

Customer P/O:		Completion Date:	
Unit Number: EN787346	Model Year: 2014	Make/Model: International	
		Prostar	
Type: Truck	VIN: EN787346	Meter: 422946 Miles	

Task: 1 **45-010006** **Engine System - Front Cover – Tighten/Torque** **Department: Service**
Complaint: REPLACE TURBOS
Correction: REPLACED HI AND LOW PRESSURE TURBOS AND THE CENTER SECTION OF EXHAUST MANIFOLD, HAD TO RESEAL AND
 INSTALL NEW BOLTS ON EXHAUST MANIFOLD. ALSO HAD TO DRILL AND TAP 3 HOLES IN OLD EXHAUST MANIFOLD AND DRILL
 AND TAP 2 HOLES IN EXHAUST DOWN PIPE. DRILLED AND TAPPED 7 HOLES ON SIDE SKIRT MOUNTING. HIGH PRESSURE TURBO
 CORE WAS DAMAGED, \$400 OF THE \$500 WAS RETURNED FOR CORE. \$100 WAS NOT DUE TO DAMAGE.

Supp.	Part	Description / Ref Number	U/M	Quantity	List	Price	Extended Price
1	7092423C92	KIT, EXHAUST MANIFOLD SEAL	Part	EA			
1	3012598C1	MANIFOLD	Part	EA			
1	3007656C97	KIT, MANIFOLD BOLT	Part	EA			
38	7480	PAD	Part	EA			
38	7485	PAD	Part	EA			
1	2512772C92	TRBOCHGR,KIT, TURBO SUPPLY	Part	EA			
		LIN					
38	6864	INSERT, 8mm x 1.5mm	Part	EA			
1	06150130411	WASHER	Part	EA			
1	FLTLFIH003	OIL FILTER, INTERNATIONAL	Part	EA			
1	06566310109	SEAL	Part	EA			
1	1817953C1	BOLT	Part	EA			
1	5012231R91	TRBOCHGR,RENEWED B770 15L	Part	EA			
		LP T					
1	5012231R91-C	TRBOCHGR,RENEWED B770 15L	Inherent				
		LP T-Core					
	Freight	Freight	Misc				
1	1817956C1	BOLT	Part	EA			
1	3998607C1	FITTING	Part	EA			
1	1817812C1	BOLT	Part	EA			
99	76105	5/16 FENDER WASHER	Part	EA			
99	76106	3/8 FENDER WSHR	Part	EA			
60	95012	3/8 USS GR 5 F/W ZP	Part	EA			
42	76005	1/2T	Part	EA			
1	3564290C1	CLAMP, PIPE TEE	Part	EA			
1	3006689C91	HOSE	Part	EA			
1	3006688C91	HOSE	Part	EA			
42	71379	STRAP, LARGE TIE	Part	EA			
1	1881092C1	RETAINER	Part	EA			
1	L2643541	HOSE	Part	EA			
1	3005524C1	CLAMP	Part	EA			
99	71387	STRAP, MEDIUM TIE	Part	EA			

Customer P/O:		tdeboer	Completion Date:			
1	2517271C91	BREATHER,KIT, BREATHER SEALS A	Part	EA	1.00	
42	52010	CLAMP	Part	EA	1.00	
1	1844447C1	SEAL	Part	EA	1.00	
1	4077219C1	GUIDE,BRK HOSE AND CABLE , SWI	Part	EA	2.00	
1	FLTAHVBC14KK	Brake Clean	Part	EA	1.00	
1	3557856C1	CLAMP	Part	EA	3.00	
1	2002612C1	CLAMP	Part	EA	1.00	
1	3005735C1	TUBE, EXHAUST BRK PRESS SENS	Part	EA	1.00	
1	1821780C1	BOLT M6X45 HEX FLANGE	Part	EA	1.00	
1	06012890274	BOLT	Part	EA	1.00	
1	FLTUELCCG	COOLANT, UELC CONC GALLON	Part	EA	6.00	
1	3556300C1	BASE STRAPLOCK MTG*STRAPLOCK M	Part	EA	3.00	
1	3006571C1	GASKET	Part	EA	1.00	
13	2880215	GASKET	Part	EA	1.00	
1	3846392C1	GASKET	Part	EA	1.00	
1	1817965C1	BOLT	Part	EA	3.00	
1	3510917C1	BOLT	Part	EA	5.00	
1	3578343C1	INSERT	Part	EA	2.00	
1	3514273C1	BOLT	Part	EA	1.00	
1	3610255C1	BOLT	Part	EA	2.00	
1	25709R1	WASHER	Part	EA	2.00	
1	25710R1	WASHER	Part	EA	2.00	
107	56 BOLT M8X80	M8X80 BOLT	Part	EA	2.00	
1	5012231R91-C	TRBOCHGR,RENEWED B770 15L LP T-Core	Part	EA	(1.00)	
1	5011054R92-C	TRBOCHGR,KIT, REMAN TURBO HI P-Core	Part	EA	(1.00)	
1	62902010277	STUD	Part	EA	(1.00)	
1	3005694C1	BOLT HEX FLANGE M10 X 55	Part	EA	(10.00)	

