

SERVICE INVOICE

Page No. 1

Invoice Date

08-06-18

MAKE		MODEL		SERIAL NUMBER		EQUIPMENT NUMBER		METER READING		MACH I.D. NUMBER		DIV	
AA		C15		0MXS41239		08		1179994.0				T	
QUANTITY		sdEM		N/R*		DESCRIPTION		UNIT PRICE		EXTENSION			
<p>DRIVE TO CUSTOMERS SHOP REMOVE INJECTORS AND CYLINDER HEAD CHECK COUNTERBORES ECT AS REQUESTED BY CUSTOMER</p> <p>DNU DIAGNOSE & REPAIR ENGINE</p> <p>DIAGNOSE AND REPAIR ENIGNE DROPPED VALVE WAS TORN DOWN AT CUSTOMERS SHOP PARTS IN A BOX CUSTOMER WANTS A GOLD KIT INSTALLED UNIT WAS TOWED HERE DISASSEMBLED</p> <p>COMPLAINT: ENGINE LOCKED UP. CAUSE: BUSTED #1 LINER. RESULTANT DAMAGE: DAMAGED CYLINDER HEAD AND #1 INJECTOR. CORRECTION: PICKED UP WHERE BOB LEFT OFF. TOWED TRUCK TO WASH BAY AND STEAMED TRUCK OFF. HAD JEFF HELP TOW TRUCK BACK AROUND TO BAY #23. CONTINUED ON WITH ENGINE DISASSEMBLY. DRAINED ALL OIL AND WATER FROM OIL PAN. REMOVED OIL PAN AND ALL SUCTION TUBES, BLOCK STIFFENER AND OIL PUMP. REMOVED WATER PUMP AND GATHERED ALL LOOSE BOLTS FROM ENGINE COMPARTMENT AND CAPPED ALL HOSES. ASSESSED ALL DAMAGED PARTS AND MADE A LIST OF ALL PARTS THAT NEEDED TO BE REPLACED. SORTED THROUGH ALL PARTS THE CUSTOMER DELIVERED THAT WERE TAKEN OFF TRUCK AT CUSTOMERS SHOP AND INSPECTED ALL COMPONENTS. MADE A LIST OF ALL MISSING AND DAMAGED COMPONENTS. PROCEEDED TO CLEAN AND REMOVE ALL RUST</p>													

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QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION	
THAT WAS BUILT UP ON BLOCK SURFACE. REMOVED ALL 6 PISTON AND LINER PACKS. TAPPED ALL 26 BOLT HOLES AND CLEANED BLOCK TO PREP FOR CUTTING COUNTER BORES. CUT ALL COUNTER BORES. BEGAN TO CLEAN CRANKSHAFT AND FOUND THAT THERE WAS SEVERE PITTING AND RUSTING ON CRANKSHAFT JOURNALS DUE TO 10 GALLONS OF WATER SITTING IN OIL PAN AND RUSTING THE CRANKSHAFT. ADVISED KENDALL OF ISSUE. CUSTOMER WANTED TO CONTINUE WITH ENGINE RE-ASSEMBLY. ROLLED IN NEW MAIN BEARINGS AND TORQUED TO SPEC. INSTALLED ALL NEW PISTON AND LINER PACKS AND TORQUED TO SPEC. INSTALLED PISTON COOLING JETS AND TORQUED TO SPEC. INSTALLED SUCTION TUBES WITH NEW O-RINGS AND BLOCK STIFFENER AND TORQUED TO SPEC. KNOCKED OUT OLD BLOCK PLUGS AND INSTALLED NEW ONES. RE-SEALED ALL PLUGS ON OIL PAN AND INSTALLED OIL PAN AND TORQUED TO SPEC. SWAPPED AL PARTS FROM OLD CYLINDER HEAD TO NEW CYLINDER HEAD AND PAINTED CYLINDER HEAD TO PREVENT CORROSION. INSTALLED AVIATION SEALER ON SPACER PLATE GASKET AND SET ON BLOCK. INSTALLED NEW SPACER PLATE WITH ALL O-RINGS AND GROMMETS AND SET HEAD GASKET ON SPACER PLATE. SET CYLINDER HEAD ON ENGINE AND TORQUED TO SPEC. CLEANED AS MUCH RUST FROM FRONT GEAR TRAIN AS I COULD WITH WIRE WHEEL AND SCOTCH BRIGHT PAD. TIMED ENGINE AND SET GEAR BACKLASH. TORQUED CAM GEAR AND CAM IDLER GEAR TO SPEC. INSTALLED FRONT COVER WITH NEW O-RING AND TORQUED TO SPEC. CLEANED OLD INJECTORS AND INSTALLED NEW O-RINGS AND INSTALLED						

