1994 Kenworth W900 Base

Inv Date: 10/09/2018

VIN: 1XKWDB9X7RS623373

Odom: 262660 Color: Green

Engine:L6 10.0L, 611cid, DIESEL, FI

Mfg. Date:

Trans:

Driver:

Unit#

PO#

1 00

Vehicle Problems Requests for Service Services Performed Oty Price	Evt
Vehicle Problems   Requests for Service   Services Performed   Qty   Price	 Ext

#### Engine Miss

Labor Service - Diagnose engine miss/ poor performance, scan Ecm. Performed cylinder cut out test. Determined Cylinder #4 was dead. Noticed noise through exhaust. Suspected dropped valve. Remove cylinder head. Drained fluids. Removed coolant & fuel lines. Removed charge air piping. Removed exhaust, turbo, thermostat housing & associated components. Removed fan hub & drive bolts. Removed valve covers, jake brakes, valve rockers & fuel injectors. Removed head bolts & lifted cytinder head & intermediate plate. Found broken exhaust valve on #4 cylinder. Replaced cylinder head. Cleaned all parts & fasteners. Cleaned & prepped engine block. Installed new head & head bolts. Reinstalled jakes & ran over head to spec. Reinstalled valve covers. fuel & coolant lines. Charge air piping, fan hub & thermostat housing . Replaced turbo due to damage from valve pleces on turbine wheel. Set cam drive gear backlash. Tied up loose wiring & hoses, filled with new oil & changed oil filler. Steam cleaned & test drove. Drill out peanut cover bolt due to stripped threads. Replaced upper coolant hoses. Replaced batteries. Batteries were continually dead & falled load test. Head may not core due to head being an after market head. Customer will be responsible for core if head should not core. CDF, SLP

Sublet	SCAN	Scan ECM/PCM	1.00
New	1241854	Head Bolt 12pt	10.00
New	1241855	Head Bolt12pt Bolt	16.00
New	20R2645	Cylinder head	1.00
Core	20R2645	Core Received	1.00
New	3478688	Head Gasket Kit	1.00
New	614421	Spacer Plate	1.00
Part	2481394 CAT	Injector O Ring Kit Cat	6.00
New	38657	Hi-Flex Locktite	1.00
New	3E6772	Seal - Head gasket	24.00
New	1304698	Sleeve	1.00
Part	1061793	Stud	1.00
Part	1061792	Stud	11.00
Part	2N2766	Lock Nut	12.00
New	2818261	Sleeve	6.00
Part	2477133	Thermostats	1.00
New	14969880000	Turbocharger	1.00
Part	50 PLS	Exhaust Clamp 5 *	1.00
New	5P5678	M-Seal STK Valve Cover Gasket	6.00
Part	5515-250C	Silicone Hose 2 1/2 inches	2.00
New	5521-5	Helicoil 5/16	1.00
New	523	Bg Super Cool Hd	1.00
Part	1R0716	Oil Filter	1.00
Part	15W40	Mobile Del 15W40 Q	43.00
New	32583	1/2x 3/8 Wire Bolt	1.00
Part	31-MHD	BATTERY31-MHD	4.00
Core	31-MHD	Core Received	4.00
New	BRAKE C	Brake Clean	2.00

1994 Kenworth W900 Base

License #

Inv Date: 10/09/2018

Continued from previous page

A/R Charge

Posted 10/16/18 10:11AM
A/R Charge

Parts
Labor
Sublet
Fluids
Shop Supply/Haz

Sub Total
Sales Tax (NT)

Page 2 of 2

Discard old parts

Invoice Summary
Parts
Labor
Sublet
Fluids
Shop Supply/Haz

Invoice Summary
Parts
Labor
Sublet
Fluids
Shop Supply/Haz

1994 Kenworth W900 Base

License #

Odom: 1472962

Inv Date: 8/24/2021

Ext

VIN: 1XKWDB9X7RS623373

Engine:L6 10.0L, 611cid, DIESEL, FI

Color: Green Mfg. Date:

Driver:

Trans:

