

INVOICE

Date 10/08/2019

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Vehicle info: Year/Make/Model 2006 / FRHT / CACADIA
VIN/Short VIN 1FUJGLDR19LAH0667 / 9LAH0667 Miles/Hours 0 / 0 743,852 miles
Operation # 1

Condition CHECK TRANSMISSION AND ADVISE- STUCK IN GEAR

Correction ESTIMATE IS TO REMOVE AND REPLACE TRANSMISSION, NEEDED EXHAUST PARTS AND OIL. THERE WILL BE FRT CHARGES ADDED. ANY THING ELSE WE FIND WE WILL CONTACT LEE.

ONCE WE REMOVED THE TRANSMISSION WE DRAIN THE OIL AND ONLY GOT MAYBE A QUART OUT. WE REMOVED THE TOP COVER AND INSPECTED. FOUND THE REVERSE AND LOW SHIFT COLLAR HAD BEEN EXCEEDINGLY HOT AND BADLY WORN. CALLED LEE AND HE CAME OVER AND INSPECTED. HE ALSO INSPECTED THE CLUTCH ASSY AND AGREED THE CLUTCH SHOULD BE REPLACED. REMOVED THE FLYWHEEL AND GROUND IT AND INSTALLED A NEW REAR CRANKSHAFT SEAL. WE HAD TO SWAP THE TRANSMISSION BELL HOUSINGS, REMOVED THE OUTPUT SHAFT YOKE FROM THE OLD TRANS AND INSTALLED ON THE NEW TRANS & SWAPPED AIR FITTING. REMOVED CLUTCH FORK AND SHAFTS AND INSTALLED REMAN TRANS. FILLED WITH NEW 50WY SYN OIL, INSTALLED AIR LINES AND SHIFTER AND AIR LINES. INSTALLED TWO NEW U JOINTS AND FLUSHED COOLER, WHEN WE DID WE FOUND COOLER LINES LEAKING. THIS IS WHERE THE TRANSMISSION OIL WENT. REMOVED AND REPLACED THE COOLER LINES. TOOK ON TEST DRIVE AND RECHECKED OIL LEVEL. NO LEAKS. WE INSTALLED A NEW THROW OUT BEARING LUBE TUBE

Description	Ord	Del	B/O	List Price	Unit price	Ext. price
50W SYN BY QT	16	16	0			
2" HINGED CLUTCH BRAKE	1	1	0			
5" S/S FLEX TUBING	2	2	0			
5" EASY SEAL CLAMP	4	4	0			
REMAN FULLER ""SUPER"" 13SPD	1	1	0			
WO Unit # Pending						
1/8" UNION PUSH-CONNECT	2	2	0			
PILOT BRG W/VITON SEAL	1	1	0			

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3600# COVER FOR HYD VOLVO'S	1	1	0
1810 FULL ROUND U-JOINT	1	1	0
BOLT 12PT FLYWHEEL	12	12	0
DD15 REAR CRANK SEAL	1	1	0
1810 FULL ROUND U-JOINT	1	1	0
3/8"ID TR500 HOSE	10	10	0
BELL HOUSING GASKET	1	1	0
12" CLUTCH LUBE TUBE	1	1	0
INSPECT COVER 2BOLT W/GROMMET	1	1	0