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QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION	
			AND TORQUED TO SPEC. INSTALLED OVERHEAD AND TORQUED TO SPEC. INSTALLED VALVE COVER BASE AND TORQUED TO SPEC. ADJUSTED OVERHEAD. BUFFED VALVE COVERS AD PAINTED TO PREVENT CORROSION. INSTALLED VALVE COVERS AND TORQUED TO SPEC. INSTALLED WATER PUMP AND WATER PUMP PIPES AND TORQUED TO SPEC. RE-SEALED THERMOSTAT HOUSING AND INSTALLED ON ENGINE. CLEANED AND FLUSHED PRE-COOLER. INSTALLED PRE-COOLER MOUNTING BRACKET AND INSTALLED PRE-COOLER. INSTALLED LOW PRESSURE TURBO MOUNTING BRACKET. CLEANED ALL RUST FROM TURBOS AND SPRAYED PENETRATING OIL TO FREE UP BOUND UP TURBINES AND INSTALLED TURBOCHARGERS ON ENGINE. CONNECTED ALL OIL SUPPLY AND OIL DRAIN LINES TO TURBOS. INSTALLED RADIATOR AND CAC AS ASSEMBLY. CONNECTED ALL INTAKE PIPE TO CAC AND TURBOS. REPLACED BOTH AIR FILTERS. CHANGED ENGINE FUEL FILTERS ALONE WITH OIL FILTER. INSTALLED FAN HUB AND FAN BLADE. REPLACED FUEL RETURN LINE ON BACK OF CYLINDER HEAD AND FUEL SUPPLY HOSE. INSTALLED FUEL MANIFOLD AND CONNECTED ALL FUEL LINES. CONNECTED ALL LINES TO AIR COMPRESSOR. INSTALLED ENGINE HARNESS ON ENGINE AND CONNECTED ALL ELECTRICAL CONNECTORS TO THE CORRECT SENSORS. ZIP TIED HARNESS AWAY FROM MOVING COMPONENTS AND INSTALLED CHAFFING PAD WHERE NEEDED. INSTALLED ALL WIRING TO ALTERNATOR AND INSTALLED ALTERNATOR. INSTALLED SERPENTINE BELT AND A/C BELTS. INSTALLED CONDENSER ON FRONT OF RADIATOR AND CHARGED A/C SYSTEM. TOPPED OF COOLANT			

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QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION	
AND OIL. TOPPED OFF P/S FLUID. PRIMED FUEL SYSTEM. INSTALLED AND CONNECTED BATTERIES. PROGRAMMED ALL INJECTOR TRIM FILES. STARTED TRUCK AND CHECKED FOR LEAKS. RAN TRUCK AT HIGH IDLE FOR ONE HOUR TO CHECK ENGINE OPERATION AND TO BE SURE THERE WE NO ISSUES BEFORE TEST DRIVE. TEST DROVE TRUCK TO VERIFY REPAIR. ALL CHECKED OUT OK. MADE A LIST OF ADDITION ISSUE THAT WERE FOUND ON TRUCK AND GAVE TO KENDALL.						
COMPLICATIONS----HAD DIFFICULTY ON ENGINE REASSEMBLY BECAUSE ALL PARTS WERE NOT RIGHT PARTS FOR TRUCK AND ENGINE WAS SEVERALLY RUSTED. HAD TO SET GEAR LASH THREE TIME DUE TO RUST IN GEARS IN GEAR TRAIN. HAD DIFFICULTY REMOVING CYLINDER PACKS DUE TO ENGINE RUST.						
4	EM7569096-440		EXHAUST MOUNT, AIRS			
4	PL1126A-440		RADIATOR BUSHING S			
4	TLC500S-160		5 STAINLESS LAP JOS			
1	TV590P8-175		TRUCK FEM PIPE BALS			
1	7408G-4360		AC ACCUMULATOR-3.5N			
12	3611024GAL		COOLANT-ENG S			
1	1W-9311		COUPLING N			
3	3B-0731		BOLT N			
4	3B-1915		BOLT N			
2	4F-7957		CAPSCREW S			
1	4P-0902		HOSE A S			
1	6I-4421		PLATE SPACER S			
2	6L-9952		ADAPTER N			

