

Year	Make / Model	VIN	License	Mileage	Unit / Stock	Color
2016	Volvo / VNL	4V4N99EH4GN967677	6256	470903	6256	
Open Date / Time	Delivery Date	Complete	Engine Hours	Key Tag	Service Writer	P.O. Number
11-06-20 / 05:30PM	01-13-16	11-09-20	12685.0		Ser*jaw	STPO-17030
Engine Model / Serial #	Transmission Model/Serial #		Rear Axle Model / Serial #			
D13 / 1136853	ATO2612D / ATO2612D		/			
Memo						

1 USA Check 22 Inspection Quick Care / Ride Assured is a basic service and Vehicle Inspection
 CORRECTION:
 xy83200 removed bad clutch and flywheel and rear main and replaced with new and torqued to 45 ft lbs on clutch
 TOTAL LABOR [REDACTED]
 TOTAL PARTS [REDACTED]

Qty	Part Number	Description	List	Unit	Extended
1	85021773	FLYWHEEL	[REDACTED]		
1	85002560	CLUTCH	[REDACTED]		
1	1543896	CRANKSHAF	[REDACTED]		

2 TRANSMISSION ISSUES - CHECK AND ADVISE
 xy70257 tech followed gd for trans active code. needs clutch cylinder inspected. tranny needs pulled. xy83200 pulled coolant drive line then pto lines then coolant lines then wiring and air then pulled bolts and tranny out then waited for parts then removed and installed new parts and then stabbed then put in bottom and side bolts xy85201 Finished installing transmission tied up all wiring. Installed yoke onto transmission with new bolts and nuts. installed driveline with new strap kit. Installed pto lines. Pushed coolant back into unit Calibrated clutch and clutch cylinder. Topped off transmission oil. Pto oil still needs filled and unit still needs test drove. xy85201 Topped off pto oil and test drove unit. Unit operated normally. Rechecked for leaks no visible leaks present. 734841-1

>> WARRANTY PENDING <<

Qty	Part Number	Description

PLEASE SEE REVERSE SIDE FOR ADDITIONAL DISCLOSURES.

SHOP SUPPLY COSTS: We have included a charge equal to 10% of the total cost of labor, not to exceed \$350.00, in the Misc. Charges amount for shop supplies used in connection with this repair.

WARRANTY STATEMENT AND DISCLAIMER: PLEASE SEE THE DEALERSHIP'S LIMITED WARRANTY ON THE REVERSE SIDE OF THIS REPAIR INVOICE.
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CUSTOMER SIGNATURE _____ AUTHORIZED DEALERSHIP REPRESENTATIVE SIGNATURE _____ DATE _____

Work Order

VT16494

Invoice Date: 11-18-20

Year	Make / Model	VIN	License	Mileage	Unit / Stock	Color
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Engine Model / Serial #		Transmission Model/Serial #		Rear Axle Model / Serial #		
D13 / 1136853		ATO2612D / ATO2612D		/		
Memo						

- 1 23417523 CYLINDER
- 1 22327069 SOLENOID
- 1 20992763 AIR HOSE
- 1 23701845 OIL HOSE
- 1 23701846 OIL HOSE
- 5 980881 CABLE TIE
- 6 983472 CABLE TIE
- 20 32282 3/16 TIE
- 4 995906 HEXAGON S
- 4 25339078 HEXAGON N
- 1 250-70-18X KIT-BEARI
- 1 23417523# CORE

SHOP SUPPLIES

SLS-SVC CUST LBR TRK
 SLS-PTS P&A RO MECH
 OTHER SUPPLIES-SVC
 PLEASE PAY THIS TOTAL

2,055.49

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05-06-19 / 11:40AM	01-13-16	05-17-19	8934.0		529*bs	nochargeseebra ndon
Engine Model / Serial #		Transmission Model/Serial #		Rear Axle Model / Serial #		
D13 / 1136853		ATO2612D / ATO2612D		/		
Memo						

