Invoice Number	
Invoice Date	02-18-20
Amount Due	38,649.71
Customer PO Number	27600-0000135981
Customer Account #	028000
PSO / WO. #	2418484

TO VIEW AND PAY ONLINE
USE THIS ENROLLMENT CODE:

Make:	CATERPILLAR	Equipment #:	498 0015
Model:	C11	Machine ID #:	
Serial #:	0KCA07194	Meter Reading:	99229.0

SEG	DESCRIPTION	PARTS	LABOR	MISC	TOTAL
	TOTAL				38,649.71
01	TROUBLESHOOT ENGINE				
02	REMOVE & INSTALL ENGINE				
03	TRFR COMPONENTS TO/FROM ENGINE				
04	PURCHASE MISCELLANEOUS OTHER ITEMS				
05	REMOVE & INSTALL				
06	PAINT ENGINE				
07	REMOVE & INSTALL STARTER SOLENOID				
	SUBTOTAL				38,649.71
	TOTAL				38,649.71

2yr Warranty

KDOT
Received
FEB 26 2020
Kansas Dept. of Transportation

Customer No.	Invoice Date
	02-18-20
Invoice Number	Amount
	38,649.71

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
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PSO/WO. NO.	DOC. DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NUMBER
2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION	UNIT PRICE	EXTENSION

TROUBLESHOOT ENGINE
BLOWBY
COMPLAINT: ENGINE HAS EXCESSIVE BLOWBY
CAUSE: INTERNAL ENGINE WEAR AND TURBOS
CORRECTION:
ENGINE HAS HIGH BLOWBY AND IS BLOWING OIL FILL CAP OFF. HOOK UP BLOWBY METER AN MONITOR. BLOWBY IS AT 1163 AT IDLE. REMOVE PIPING FROM TURBO SYSTEM AND PRESSURIZE TURBOS. AT LEAST ONE TURBO IS PRESSURIZING CRANKCASE. DID NOT HAVE CAP TO SINGLE OUT TURBOS. WITH TURBOS UNHOOKED AT IDLE BLOWBY IS 996

F/R LBR

SEGMENT 01 TOTAL 392.98 T

REMOVE & INSTALL ENGINE
COMPLAINT: ENGINE NEEDS REPLACED
CAUSE: EXCESSIVE BLOWBY
COMPLICATION: NO DOGHOUSE TO ACCESS REAR OF ENGINE FUEL FILTER BASE AND INTAKE HAD TO BE REMOVED TO GAIN ACCESS TO LEFT SIDE OF ENGINE
CORRECTION:
UNHOOK BATTERIES AND TAG OUT TRUCK. DRAIN COOLANT REMOVE FRONT BUMPER AND HOOD. DRAIN COOLANT, EVACUATE A/C SYSTEM AND REMOVE COOLING PACKAGE. TAKE ALL ACC OFF FRONT OF ENGINE
UNHOOK ALL CLIPS AND LINE HANGERS FROM UNDERNEATH TRUCK. UNBOLT POWER STEERING PUMP. REMOVE DASH AND FOUND OUT TRUCK HAS NO DOGHOUSE TO ACCESS REAR OF ENGINE. REMOVED BOTH TURBOS AND PIPING. HAD TO CUT

