Date: 2/21/2024			Report Number: Customer PO:				
Custom	er Nam	ю.	1-				
Street	Address						
Machine	e:		MV3016Ld				
Serial Number:			NM4100959				
Control: Control Serial Number:							
Root Cause:			Inspect quality and reliability of machine.				
Action Taken:			Machine is very dirty. Both Sid ewindows need replaced. Front window is plexiglass only. Spindle sounds quiet and runs smooth thru rpm ranges. Some vibration and whining at high rpm's. Tool changer is carousel style and worn but does make tool changes very slowly. Chip conveyor is operational but has damage to covers and belt. Z axis way cover wipers hanging down. Coolant system works but pump is weak. All axis move smooth and quiet with little ballscrew noise. Backlash in Z is .0004" Y is .0004" and X is .0003" Electrical cabinet is very dirty and smells warm inside when you open it up. Some chip build up under the ways. Overall machine shows normal wear and use but could use a good cleaning to freshen up some items. Machine does run and make parts as customer is currently using in production.				
Date:	Tech:	Per Diem:	Mileage:	Hours:	Warranty:	Install:	Parts/Qty.
2/21/2024				2			
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	Total:		0 0		2		
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Custome	er's Ap	proval	2/21/2	TR.	H		<u> </u>