## Maintenance Work Order

Work Order: Priority:

Normal

Due Date: Status Date:

Status:

Closed 7/8/2023

Scheduling:

Mechanic Name Schedule Date Work Complete? 6/23/2023 ~

V 6/24/2023

Equipment ID:

LD-2243

Description:

Work Order Job:

85130-

VIN# Serial # LOADER CAT 963C

**BBD 895** 

Current Job:

Current Location: Equipment Foreman: Work Order Foreman:

Meter Reading:

Hours: 7805

on 6/22/2023

by

Odometer:

by

Last Hour Service (Lifetime): 7788

(7788)

3/29/2023 on

Last Odometer Service (Lifetime):

on

Problem Description:

Repack both loader lift cylinders,

[06/24/2023 09:53 AM] -----

Started pulling lift cylinders off

[07/08/2023 02:07 PM] ------

Install both cylinders for bucket lift and top off with oil

#### Labor Items:

Work Code	Item Code	ST	ОТ	DT	
Repair	22 Pumps, Motors, Cylinders		5.50	5.00	0.00
Repair	24 Power Wash/Cleaning/P ainting		3.00	0.00	0.00

#### Parts List:

Part Num	Name	UOM	Qty Used

#### Cost Ledger:

Type Ref Num Description	Estimated Cost
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#### Reconciled Purchases:

Part Num	Description	Invoice #	Ref#	Qty Used

# Maintenance Work Order

Work Order: Priority:

Due Date:

8788

Normal

2243 lift cylinders rebuild

					]	Invoice
					Date	Invoice #
					6/30/2023	63660
Bill 76				ShipTo		
	RO. No.	Terms	Rap	Ship Date	Ship Via	30b #
2	243	Net 30	SH	7/6/2023	3 WC	26231, 26232
1500	1 5	26231, 26232) RECYLINDER - POLISH SEPLACED SEALS / PREIGHT  PREIGHT  2243 22 8788 51110.09 RW 7-8-23	HED ROD, HO WID TESTED	ONED BARRE TO 2500 PS		
Thank you fo	or your busine	ess.			Total	\$1,972.6
					Payments/Cred	its \$0.0

2243 LOADER CAT 963C	BBD 895					
Work Order	Items Open Comple	Created	Due	Scheduled		
8963 Replace under carrage	5			08/23/19		
Item Description	Status	Dates:	Created	Due	Scheduled	Completed
1 Replace rails	9 Task Completed		08/23/19			08/30/19
2 Replace sprockets	9 Task Completed		08/23/19			08/30/19
3 Replace top rollers	9 Task Completed		08/23/19			08/30/19
4 Replace bottom roolers	9 Task Completed		08/23/19			08/30/19
5 Rebuild right track tensioner	9 Task Completed		08/23/19			08/30/19

7365 hows

JUN 2 3 2017

975 124			
1.2 %	-		
5.30			

INVOICE NUMBER		UMBER INVOICE DATE		CUSTO	OMER NO	CUSTOME	R PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
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QUANTITY		ITEM		*N/R				UNIT P	-	EXTENS		

\* \* PROFORMA INVOICE \* \* \*

TOTAL PARTS SEG. 26

SHOP LABOR

TOTAL LABOR SEG. 26

SEGMENT 26 TOTAL

861.47 T

TOTAL PARTS DISCOUNT

Engine Keplaced 6886 hours.

PAY THIS AMOUNT	29884.88
AMOUNT >	

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INVOICE N	UMBER	INVOICE	DATE	CUSTO	MER NO	. CUSTO	IER PU	RCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
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\* \* \* PROFORMA INVOICE \* \*

REPLACE WITH EXCHANGE STARTER SOLENOID

COMPLAINT: THE STARTER SOLENOID CRACKED WHEN

INSTALLING THE BATTERY CABLES TO IT.

CAUSE: AGE

CORRECTION: REMOVED THE STARTER. REMOVED THE

SOLENOID. REPLACED THE STARTER SOLENOID WITH A NEW

ONE ADJUSTED THE PINION CLEARANCE TO .170''

1 206-8784

SOLENOID KIT

TOTAL PARTS SEG. 22

SHOP LABOR

TOTAL LABOR

SEG. 22

SEGMENT 22 TOTAL

315.82 T

REPLACE WITH NEW CAB AIR FILTER

COMPLAINT: AC NOT BLOWING VERY HARD

CAUSE: PLUGGED CAB AIR FILTER

CORRECTION: REMOVED OLD FILTER AND INSTALLED A NEW

PAY THIS AMOUNT	>	CONT ' D
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PROFORMA INVOICE \* \* \*

#### TEST AFTER REPAIR MACHINE

COMPLAINT: NEED TO TEST THE MACHINE AFTER REPAIR. CAUSE: STANDARD PROCEDURE.