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PSO/WO. NO.	DOC. DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NUMBER
2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.!
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION	UNIT PRICE	EXTENSION
			ALL CLAMPS OFF TURBOS AND EXHAUST. UNHOOK GROUNDS FROM STARTER AND REMOVE FUEL FILTER BASE TO ACCESS POWER WIRES AND UPPER BOLTS OF STARTER. REMOVE COOLANT RESERVOIR AND LOWER COOLANT HOSE		
7	561.08250		SILICONE COOLANT HS		
72	561.11038-25		HEATER HOSE SILICOS		
2	830.52312R-10		AC STAT SEAL GASKES		
1	BREB9224-0413		BREEZE SPRING-LOADS		
2	BREB9226-0275B		BREEZE SPRING-LOADS		
1	2313202000-3105		SEAL 8 O-RING A/C S		
1	MM46-62000		MOTOR MOUNT KIT (RN		
1	MM46-62005		MOTOR MOUNT KIT W/N		
1	0141		MINI-STAT SEAL 3/4S		
11	3007913		DEO-15W40 BULK S		
1	5153973		DEO-15W40 1G S		
1	AC13650		#6 SEAL S		
1	32579		FENDER WASHER S		
1	1B-7182		CAPSCREW S		
1	1P-0436		GASKET S		
1	1R-0749		FILTER AS FU S		
1	1R-1808		FILTER AS-LU S		
6	2F-8616		NUT S		
2	2N-5243		SEAL O RING S		
2	3E-8016		BOLT LOCK S		
4	3E-8017		LOCKNUT S		
1	5D-9344		SEAL N		
1	5P-0537		WASHER S		
1	5P-8211		SEAL S		
4	5P-8245		WASHER-HARD S		
1	6N-6033		CLIP N		

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2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N.
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION	UNIT PRICE	EXTENSION
14	6N-8863	S	WASHER		
1	6V-1196	S	SEAL		
5	6V-3668	S	BOLT		
1	6V-3834	S	SEAL O RING		
1	6V-3940	S	BOLT		
8	6V-5218	S	BOLT		
11	6V-5839	S	WASHER-HARD		
2	6V-6353	S	SEAL O RING		
1	6V-7673	S	BOLT		
2	6V-8149	S	NUT		
4	6V-8337	S	BOLT		
1	6V-8774	S	TEE		
2	6V-9189	S	LOCKNUT		
1	7B-2742	S	BOLT		
12	8T-0226	S	BOLT		
4	8T-4121	S	WASHER-HARD		
16	9M-1974	S	WASHER		
16	9X-6620	S	LOCK-NUT		
3	9X-8281	S	STUD		
3	9X-8494	S	BOLT		
1	061-9455	S	SEAL		
3	067-2551	S	CLIP		
1	10R-2087	N	TURBO GP		
1		N	CORE DEPOSIT		
-1		N	CORE CREDIT		
1	10R-2474	N	TURBO GP		
1		N	CORE DEPOSIT		
-1		N	CORE CREDIT		
1	10R-6462	N	BLK GP CY LG	2	
1		N	CORE DEPOSIT		

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2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE	EXTENSION
-1			CORE CREDIT	N		
2	113-5304		SEAL	S		
10	116-3715		STUD	S		
1	131-6645		HOSE	S		
1	137-5541		PUMP AS	S		
6	161-6963		CLAMP	S		
2	197-8418		GASKET	S		
2	197-8419		GASKET	S		
10	212-7728		ISOLATION AS	S		
1	214-7568		SEAL-O RING	S		
1	217-3673		SEAL-ISOLATI	S		
14	217-3674		FASTENER AS	N		
1	223-3505		SEAL-PRESS I	S		
1	223-5664		JOINT-EXPANS	N		
1	223-7852		SEAL-INTEGRA	N		
1	224-2675		SEAL-PRESS I	S		
1	224-4140		EYE-LIFTING	N		
1	224-5422		STUD-TAPERLO	N		
1	224-5426		GASKET	N		
2	224-6360		SEAL-PRESS I	S		
1	225-0947		BOLT-HIGH TE	S		
1	225-6436		CLAMP-V-BAND	N		
2	225-6948		SEAL-O-RING	S		
1	226-3571		SEAL-O-RING	S		
1	227-4892		GASKET	N		
1	228-4947		SEAL-O-RING	S		
2	228-7089		SEAL-O-RING	S		
1	229-5711		SEAL-ISOLATI	S		
1	230-3518		GASKET-MANIF	S		
1	230-3823		TUBE AS	N		