Unit # 102

PO#

6.50

Vehicle Probl	ems Requests fo	r Service	Services Performed	Qty	Price	Warr.	$\top$
ustomer state	es that: Remove and repl	ace clutch					
Labor Serv	ice - Install clutch-Lifted fr	ont of truck up	. Removed driveline from trans,				
shift tower,	airlines and unplugged w	iring harness,	PTO pump, transmission cooler				
			heel and installed a new pilot				
			new clutch brake and reinstalled				
shift tower	with a new gasket. Reatta	sched airlines,	cooler lines and wiring harness.				
		with a new str	ap kit. Lowered truck, checked				
	play and test drove. JH						
New	CF105C137	Fork-Clutch		1.00			
Part	CPB63062RS2HT	Pilot Bearing		1.00			
New	B201	Clutch Brake		1.00			
New	4305294	Shift tower g		1.00			
Part	4305230	Clutch Inspe		1.00			
Part	23551-1 BLACK TUBING		heat shrink	1.00			
New	6.5-70-18X	1810 strap		1.00			
Sublet	FLYWHEEL	Resurface F	lywheel	1.00			
Labor Serv	ice - Removed radiator, se	ent in for repair	eds inspection to determine the rs. Noticed charge air cooler was				
damaged f	rom bracket rubbing. Rem	oved charge	air cooler and installed new charge	e			
	Reinstalled radiator and f	illed with cook	int. CB	1.00			
New	222066	Charge Air C	Cooler	1.00			
	FREIGHT	Freight		1.00 2.00			
New	BW-45	fender wash		6.00			
Part	5515-250C		e 2 1/2 inches	4.00			
New	1168002	Radiator Rui		1.00			
New	K134-356	Radiator Ga		12.00			
Part	EXTENDED LIFE FC 50		d Life 50/50 Gallon	2.00			
New	406	Clamp		2.00			
Customer stat	es that: Battery ground o	able bad					
Labor Serv	ice - Battery Cable- When	removing tra	nsmission found bad ground batter	ry			
cable. Un	hooked batteries. Remov	ed bad cable	and built a new ground cable.				
Installed by	attery cable and hooked th	ne batteries ba	ck up. Tested starting and				
	was good. JH						
Part	17065	2.0 guage b	attery lug	1.00			
New	17055		ue Lug Copper	1.00			
	TOCALO DATTERY CAL		0 11	6.50			

#### Customer states that: Locked up

Part

Labor Service - Went to recover freon before radiator was removed. Only receiver 5 oz of freon. Decided to check compressor. Compressor was locked up. Removed condenser & receiver dryer. Removed both lines on compressor and expansion valve. Flushed out all of the ac lines. Removed compressor and installed new receiver dryer. Installed new compressor, reinstalled a/c lines. Installed new a/c clutch. Installed new belts and charged A/C with R134A. CB

736112 BATTERY CABLBattery Cable

New	273102	A/C Compressor	1.00
New	765-3135	A/C Flush	3.00
New	VH11600	HVAC O-ring Service Kit	1.00
New	25-9580	Belt	2.00

		1994 Kenworth W900 Base	License #	Inv Date: 8/24/2021	
New	948441	A/C Clutch		1.00	
New	JA11350	Reciever Dryer		1.00	
Part	R134A	R134A		3.00	
New	CQP100-8D	Pag Oil 100 w/UV Dye		2.00	

	Posted 10/22/21 2:13PM A/R Charge	Invoice Summary Parts Labor Sublet Fluids Shop Supply/Haz  Sub Total Sales Tax (NT)
Page 2 of 2	Discard old parts Original Estimate:	Inv Total 3,628.84

1994 Kenworth W900 Base

Engine:L6 10.0L, 611cid, DIESEL, FI

License # Odom: 444931 Inv Date: 11/17/2020

VIN: 1XKWDB9X7RS623373

Color: Green

Mfg. Date:

Driver:

Trans:

Unit #102

PO#

Vehicle Problems	Requests for Service	Services Performed	Qty	Price	Ext
7 0111010 1 1 0 00101110	11040000 101 0011100				 