COMPLICATION: FOUND THE SERPENTINE BELT RIDING OUT OF POSITION ON THE FAN PULLEY. INVESTIGATED THE CAUSE AND IT APPEARS THAT THE WATER PUMP IS OUT OF ALIGNMENT AND DOES NOT PROJECT FROM THE ENGINE BLOCK FAR ENOUGH. ORDERED A NEW PUMP.

THERE WAS A FAULT FOR THE DEMAND FAN. THE ENGINE DOES NOT HAVE ONE. WENT INTO THE ENGINE CONFIGURATION ON THE NEW ENGINE ECM AND TURNED THAT PARAMETER OFF TO ELIMINATE THE FAULT. PLUGGED IN THE CHARGE FILTER PRESSURE SENSOR TO ELIMINATE A CHARGE PRESSURE SENSOR FAULT. FOUND A SEEP AT THE BLOCK COOLANT DRAIN PLUG. TIGHTENED THE PLUG SLIGHTLY.

CORRECTION: CHECKED FOR LEAKS AND FUNCTIONAL PROBLEMS. CORRECTED ALL PROBLEMS FOUND. SAMPLED ENGINE OIL.

1 sos

SAMPLE KIT

S

TOTAL PARTS

SEG. 20

13.75 \*

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\* \* PROFORMA INVOICE

SEGMENT 17 TOTAL

127.02 T

REPLACE WITH NEW FUEL SYSTEM LINE(S)

COMPLAINT: THE FUEL SUPPLY LINES ARE CRACKED.

CAUSE: AGE.

COMPLICATION: THE HOSE BUILD SPEC FOR THE RETURN LINE WAS 4'' SHORTER THAN THE OLD HOSE AND WOULD NOT REACH, EVEN THOUGH IT WAS THE SAME PART NUMBER. HAD THE HOSE SHOP BUILD ONE TO MATCH THE OLD HOSE. RETURNED THE 192-3670 HOSE.

CORRECTION: STARTED TO INSTALLED NEW FUEL LINES.

CORRECTION: STARTED TO INSTALLED NEW FUEL LINES FINISHED INSTALLING THE LINES WITH THE LONGER RETURN HOSE.

66 122-6869 L/M HOSE-IN S		
DISCOUNT	10.00%	
1 124-1956 COUPLING S		
DISCOUNT	10.00%	
1 124-2005 COUPLING S		
DISCOUNT :	10.00%	
1 222-2855 HOSE AS. N	10 00%	

TOTAL PARTS

SEG. 18

76.69 \*

## THANK YOU FOR YOUR BUSINESS!

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PROFORMA INVOICE \* \* \* \*

#### REMOVE & INSTALL AXLE SHAFT

COMPLAINT: NEED TO REMOVE THE AXLES.

CAUSE: SO THE MACHINE CAN BE TOWED TO THE WASH BAY

AND CLEANED WITH THE ENGINE REMOVED.

CORRECTION: REMOVED THE AXLES FOR TOWING. REPLACED

THE AXLES AFTER TOWING AND REFILLED FINALS.

2 1556214

100154 DTO50W BULKS

TOTAL PARTS

SEG. 15

F/R LBR

249.80 \*

SEGMENT 15 TOTAL

274.16 T

#### MACHINE

COMPLAINT: NEED TO TOW THE MACHINE TO THE WASH

BAY.

CAUSE: THE MACHINE NEEDS TO BE WASHED BEFORE

INSTALLING THE NEW ENGINE.

CORRECTION: MOVED MACHINE TO WASH BAY AND BACK TO

SHOP.

F/R LBR

242.74 \*

242.74 T

SEGMENT 16 TOTAL

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PROFORMA INVOICE

MOUNTS, PUMP DRIVE SEAL, COOLANT HOSES, FUEL WATER SEPARATOR ELEMENT AND ENGINE AIR FILTERS.