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2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE	EXTENSION
1	230-3824		TUBE AS	N		
1	233-8004		JOINT-EXPANS	S		
1	237-9159		SPACER	S		
3	237-9160		SPACER	S		
3	238-8648		COOLANT-ELC	S		
2	238-8649		COOLANT-ELC	S		
2	239-6807		CLAMP AS-V-B	S		
1	239-8139		HOSE-WTR INL	N		
1	239-8142		HOSE	N		
5	241-2634		CLAMP AS-V-B	S		
68	242-3360		CM BULK HOSE	S		
1	243-0024		HOSE AS	N		
1	243-2531		JOINT-EXPANS	S		
4	245-9750		STUD-TAPERLO	S		
1	248-0840		GASKET AS	S		
1	248-4062		CLIP AS	N		
2	253-0932		STUD	S		
2	254-9046		CLAMP	N		
1	257-9950		HOSE AS	N		
1	276-3743		HOSE AS.-SPL	N		
6	283-2238		GASKET	S		
1	283-2381		CLAMP-V-BAND	N		
4	284-3502		CLAMP-BAND	S		
2	380-5856		SEAL AS	S		
1	418-6781		STUD TAPERLO	S		
1	P206607		CLAMP VBND	S		
			DISCOUNT 20.00%			
1	P553226		FF/WS SPIN	N		
			DISCOUNT 20.00%			
1	P554685		CLNT FLTR	S		

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2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE	EXTENSION
			TOTAL PARTS	SEG. 02		
				F/R LBR		
1			EXPEDITE CHRG			
7			BRK KLN			
			TOTAL MISC CHGS	SEG. 02		
			SEGMENT 02 TOTAL			32,522.26 T

TRFR COMPONENTS TO/FROM ENGINE
COMPLAINT: COMPONENTS NEED TO BE TRANSFERRED TO NEW ENGINE
CAUSE: INSTALLING LONG BLOCK
CORRECTION:
STRIP ALL COMPONENTS OFF OLD ENGINE
CLEAN PARTS AND BEAD BLAST WHAT NEEDED IN ORDER TO PAINT. BEGIN ASSEMBLING NEW ENGINE
ASSEMBLE ENGINE
DISASSEMBLE THERMOSTAT HOUSING, OIL FILTER BASE AND AIR COMPRESSOR INTAKE BOX. BOLT BROKE IN LOWER THERMOSTAT HOUSING. INSTALL OIL SUPPLY ELBOWS AND CONNECTOR TUBES AND OIL FILTER BASE. INSTALL NEW BYPASS VALVES IN OIL FILTER BASE
TAPE OFF AND SEAL ALL PARTS FOR ENGINE TO GO TO PAINT. CLEAN AIR COMPRESSOR AND PAINT. PAINT ALL REMAINING PARTS. CLEAN OIL PAN AND FUEL FILTER BASE. INSTALL FUEL FILTER BASE. REPLACE BOTH CHECK VALVES AND ALL SEALS. INSTALL FLEXPLATE AND DAMPER INSTALL CRANK SENSOR AND OIL PAN ON ENGINE. TAKE ENGINE TO PAINT. GO THROUGH PARTS. SWAP TURBOS OUT AND RETURN FOR CORES. PULL INJECTORS AND PUSHRODS

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2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.I
AA	C11	0KCA07194	498 0015	99229.0	

FROM OLD ENGINE. ASSEMBLE TOP END OF OLD ENGINE AND PACKAGE CORE LONG BLOCK. GO THROUGH EXHAUST SYSTEM PARTS AND CLEAN

GET ENGINE FROM PAINT AND SWAP VALVE COVERS. TURN IN CORE ENGINE. INSTALL PRECOOLER, ECM, FUEL LINES, COOLANT LINES, TUBES AND ENGINE HARNESS ON ENGINE. HAD TO REPLACE ECM GROUND STRAP AS IT BROKE. REMOVE VALVE COVER, IVA HOUSINGS AND ROCKER SHAFT STUDS TO MOUNT LIFTING BRACKET. REMOVE OIL PAN, FRONT ENGINE MOUNT AND DAMPENER IN ORDER TO GET ENGINE IN TRUCK. REPLACE MOTOR MOUNTS, SET ENGINE IN TRUCK, INSTALL BELLHOUSING BOLTS AND TORQUE