#### **Customer states that: Suspension**

Labor Service - Removed bolts from side brackets and removed broken angel crossmember gussets by torching out the hucks. Removed aluminum frame support brackets and rubber bushings on sway bars. Installed new rubber bushings on sway bar and aluminum frame support brackets, Installed new side and angle crossmember gussets and tightened them. Aired up suspension and tightened up aluminum frame support brackets to the sway bars. Used all new bolts, washers and nuts in the installation process of new parts. JH

New	K197-5168	Frame Bracket Reinforcement	2.00
New	K071-304	Frame bracket cap	4.00
New	K066-449	Bushing-Swayba	4.00
New	HWC04384	M16 bolt	4.00
New	4586-84ZY	M20 Bolt	4.00
New	HWC04706	M16-2 Hex bolt	3.00
New	HWC05712	Washer - round 5	16.00
New	HWC05722	M20 Washer	8.00
New	K169-163-20AC	M20 Lock Nut	4.00
New	HWC12501	Nut-Hex SI	10.00
New	MK16913	Center Frame Bracket	2.00
New	D39457	Gr. 8HXCAPSCREW 5/8-18X4	8.00
New	36802	3/4*x16 nuts	8.00
New	C712213	GR. B All Metal Lock Nut 5/8-18	8.00
New	36708	Flat washer 3/4	16.00
New	36707	Flat Washer 5/8 SAE	20.00
New	K140-1662	Crossmember Angle Gusset	2.00
Sublet	FREIGHT	Freight	1.00
New	19M8486	Bolt	3.00
New	36705	Flat washer 1/2 sae	24.00
New	MPC712209	1/2 - 20 locking nut	12.00
New	D39472	3/4 x 2 Bolt	8.00
New	D39406	1/2 -20 x 1 Gr 8 Bolt	12.00

1994 Kenworth W900 Base

License #

Inv Date:11/17/2020

Continued from previous page

Posted 12/31/20 10:57AM A/R Charge	Parts Labor Sublet Shop Supply/Haz  Sub Total Sales Tax (NT)
 Discard old parts Original Estimate:	Inv Total 4,783.69

Page 2 of 2

1994 Kenworth W900 Base

License # Odom: 424391 Inv Date: 6/08/2020

VIN: 1XKWDB9X7RS623373

Engine:L6 10.0L, 611cid, D!ESEL, FI

Color: Green Mfg. Date:

Driver:

Trans:

	ems Reque	sts for Service	Services Performed	Qty	Price	Ext
ustomer state	es that: Suspensio	n				
Labor Servi	ice - Tag Axle. Rem	noved upper & lower	tag axle links. Had to cut out bolts of	ก		
passenger	side. Installed new	bushings & bolts. Re	installed links & new stabilizer			
shocks. We	elded shock plate, re	einforced & reinstalle	d. Reinstalled fenders. SLP			
New	800A0133	Kit Bushing	Link	1.00		
Sublet	FREIGHT	Freight- Np		1.00		
New	11418WAC	Shock Stabi	lizer	2.00		
New	83000096	Plate Mount	Shock	1.00		
to heat bolt	s due to they were	seized in brackets. F	y bars and mounting hardware. Had found them worn out. Replaced ts. Installed and test drove. JH			
New	K066-449	Bushing-Sw		4.00		
New	197-660	Bolt 5/8 x 11	x 6	4.00		
New	92440	bolt 5/8-11x	6	4.00		
New	34FW	Washer		8.00		
New	4586-84ZY	M20 Bolt		4.00		
New	58FW	Washer-Extr	P	8.00		
New	HWC04384	M16 bolt		4.00		
New	HWC04916	Nylon hex n	ut	4.00		
New	HWC12501	Nut-Hex SI		4.00		
14614	K071-304	Frame brack	et cap	4.00		
New	MK16960	Sway Bar		2.00		
	MK10900			1.00		

