



PAGE 1		
CASH	CHQ.	OTHER
VIS		
ACCT. NO.		

SHIP TO

SALESMAN	PURCHASE ORDER NO. See below	P.T. NO.	INVOICE DATE 04/13/2023	TAX
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QUANTITIES			PART NUMBER	DESCRIPTION	VENDOR BIN LOC.	PRICES		
ORDERED	B/O	SHIPPED						
PO #: AL540 - DARREL								
1		1	274876	FOAM/SEAL				
4		4	651648	HHTFS TAP/				
1		1	274559	BLOWER				
1		1	274653	HOSE/#6 AI				
1		1	274723	HOSE/#10 A				
1		1	274738	THERMOSTAT				
1		1	138778	O-RING/AC/				
1		1	274516	VALVE/EXPA				
1		1	274646	DRYER				
1		1	275688	FILTER				
1		1	274712	CORE/EVAPO				
1		1	50300807	SEAL/HOOD				
1		1	50300809	SEAL/HOOD				
1		1	50300808	SEAL/HOOD				
1		1	275915	FILTER/CAB				
1		1	274906	PAN/DRAIN				
1	1		274520	HOUSING/AI				
B/O Prepaid 0%								

SHIP VIA	DESCRIPTION	ACCOUNT	AMOUNT
	PARTS		
	FREIGHT		
	SALES TAX		
	TOTAL ▶		

Thank You For Your Business!!!

Signature: \_\_\_\_\_

taxcounty\_invoice\_template

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GEHL

Sold By:

PO #:

SN:

Date 10/21/20

Ship By:

To:

Tax	D	Qty	Description	Price	Amount
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loader gets warm and shuts down, park brake does not work  
brakes do not work, check over for other issues

## SHOP ALLIED PTS

04500	1	12	270253	LINKAGE ROD	
04500	1	12	271611	BUSHING	
04500	1	12	272718	PIVOT ARM	
04500	7	12	651705	LN INST FL	
04500	4	12	651706	LN INST FL	
04500	2	12	075237	BUSHING/PIV	
04500	2	12	176387	PEDAL/MEDIU	
04500	1	12	272424	PLATE/PEDAL	
04500	1	12	201184	ROD/PUSH	
04500	1	12	201186	CLEVIS	
04500	1	12	270870	PIN/SPRING	
04500	1	12	201249	PIN/CLEVIS	
04500	1	12	201259	CLEVIS/6MM	
04500	1	12	201278	LINKAGE/ROD	
04500	2	12	270251	SPHERICAL R	
04500	1	12	270252	SPHERICAL R	
04500	1	12	270201	PUMP/AXIAL	
04500	1	12	250-32577	DRIVE PLATE	
04500	2	12	176530	FITTING, ST	
04500	1	12	176778	FITTING, ST	
04500	1	12	176779	FITTING, TE	
04500	3	12	176530	FITTING, ST	
04500	2	12	176779	FITTING, TE	
04500	2	12	176884	FITTING, ST	
04500	1	12	201128	HOSE/MP	
04500	2	12	270069	FITTING, 90	
04500	1	12	068938	ELBOW/90 DE	
04500	1	12	193562	TEST PORT-9	
04500	1	12	270236	DIAGNOSTIC/	
04500	1	12	270416	FITTING/HYD	
04500	1	5	L0034-094	LUBRI-PLATE	
04500	1	12	176510	FITTING, HP	
04500	1	12	270900	ELEMENT/FIL	
04500	3	38	28225	FUSE	GB4
04500	3	38	28226	MINI FUSE	GB4
04500	5	10	CQ420	ATF FLUID	CHEM
04500	1	12	50280463	BRAKE	

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Date 10/21/20

Tax D Qty Description -----\* Price Amount

and it pushed into a pile of dirt ok. All 4 wheels now spin. Drove back inside, checked it over, fastened things up and bolted cab down. Noticed how rusty the brake and throttle pedal, linkages, cables and lines were. Ordered in just about everything, none of it was salvageable. Soaked rest in penetrating oil, but still had to cut most of it to get rust off. Vacuum rust out of cab and cleaned up the mounting surfaces for pedals. Replaced throttle pedal, it was stuck. Lubed up linkages and weren't stuck and replaced what was. I then set idle and maxxium rpm's. Replaced brake pedal and all of the linkage, applying lots of anti-sieze. Pulled driveshaft off front axle and removed brake drum. Needed to rig up a puller on the drum and used an air hammer to get it off. Everything brake related on the axle was very rusty and packed full of fertilizer. I wasn't able to reuse any of it. Ordered in an entire assembly of brakes. Couldn't get any of the mounting bolts out of axle. Had to weld nuts to all 8 bolts. Took several tries, but finally got them out. Brake mounting wouldn't come off. I had to pound on it till it released off. Took off yoke on the axle and rig up a puller to get it out. Nothing came apart very easy. Cleaned up the axle, removed and replaced axle seal. Had to search for a seal installer that would work. Applied lots of anti-sieze and put brake assembly on with new bolts. Installed brake assembly with lots of anti-sieze and new bolts. Installed new brake pads, springs and calipers. Pretty much everything that I removed was replaced with new. Reinstalled the old yoke and torqued. Bled brakes, which took awhile to get all the air out of the system. They are properly working. Put drum and driveshaft back on. Installed a new park brake cable. Cut the old one out and freed up the park brake handle, putting lots of anti-sieze on it. Made some adjustments for it to work. Took unit outside and made sure the brakes all worked ok. Filled front axle with oil, lost some replacing the yoke seal.

\*\* SUBTOTAL

\*\* SALES TAX

Cash Sale

PAY THIS  
AMOUNT

\$13119.13



Date 10/21/20

Tax	D	Qty	Description	Price	Amount
			TECH LABOR		
			EPA & SHOP SUPP		
04500			EPA & SHOP SUPPLIES		
04500			FREIGHT		

\*\* TOTAL TECH LABOR

Test drove unit to see how it acted. It drove, but wouldn't push anything. It also had no driving power. Brought inside, lifted cab and attached gauges on drive pump, drive motor and system pump. Drove unit again, found system pressure is great but had no charge pressure and very little drive pressures. Started capping off charge pressure lines to see if there is a system leak or a bad charge pump. It wasn't easy, because all the fittings are special and nobody had any. Capped off the differential lock and joystick circuits, but still didn't have charge pressure. Also with everything being so rusty, it was very hard to take off or it broke. Pulled drain hoses from the pump and drive motor. Ran unit to see if we had bad internal leakage. Lines were hard to get at. It ended up being the charge pump was bad. Charge pump is internal in the hydrastatic pump, so it all had to get replaced as a unit. Took off lines from pump along with the wiring harness and several brackets to get the pump out. Also pump mounting bolts were very hard to gain access to. Needed to make a special wrench to get the bolts loose. Got pump out, placed on bench and started swapping fittings over to new pump. Couldn't swap many as they were super rusty, they twisted off or stripped off. Ordered in all new fittings and some hoses. Also noticed splines on the old motor and drive disk on the engine were badly worn. Installed a new drive disk. Engine needed to be supported from the top and mounts removed on the front so I could take off mounting bracket, electrical panel, flywheel housing cover and drive disk. Torqued new disk on and put everything back together. Fastened engine back down and applied molly grease on pump splines. Installed pump and torqued mounting bolts. Hooked up all hoses and reattached wiring. I had drained the hydraulic oil, so filled with new and changed the hydraulic filter. Reattached gauges and test ran unit, the pressures were normal. Test drove

PAY THIS  
AMOUNT

LIFETIME



Date 10/21/20

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