

W/O: J019751

WORK ORDER	DATE OPEN	DATE FROM	DATE CLSD	JOB CTL	EQUIP NO	MK	MODEL	SERIAL #	SLS MAN	METER RONG
J019751	01/19/09	02/23/09	02/02/09	MQ	1963	AA	3406	06TS15636		263561 M
R/D KW W900 WR762669 ARR:										

***** JOB DESCRIPTION QTY COMP DESCRIPTION EU ST HRS CST HST
 SEG 01 RECONDITION IN FRAME 1 ENGINE
 JC CP MC QC BG SF WA JL CON MECH
 026 1000 S

CMPL	EMP.	DATE	-----PART-----	PROB	I
CODE	NO.	DATE	GROUP # NUMBER DESCRIPTION	QTY.	CODE I COMMENTS
SIMS	0826	01-28	6I-1001 142-5867 SEAL GP-CSHF	1	17 N REPLACE CRANK SEAL
CMPL	EMP.	DATE	-----PART-----	PROB	I
CODE	NO.	DATE	GROUP # NUMBER DESCRIPTION	QTY.	CODE I COMMENTS
SIMS	1120	02-02	107-2232 137-2671 BLOCK AS	1	49 N OPT INFRAME OVERHAUL
(U/E)	COMPLAINT - COMPLETE IN-FRAME OVERHAUL.				
(SJ/E)	CAUSE - ENGINE WAS USING COOLANT DO TO FAILED				
(U/E)	CYLINDER HEAD GASKET.				
(SJ/E)	CORRECTION - DRAINED THE ENGINE OIL AND REMOVED				
(U/E)	THE OIL PAN, SUMP TUBES AND LADDER BAR.				
(U/E)	DISCONNECTED BOTH SIDES OF THE CYLINDER HEAD.				
(U/E)	REMOVED THE INLET PIPING AND THE VALVE COVERS.				
(U/E)	DISASSEMBLED THE TOP END. REMOVED THE CYLINDER				
(U/E)	HEAD. REMOVED THE PISTON OILERS AND REMOVED THE				
(U/E)	CYLINDER PACKS. CLEANED ALL PARTS. CLEANED THE				
(U/E)	CYLINDER BLOCK AND CYLINDER BORES. CLEANED AND				
(U/E)	TAPPED THE HEAD BOLT HOLES. REMOVED THE REMAN				
(U/E)	CYLINDER HEAD AND SWAPPED THE COMPONENTS FROM THE				
(U/E)	OLD CYLINDER HEAD TO THE REMAN CYLINDER HEAD.				
(U/E)	REMOVED AND REPLACED THE MAIN BEARINGS, THRUST				
(U/E)	WASHERS AND TORQUE/ TURNED THE MAIN CAPS.				
(U/E)	INSTALLED THE REMAN CYLINDER PACKS AND TORQUED				
(U/E)	TURNED THE ROD CAPS WITH NEW BEARINGS. INSTALLED				
(U/E)	THE PISTON OILERS AND MEASURED THE OILER				
(U/E)	CLEARANCE. INSTALLED THE TOOL GROUP AND MEASURED				
(U/E)	THE LINER HEIGHT. FOUND ALL LINERS WERE WITH IN				
(U/E)	SPEC. INSTALLED THE REMAN CYLINDER HEAD WITH NEW				
(U/E)	GASKETS AND SEALS. TORQUED THE CYLINDER HEAD.				
(U/E)	INSTALLED THE CAM GEAR AND ADJUSTED THE GEAR LASH.				
(U/E)	HOOKED UP BOTH SIDES OF THE CYLINDER HEAD AND				
(U/E)	BUILT THE TOP END. INSTALLED REMAN FUEL INJECTOR				
(U/E)	AND TORQUED THEM TO SPEC WITH NEW MOUNTING				