- 1 CSA Check 22 Inspection Quick Care / Ride Assured is a basic service and Vehicle Inspection
- 2 CHECK FOR REAR AIR SUSPENSION DON'T AIR UP AND ADVISE
72014-pulled unit in shop and had active fault for air suspension on dash and i hooked up pc and have fault for pressure sensor axle right 2 i troubleshoot fault and checked the voltage at the sensor have 5 volts and good ground has internal fault in sensor and i removed and replaced sensor and fault went inactive and i cleared faults and test drove and no faults returned for suspension or anything else done Ran diag and found module to have internal failure. removed module and transferred RO to mike.
10263 5-7-19 programmed new air suspension module, air suspension works properly. Road tested truck, cruise control works.
i pulled unit into shop and hook pc, and printed the fault codes, start e-service waiting for them.
72014-reviewed eservice case and was advised to install a new ecs module and not hook to old when programming so i removed interior panels and installed new ecs module and programmed and it programmed but had calibration fault i tried to calibrate the level sensor popped up error codes i screen shot and sent to eservice they replied to restart pc and reprogram mid150 and re try to calibrate level sensor this time everything was successful and i also was advised to turn down governor to 135 for the trans air tank fault so i did and i was about to go on test drive and original fault came active and i removed kick panel to load test wires looked up schematic and seen the wires splice off to other pressure sensor for #3 axle and i removed and replaced sensor and faults went away and i went on a loaded test drive for 100 miles per foreman and i had no faults occur on dash and cruise works fine and no lights for suspension front axle ran about 40 psi

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DATE

Work Order

VT9283

Invoice Date: 05-31-19

Year	Make / Model	VIN	License	Mileage	Unit / Stock	Color
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D13 / 1136853		ATO2612D / ATO2612D		/		
Memo						

and rear axle 55-60 at highway speed i came back and hooked pc and had trans code return for signal amplitude greater than maximum may need to turn the governor down to 130 waiting on response from eservice for that no suspension codes only one code for trans waiting on response i pulled truck into shop and drain all the air, drain the coolant, removed drive line, removed the trans, harness, removed the pto, removed the pto solenoid, drop the trans, removed the tecu, remove air pressure sensor, installed new pressure sensor, installed the tecu, stub the trans, hook up all the coolant lines installed the trans, harness, installed the pto, installed the pto solenoid, installed the drive line, hook the pc, and clear all the fault codes, unit needs to go on a test drive, after the test drive unit needs to bring back into shop and checked for fault codes again!

spoke to peter blonde this morning he advised me to verify air pressure cut out and cut in at governor it is 135 cut out as adjusted previously and cut in is 100-105psi also he wanted me to hook to trailer and test suspension in all the different modes and document pressures so I did and when hooked to trailer initially with axle lifted I have 0 front and 85 rear once axle dropped I have 55-60 for both front and rear with park brake off and no brakes applied I have 33 front 70 rear in basic traction mode I have 55 front 50 rear in enhanced traction mode I have 17 front and 74 rear and when driving I have 40 front 55-60 rear everything works as far as suspension doing what its supposed to I have also load tested the wires to each pressure sensor not finding a short all wires ohm out good as well waiting for direction to go

72014- hooked manual gauge to tecu and i was getting 135 i test drove per eservice to monitor air pressure at tecu and it was getting to 140 i adjusted governor down a couple more psi and i test drove it gets to 137 highest i replied waiting on response

72014-OVERLAYED THE WIRES PER ESERVICE REQUEST AND PLUGGED EVERYTHING IN AND STARTED TRUCK AND I HAD A DIFFERENT FAULT MID 150 SID 28 FMI 4 TROUBLESHOOTING IS NOT HELPING I REPORT BACK TO ESERVICE AND THE SAID PUT BACK TO FACTORY AND JUST OVERLAY PIN 23 TO PIN C I DID THAT NOW I HAVE ORIGINAL FAULT CALLED INTO TECH SUPPORT HE ADVISED TO REPLACE CAB HARNESS NEED TO GET ONE ORDERED

