARMS. INSTALLED EXHAUST BRAKE ON NEW TURBO
SET OVERHEAD. INSTALL FUEL SPILL LINE, VALVE COVERS, CONSTANT THROTTLE LINE, DEAIRATION LINE, EGR COOLER ASSEMBLY, AND EXHAUST MANIFOLD. INSTALL MIXER HOUSING.
INSTALL TURBO, PIPE FROM MANIFOLD TO EGR COOLER. INSTALL EGR VALVE EGR PIPING, ALL COOLANT HOSES AND RESERVOIR. INSTALL RAD RODS. CLEAN OIL PAN. R&R OIL FILTER.
INSTALL OIL PAN. FILL WITH OIL AND COOLANT. INSTALL AIR CLEANER BRACKET AND AIR CLEANER. INSTALL NEW U-BOLTS . RAN AND CHECKED OPERATION, ALL OK

Qty	Item	Description	Extended
	*IPS-MBE000082	MBE4000 EGR STEP 3	
	FTLZZZ	HEAD GASKET	
6	DDE A4600303337	CYLINDER KIT	
1	241F/dde a4601400009	GASKET SET	
1	DDE A4600300740	LE BRNG KIT	
2	DDE A0052032675	T/STAT	
24	DDE A4579900501	SCREW	
6	DDE RA4600101720	(40) EGR Cylinder Head	
1	241F/dde ra0020105351s	INJ.SIX PACK	
1	DDE RA0100960099	TURBOCHARGER	
1	DDE RA4602001301	WATERPUMP	
6	241F/dde a9060170524	Fuel Line Nozzle Adapter	
6	DDE A4600700233	HPFD AND DAMPER (sold as ea.,	
1	DDE RA4601420319	EGR VALVE	
1	DDE A4570140222	O/P GASKET	
6	DDE A4600160021	GASKET	
6	241F/dde a460016042027	HEAD GASKET	
1	241F/DDE A4600700035	FUEL LN KIT	
6	DDE A5410500834	EXH. R/ARM	
6	DDE A5410500933	INTAKE R/ARM	
1	DDE N917003036003	GASKET	

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

Sold Operations (Cont.)

3	DDE A4570110259	SEAL RING
3	DDE A4570110259	SEAL RING
12	241F/dde	SNAP RING
	n000471024000	
1	DDE A4571421080	GASKET
1	DDE A5411870080	GASKET
1	DDE N007603026100	RING
16	DDE N000000001068	SEAL RING
18	DDE N000000001069	SEAL RING (20mm O.D. x 14mm I
1	DDE A0001802909	OIL FILTER
2	DDE A9062030480	SEAL
1	DDE A4601420580	SEAL
2	241F/DDE A4600980080	GASKET
6	OWI ALA003	FLEET CHG ANTIF
44	241F/mb1 988738	DELVAC 1300 15-40
1	DDE EA4601420679	EGR COOLER
-6	DDE RA4600101720-CORE	(40) EGR Cylinder Head
-1	DDE	INJ.SIX PACK
	RA0020105351S-CORE	
-1	DDE RA0100960099-CORE	TURBOCHARGER
-1	DDE RA4602001301-CORE	WATERPUMP
-1	DDE RA4601420319-CORE	EGR VALVE
-1	DDE EA4601420679-CORE	EGR COOLER
6	DDE RA4600101720-CORE	(40) EGR Cylinder Head
1	DDE	INJ.SIX PACK
	RA0020105351S-CORE	
1	DDE RA0100960099-CORE	TURBOCHARGER
1	DDE RA4602001301-CORE	WATERPUMP
1	DDE RA4601420319-CORE	EGR VALVE
1	DDE EA4601420679-CORE	EGR COOLER

1

Job#5 SHP-FTL

SHOP - FREIGHTLINER LABOR

S-CUST

Condition MISC, NOT COVERED UNDER WARRANTY

Cause

Correction

Qty	Item	Description	Price Each	Extended
	!CandA	CHECK & ADVISE		
1	DDE A4761800352	SUCTION PIPE		
1	DDE A4600100655	OIL/AIR LINE		
1	DDE A4602000058	BREATH. LINE		
4	DDE A0009902852	NUT		
6	DDE A0019904605	STUD		
6	DDE A0009906005	STUD		
6	DDE A0009903150	TURBO NUT		

Sold Operations (Cont.)

1	DDE A4601400046	EGR STUD	
2	DDE N910112008001	NUT	
4	241F/681 322 05 25	U-BOLT	
8	23-00461-007	7/8-14 HI HEX G8 L	
2	DDE A4602030015	PIPE EGR	
1	241f/BRZ B9224 0425	CLAMP	
	FRB		
1	DDE N910105008014	SCREW	
1	DN P607965	AIR PRMY PC	
1	P-FRT	PARTS- FREIGHT CHARGE	

Job#7 *ITC- PICKUP ITC- PICKUP & DELIVERY S-CUST

Condition ITC- PICKUP & DELIVERY

Cause

Correction

Qty	Item	Description	Price Each	Extended
	!PICKUP			

Diagnostic/Tech Services:

Labor:

Misc. Charges:

Parts:

Sublet:

Prepay:

Shop Supplies (ESC):

Taxes:

Total: 16,694.36

Customer Name	Acct Num	Invoice Number	Amt Due	Date Due	Remittance Enclosed	
			16,694.36			