1	5F-9144	SEAL	s	
			DISCOUNT	10.00%
1	5P-7032	SEAL	s	
_			DISCOUNT	10.00%
	61-0273	ELEMENT AS	s	
	61-0274	ELEMENT AS	S	
1	7P-2372	JOINT A	s	
			DISCOUNT	10.00%
1	8F-7219	SEAL	S	
			DISCOUNT	10.00%
4	8T-0154	CLAMP	S	
_			DISCOUNT	10.00%
3	8T-4984	CLAMP	S	
_			DISCOUNT	10.00%
3	8T-6703	CLAMP	S	
_	***		DISCOUNT	10.00%
1	9M-7002	SEAL O RING		
			DISCOUNT	10.00%
2	9W-9930	MOUNT ASSY	s	
			DISCOUNT	10.00%
2	9W-9940	MOUNT A	S	
			DISCOUNT	10.00%
170	136-1953	CM HOSE	S	
			DISCOUNT	10.00%
1	191-0953	HOSE	S	

# THANK YOU FOR YOUR BUSINES

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#### PROFORMA INVOICE

BRACKETS AND LINES FROM THE OLD ENGINE TO THE NEW AND VISE VERSA. THE NEW ENGINE FILTER MOUNTING INTERFERED WITH THE MUFFLER AND CHARGE AIR LINE. MODIFIED THE A/C COMPRESSOR LINE SUPPORT BRACKET TO CLEAR THE FAN DRIVE MOUNTING PLATE ON THE NEW ENGINE. THE DUST CAP WOULD NOT COME OFF OF THE BLOCK HEATER WITHOUT DAMAGING IT. DID NOT INSTALL HEATER ON NEW ENGINE.

THE FAN DRIVE WAS ABOUT 1'' TOO HIGH. REMOVED THE FAN PULLEY AND FAN DRIVE, STARTED TO BOLT UP THE FAN DRIVE IN THE NEXT LOWER SET OF HOLES. THE BOLTS EXTENDED SLIGHTLY THROUGH THE MOUNTING PLATE AND ONE WAS HITTING THE CYLINDER HEAD. REMOVED THE DRIVE AND CUT DOWN THE PROTRUDING BOLT (THE BOLTS WOULD NOT COME OUT OF THE FAN DRIVE WITHOUT DISASSEMBLING IT). REINSTALLED THE FAN DRIVE AND PULLEY. THE STARTER SOLENOID CRACKED WHILE INSTALLING THE BATTERY CABLES TO IT. CORRECTION: REMOVED THE DRIVE COUPLING. TRANSFERRED ALTERNATOR, HEATER HOSE FITTINGS, FAN PULLEY AND IDLER PULLEY. INSTALLED THE MACHINE SIDE HARNESS, ON THE ENGINE. INSTALLED STARTER AND DRIVE COUPLING. TRANSFERRED THE ENGINE OIL DRAIN VALVE TO THE NEW ENGINE. SWAPPED OVER FUEL FILTER HOUSING AND PULLED THE

1 3K-3257

OLD HARNESS OFF AND WASHED IT.

GASKET

s

# THANK YOU FOR YOUR BUSINESS!

2.50

PAY THIS AMOUNT	>	CONT ' D
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INVOICE N	JMBER	INVOICE DATE CUSTOME			MER NO	. CUSTO	MER PU	RCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	24.05	
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PROFORMA INVOICE

F/R LBR

SEGMENT 08 TOTAL

452.02 T

REMOVE & INSTALL COUNTERWEIGHT

COMPLAINT: NEED TO REMOVE THE COUNTERWEIGHT.

CAUSE: TO ALLOW THE HOOD TO BE REMOVED. CORRECTION: REMOVED THE COUNTERWEIGHT.

INSTALLED COUNTERWEIGHT

F/R LBR

SEGMENT 09 TOTAL

152.42 T

#### REMOVE & INSTALL ENGINE

COMPLAINT: NEED TO REMOVE THE ENGINE. CAUSE: THE ENGINE IS BEING REPLACED.

CORRECTION: REMOVED THE ENGINE. SET ENGINE IN CHASSIS. BOLTED DOWN THE BELL HOUSING EXCEPT TWO BOLTS THAT CLAMP THE FUEL LINES THAT NEED TO BE INSTALLED. INSTALLED AND BOLTED DOWN THE FRONT ENGINE MOUNTS. INSTALLED THE FAN AND FAN GUARDS, WATER HOSES AND ONE CHARGE AIR HOSE. FILLED THE SYSTEM WITH COOLANT.

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PROFORMA INVOICE

SET (ALL)

COMPLAINT: R&I FUEL INJECTORS. CAUSE: ENGINE MISFIRE DIAGNOSIS.

COMPLICATION: BORE SCOPE DOES NOT FIT DOWN

INJECTOR TIP BORE.