72014-overlaid wires again and ran a jumper wire from pin 21 to pin 20 wire schematic shows nothing in pin 20 slot but have a wire in hole and i got all faults to go away i reassembled interior again and test drove bobtail 50 miles then with loaded trailer 50 miles and then another 50 bobtail and have no issues suspension pressures are good and no more check light for suspension while driving

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VT9283**

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Engine Model / Serial #		Transmission Model/Serial #		Rear Axle Model / Serial #		
D13 / 1136853		ATO2612D / ATO2612D		/		
Memo						

TOTAL LABOR
TOTAL PARTS

Qty	Part Number	Desc	List	Unit	Extended
1	22443498	SENSOR			
1	21919936	CONTROL U			
1	21919936	CONTROL U			
1	22443498	SENSOR			

3 CHECK FOR ABS/TCS LIGHT IS ON AND ADVISE
72014-had active fault for abs right axle 3 low output at drive off i checked to make sure sensor was pushed in all the way and it wasnt i pushed it in and cleared faults and test drove and no faults occurred during drive done

TOTAL LABOR
TOTAL PARTS

Qty	Part Number	Desc	List	Unit	Extended
1	20785252	SEALING K			
1	21068286	PRESSURE			
6	31125	red butt			
4	31150	blue butt			
2	31125	red butt			
2	31150	blue butt			

SHOP SUPPLIES

SLS-SVC CUST LBR TRK
SLS-PTS P&A RO MECH
OTHER SUPPLIES-SVC
PLEASE PAY THIS TOTAL 2,500.00

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COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN / OUT	TAG	
	16	VOLVO VNL64T	4V4N99EH4GN967677		587553/587553	T063	
DEL. DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
13JAN16 DD			14:00 15AUG22	SEE BELOW	160.00	CHG	15SEP22
R.O. OPENED		READY	OPTIONS:				
11:49 01AUG22		15:06 15SEP22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
A	CSA	Check 22	Inspection				
	VLV-00-099-0006	CSA	Check 22	Inspection			(N/C)
	9999	IC22					0.00

 B RUNNING ROUGH - HARD TO START - LONG CRANK - CHECK F/C AND ADVISE
 CAUSE: CAUSE IS REQUIRED
 99-000-0001 RUNNING ROUGH - HARD TO START - LONG
 CRANK - CHECK F/C AND ADVISE
 6242 CDEF
 6251 CDEF
 6262 CDEF
 6281 CDEF
 6283 CDEF
 6286 CDEF

- 4 49763 2 IN BROWN PAD
- 1 SPI-7531 BRISTLE DISC YELLOW
- 2 MAG-409
- 1 85144518 UNIT INJECTOR KIT
- 1 FREIGHT FREIGHT
- 6 21406640 ROCKER ARM
- 6 21406640 CORE RETURN
- 1 21198713 CAMSHAFT
- 1 22879257 CAMSHAFT BEARING KIT
- 6 22879256 CAMSHAFT BEARING KIT
- 8 8192804 FLANGE SCREW
- 1 21460261 ROCKER ARM
- 10 983472 CABLE TIE
- 2 RC-AFRNA053 COOLANT RED 50/50



PARTS
 587553
 xw35966-pulled unit in shop verified long crank and does miss
 checked fuel pressure its good checked the tanks and found aeration