Customer P/O:

Completion Date:

Payment Method

Totals	
Total Parts:	
Total Core Chg:	
Total Core Ret:	
Total EHC:	
Total Labor:	
Total Miscellaneous:	
Total Shop Supplies:	
Invoice Subtotal:	
Total Tax:	
Invoiced Total:	\$8,000.00

Customer P/O:

Open Date: 05/11/2022

Completion Date: 05/20/2022

Add User: sostwald

Salesperson:

Unit Number: EN787346

Model Year: 2014

Make/Model: International Prostar

Type: Truck

VIN: EN787346

Meter: 413478 Miles

Task: 1 27-000000 Transmission - Automatic

Department: Service

Complaint: REPAIR FOR TRANSMISSION NOT GOING INTO GEAR.

Correction: CHECKED OUT UNIT FOR NOT GOING INTO GEAR AND FOUND THE CLUTCH HAD FAILED. REMOVED DRIVE SHAFT, DEF PUMP AND CROSS OVER BRACKETS. TRUCK HAS BEEN CONVERTED TO A DAY CAB AND CLUTCH HAD TO BE REMOVED WITH TRANS AND REINSTALLED WITH TRANS WHICH ADDED MORE TIME ON REPLACING. ALSO HAD TO REPLACE TRANS INPUT SHAFT THAT WAS GROVED AND COULD NOT BE REUSED.

Supp.	Part	Description / Ref Number	U/M	Quantity	List	Price	Extended Price
31	122002-35AWEL	CLUTCH	EA	1.0			
42	12621	M8 FLAT WASHER	EA	2.0			
38	15155	M8X1.25X30	EA	2.0			
13	2880215	GASKET	EA	1.0			
1	3004456C1	BEARING	EA	1.0			
1	3016289C1	FLYWHEEL,BOLT, 12 PT	EA	10.0			
1	3551059C1	NUT	EA	2.0			
1	3846392C1	GASKET	EA	1.0			
42	71379	STRAP, LARGE TIE	EA	22.0			
99	71387	STRAP, MEDIUM TIE	EA	3.0			
60	71975S	3/8 X 3/8 Brass Dot Push-In ML Conn	EA	1.0			
42	76124	7/16G	EA	8.0			
1	BX5005962	HOSE, ASSY 20"	EA	1.0			
1	FUL14750	RING	EA	1.0			
31	K4144WEL	INPUT SHAFT	EA	1.0			
	Freight	Freight		1.0			
	Sublet	75597-RESURFACE FLY WHEEL		1.0			

Task 1 Subtotals

Parts:

Labor:

Miscellaneous:

Task 1 Subtotals

Task: 2 31-000000 Charging System/Starting System

Department: Service

Complaint: REPAIR UNIT TO START

Correction: CHECKED OUT UNIT FOR NOT STARTING AND FOUND THE STARTER HAD FAILED. REMOVED BATTERY CABLES. STARTER BOLTS WERE SEIZED IN BELL HOUSING. RETAPPED STARTER BOLT HOLES AND INSTALLED NEW STARTER. CLEANED BATTERY CABLES AND HOOKED UP. TRUCK NOW STARTS.

Supp.	Part	Description / Ref Number	U/M	Quantity	List	Price	Extended Price
38	7480	PAD	EA	1.0			

** See Last Page for Invoice Total **

Work: 308-000-

Customer P/O: Open Date: 05/11/2022 Completion Date: 05/20/2022

Add User: sostwald Salesperson:

1 MITIN3179 STARTER EA 1.0

Task 2 Subtotals Parts:

Labor:

Task 2 Subtotals

Detail Tax Info:

Sales Tax Total:

Payment Method Terms Due Date

Total Parts:

Total Labor:

Total Miscellaneous:

Total Shop Supplies:

Invoice Subtotal:

Total Tax:

Total Invoice: \$7,629.74