# C

condenser. Removed condenser and received dryer. Replaced orings. Installed new condenser and receiver dryer. Charged a/c with 4.8 oz of freon. Adjusted hood and made sure condensor wasn't rubbing on hood. Drove and checked a/c. Everything working good, JH

oa. Jn		
4541009	Condenser	1.00
JA11350	Reciever Dryer	1.00
FREIGHT	Freight	1.00
R134A	R134A	4.80
407019	O-ring	1.00
407132	O- Ring	1.00
	JA11350 FREIGHT R134A 407019	4541009 Condenser  JA11350 Reciever Dryer  FREIGHT Freight  R134A R134A  407019 O-ring

1994 Kenworth W900 Base

License #

Inv Date: 6/08/2020

Continued from previous page

		Posted 6/25/20 2:09PM A/R Charge	Invoice Summary Parts Labor Sublet Fluids Shop Supply/Haz
Page 2 of 2	Discard old parts	Original Estimate:	Sales Tax (NT) Inv Total 8,073.82

1994 Kenworth W900 Base

License #

Inv Date: 1/16/2020

VIN: 1XKWDB9X7RS623373

Trans:

Odom: 391755 Color: Green

Engine:L6 10.0L, 611cid, DIESEL, FI

Mfg. Date:

Date:

Unit#

Driver: PO#

Vehicle Problems	Requests for Service	Services Performed	Qty	Price	Ext

# Customer states that: Suspension

Labor Service - Jacked up truck. Removed left rear wheels and tires. Removed axle and hub. Removed bearings and seal from hub. Removed brake shoes, hardware and slack adjuster. Welded left rear s-cam tube and replaced bolts. Installed new bushings and seal. Installed new s cam and new slack adjuster. Installed new brakes and hardware. Cleaned up and inspected bearings. Installed bearing with new seal. Installed hub onto axle housing. Installed axle with new seal, drums, wheels and tires. Added 75w90. Repeat these steps for 3 remaining axle hubs. Removed left wheel and drum, hub from spindle, brake shoes, brake chamber and s cam assembly. Heated and pressed out king pin. Cleaned up spindle, brake chamber assembly and hub. Pressed out old bushings. Cleaned up bore and installed new bushing and seals. Installed new king pin and greased. Installed brake chamber assembly. Installed old brakes, Installed hub with new seal. Installed drum and wheel. Repeated these steps on opposite side. Filled hub and 75w90. Adjusted all brakes and test drove. Everything works good. JH

New	127808ETN	Kit-Camshaft Bushing	2.00
New	40010155M1D	Slack Adjuster	4.00
New	808290	S Cam	2.00
New	808291	S Cam	2.00
Subli	et FREIGHT	Freight	1.00
New	K374-29	Shock Absorber	4.00
New	BRAKE C	Brake Clean	4.00
Part	GREASE	Del Extreme Grease Tube	2.00
New	AX4709E2K	Brake Kit	4.00
Core	AX4709E2K	Core Received	4.00
New	HD1M	16.5x7 Brake Drum	4.00
Part	MER0273	Wheel Seal 0273	4.00
Part	N8092	Axle Gasket	4.00
New	450755	Hubcap Gasket	2.00
Part	MER0236	Meritor Wheel Seal	2.00
Suble	et FREIGHT	Freight	1.00
Part	75W90	Synthetic gear oil 75W90 quart	6.00
New	D39106	1/2 -13x1-1/2	5.00
New	84001934	King Pin Set	1.00
Suble		Freight	1.00

1994 Kenworth W900 Base

License #

Inv Date: 1/16/2020

Continued from previous page

Posted 1/27/20 11:25AM Invoice Summary A/R Charge Parts Labor Sublet Fluids Shop Supply/Haz Sub Total Sales Tax (NT) Discard old parts Original Estimate: Inv Total 5,373.09

Page 2 of 2

1994 Kenworth W900 Base

License #

Inv Date: 11/12/2019

VIN: 1XKWDB9X7RS623373

Color: Green Engine:L6 10.0L, 611cid, DIESEL, FI

Odom: 378625

Mfg. Date:

