Invoice To Account No: 4	Deliver To:		SERV	<u>ICE INV</u>	OICE
			Invoice Number: Invoice Date: Location: Work Order Number:		1/30/2020
			Payment Type:		ACCOUNT
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JOHN DEERE 460E	5359	1DW460ETJFF671637	1DW460ETJFF671637	_	

/Diagn - 1 Warranty CORRECTION:

Labor: Parts: \$0.00 OL&M: \$0.00 Misc: \$0.00 Sub-Total:

460EF4091030 Warranty COMPLAINT: Machine has oil in coolant

CAUSE: Cylinder head gasket is blown

CORRECTION:

SERVICE INVOICE Invoice To Account No: 4 Deliver To: Invoice Number: Invoice Date: 1/30/2020 Location: Work Order Number: Payment Type: 2 of 4 Page: Make/Model: Meter: Serial Number: Eq ID: Fleet No: JOHN DEERE 460E 5359 1DW460ETJFF671637 1DW460ETJFF671637

460EF4091030 Warranty

DIAG (3.23)

- .75- I took a coolant sample. I iopened a dtac case for the oil in the coolant.
- 1.50- I was asked to remove the oil cooler and pressure test.
- .98- I put 70 psi to the cooler in a bucket of 150 degree water. It passed I was asked to remove the head per DTAC 884079

REPAIR (66.48)

- 1.0- Removed the Rear fuel lines
- 1,0- removed fuel pump.
- .75- Removed wiring harness to the dosing valve block.
- 1.0- Removed the dosing block and egr valve.
- 1.0- Removed the intake housing.
- .75- Removed the erg cooler tubes.
- 1.0- Removed the oil tubes to bolth turbos.
- 1.0- Removed the primary turbo
- 1.0- Removed the exhaust manifold bolts and studs
- ..50- Removed the exhaust manifold.
- 1.0- Removed the thermo stat housing
- .50- Removed the valve covers.
- .50- Removed the wiring harness.
- .50- Removed the valve riser.
- .50- Removed the rocker arms.
- 1.0- Removed the unit injectors.
- .50- Removed the front cover.
- .50- Removed cam shaft gear
- 1.0- Removed the cam shaft.
- 1.0- I removed the cylinder head bolts and removed cylinder head.
- 1.0- bolted down the liners. and checked piston protrusion. they were .003 to .002. ordered pip kit per dtac case 884079.
- 2.0- inspected cylinder head. I found the cylinder head cracked.
- 3.0- cleaned parts.
- 1.0- Installed new gasket and installed the cylinder head.
- 4.0- Torqued head.
- 1.0- Installed the injectors.
- 1.0- Installed the cam shaft
- 1.0- installed rocker arm assembly.
- 1.0- Installed the cam gear.
- 1.0- Set the timing and gear back lash.
- 2.5- set the valve clearance and injector preload.
- 2.0- Installed the rocker arm cover and injector wiring harness.
- 1.0- Installed the intake housing.
- 2.0- Installed the exhaust manifold.
- 2.0- Installed the turbos and tubes.
- 2.0- mistaned the turbos and thermestate

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JOHN DEERE 460E	5359	1DW460ETJFF671637	1DW460ETJFF671637	i

- i.u- repiaceu seais anu inermostais.
- 1.0- Installed the wiring harness.
- 1.0- Installed the fuel lines.
- 1.0- Installed the front cover.
- 4.0- Removed radiators to flush. They were packed with rubber and could not flush.
- 4.0- Replaced both radiators.
- 1.0- Replaced the heater hoses.
- 1.0- Replaced the radiator hoses.
- 3.0- Replaced the scr injector coolant hoses.
- .50- Filled with water and flush.
- 3.0- Flushed the coolant system twice.
- 3.48- ran and tested the machine.

KEY PART DZ107052 MACHINE IS SOLD FAILURE TYPE - LEAKING FAILURE AREA - ENGINE

Part Number AT501398	Description Radiator Kit	Quantity
MPRG32472	ENGINE CYL	
PMCC2610	Coolant flush	
T160608	CLAMP	
T78612	O-RING	
TY22462	CLAMP	
TY22467	CLAMP	
TY26682	PLUS-50 II BULK	4
TY26873	SCAN TEST KIT	
Miscellaneous	Description	Quantity

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JOHN DEERE 460E		5359	1DW460ETJFF671637	1DW460ETJFF671637	
460EF4091030 Warranty FREIGHT Labor:	SHIPPING & HANDLING Parts:	OL&M:	\$0.00 Mi	sc: Sub-To	otal
Please r	emit payments to Murph	ny Tractor	at the address show	vn on your monthly statem	ent.
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Customer PO No:					arts:
Tax Exempt No:					.&M:
Advisor:				Sales	lisc: Tax:
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SERVICE INVOICE Invoice To Account No: 4 Deliver To: Invoice Number: 5/13/2021 Invoice Date: 01 Location: Work Order Number: Payment Type: Page: Make/Model: Meter: Serial Number: Eq ID: Fleet No: JOHN DEERE 460E 1DW460ETJFF671637 7114 1DW460ETJFF671637

460EF3001009 Warranty

COMPLAINT:

FIP 19-062: E SERIES TRUCK TRANSMISSION REPLACEMENT

CAUSE:

FIP 19-062 E SERIES TRUCK TRANSMISSION REPLACEMENT

CORRECTION:

FIP 19-062: E SERIES TRUCK TRANSMISSION REPLACEMENT.

DTAC 1509811 DTAC 100211

JOHN DEEERE: \$62,469.90 MURPHY TRACTOR: \$0.00 CUSOTMER: \$0.00

Part Number 51M7040	Description O-RING	Quantity	List Price	Net Price	Extended Price	Taxed Ind
51M7041	O-RING					
57M10954	ELEC. CONN					
AT346594	FLUID KIT					
AT386615	SENSOR					
AT460896	Transmission					
AT468647	OIL FILTER					
AT475527	Software					
OMT329825X19	OPERATOR'S MANUAL					
R105415	O-RING					
R114105	SCREW					
T329824X19	UPTIME MAINTENANCE PLANNER					
T414989X19	LABEL					
T414994X00	LABEL					
T77613	O-RING					
T77858	O-RING					

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Make/Model:		Meter:	Serial Number:	Eq ID:	Fleet No:
JOHN DEERE 460E		7114	1DW460ETJFF671637	1DW460ETJFF671637	
460EF3001009 Warranty T78612 TY27743	O-RING Oil	o Murphy Tract	or at the address show	n on your monthly statem	ent.
- 10000	contraction to	marphy mace	or at the address show		
		1			bor:
Customer PO No:					arts:
Tax Exempt No:					&M:
Advisor:					lisc:
				Sales	Tax:
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TERMS AND CONDITIONS

Receipt of above described merchandise and/or labor at prices specified is hereby acknowledged. In the event the same is not fully paid in 30 days, I agree to pay a monthly periodic finance charge at the rate of 1.5% which is an annual rate of 18% on unpaid balances.

Received by:	Date:
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