Date 12/5/2023

	VIN#		
	AM080	5	
Description	Qty		
R4701500694 Actuator A4710960680 Gasket A0219901101 Mounting Bolt A0029905054 Mounting Nut A0009903150 Exhaust Nut A5411870080 Gasket A0189973145 O Ring N001069 Sealing Ring A4711420680 Gasket LC 100% Extended Life Coolant Constant Torque Hose Clamps 2.5" Check out poor performance and CEL Light was for low air flow to engine Checked intake system for leaks / none found Checked Delta sensor calibration / would not calibrate Cleaned orifices to Delta P sensor / calibration was complete CEL was still on Checked VPod operation / VPod operated correctly Discovered frozen turbo actuator	1 1 3 1 6 1 1 2 1 1 2		

Date 12/5/2023

	VIN# AM0805	5	MILEAGE	
Description	Qty	Rate	Amount	
Removed turbo and freed up actuator but before reinstall called and advised and asked for permission to reinstall or replace unit with new turbo / reinstalled old cleaned up unit after installation CEL was on but with a code for the EGR valve. The checked wiring harness EGR actuator to MCM and all four wires were intact correct voltage was present the cattached harness hanging loose around front of engine oil pan 18.00 EGR actuator / CEL went out rove unit on 50+ mile loop and light stayed ut abor			Amount	

Date 2/28/2024

	VIN#	MILEAGE
	AM0805	
Description	Qty	
RA0001532659 Vpod G631400-0606 3/8 Push to Lock Air Line Union Check for lack of performance and found waste gate on turbo stuck open due to air pressure from Vpod Tested Vpod for actuation and found pressures at percentages slightly off Removed turbo and checked actuator movement and wastegate was free Replaced Vpod as it appeared that it wasn't always exhausting air to wastegate actuator Labor	1 1	

6/7/2022 2:09:38PM

YEAR	MAKE	MODEL.	VN	CUSTOMER UNIT #	ENGINE HOURS	IN SERVICE Component Serial #	ODOMETER
2011	FREIGHTLINER	CASCADIA	1FUJGEDV9BSAZ0805	205	0	10/19/2010 471903S0050467	613826

Sold Operations

JOB #1 00-01 INITIAL ASSESSMENT

COMPLAINT UNIT IS JUMPING TIME
CAUSE UNIT TIMED INCORRECTLY

CORRECTION

HOOKED UP LAPTOP AND PULLED CODES. UNIT HAD CODES FOR NO MATCH OF CAMSHAFT AND CRANKSHAFT SIGNALS 636/2. REMOVED VALVE COVER AND PUT TRUCK IN TIME AT FLYWHEEL. UNIT IS 1 TOOTH OUT OF TIME ON INTAKE SIDE, REMOVED ROCKERS AND FOUND UNIT IS OUT OF TUNE, REMOVED ROCKER ASSEMBLIES AND PUT CAM IN TIME, STARTED TO SET VALVE LASH AND FOUND #6 EXHAUST VALVE MAY HAVE CONTACTED PISTON, ALSO FOUND LOCTITE ON CAM FRAME

BOLTS AND EXHAUST SIDE ROCKER BOLTS FORCED IN THREADS DAMAGING BOLTS.

DATE ARRIVED		DATE INVOICE	
6/7/2022	2:09:38PM		
YEAR	MAKE	MODEL.	VN
2011	FREIGHTLINER	CASCADIA	1FUJGEDV9BSAZ0805

ENGINE HOURS	IN SERVICE	Component Serial #	ODOMETER
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Sold Operations

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QTY	ITEM	DESCRIPTION
	LABOR 00-01	INITIAL ASSESSMENT
1	DIAG	TECHNOLOGY FEE

LABOR
PARTS
MISC
SUBLET
PREPAY
SUBTOTAL
SHOP SUPPLIE:

TAX

TOTAL

\$19,373.81