Driver: PO#

Trans:

Unit#

Vehicle Problems	Requests for Service	Services Performed	Qty Pric	ee Ext

#### Customer states that: Remove and replace clutch

Labor Service - Removed driveshaft from transmission. Unhooked wiring harness from transmission. Removed cooler lines, air lines and shift tower. Removed transmission, clutch, flywheel and pressure plate. Inspected input and cross shafts and bushings found them worn. Replaced cross shafts and cross shafts bushings. Replaced flywheel and clutch pressure plate assembly. Removed rear main seal and replaced due to it leaking. Installed flywheel and new clutch assembly. Reinstalled transmission, reattached shift tower with new gasket. Reattached wiring harness and air lines. Install drive line. Inspected clutch linkage all ends are worn. Pivot points are worn out. Removed and replaced all pivot points and worn out pieces. Adjusted clutch . Drove and checked over. Found broken mount on a/c compressor. JH

New	12815	Bushing Clutch	4.00
New	CL108825-25	Clutch 2050 7 Spring 10 Spline	1.00
New	M-1655	Clutch Shaft	1.00
New	M-1984	Clutch Shaft	1.00
New	CF105C137	Fork-Clutch Release	1.00
Part	1425868	Rear Main Seal	1.00
New	B201	Clutch Brake	1.00
Part	CPB63062RS2HT	Pilot Bearing	1.00
New	4305294	Shift tower gasket	1.00
New	MP33833	16x1 Hex Washer head drill screw	4.00
New	G31400-2525	Fitting 5/32 x 5/32	1.00
New	BRAKE C	Brake Clean	2.00
New	6.5-70-18X	1810 strap	1.00
New	ME5/32X1/8	Fitting	1.00
New	E80-1012-008	Spacer Round 7.2x50x8	2.00
Sublet	FREIGHT	Freight	1.00
Part	K202-2503-0498 ROD A	Rod Assy Clutch 0498	1.00
New	K223-974	Spring Transmission Support	1.00
New	SPF6S	End-Rod 3/8	2.00
New	4P4797	Fly wheel	1.00
New	E21-1003	Clutch Control Bell Crank	1.00
New	E55-1116	Lever Clutch Control	1.00

Labor Service - Removed alternator and belts. Removed mount and compressor from mount. Drilled out broken bolt from head. Installed new mount to compressor and mount to block. Installed alternator and belts. Tightened and checked over. JH

K269-261 Bracket - mount New

1.00

1994 Kenworth W900 Base

License #

Inv Date: 11/12/2019

Continued from previous page

Posted 11/30/19 9:39AM
A/R Charge

Parts
Labor
Sublet
Shop Supply/Haz

Sub Total
Sales Tax (NT)

Page 2 of 2

Discard old parts

Original Estimate:

Invoice Summary
Parts
Labor
Sublet
Shop Supply/Haz

Sub Total
Sales Tax (NT)

1994 Kenworth W900 Base

VIN: 1XKWDB9X7RS623373

Engine:L6 10.0L, 611cid, DIESEL, FI

Trans:

License #

Odom: 286266 Color: Green

Mfg. Date:

Inv Date: 10/22/2018

Driver:

Unit# PO#

Vehicle Problems Requests for Service Services Performed	Qty	Price	Ext
--	-----	-------	-----

Customer states that: Oil Cooler

Labor Service - Diagnose engine oil in cooling system. Drained coolant out of radiator. Had to remove bottom hose to get oil to come out of radiator. Flushed radiator out & removed oil cooler. Cleaned mounting surface. Installed new oil cooler & block heater. Old block heater was burned at connector. Filled system with soap & water. Let run to operating temperature. Drained thru bottom hose. Repeated procedure several times to get oil out of cooling system. Customer needed truck. Filled with soap & water & let customer take. Customer brought truck back the next day. Flushed several more times

filled with	coolant. SLP		
Part	1891814	Gasket Kit - Oil Cooler	1.00
New	BRAKE C	Brake Clean	1.00
New	0R5511	Oil Cooler	1.00
Core	0R5511	Core Received	1.00
Part	250WOG	250WOG valve 1/2	2.00
New	4320P	Degreaser	4.00
Part		AF Extended Life 50/50 Gallon	14.00
Part	8605556	Block heater	1.00
New	5526-100	1" Silcone Heater Hose	3.00
Part	24112	hose clamp #10	2.00
New	24147	hose Clamp 16 protective liner	2.00

