

DATE 09/03/2019
DUE DATE 09/18/2019
TERMS Net 15

TRACKING NO. MODEL SERIAL NUMBER HOUR METER
FURUKAWA HC9R-ES 604

DATE	ACTIVITY	DESCRIPTION	QTY	RATE	AMOUNT
08/26/2019	REGULAR FIELD RATE	SEGMENT 1: REMOVE AND INSTALL ENGINE, TRAVEL TIME			
08/26/2019	REGULAR FIELD RATE	SEGMENT 2: REBUILD ENGINE			
09/03/2019	MILEAGE	TO AND FROM JOB 5/22/19, 5/29/19, 8/29/19			
09/03/2019	PARTS	SUBLET LABOR: MACHINE SHOP			
09/03/2019	PARTS	SUBLET LABOR: RADIATOR SHOP			
09/03/2019	PARTS	15W40			
09/03/2019	PARTS	PAINT			
09/03/2019	PARTS	RADIATOR CAP			

SEGMENT 1: REMOVE AND INSTALL ENGINE
REMOVED ALL TINWORK, DRAINED ENGINE AND RADIATOR.
REMOVED ENGINE AND RADIATOR. PRESSURE WASHED THE
ENGINE AND MACHINE. THE RADIATOR WAS FULL OF BARS
LEAK AND WAS LEAKING. HAD RADIATOR RECORED. THE
DAMPNER RUBBERS WERE MISSING. INSTALLED NEW
DAMPNERS. REINSTALLED ENGINE AND INSTALLED NEW
RADIATOR AND TINWORK. RAN MACHINE. ALL IS FINE.
SEGMENT 2: REBUILD ENGINE
TORE DOWN ENGINE AND TOOK HEAD, BLOCK, CRANK, CAM,
AND RODS TO MACHINE SHOP TO BE INSPECTED. THE #6
PISTON WAS COMING A PART AND SCORED THE LINER. THE #3
ROD CAP BOLTS WERE STRIPPED AND THE BEARING TABS
WERE GONE. THE BEARING WAS READY TO SPIN. HAD NEW
PISTON LINERS, CAM BEARINGS, AND WRIST PIN BUSHINGS
INSTALLED. REPLACED VALVE SPRINGS. REASSEMBLED

PAYMENT 10,299.00