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AA	C15	0MXS41239	08	1179994.0		T	
QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION		
100	8C-5064		CM CONDUIT	S			
2	8T-4984		CLAMP	S			
1	8T-5917		SEAL-O-RING	S			
2	9L-8925		BOLT	S			
1	9N-2038		CLAMP A-TURB	S			
1	10R-7302		ACTUATOR KIT	S			
1			CORE CHARGE	S			
1-			FULL CORE	S			
1	10R-9923		KIT ENG OVER	S			
1			CORE CHARGE	S			
1-			FULL CORE	S			
1	102-9089		COVER	S			
3	107-0583		BOLT LOCKING	S			
3	108-3612		SPACER	S			
1	114-9223		SPACER	N			
2	122-1472		BOLT	S			
16	124-1854		BOLT 12PT	S			
10	124-1855		BOLT 12PT	S			
6	144-0367		CLAMP	S			
1	168-8974		TUBE AS	N			
1	172-3443		HOSE AS	S			
1	172-3450		TUBE AS	N			
1	20R-2647		HEAD GP CYL	N			
1			CORE CHARGE	N			
1-			FULL CORE	S			
1	233-8005		JOINT-EXPANS	S			
1	235-5678		SEAL-O-RING	S			
1	238-8253		HOSE	S			
2	239-6807		CLAMP AS-V-B	S			

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AA	C15	0MXS41239	08	1179994.0		T
QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION	
1	241-5885		CLAMP AS-V-B	S		
1	245-1400		ELBOW	S		
1	247-0055		HOSE	S		
1	247-0266		HOSE	S		
3	271-4765		QUILL	N		
1	276-4637		TUBE AS-OIL	S		
2	289-9139		CLAMP-BAND	S		
1	321-4323		HARNESS AS.-	S		
1	321-4324		HARNESS AS.-	S		
1	329-9776		HOUSING-RGLT	N		
1	336-8955		TENSIONER-BE	N		
2	346-0344		SPACER	N		
2	366-9748		WIRING KIT	S		
2	379-8578		SHIELD AS	S		
2	380-5855		SEAL AS	S		
27	423-1984		IN HOSE BLK	S		
2	P534925		AIR PRMYS	S		
2	MER2QT		DEXTRON ATF 1 QT	S		
1	BC2022		CABLE ASSY	N		
1	K060525		MULTI GR 6 BELT	N		
1	SP/170-70-18X		STRAP	N		
1	010-250-70-18X		STRAP KIT	N		
1	1070-0003		4"X6" LONG W/ SS	S		
1	3651XE		FILTER	N		
9	5515-250		2.50 ID RED LINER,S			
25	5515-300		3.00 ID RED LINER,S			
100	5526-038		.375 ID RED LINER,S			
130	5526-100		1.00 ID RED LINER,S			

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AA	C15	0MXS41239			08	1179994.0		T
QUANTITY	sdEM	N/R*	DESCRIPTION			UNIT PRICE	EXTENSION	
TOTAL PARTS					SEG. 02			
					F/R LBR			
2.00	INBOUND FREIGHT							
TOTAL MISC CHGS					SEG. 02			
SEGMENT 02 TOTAL								

MACHINE/GRIND/MILL CYLINDER BLOCK CYLINDER								
CUT ALL 6 COUNTER BORES								
COMPLAINT: CUT COUNTER BORES.								
CAUSE: WORN COUNTER BORES.								
RESULTANT DAMAGE: NONE.								
CORRECTION: CLEANED CYLINDER BLOCK AND REMOVED								
BLOCK DOWELS. CLEANED COUNTER BORES AND LINER								
BORES. SET UP COUNTER BORE CUTTER AND CUT ALL 6								
COUNTER BORES TO .030" CLEANED ALL METAL SHAVINGS								
FROM BLOCK AND INSTALLED BLOCK DOWELS. INSTALLED								
SPACER PLATE GASKET AND DUMMY LINER. CHECKED LINER								
PROTRUSION ON ALL 6 CYLINDERS. ALL CHECKED OUT OK.								
PROCEEDED WITH ENGINE RE-ASSEMBLY.								
6	6I-4361	INSERT SEAT			S			
TOTAL PARTS					SEG. 03			

