

3/8

67046

VEHICLE ID		MILES IN	MILES OUT	DATE/TIME IN	DATE OUT	INVOICE NO.
1FDAF5HR7AEA89908		71244	71244	01/17/23 13:20	02/28/23	67046
VEHICLE DESCRIPTION				TAG NO.	STATUS	
2010 FORD F550 SUPER					COMPLETE	
CONTROL NO.	LICENSE PLATE NO.	CUST. LABOR RATE	PROD. DATE	IN-SERV DATE	DELIV. DATE	DELIV. MILES
083864						
CELL	PHONE 2	PHONE 3	STOCK NO.	DELIV. DATE	TERMS	
					Cash	
					RO COMMENT	

Line	Op-Code	Fail Code	Tech	Hours	Type	Amount
A *			A64		Customer	
Concern	Customer states THE VEHICLE IS SMOKING ALOT, THEY TOOK INLET OFF TURBO AND HAS BLOW BY BLOWING FROM CAP AND HAS OIL BLOWING OUT EXHAUST. VEHICLE SEEM TO RUN OK BUT DID GO INTO REDUCE POWER NOW. USING OIL. CHECK AND REPORT					
Cause	FAILED TURBO SEALS.					
Correction	DIAG FOUND THE C.A.C. PIPING FULL OF OIL. PERFORMED W.S.M FOR OIL CONSUMPTION. REMOVED THE VEHICLE CAB. REMOVED C.A.C PIPES AND CLEANED. REMOVED THE TURBOS AND ASSEMBLED WITH NEW. SWAPPED V.C.T. ACTUATOR. INSTALLED WITH NEW SEALS AND GASKETS. REINSTALLED THE CAB. FILLED THE FLUIDS. TEST DROVE. CHECK THE FLUIDS AND FOR LEAKS. NO C.E.L. HAD ADDED TIME FOR REGEN AFTER TREATMENT SYSTEM REQUIRED A REGEN DUE TO OIL CONTAMINATION. AND TO REPLACE A LEAKING COOLANT HOSE. TEST DROVE, CHECKED FLUIDS.OIL AND COOLANT LEVEL IS GOOD. NO C.E.L.					

Part Number	Description	Qty.	Unit Price	Ext. Price
A,AFTERMARKET TURBO	DALES SUPER STORE	1		
8C3Z 6N640 B	GASKET	2		
W302515	SEAL	4		
W302506	SEAL	4		
388898 S	SEAL	2		
3U2Z 14A088 AB	KIT - TERMINAL	1		
AC3Z 8260 A	HOSE ASY	1		
VC 13 G	ANTI-FREEZE	1		

Parts Total...

Line Total... \$6,308.19

Warranty Claim Type: F

Authorization Code:

Service Cont No:

INVOICE

CUSTOMER COPY

Page 1 of 2

11/23

65196

		VEHICLE ID	MILES IN	MILES OUT	DATE/TIME IN	DATE OUT	INVOICE NO.
		1FDAF5HR7AEA89908	72453	72453	10/17/22 07:01	11/03/22	65196
		VEHICLE DESCRIPTION			TAG NO.	STATUS	
		2010 FORD F550 SUPER				COMPLETE	
CONTROL NO.	LICENSE PLATE NO.	CUST. LABOR RATE	PROD. DATE	IN-SERV DATE	DELIV. DATE	DELIV. MILES	TERMS
083864							Cash
CELL	PHONE 2	PHONE 3	STOCK NO.	SERV. ADV.	RO COMMENT		

Line	Op-Code	Fail Code	Tech	Hours	Type	Amount
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A			A64		Customer	
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Concern Cause Customer states INSTALL HPFP pulled truck into the shop and positioned on lift, taped spots for reposition, moved truck back and contacted the driver for assistance in moving boom. removed running boards. got into the cab and removed carpet to access cab bolts. unwired and wiring and modules for utility controls. Disconnected ground wires, shifter cable bracket on trans. 4X4 shifter extension, steering shaft, lower radiator hose and upper hose. lower CAC pipes, heater hoses, trans cooler lines, hydro booster lines, master cylinder, parking brake cable and chassis to cab connectors. When removing cab bolts, front cab bolt nuts started to spin, had to removed the front head light assemblies to gain access to cab mount nuts. Got welder out and set up, welded cab nuts down, got bolts to come out. removed battery trays, degas bottle, batteries, air filter plumbing. removed cab from frame. strapped cap to lift arms and chained off for safety. Once cab was lifted, removed down pipe, turbo inlet and pipes. extracted 3 broken bolts from turbo inlets. removed turbo, oil supply line and fuel lines

Correction Removed HPFP cover, checked gear lash before pump removal. GEAR LASH IN SPEC. swapped pump gear to new HPFP, installed customer supplied HPFP, torqued pump down. torqued pump gear, installed cover w/ new gaskets and fuel lines, all torqued to WSM specs. reinstalled parts w/ new gaskets or washers. mounted cab. reconnected parts & wiring/hoses. changed fuel filters and oil filter. 15qts 15w-40. topped off fluids. bleed fuel system, started truck. NO CEL. backed truck up, lowered boom. took on test drive. PASSED. let cold soak overnight, no leaks, test drove again and retested good at this time.

Part Number	Description	Qty.	Unit Price	Ext. Price
8C3Z 9A543 DRM	PUMP ASY - FUE	1		
	CLEAN CORE	1		
	DIRTY CORE	-1		
8C3Z 9A332 A	TUBE - FUEL SU	1		
8C3Z 9A332 B	TUBE - FUEL SU	1		
W303659	WASHER	6		
8C3Z 9T514 C	KIT - HARDWARE	1		
8C3Z 6N640 A	GASKET	4		