

Invoice

Date	Invoice #
10/24/2024	7097

P.O. No.	Terms	Due Date
Drop Deck Tra...		10/9/2024

Quantity	Description	Rate	Amount
7	Shop Labor - Moved truck to side of shop. Jacked up trailer and set jack stands under trailer. Removed all tires and wheels from trailer. Removed hubs and brake drums. Removed brake shoes. Picked up new brake shoe kits, seals and hubcaps. Power washed trailer axels, hubs and brake drums. Removed wheel seals and cleaned wheel bearings.		
8	Shop Labor - Installed wheel seals and wheel bearings in hubs. Installed brake drums on hubs. Cleaned trailer spindles. Installed brake shoes and hubs on trailers. Built up air on system, released park brakes and adjusted brakes. Greased brake hardware. Checked operation of service and park brakes on trailer. Brakes worked OK, no air leaks were found.		
3	Shop Labor - Installed tires on trailer. Let down trailer from stands. Checked operation of hydraulic ram assembly at end of trailer. Found that hydraulic ram that raises and lower end part of ramp was damaged and not working. Removed ram, found that rod that extracts and extends on ram was broken inside of ram. Took damaged ram to repair shop in Tulsa. Checked trailer lights and found that several wires were damaged and broken on lights.		
8	Shop Labor - Repaired lights on trailer. Hydraulic cylinder was damaged to the extent that repair was higher than buying a new cylinder. Ordered new cylinder. Installed new cylinder on trailer. Tested operation of drop deck. Worked OK but back ramp would not completely fold in. Measured distances and cylinder mount locations to find cause of ramp not coming all the way in. Found that cylinder mount had moved back an inch. Cut rear mount loose. Fabricated new mounts and moved back to proper location. Tested operation of tail board and ramp. Worked OK.		
	Labor Total ----->		
6	XX-OTR4692QU-RED / Relined Brake Shoe Kit		
6	870025A / Oil Bath Seal		
6	HC04009 / 6 Hole Hubcap		
6	10088 / Hub Oil		
1	91740 / Tail Light Grommet		

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Quantity	Description	Rate	Amount
1	4050 / LED Tail/Stop 4" Round Light		
1	288367 / Maxim WT Welded Hydraulic Cylinder 4" Bore x 12" Stroke		
1	Outside labor - Hydraulic shop tear down and inspect old cylinder		
1	Shipping charge		
1	3/8" x 3" flat iron		
2	Shop and Welding Supplies		
	Parts Total ----->		

Total	\$6,317.83
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