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QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION	
SEGMENT 03 TOTAL				F/R LBR		
REPAIR RADIATOR						
REMOVE AND SEN OUT RADIATOR FOR REPAIRS						
COMPLAINT: REPLACE LEAKING RADIATOR.						
CAUSE: RADIATOR LOWER TANK GASKET LEAKING.						
RESULTANT DAMAGE: NONE.						
CORRECTION: DRAINED COOLANT FROM TRUCK. REMOVED						
UPPER AND LOWER RADIATOR HOSES. UNBOLTED CONDENSER						
AND REMOVED FROM RADIATOR. HUNG CONDENSER ON SIDE						
OF ENGINE. REMOVED RADIATOR SUPPORT BARS. REMOVED						
FAN BLADE AND FAN SHROUD. ATTACHED HOIST TO						
RADIATOR. UNBOLTED RADIATOR MOUNT BOLTS AND LIFTED						
RADIATOR AND CAC OUT OF TRUCK AS AN ASSEMBLY.						
SEPARATED RADIATOR FROM CAC AND REMOVED ALL						
BRACKETS FROM RADIATOR. DELIVERED RADIATOR TO						
HAGER RADIATOR FOR POSSIBLE REPAIR. HAGER STATED						
THAT RADIATOR CORE WAS NO GOOD AND NEEDED TO BE						
REPLACED. GOT NEW RADIATOR ORDERED FROM AFFTON						
RADIATOR INSTEAD. GOT RADIATOR FROM AFFTON						
RADIATOR AND INSTALLED ALL BRACKETS ON NEW						
RADIATOR. INSTALLED CAC ON RADIATOR WITH NEW MOUNT						
BUSHINGS. ATTACHED HOIST TO RADIATOR AND SET						

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AA		C15	0MXS41239	08	1179994.0		T
QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION		
RADIATOR IN TRUCK. INSTALLED FAN AND FAN SHROUD. ATTACHED RADIATOR SUPPORT BARS AND TIGHTENED RADIATOR MOUNTING BOLTS. INSTALLED UPPER AND LOWER RADIATOR HOSES. INSTALLED CONDENSER ON FRONT OF RADIATOR. TOPPED OFF ENGINE COOLANT. STARTED TRUCK AND RAN AT HIGH IDLE TO BRING ENGINE UP TO OPERATING TEMPERATURE AND CHECKED FOR LEAKS, NONE AT THIS TIME. RETURNED TRUCK TO SERVICE.							
1	AFX-000515		RADIATOR WITH TANKN				
			TOTAL PARTS	SEG. 07			
			TOTAL LABOR	SEG. 07			
1.00			OUTSIDE LABOR				
			TOTAL MISC CHGS	SEG. 07			
			SEGMENT 07 TOTAL				

INSTALL WHEEL& TIRE							
REMOVE STEER TIRES AND WHEELS AND INSTALL NEW ONES PROVIDED BY CUSTOMER							

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AA	C15	0MXS41239	08	1179994.0		T
QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION	
COMPLAINT: REPLACE STEER TIRES ALONG WITH DRIVER SIDE WHEEL HUB CAP. CAUSE: CUSTOMER REQUEST. RESULTANT DAMAGE: NONE. CORRECTION: SET TRUCK ON JACK STANDS AND REMOVED BOTH STEER TIRES. REPLACED STEER TIRES WITH NEW TIRES THAT CUSTOMER SUPPLIED. TORQUED WHEELS TO SPEC. REMOVED LEAKING DRIVER SIDE WHEEL HUB CAP AND REPLACED WITH NEW. TOPPED OFF FRONT WHEEL HUB FLUIDS.						
				F/R LBR		
SEGMENT 08 TOTAL						

PERFORM DOT INSPECTION						
PERFORM A DOT INSPECTION						
COMPLAINT: PERFORM DOT INSPECTION CAUSE: CUSTOMER REQUEST. RESULTANT DAMAGE: NONE. CORRECTION: INSPECTED ALL ITEMS ON DOT INSPECTION SHEET. TRUCK DID NOT PASS INSPECTION DUE TO MISSING MUD FLAP HANGER, BROKEN FENDER MOUNT AND LEAKING AIR BAG.						
				F/R LBR		
SEGMENT 09 TOTAL						

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AA		C15		0MXS41239		08		1179994.0				T
QUANTITY	sdEM	N/R*	DESCRIPTION				UNIT PRICE		EXTENSION			
<p>REPLACE WITH NEW BATTERY</p> <p>REPLACE OLD WITH CUSTOMER SUPPLIED BATTERIES AND ALSO REPLACE SWOLEN AND DAMAGED CABLES JUMPERS</p> <p>COMPLAINT: INSTALL NEW BATTERIES IN TRUCK. CAUSE: CUSTOMER REQUEST. RESULTANT DAMAGE: NONE. CORRECTION: INSTALLED NEW BATTERIES IN TRUCK. ORDERED NEW BATTERY CABLES DUE TO ORIGINALS CABLES WERE MELTED AND CORRODED. GOT WITH PETERBILT AND ORDERED NEW CABLES FROM DYNACRAFT. INSTALLED NEW CABLES ON BATTERIES AND APPLIED CORROSION PROTECTANT TO BATTERY POST AND WIRES. ZIP TIED ALL CABLES AWAY FROM FRAME AND BATTERY BOX.</p> <p>1 BC60222 CABLE ASSY N</p> <p>TOTAL PARTS SEG. 10</p> <p>TOTAL LABOR SEG. 10</p> <p>SEGMENT 10 TOTAL</p>												

