

Year	Make / Model	VIN	License	Mileage	Unit / Stock	Color
2018	Volvo / VNL	4V4NB9EH8JN998068	6267	565701	6267	
Open Date / Time	Delivery Date	Complete	Engine Hours	Key Tag	Service Writer	P.O. Number
12-29-21 / 11:04AM	08-25-17	01-19-22	15413.0		106*bds	stpo-0019753
Engine Model / Serial #		Transmission Model/Serial #		Rear Axle Model / Serial #		
D13 / 1172230		ATO2612F I-SHIFT / 0710827854		MFS13123 / SFOR04308438		
Memo						

- 1 CSA Check 22 Inspection Quick Care / Ride Assured is a basic service and Vehicle Inspection

- 2 check engine faults possible spun cam  
CORRECTION:

XN07580 TECH PULLED UNIT INTO SHOP AND POPPED HOOD, SAW ENGINE WAS SHAKING HARD, TECH REMOVED AIR BOX, CROSSOVER PIPE AND VALVE COVER, FOUND SPUN CAM LOBE ON #6. TECH TRIED TO TURN ENGINE OVER, ENGINE HAD NO COMPRESSION, NEEDS FURTHER DIAG  
put truck back together and parked outside  
xw35966-was told cam is bad went out to unit and brought into shop was told to look at compression issue as previous tech said there was no compression so i performed compression test and compression is good printed results put on ro and then removed interior and removed dog house and removed the valve cover and removed the rack and set engine to tdc and removed the gear and removed the camshaft caps and removed cam and cleaned up caps and installed new bearings and installed new cam and installed the caps and set initial torque and installed cam gear and torqued bolts to spec and installed the rack and finalized torque on caps and torqued rack and ran over head and adjusted valves and injectors to spec and installed rocker box with new gasket and installed valve cover need to replace the pto cover oring still as it is leaking and need to finish reassembly also have a ton of modules needing updates i let foreman know  
xn06487 R&R PTO cover gasket. reinstalled dog house, brake ECU, dash panels, crossover tube and air cleaner assembly. hooked up PTT and cleared codes. took unit on test drive. check light came on and check transmission at next stop came on information display then went away while on test drive. unit drove fine no other faults came on

**PLEASE SEE REVERSE SIDE FOR ADDITIONAL DISCLOSURES.**

**SHOP SUPPLY COSTS:** We have included a charge equal to 10% of the total cost of labor, not to exceed \$350.00, in the Misc. Charges amount for shop supplies used in connection with this repair.

**WARRANTY STATEMENT AND DISCLAIMER:** PLEASE SEE THE DEALERSHIP'S LIMITED WARRANTY ON THE REVERSE SIDE OF THIS REPAIR INVOICE.

By signing Below, you acknowledge that you were notified of and authorized the dealership to perform the services/repairs itemized in this invoice and that you received (or had the opportunity to inspect) any replaced parts as requested by you. The vehicle is being returned to you in exchange for your payment of the Amount Due. CUSTOMER AGREES TO PAY/REIMBURSE THE DEALERSHIP FOR ALL UNPAID AND DENIED WARRANTY CLAIMS. A FINANCE CHARGE OF ONE AND ONE-HALF PERCENT (1 1/2%) PER MONTH IS APPLIED TO ALL COMMERCIAL/BUSINESS ACCOUNTS 30 DAYS PAST DUE./ THIS EQUALS AN ANNUAL PERCENTAGE RATE OF EIGHTEEN PERCENT (18%). DEALERSHIP ASSUMES NO RESPONSIBILITY FOR PERSONAL ITEMS LEFT IN VEHICLE.

CUSTOMER SIGNATURE

AUTHORIZED DEALERSHIP REPRESENTATIVE SIGNATURE

DATE



**Work Order**

**VT21192**

Page 2 of 3

Invoice Date: 01-20-22

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Memo						

TOTAL LABOR	1,395.00
TOTAL PARTS	2,509.27

Qty	Part Number	Description	List	Unit	Extended
1	23289186	CAMSHAFT			
1	22777560	GASKET			
1	25910	wht greas			
1	22782247	CONNECTIO			
2	mag-409	BRAKE CLE			
1	976068	O-RING			

SHOP SUPPLIES

SLS-SVC CUST LBR TRK	
SLS-PTS P&A RO MECH	
OTHER SUPPLIES-SVC	
PLEASE PAY THIS TOTAL	4,043.77

**WHEEL LUG NUTS NEED RETOURQUED AFTER 100 MILES.**

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