

Invoice #: 0144169
Date: 10/2/2014
Page 1 of 3

Vehicle: 1999 PETE 379
Engine: 3406B
VIN: 1XP5DB9X9XD460961
TRK#: 99
Mileage: 1477439

PETE

Job Description
RM WHEN TRUCK IS LOADED ENGINE HAS ALOT OF BLOW BY. CHECK AND ADVISE.

DRAINED COOLANT AND ENGINE OIL. REMOVED AIR INLET PIPING, AIR TO AIR PIPING, RADIATOR AND SUPPORTS. REMOVED ROCKER BOX, VALVE COVERS, ROCKER ARMS AND BRIDGES. REMOVED CYLINDER HEAD, OIL PAN, PICK UP TUBE AND REFUSER PLATE. REMOVED ALL LINERS AND CLEANED BLOCK. ROLLED IN NEW BEARINGS. INSTALLED NEW PISTON PACKS AND BEARINGS. SWAPPED OVER FITTINGS AND EXHAUST MANIFOLD TO NEW HEAD. INSTALLED NEW SPACER PLATE AND HEAD. INSTALLED NEW CAMSHAFT, ROCKER ARMS AND SHAFTS. RAN OVERHEAD. REPLACED FUEL HOSE AND COOLANT HOSE AT FRONT OF HEAD. INSTALLED NEW TURBO. REPLACED EXHAUST PIPING OFF OF TURBO. SWAPPED GEAR TO NEW OIL PUMP. INSTALLED OIL PUMP, PICK UP TUBE AND PAN. INSTALLED NEW FUEL FILTER AND OIL FILTER. FILLED WITH 46 QUARTS OF ROTELLA 15W40. FILLED COLLANT SYSTEM AND CHECKED FOR LEAKS.

Quantity	Part Number	Part Description
2	4C4200	CAT YELLOW SPRAY PAI
11	1420	BRK PT CLNR-BERRYMAN
12	5527	SURFACE DISC 2 MED
6	5531	3IN ROLOC DISC MED
2	JTB/TUBE-14OZ	TUBE GREASE
1	4603	SILICONE SPRAY
1	92003	SUPER LUBE
1	R5RFJ9-0808	13/32X1/2 JIC ELBOW
3	R5-08	13/32 100R5 MED.PRES
1	R5RFJ-0606	5/16X3/8 JIC SWIVLE
4	R5-06	5/16 100R5 MED.PRES.
16	124-1855	HEAD BOLT 12 PT
2	6863	AIR FILTER
1	10R3292	CAMSHAFT
6	20R3322	ROCKER ARM INJECTOR
12	20R3321	ROCKER ARM IN/EX
3	307-8322	SHAFT ASSY-RKR
6	277-3076	PISTON COOLER
10	7N1961	HEAD BOLT 12PT
6	8S9191	BOLT INJ HOLD DOWN
1	RX0R7223	TURBO
1	10R9350	ENGINE KIT
1	106-1793	STUD EXH E-MODEL
1	138-9381	SPACER PLATE
4	2N2766	LOCK NUT
4	2N2765	BOLT
1	R5RFJ9-0606	5/16X3/8 JIC ELBOW
1	268-1850	5 BAND SEAL CLAMP
1	2880215	DPF EXH GASKET
1	2866337	GASKET EXHAUST
1	103-8045	O-RING E-MODEL (PEAN

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Page 2 of 3

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Job Total

7878

Job Description	Quantity	Part Number	Part Description
THERMOSTAT CAT	1	247-7133	
RADIATOR SHOCK BUSH	2	UM1605	
BLTS/NUTS PER OZ	7	NBW	
1-1/4 FILLER CAP	1	44050	
1/GAL ELC CON SHELL	6	1234	
COVER REAR CAM	1	102-9069	

RM TURBO DOWNPIPE WAS FOUND CORRODED AND BURNED THROUGH.

.. REPLACED TURBO TUBE WITH NEW.

Quantity	Part Number	Part Description
1	1010-1	TURBO CLAMP
1	14-14256	FLANGED ELBOW W/PYRO

RM WINDSHIELD WASHER IS NOT WORKING. CHECK AND REPAIR.

.. REMOVED DASH AND AND REINSTALLED WIPER SWITCH. CLEANED OUT NOZZLES AND FLUSHED LINES. ALL WORKING AS IT SHOULD

RM ROLL BAR LIGHTS OCCASIONALLY FLICKER AND DON'T WORK. CHECK AND REPAIR.

.. FOUND LOOSE GROUND FOR LIGHTS AND TIGHTENED GROUND

RM REBUILD FAN HUB. .
.. FOUND FAN HUB MAKING NOISE. REMOVED FAN HUB AND REBUILT.

Quantity	Part Number	Part Description
1	9500HP	HORTON REBUILD KIT

RM A/C IS NOT BLOWING COLD. CHECK AND REPAIR.

.. REPLACED LINE FROM COMPRESSOR TO CONDENSOR. REPLACED A/C COMPRESSOR. REPLACED DRIER. REPLACED ORPHICE TUBE. FLUSHED ALL A/C LINES AND CONDENSOR AND EVAPORATOR WITH METHANOL. RPELACED CAB FILTER. REMOVED GLOVE BOX, BLOWER MOTOR AND FAN CAGE. REPLACED BLOWER MOTOR AND FAN CAGE. PERFORMED LEAK TEST AND RECHARGED SYSTEM WITH 3.5 LB R134A FREON AND 8 OZ ESTER OIL. A/C BLOWING COLD AT THIS TIME

Quantity	Part Number	Part Description
1	4411SR	FITTING A/C #8 R/B
1	4251SR	FITTING A/C
1	4406SR	FITTING A/C #6 R/B
3	AC-08RB	HOSE A/C #8 R/B
1	6808	ESTER OIL - 8 OZ
20	422080	ZIP TIE
1	7983	CAB FILTER PET
1	3044	BLOWER MOTOR
1	7408	PB DRIER ACCUM
2	1652	ORFICE TUBE ORANGE
1	VH1160	O'RING KIT
1	NC5601	AIR BRAKE ANTIF GAL
1	5373	AC COMPRESSOR SANDEN

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Page 3 of 3

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Labor Job Total

RM 1 Job Description 1 3775 BLOWER WHEEL

TRUCK HAS NO BOOST. .

HOOKED UP COMPUTER. FOUND NO BOOST PRESSURE. REPLACED BOOST SENSOR. ALL GOOD AT THIS TIME

Quantity	Part Number	Part Description
1	161-9927	SENSOR BOOST

RM WHILE REMOVING COMPONENTS FOUND THE CAMSHAFT AND ROCKER ASSEMBLIES WERE STARTING TO FLAKE AND COMING APART. NOTIFIED CUSTOMER TO MAKE REPAIRS

INSTALLED NEW CAMSHAFT, ROCKER ARMS AND SHAFTS

Repair Order Notes:

Total Parts
Total Labor
Sublet
Shop Supplies
Subtotal
Other Fees
Sales Tax
Total Invoice
Paid
Total Due
Paid By
Pay Ref

\$33,798.29

Customer Signature: _____ Date: _____