QUANTITY	ITEM	DESCRIPTION	*N/R	UNIT PRICE	EXTENSION
1	1690727	330 DEPEND 25ML	N		
4	2H-3764	CAPSCREW	N		
10	2Y-5829	NUT	S		
3	3B-4510	LOCKWASHER	S		
2	3E-6788	SEAL-O RING	S		
1	3J-1907	SEAL	S		
1	3S-9643	SEAL	S		
2	4N-8150	SPRING	S		
1	4P-7233	GROMMET	S		
5	4P-7581	CLIP	S		
5	4P-8134	CLIP	S		
6	5C-7261	NUT	S		
1	5P-4889	SEAL	S		
10	5P-7970	NUT	S		
2	5P-8068	SEAL	S		
3	5P-8245	WASHER-HARD	S		
1	5S-9134	SEAL-O-RING	S		

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2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE	EXTENSION
50	6K-0806		TIE	S		
6	6V-1820		BOLT	S		
2	6V-2317		BOLT	S		
3	6V-3940		BOLT	S		
15	6V-4249		BOLT	S		
3	6V-5134		SEAL O RING	S		
5	6V-5221		BOLT	S		
20	6V-5839		WASHER-HARD	S		
3	6V-8197		BOLT	S		
1	7C-3954		SPRING AS	N		
1	7C-9542		COVER OIL	N		
6	7E-6508		CAP A	S		
4	7I-2272		BOLT	S		
1	7K-9197		ELBOW	S		
2	7L-6580		SEAL O RING	S		
1	7X-0870		BOLT	N		
1	7X-6315		STRAP	S		
2	8J-4351		SEAL-O-RING	S		
3	8S-2332		BOLT	S		
4	8T-0154		CLAMP	S		
4	8T-0292		BOLT	S		
4	8T-0328		WASHER	S		
6	8T-0644		BOLT	S		
1	8T-1887		CLIP	S		
1	8T-1888		CLIP	S		
2	8T-4200		BOLT	S		
2	8T-4908		BOLT	S		
25	9M-1974		WASHER	S		
1	9S-8003		PLUG	S		
4	9S-9334		PLUG	S		

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PSO/WO. NO.	DOC. DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NUMBER
2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE	EXTENSION
6	9X-7317		SEAL O RING	S		
1	9X-7380		SEAL O RING	S		
1	9X-7737		SEAL-O RING	S		
1	030-7942		ELBOW	S		
1	067-2551		CLIP	S		
1	100-6772		BOLT	S		
2	103-4669		HOSE AS	N		
1	120-6726		ELBOW	S		
1	136-7227		SEAL O RING	S		
1	139-6873		VALVE GP	S		
2	161-6963		CLAMP	S		
1	194-3464		HOSE AS	N		
1	214-7566		SEAL-O-RING	S		
1	214-7567		SEAL-O-RING	S		
1	214-7568		SEAL-O RING	S		
1	222-2887		HOSE AS	N		
1	224-3405		VALVE-PUMP B	N		
1	224-6361		SEAL-PRESS I	S		
1	227-5075		SEAL-PRESS I	S		
1	229-8810		SEAL-PRESS I	S		
4	230-2603		BOLT-FLANGE	S		
1	230-3284		SHIELD-HEAT	N		
6	230-3728		SEAL-FUEL	S		
6	230-3775		SEAL	S		
1	232-5185		HOSE	S		
1	238-5080		SEAL-O-RING	S		
4	238-5084		SEAL-O-RING	S		
1	239-5524		HARNESS AS	S		
1	239-8135		VALVE AS	S		
1	241-6388		HOSE	S		