CORRECTION: REMOVED INTAKE HOSE, AFTER COOLER TOP TUBE, AND BREATHER HOSE. REMOVED VALVE COVER. UNHOOKED ELECTRICAL PLUGS FROM #1&#3 INJECTORS. REMOVED INJECTOR HOLD DOWN BOLTS. PRIED INJECTORS OUT AND LABELED. SPRAYED CLEANER DOWN INJECTOR BORES AND SUCKED ALL LIQUID OFF OF TOP OF PISTONS AND WIPED DOWN BORES. RAN A STEEL BRUSH WITH A DRILL DOWN INJECTOR TIP BORES TO CLEAN CARBON. #3 PISTON WAS IN THE POWER STROKE WITH THE PISTON FAIRLY CLOSE TO THE TOP SO I BLEW COMPRESSES AIR DOWN IT AND IT PUSHED MY BLOW GUN UP WITH SOME FORCE SO THERE MAY BE DAMAGE A LITTLE DEEPER DOWN THE CYLINDER. #1 IS DOWN IN THE BORE A WAY AND WANTED TO TAKE A VISUAL OF IT. COULDN'T GET THE NEW BORE SCOPE DOWN THROUGH THE INJECTOR TIP BORE. TRIED THE OLD BORE SCOPE BUT I COULD NOT GET IT TO FOCUS AND COULDN'T MAKE OUT ANYTHING. I THINK BRAD WAS THE LAST GUY TO USE THE OLD BORE SCOPE SO ASK HIM IF THERE IS ANY DIFFERENCE BETWEEN THE OLD AND NEW SCOPE OR IF HE HAS ANY TRICKS HE DID OR WHATEVER.

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PROFORMA INVOICE

INJECTOR HOLE AND THE RIGID ONE, THERE WAS NOT CLEARANCE TO USE IT. THE OIL SAMPLE RESULTS CAME BACK AS NORMAL.

1 SOS

SAMPLE KIT S

TOTAL PARTS

SEG.

F/R LBR

SEGMENT 05 TOTAL

352.45 T

#### REMOVE & INSTALL CAB

COMPLAINT: R&I CAB.

CAUSE: TO ACCESS INJECTORS.

COMPLICATION: A/C LOW SIDE QUICK COUPLER NOT SEALING AND LETTING FREON ESCAPE. HOSE SIDE OF

QUICK COUPLER.

EVACUATED THE A/C SYSTEM. CHARGE THE SYSTEM WITH 3 LBS. OF REFRIGERANT. CHECKED A/C OPERATION. THE COMPRESSOR WAS CYCLING FREQUENTLY AND BLOWING COOL BUT NOT COLD. NEED TO CHECK THE EVAPORATOR FOR PLUGGING.

CORRECTION: LIMPED MACHINE IN TO SHOP, MARKED AND

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PROFORMA INVOICE \* \* \* \*

SEGMENT 02 TOTAL

164.01 T

REMOVE & INSTALL BOTTOM GUARD

COMPLAINT: NEED TO REMOVE THE BOTTOM GUARDS.

CAUSE: TO ACCESS ENGINE FOR REMOVAL.

CORRECTION: REMOVED THE BOTTOM GUARDS AS NEEDED.

CLEANED BOTTOM GUARDS. INSTALLED BELLY PANS

F/R LBR

SEGMENT 04 TOTAL

592.73 T

TROUBLESHOOT ENGINE PERFORMANCE COMPLAINT

COMPLAINT: TROUBLESHOOT ENGINE.

CAUSE: MISFIRING.

CORRECTION: RAN MACHINE AND UN-BURNT FUEL IS COMING OUT OF EXHAUST. HOOKED UP ET AND WENT THROUGH INJECTOR SOLENOID TEST AND THEY WERE GOOD. RAN AT IDLE AND CUT OUT CYLINDERS. WHEN I CUT OUT #1 CYLINDER THE FUEL SMOKE STOPPED BUT THE MISFIRE DID NOT CHANGE SOUND. REMOVED AIR FILTERS. DIDN'T

## THANK YOU FOR YOUR BUSINESS!

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- 177.

SHIP TO



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PROFORMA INVOICE \* \* \* \*

CONDUCT SAFETY ANALYSIS

F/R LBR

SEGMENT AA TOTAL

12.49 T

INSPECT MACHINE SPECIAL PROGRAM

PERFORMED INSPECTION ON MACHINE.

F/R LBR

SEGMENT 00 TOTAL

93.68 T

CLEAN MACHINE

COMPLAINT: CLEAN MACHINE.

CAUSE: AREAS TO BE WORKED IN AND CONTAMINATION

CONTROL.

CORRECTION: LIMPED MACHINE TO WASH BAY. KNOCKED OFF THE BIG GREASE AND DIRT ON OUTSIDE WITH THE PENCIL TIP. WASHED THE ENGINE BAY WITH THE FAN TIP AND WENT OVER THE REST OF THE MACHINE AND BROUGHT BACK OVER TO THE SHOP.

U17

29884.88

-\$29835.27-845

0V 6/29/17

\$49.61+8452

THANK YOU FOR YOUR BUSINESS! 2021 MILES

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