Operation # 2

Condition

REPLACE NOSE CONE SEAL/ FRT DIFFERENTIAL

Correction

AFTER REPLACING THE TRANSMISSION WE TOOK ON A TEST DRIVE AND FOUND THE NOSE CONE SEAL HAD A BAD OIL LEAK. LEE CAME OVER AND INSPECTED AND HE SAID TO FIX IT. WE REMOVED THE DRIVELINE, REMOVE THE YOKE AND FRONT BEARING RETAINER, FOUND PIECES OF METAL SO WE REMOVED THE POWER DIVIDER AND INSPECTED, FOUND THRUST WASHERS MISSING AND GEARS BADLY WORN. LEE CAME OVER AND WE DECIDED TO REPLACE THE COMPLETE DROP IN AND OVERHAUL THE THRU SHAFT. REMOVED THE REAR DRIVELINE FROM THE THRU SHAFT, REMOVED THE THRU SHAFT AND DISASSEMBLED. INSTALLED NEW BEARINGS AND RACES AND NEW SEALS. DRAINED THE OIL FROM THE FRONT DIFF, HAD TO REMOVE THE RIGHT BRAKE CHAMBER TO GET THE DIFF OUT, REMOVED AXLE SHAFTS AND REMOVED THE DIFF. REMOVED BOTH WHEEL AND HUB ASSY,, REMOVED THE DIFF AND CLEANED THE AXLE HOUSING. REMOVED WHEEL SEALS AND BEARINGS AND INSPECTED BEARINGS AND RACES. THEY WERE GOOD SO WE REUSED. INSTALLED NEW SEALS AND REINSTALLED ON SPINDLES, FILLED HUBS WITH OIL AND ADJUSTED WHEEL BEARINGS, INSTALLED REMAN DIFF AND FILLED WITH NEW 75W90 OIL. INSTALLED THE THRU SHAFT AND REPLACED ONE U JOINT ON DRIVESHAFT AND INSTALLED. WE DRAINED THE REAR DIFF AND FILLED WITH NEW 75W90 OIL. WE ALSO INSTALLED NEW BRAKE SHOES AND BRAKE SPRINGS ON THE FRONT DRIVE AXLE BECAUSE THEY WERE WORN. ADJUSTED BRAKES, GREASED U JOINTS. TOOK ON TEST DRIVE AND NO LEAKS.

Part number	Description	Ord	Del	B/O	List Price	Unit price	Ext. price
	OIL SEAL	1	1	0			
	1810 FULL ROUND U-JOINT	1	1	0			

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REMAN MERITOR DIFF	1	1	0
WO Unit # Pending			
SPIRAX EW 75W90 400LB DRM	62	62	0
RELINED Q SHOE	2	2	0
Q BRAKE REPAIR KIT	1	1	0
OIL BATH SEAL	2	2	0
1710 FULL-ROUND U-JOINT 6"	1	1	0
29 OZ. CRC BRAKE CLEAN	7	7	0
FLANGE GSKT, 8-HOLE	4	4	0

RO - RO-0075702 Operation # 3

REPLACE RIGHT REAR LEAKING BRAKE CAN

RIGHT REAR REAR BRAKE CHAMBER LEAKING AIR. REMOVED AND REPLACED.

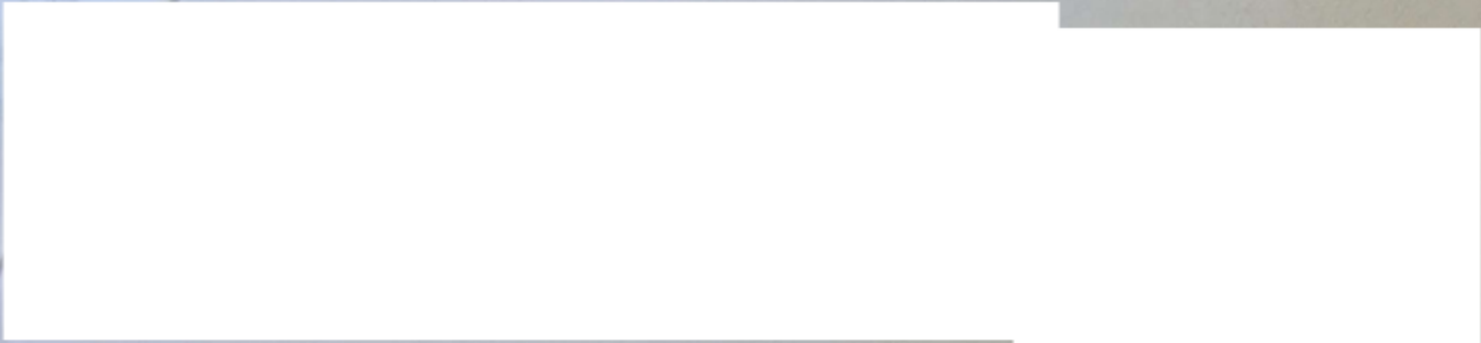
Description	Ord	Del	B/O	List Price	Unit price	Ext. price
30/30 LONG STROKE	1	1	0			
5/8-18 STANARD STROKE CLEVIS	1	1	0			

Received by

See warranties on reverse side

Invoice total

\$14,125.47



TOTAL	\$6,743.78
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