ON BEHALF OF SERVICING DEALER, I HEREBY CERTIFY THAT THE INFORMATION CONTAINED HEREON IS ACCURATE UNLESS OTHERWISE SHOWN. SERVICES DESCRIBED WERE PERFORMED AT NO CHARGE TO OWNER. THERE WAS NO INDICATION FROM THE APPEARANCE OF THE VEHICLE OR OTHERWISE, THAT ANY PART REPAIRED OR REPLACED UNDER THIS CLAIM HAD BEEN CONNECTED IN ANY WAY WITH ANY ACCIDENT, NEGLIGENCE OR MISUSE. RECORDS SUPPORTING THIS CLAIM ARE AVAILABLE FOR (1) YEAR FROM THE DATE OF PAYMENT NOTIFICATION AT THE SERVICING DEALER FOR INSPECTION BY MANUFACTURER'S REPRESENTATIVE.	STATEMENT OF DISCLAIMER	DESCRIPTION	TOTALS
	The factory warranty constitutes all of the warranties with respect to the sale of this item/items. The Seller hereby expressly disclaims all warranties either express or implied, including any implied warranty of merchantability or fitness for a particular purpose. Seller neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of this item/ items.	LABOR AMOUNT	
		PARTS AMOUNT	
		GAS, OIL, LUBE	
		SUBLET AMOUNT	
		MISC. CHARGES	
		TOTAL CHARGES	
		LESS INSURANCE	
		SALES TAX	
		PLEASE PAY THIS AMOUNT	
(SIGNED) DEALER, GENERAL MANAGER OR AUTHORIZED PERSON (DATE)	CUSTOMER SIGNATURE		

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R.O. OPENED		READY	OPTIONS:				
11:49 01AUG22		15:06 15SEP22					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
need to pull injectors and inspect i printed cylinder balance test as well also need several modules							
6286- Tech removed crossovers, valve cover, rack and injectors, cleaned and inspected found #1-#5 miss seated and pitted will need replaced recommend 6 pack							
6251 removed cups and cleaned all holes,.... tech 6242 box all together and pushed truck out side. 6262 towed in and installed cups. installed new injectors and reinstalled rocker assemble. went to adjust valves and found that the exhaust engine brake pistons were coming loose. removed rocker assemble and started to torque. tool broke half way thru. ordered new tool							
6283 finished torquing plungers, installed in rockers, installed bridges, torqued rocker arm shaft, completed overhead adjustments, installed exhaust brake and springs, valve cover, cross over pipes, air cleaner, fuel line, and coolant, primed uni9t, hooked to ptt and set trim codes, went to start, unit was at 9 volts, jumped unit and let run to charge batteries no faults returned and runs good took unit on a test drive and runs good no issues found done. 6262 removed valve cover and found exhaust rocker nut split on #3. pulled rocker assemble and removed exhaust pistons. found all 6 are worn and sticking. installed new rockers. reinstalled rocker assemble and adjusted valves. when adjusting valves i found that #3 engine brake would not adjust. inspected and found roller wore into cam. made quote. removed rocker assemble and pulled cam. installed new cam and cam bearings. switched bad rocker and reinstalled rocker assemble. reinstalled valve cover and started truck. deleted codes and test drove found no other faults							

C** perform software updates
 99-000-0001 perform software updates
 6283 CDEF

PARTS: 0.00 LABOR: 0.00 OTHER: 0.00
 587553 6283 found climate control had a mis matched vin. tech "replaced" hardware and completed programming. updated the 140, 216, 223, ems, acm, tecu, and tqw. calibrated transmission and let run out

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R.O. OPENED		READY	OPTIONS:				
11:49 01AUG22		15:06 15SEP22					
LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
bat to finish charging batteries							

ENVIRONMENTAL/SHOP FEE

** PO NO.: STPO-0021593 **

RUNNING ROUGH - HARD TO START
 - LONG CRANK - CHECK F/C AND
 ADVISE

TEC EQUIPMENT OF OMAHA APPRECIATES YOUR
 BUSINESS. IF YOU ARE NOT 100% SATISFIED
 PLEASE CONTACT BRANDON STROTHKAMP
 DIRECTOR OF FIXED OPERATIONS AT 402-896-6900

REMIT TO: TEC EQUIPMENT INC P.O. BOX 743077
 LOS ANGELES, CA 90074-3077

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SUBLET AMOUNT	
MISC. CHARGES	
TOTAL CHARGES	
LESS INSURANCE	
SALES TAX	
PLEASE PAY THIS AMOUNT	10965.52

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