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2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N.
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION		UNIT PRICE	EXTENSION
1	247-7133		REGULATOR-TE	S		
2	248-4841		CLAMP-V-BAND	S		
1	249-0093		HARNESS AS.-	N		
1	252-0154		CLIP	S		
1	256-6453		SENSOR GP-TE	S		
1	257-9950		HOSE AS	N		
1	263-3880		TUBE AS	S		
1	281-2725		VALVE GP	S		
1	319-6059		KIT-DIAPHRAG	S		
2	335-9214		CLAMP-BAND	S		
1	336-8613		CLIP-LOOP	N		
1	346-4897		SEAL-O-RING	S		
2	379-8579		SHIELD AS	S		
2	392-9208		PLUNGER-RELI	S		
6	423-1985		IN HOSE-BLK	S		
2	X007785		SEALCLAMP	S		
			TOTAL PARTS	SEG. 03		
				F/R LBR		
1			EXPEDITE CHRG			
			TOTAL MISC CHGS	SEG. 03		
			SEGMENT 03 TOTAL			3,857.59 T

PURCHASE MISCELLANEOUS OTHER ITEMS
COMPLAINT: PURCHASE OTHER ITEMS NEEDED
CAUSE: PURCHASE OTHER ITEMS NEEDED
CORRECTION:
ORDERED ALL PARTS FOR NEXT THURSDAY

	F/R LBR	
SEGMENT 04 TOTAL		714.50 T

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SS240018396	02-18-20		27600-0000135981	24	T	121	2	

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	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION	UNIT PRICE	EXTENSION

REMOVE & INSTALL
BOLT/PILOT BROKEN
COMPLAINT: BOLTS BROKE IN THERMOSTAT HOUSING
CAUSE: CORROSION
CORRECTION: GRIND EXPOSED PORTION OF BOLT OFF
FLUSH. DRILL BOLTS OUT AND INSTALL THREAD INSERTS

		F/R LBR		
2		M8-200TW		
		TOTAL MISC CHGS	SEG. 05	
		SEGMENT 05 TOTAL		148.16 T

PAINT ENGINE
COMPLAINT: ENGINE NEEDS PAINTED FOR CUSTOMER
CAUSE: NEW PARTS ADDED THAT NEED PAINT
CORRECTION: SET UP AND PAINT ENGINE AND BILL OUT 1
GALLON OF PAINT TO W/O

		SHOP LABOR		
		TOTAL LABOR	SEG. 06	
1		PAINT		
		TOTAL MISC CHGS	SEG. 06	
		SEGMENT 06 TOTAL		285.33 T

REMOVE & INSTALL STARTER SOLENOID
COMPLAINT: STARTER IS BAD
CAUSE: FAULTY STARTER
CORRECTION:
DISCONNECT BATTERIES. REMOVE OLD STARTER. INSTALL
NEW STARTER

1	8200308	MOTOR 39MT 12V	S	407.36

Customer No.	Invoice Date
	02-18-20
Invoice Number	**Amount**
	38,649.71

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
SS240018386	02-18-20	028000		24	T	121	2	13 of 13

PSO/WO. NO.	DOC. DATE	PC	LC	MC	SHIP VIA	INV. SEQ. NUMBER
2418484	01-07-20	1C	1C	1C		1627425

MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH ID.N
AA	C11	0KCA07194	498 0015	99229.0	

QUANTITY	ITEM	*N/R	DESCRIPTION	UNIT PRICE	EXTENSION
			TOTAL PARTS SEG. 07		
			F/R LBR		
			SEGMENT 07 TOTAL		728.89 T
			TOTAL PARTS DISCOUNT		

PAY THIS AMOUNT	38,649.71 USD

THANK YOU FOR YOUR BUSINESS!