

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
WORS0058970	11-30-11	348000	5-4473			06	G	3PC	2	1
PSD/VO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA			SEQ. NUMBER		
OL26379	09-22-11	10	10	10				8580088		
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING		MACH. I.D. NUMBER		
AA	815B	017Z01399			2305	10511.0		8013U0304		
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE		EXTENSION		

CLEAN MACHINE

REMOVE & INSTALL ENGINE

PERFORM ENGINE
UPGRADE

815

PARTS INVOICE TOTAL
LABOR INVOICE TOTAL
MISC CHARGES INVOICE TOTAL

INVOICE SUMMARY

PLEASE PAY
THIS AMOUNT

CONT' D

AMOUNT
CREDITED

Thank You!

ORIGINAL INVOICE

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<h1>INVOICE SUMMARY</h1>										
								PLEASE PAY THIS AMOUNT		34210.63
								AMOUNT CREDITED		

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<div style="text-align: center;">* * * INVOICE DETAIL * * *</div>								
<div style="text-align: center;">CLEAN MACHINE</div>								
<div style="text-align: center;">CLEAN MACHINE</div>								
<div style="text-align: right;">SEGMENT 01 TOTAL .00 T</div>								
<div style="text-align: center;">-----</div>								
<div style="text-align: center;">REMOVE & INSTALL ENGINE</div>								
<p>we removed engine and sent to our rebuild center for tier 2 update. we recieved engine back and found not all the parts were ordered for the update. we ordered a muffler and air cleaner group. we modified hood with pictures provided by Steve Williams. we bought a precleaner because our precleaner would not fit on new air cleaner. we also bought various clamps and fittings for bleed</p>								
						PLEASE PAY THIS AMOUNT	CONT'D	
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* * * INVOICE DETAIL * * *

line, ether line and heater hoses. bought a bracket for precleaner line. took pictures of all. modified side panel for air compressor governor. ran engine and set low idle down from 1000 rpm to 750 rpm adjusted throttle cable to get high idle. corrected a water leak at air compressor. just loosen fitting and retighten. checked for other leaks and found none. installed emission stickers spot painted modified areas.

2	0L-1352	CAP SCREW	N
6	1A-2029	CAPSCREW	S
2	1B-4367	CAPSCREW	N
4	1P-3704	SEAL	S
2	1P-4278	CLAMP	S
1	1P-6434	GASKET	S
1	1W-0613	INDICATOR	S
2	2Y-5829	NUT	S
1	3P-7168	TUBE	N
1	3S-6049	TERMINAL	N
2	4J-5477	SEAL O RING	S
1	4N-1419	GASKET	N
1	4P-3806	CLAMP	N
1	4S-7455	AIR CLNR A	N
6	5M-2894	WASHER	S
2	5P-0597	CLAMP	S
48	5P-2817	CM-HOSE STK	S
1	5P-8167	BOLT	S

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<div style="text-align: center;">* * * INVOICE DETAIL * * *</div>								
1	5P-9806		SEAL-O-RING	N				
1	6D-1641		CLIP	N				
1	6I-2408		MUFFLER A	N				
1	6I-2409		PIPE	N				
1	6I-2615		SUPPORT	N				
12	6K-0806		TIE	S				
1	6N-2283		BRACKET	N				
1	6N-9995		ATOMIZER A	N				
7	6V-1820		BOLT	N				
3	6V-2686		CLIP	N				
1	6V-3866		VALVE	N				
13	6V-5839		WASHER-HARD	S				
2	6V-5842		BOLT	S				
2	6V-8801		NUT	S				
1	7N-0140		TUBE A	N				
1	7N-5686		CLAMP	N				
1	7X-0492		ELBOW-90	N				
2	8B-4967		SEAL	N				
2	8T-4121		WASHER	S				
1	8T-4128		ADAPTER	N				
1	8T-4137		BOLT	S				
4	8T-4184		BOLT	S				
4	8T-4223		WASHER	S				
4	8T-4244		NUT	S				
3	8T-4896		WASHER	S				
2	8T-4986		CLAMP	S				
1	8T-8916		BOLT	N				
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<p style="text-align: center;">* * * INVOICE DETAIL * * *</p>								
1	9F-4446		RING	S				
2	9S-8752		NUT	S				
1	9W-8765		PLATE	N				
58	9X-2388		IN HOSE STK	S				
1	108-2940		TUBE	N				
1	108-9422		BRACKET AS	N				
1	113-1064		HOSE	N				
1	113-4309		TUBE A	N				
1	123-7774		CLEANER G	N				
1	130-3374		CLIP-LOOP	N				
2	79022729		ANTIFREEZE/ 1 GAL	S				
1	125HBL-4-4		1/4X1/4 MP BARB	S				
TOTAL PARTS				SEG. 10				
LESS 46%-PARTS								
				F/R LBR				
				F/R MSC				
SEGMENT 10 TOTAL								
<p>PERFORM ENGINE UPGRADE</p> <p>10-5-11 1729 Cleaned up surfaces on head. Washed. Took 4 valves out and inspected. Guides and stems</p>								
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<p style="text-align: center;">* * * INVOICE DETAIL * * *</p> <p>were within spec. Cleaned up valves and made sure they were seating properly. Assembled. Cleaned up spacer plate, front and rear housing.</p> <p>10-6-11 1729 Assembled front and rear housing. Cleaned up pan, plate, rockers, push rods, lifters. Took apart trunnion. Went through kit and found parts needed for filter base. Began assembling.</p> <p>10-7-11 1729 Finished assembling filter base and coolers. Put on engine. Torqued head, installed covers, water pump, elbow, regulator, exhaust manifold, fuel system. Timed</p> <p>10-8-11 1729 Installed trunnion, front seal, mount, aftercooler and lines, injectors, fuel lines, turbo and lines.</p> <p>10-12-11 1729 Installed adapter, fittings for probes. Took into dyno room. Tied down, hooked up driveshaft. Ran fuel lines, put water to it, mounted throttle. Pre-lubed. Started engine. Ran fine. Got to operating temp. Went through break-in procedure. Took to full load, little high. Took to full torque, high also. Dialed in. Got both numbers sitting at nominal. Cut open filter. Measured fuel settings. Spec for FL static is 1.55, we are sitting at 1.47. Spec for FT is 2.00, sitting at 2.29. Checked static air/fuel, made adjustment to get us at spec. Began removing from dyno.</p>								
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<p style="text-align: center;">* * * INVOICE DETAIL * * *</p> <p>10-13-11 1729 Installed water pump bearing, alt bracket, fan drive mount, air compressor, harness, prepped for paint. 1727 10/13/11 painted engine. 10-14-11 1729 Put liner packs in core boxes. Took apart coolers and boxed up. Turned in cores. Cleaned area.</p> <p style="text-align: right;">F/R PTS F/R LBR F/R MSC</p> <p style="text-align: center;">SEGMENT 50 TOTAL</p> <p>*****</p>										
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INVOICE WAS PRINTED FOR TOTAL OF -									34210.63 *	
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Eq# 2305
current hrs. 12,622
eng work 10,511
hours on eng. 2,111