		Posted 11/06/18 2:31PM A/R Charge	Parts Labor Fluids Shop Supply/Haz  Sub Total Sales Tax (NT)	
Page 1 of 1	Discard old parts	Original Estimate:	Inv Total	2,529.46

1994 Kenworth W900 Base

License # Odom: 397886 Inv Date: 2/19/2020

VIN: 1XKWDB9X7RS623373

Color: Green

Mfg. Date:

Driver: PO#

Engine:L6 10.0L, 611cid, DIESEL, FI Trans:

Unit#102

Vehicle Problems     Requests for Service     Services Performed     Qty     Price       Customer states that: Remove and replace wheel seal.       Labor Service - R&R Wheel seal: Removed left front wheel, brake drum and brake shoes. Removed wheel hub, checked bearings. Outer bearings pitting inner bearing is showing signs of wear. Removed races and replaced. Installed new bearings and new wheel seal. Installed bub. Cleaned up brake shoes and re-installed. Cleaned up drum and installed. Installed wheel. Filled hub with 75w90. JH       New     450755     Hubcap Gasket     1.00       Part     MER0236     Meritor Wheel Seal     1.00       New     3720-N     Tapered Cup 3.6718" OD     1.00	Ext
Labor Service - R&R Wheel seal: Removed left front wheel, brake drum and brake shoes. Removed wheel hub, checked bearings. Outer bearings pitting inner bearing is showing signs of wear. Removed races and replaced. Installed new bearings and new wheel seal. Installed hub. Cleaned up brake shoes and re-installed. Cleaned up drum and installed. Installed wheel. Filled hub with 75w90. JH  New 450755 Hubcap Gasket 1.00  Part MER0236 Meritor Wheel Seal 1.00	
shoes. Removed wheel hub, checked bearings. Outer bearings pitting inner bearing is showing signs of wear. Removed races and replaced. Installed new bearings and new wheel seal. Installed hub. Cleaned up brake shoes and re-installed. Cleaned up drum and installed. Installed wheel. Filled hub with 75w90. JH  New 450755 Hubcap Gasket 1.00  Part MER0236 Meritor Wheel Seal 1.00	
showing signs of wear. Removed races and replaced. Installed new bearings and new wheel seal. Installed hub. Cleaned up brake shoes and re-installed. Cleaned up drum and installed. Installed wheel. Filled hub with 75w90. JH  New 450755 Hubcap Gasket 1.00  Part MER0236 Meritor Wheel Seal 1.00	
wheel seal. Installed hub. Cleaned up brake shoes and re-installed. Cleaned up drum and installed. Installed wheel. Filled hub with 75w90. JH  New 450755 Hubcap Gasket 1.00  Part MER0236 Meritor Wheel Seal 1.00	
and installed. Installed wheel. Filled hub with 75w90. JH  New 450755 Hubcap Gasket 1.00  Part MER0236 Meritor Wheel Seal 1.00	
New         450755         Hubcap Gasket         1.00           Part         MER0236         Meritor Wheel Seal         1.00	
Part MER0236 Meritor Wheel Seal 1.00	
The state of the s	
Now 3720 N Tanamat Cura 2 6748" OD 4 00	
The state of the s	
New 3782-N Tapered Cone 1.7500' Bore 1.00	
New HM212011-N NTN Tapered Cup 4.8125'OD 1.00	
New HM212049 Bearing 1.00	
Part 75W90 Synthetic gear oil 75W90 quart 4.00	
Labor Service - Checked back pressure in motor. Installed new fill plug. Pressure washed and test drove. New plug did not pop out. No leaks from plug. JH  New 44165-201 Cap -Filler 1.00  Sublet FREIGHT Freight 1.00	
Customer states that: Sensor	
Labor Service - Sensor Replacement, engine all temp, trans temp & rear diff temp sensors. Customer left sensors on passenger seat as wetl as fuel tank harness for sending unit.  Checked wiring for transmission temp send. Good. Installed new sender customer supplied. Checked wiring for oil temp send. Good. Installed new temp sender. Checked wiring for rear diff temp sender. No power on ground. Traced wires and found bad spots. Removed spliced wires and installed into wire loom. Checked sender center post found loose not working. Replaced with new sender. Traced wires for fuel gauge. Built wiring harness to hook into existing wiring harness and connect to teft side fuel tank.  JH	
New LOOM Loom 3/8 6.00	
New 23846 14 gauge butt connector 16.00	
New 35817 Scr 10-32x1/2 1.00	
New 31255 Hex Nut 10-32 5.00	
New 23845 18 gauge butt connector 2.00	

