

**Work Order:**      **Job Code:** Retail - /CleaningFan&Chaffer  
**369241**

Created: 10/26/2022  
Vehicle Picked up

Details

Requested      Delivered      Price      Extended

**COMPLAINT:**

01 Repairs to Chaffer, Sieve Frame area of combine

Chaffer element has come apart and ruined other components.

**CAUSE:**

Shaker arm bushing came apart and took-out several other components.

**CORRECTION:**

Repairs to Chaffer, Sieve Frame area of combine

Found chaffer frame damaged. Sent to shop for repairs.

Removed spreader assembly, chaffer element, chaffer frame, sieve element, and sieve frame. Replaced left shoe drive shaft bearing, right outer rear shoe auger bearing, and grain loss harness. Replaced sieve frame and element. Replaced chaffer frame and element. Replaced pre-cleaner. Rear board of chaffer frame; replaced all hangers and hardware for shaker, sieve, and chaffer. As well as related components from the damage. Calibrated chaffer and sieve. Installed removed components. Ran machine. No troubles noted after repairs. Feederhouse and separator ran quiet and smooth after repairs.

STANDARD SHOP LABOR

10/26/2022 from 11:00 to 12:00	1.00
10/26/2022 from 16:00 to 17:28	1.47
10/26/2022 from 16:30 to 17:30	1.00
10/27/2022 from 07:25 to 08:35	1.16
10/27/2022 from 07:31 to 12:01	4.51
10/27/2022 from 09:44 to 11:58	2.23
10/27/2022 from 13:03 to 13:57	0.91
10/27/2022 from 13:04 to 17:28	4.40
10/27/2022 from 13:57 to 14:48	0.85
10/27/2022 from 15:21 to 17:29	2.14
10/28/2022 from 07:24 to 12:01	3.10
10/28/2022 from 07:24 to 12:02	3.14
10/28/2022 from 13:01 to 13:11	0.16
10/28/2022 from 13:04 to 17:25	4.34
10/31/2022 from 07:28 to 09:27	1.98
10/31/2022 from 07:31 to 09:58	2.45
11/01/2022 from 08:23 to 10:16	1.88
11/01/2022 from 08:29 to 10:15	1.76
11/01/2022 from 13:22 to 17:33	4.17
11/01/2022 from 13:53 to 17:32	3.65
11/02/2022 from 07:27 to 09:21	1.90



Work Order: 368700 Job Code: Retail - /COMBINEFEEDERHOUSE

Created: 10/19/2022  
Vehicle Picked up

Details

COMPLAINT:  
02 FEEDER HOUSE

CAUSE:

CORRECTION:

Found feeder house sheaves failed. Removed reverser. Inner sheave seized to outer sheave. Inner sheave spun on input shaft. Removed sheaves. Disassembled reverser. Replaced input gear, front seal plate, seals, and bearings. Replaced sheaves and cam set.

STANDARD FIELD LABOR

10/21/2022 from 10:06 to 12:09		2.08	
10/21/2022 from 13:57 to 18:00		4.11	
10/21/2022 from 18:13 to 19:59		1.81	
Total FIELD LABOR		8.00	\$1,600.00

Parts

19M7166	10X20 MM	6.00	6.00
22H775	5/16 X1/4CUP	-2.00	-2.00
22H775	5/16 X1/4CUP	2.00	2.00
34M7255	6X50MM ROLL PIN	-1.00	-1.00
34M7255	6X50MM ROLL PIN	1.00	1.00
34M7255	6X50MM ROLL PIN	2.00	2.00
AH150686	NEEDLE BEARING	2.00	2.00
AH204587	HALF SHEAV	1.00	1.00
AH232575	CAM KIT	1.00	1.00
AZ49013	BRG REV 9660	1.00	1.00
AZ49370	SEAL REV 9660	-3.00	-3.00
AZ49370	SEAL REV 9660	1.00	1.00
AZ49370	SEAL REV 9660	2.00	2.00
AZ49370	SEAL REV 9660	2.00	2.00
DE30216	Seal	1.00	1.00
E53699	SEAL G BOX 6910	1.00	1.00
H204870	Housing	1.00	1.00
H216332	H.D.SHEAVE 9660	1.00	1.00
H223849	RING	-1.00	-1.00
H223849	RING	-2.00	-2.00
H223849	RING	1.00	1.00
H223849	RING	1.00	1.00
H223849	RING	1.00	1.00
L38718	STEEL BALL C	-1.00	-1.00