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QUANTITY	sdEM	N/R*	DESCRIPTION	UNIT PRICE	EXTENSION	
REPAIR AIR CONDITIONER						
REPAIR AIR CONDITIONER CUSTOMER SUPPLIED MOST OF THE PARTS						
COMPLAINT: REPAIR A/C SYSTEM.						
CAUSE: FAILED A/C COMPRESSOR.						
RESULTANT DAMAGE: A/C SYSTEM CONTAMINATED WITH METAL DEBRIS FROM FAILED COMPRESSOR.						
CORRECTION: DISCONNECTED ALL A/C LINES AND FLUSHED WITH A/C FLUSH SOLUTION. REPLACED ORIFICE TUBE AND RECEIVER DRYER. INSTALLED NEW CONDENSER AND A/C COMPRESSOR. CHARGED A/C SYSTEM WITH 3.5LBS OF FREON. STARTED TRUCK AND CHECKED A/C OPERATION. BLOWER MOTOR WAS MAKING GRINDING NOISE AND NOT PUTTING OUT SUFFICIENT AMOUNT OF AIR VOLUME. MORE WORK NEEDS TO BE DONE TO GET A/C SYSTEM WORKING PROPERLY.						
COMPLICATIONS---DIFFICULT ACCESS TO ORIFICE TUBE, HAD TO REMOVED HEAT SHIELD AND WASHER FLUID TANK TO GAIN ACCESS TI LINE CONTAINING ORIFICE TUBE. LINES WERE SEIZED HAD TO HAVE BOB HOLD LINE WHILE I USED EXTRA LONG WRENCH TO BREAK LOOSE.						
4	R134A30TSHP		LB R134A FREON	S		
TOTAL PARTS				SEG. 11		
				F/R LBR		

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QUANTITY		sdEM		N/R*		DESCRIPTION		UNIT PRICE		EXTENSION			
						SEGMENT 11 TOTAL				759.32 T			

DNU ADD DNU ADDITIONAL PARTS													
CHECK OIL IN TRANS AND REAR ENDS ADD IF NEEDED													
COMPLAINT: ADDITIONAL REPAIRS TO TRUCK.													
CAUSE: CUSTOMER REQUEST.													
RESULTANT DAMAGE: NONE.													
CORRECTION: REPAIRED STRIPPED HELI-COIL FOR A/C													
COMPRESSOR MOUNTING BRACKET. CONNECTED ALL LIGHT													
FOR TRUCK AND ZIP TIED HARNESS TO P-CLIPS ON													
BUMPER. INSTALLED DRIVE LINE IN TRUCK AND TORQUED													
TO SPEC. HAD TO ORDER STRAP KIT FOR U-JOINT DUE TO													
CUSTOMER SUPPLYING WRONG BOLTS AND STRAPS FOR													
TRUCK. GREASED TRUCK AND CHECKED ALL FLUIDS AND													
TOPPED OFF AS NEEDED BEFORE TEST DRIVE. REMOVED													
EXHAUST PIPE AND DRAINED ALL COOLANT FROM EXHAUST.													
HAD TO STEAM AND BLOW OUT PRE-COOLER DUE TO GRAVEL													
AND ROCK BEING VISIBLE IN BOTTOM OF PRE-COOLER.													
REPLACED BUSTED COOLANT SHUT OFF VALVE AT WATER													
PUMP OUTLET PIPE. REPLACED P/S PUMP PER CUSTOMER													
REQUEST.													
6		103161				OIL-SYN 75/90 WGT S							
						TOTAL PARTS		SEG. 12					

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QUANTITY		sdEM		N/R*		DESCRIPTION		UNIT PRICE		EXTENSION			
TOTAL LABOR						SEG. 12							
SEGMENT 12 TOTAL													

COMPONENT COVERAGE COMPONENT PLUS COVERAGE													
COMPONENT COVERAGE FOR CYLINDER HEAD 48 MONTH COVERAGE													
COMPONENT COVERAGE FOR CYLINDER HEAD 48 MONTH COVERAGE													
1.00						CYLINDER HEAD							
1.00-						APPLY DISCOUNT 1							
1.00-						APPLY DISCOUNT 2							
TOTAL MISC CHGS						SEG. 15							
SEGMENT 15 TOTAL													

COMPONENT COVERAGE COMPONENT PLUS COVERAGE													
PRECIOUS METALS GOLD KIT 48 MONTH COVERAGE													