# Customer states that: Power steering leak

Labor Service - Removed power steering pump and cleaned up, Installed new gasket customer supplied. Run and checked for leaks. JH

1994 Kenworth W900 Base

License #

Inv Date: 2/19/2020

Continued from previous page

	Posted 2/28/20 1:25PM A/R Charge	Invoice Summary Parts Labor Sublet Fluids Shop Supply/Haz
Page 2 of 2	Discard old parts Original Estimate:	Inv Total 1,123.58

1994 Kenworth W900 Base

License #

Inv Date: 5/12/2021

VIN: 1XKWDB9X7RS623373

Engine:L6 10.0L, 611cid, DIESEL, FI

Color: Green Mfg. Date:

Odom: 1461463

Driver:

Trans:

		rans:		_	Driver.	
			Unit # 10	2	PO #	
/ehicle Prot	olems Reque	sts for Service	Services Performed	Qty	Prico	Ext
ustomer sta	tes that: the Air Con	ditioning System n	eeds to be inspected			
leaking an removed f from comp the lines. onto the n rings on o	nd lower hose on con- front seal and found ro- pressor, evaporator a Removed old comprise compressor. Insti-	densor leaking. Remetal in seal, compound condensor. Flusivessor, pulley and clailed the new compound all the hoses. P	sor vent 2.0°x185	1.00 1.00 3.80 1.00 1.00 2.00 4.00 1.00		
	tes that: Coolant lea					
pressurizi	ng the coolant system	n. Drained coolant, n	g from upper radiator tank after emoved condensor and set off to or hose and charge air tubes.			
Removed supports a	hood spring from drivend radiator. Remove	ver side. Passenger d charge air cooler	side was missing. Removed radiator from radiator. Sent radiator to be			

repaired. Install charge air cooler with new mounts. Install radiator, reattached radiator supports. Installed trans cooler and condenser to radiator. Install lower radiator inlet with new gasket. Installed upper radiator hose and charge air tubes. Refilled radiator with coolant. Test drove and checked for leaks. JH

or coolers	a root drove drie erreenee	ioi iodiloi vii	
New	K134-356	Radiator Gasket	1.00
New	LOR-CB1120-3	Air isolator	4.00
Sublet	BILLED OUT LABOR	Labor to Regasket Radiator	1.00
Sublet	SHOPSUPPLIES	Shop Supplies, Nuts, Bolts, Gaskets for	1.00
		Radiator	
Sublet	FREIGHT	Freight	1.00

#### **Customer states that: Hood Spring Missing**

Labor Service - Installed hood spring on driver side and installed new hood spring on

passenger side. JH New HS7102

Hood Spring (White)

1.00

1994 Kenworth W900 Base

License #

Inv Date: 5/12/2021

Continued from previous page

		Posted 5/31/21 2:50PM A/R Charge	Invoice Summary Parts Labor Sublet Fluids Shop Supply/Haz  Sub Total Sales Tax (NT)
Page 2 of 2	Discard old parts	Original Estimate:	Inv Total 1,754.23