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(U/E) HARDWARE. INSTALLED THE ROCKER ASSEMBLIES AND THE
(U/E) ENGINE BRAKES AND TORQUED THEM TO SPEC. ROLLED THE
(U/E) ENGINE TO TDC AND RAN A COMPLETE OVERHEAD
(U/E) ADJUSTING THE VALVES, INJECTORS AND ENGINE BRAKES.
(U/E) REINSTALLED THE SUMP TUBES, LADDER BAR AND ENGINE
(U/E) OIL PAN. REMOVED AND REPLACED THE OIL FILTERS AND
(U/E) FUEL FILTERS. FILLED THE ENGINE OIL PAN WITH NEW
(U/E) ENGINE OIL. PRIMED THE FUEL SYSTEM. FILLED THE
(U/E) ENGINE COOLING WITH SOAP AND WATER AND FLUSHED IT
(U/E) SEVERAL TIMES. RINSED THE COOLING SYSTEM. FILLED
(U/E) THE COOLING SYSTEM WITH NEW COOLANT AND DISTILLED
(U/E) WATER. RAN THE ENGINE TO OPERATING TEMP AND TOPPED
(U/E) OFF THE COOLING SYSTEM AND THE ENGINE OIL LEVEL.
(U/E) TEST DROVE THE TRUCK STEAMED PAINTED AND RAN THE
(U/E) ENGINE TO CONFIRM REPAIRS.

(SI:IWT) COMPLETE IN FRAME OVER HAUL TO OPT SPECIFICATIONS.

* PARTS *

ID	REF#	DATE	MECH	OPER	ID	REF#	DATE	MECH	OPER
A	JOS049315	01-26	1120		B	JOP009936	01-29	1120	
C	JOS049383	01-28	0714		D	JOP009924	01-28	1120	
E	JOP009942	01-29	1120		F	JOS049422	01-29	0714	
G	JOS049364	01-28	0714		H	JOS049315A	01-26	1120	
I	JOP009927	01-28	1120		J	JOS049357	01-27	0738	
K	JOS049356	01-27	0738						

QTY.	SOS	PART #	DESCRIPTION	S	FTP	ENTRY	UNIT	EXTENDED
A	6	CAT 0R-8913	CYL PACK	S		42504		
A	6	CAT 0R-8913	CORE CHARGE	S	3	21205		
B	6	CAT 0R-8913	FULL CORE	S	3	2120C		
A	1	CAT 1R-0749	FILTER AS FU	S		42504		
A	1	CAT 1R-1808	FILTER AS-LU	S		42504		
C	1	CAT 1S-9540	DOWEL	S		42504		
A	4	CAT 2N-2765	BOLT	S		42504		
A	16	CAT 2N-2766	LOCK NUT	S		42504		
A	1	CAT 2S-2760	SPRING	S		42504		
D	1	CAT 2S-2760	SPRING	S		42504		
A	4	CAT 4C-4200	PAINT YELLOW	S		42504		
A	2	CAT 4N-1151	GASKET	S		42504		
E	1	CAT 4N-1151	GASKET	S		42504		
C	1	CAT 4N-1650	DOWEL	S		42504		
A	1	CAT 6N-1931	PLUNGER	S		42504		
D	1	CAT 6N-1931	PLUNGER	S		42504		
A	6	CAT 8C-3684	ANTIFREEZE	S		42504		
F	1	CAT 8L-2786	O RING	S		42504		
A	6	CAT 8S-9191	BOLT	S		42504		
A	6	CAT 9Y-7735	BEARING	S		42504		
A	1	CAT 10R-5984	HEAD GP CYL	S		42504		
A	1	CAT 10R-5984	CORE CHARGE	S	3	21205		
B	1	CAT 10R-5984	FULL CORE	S	3	2120C		
F	1	CAT 102-2240	CONTROL G	S		42504		
G	1	CAT 102-9089	COVER	S		42504		

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QTY.	SOS	PART #	DESCRIPTION	S	FTP ENTRY	UNIT	EXTENDED
INV.							
A	11	CAT 106-1792	STUD TAPER	S	42504		
A	1	CAT 106-1793	STUD	S	42504		
A	1	CAT 109-0072	SEAL O RING	S	42504		
A	1	CAT 109-0078	SEAL O RING	S	42504		
A	11	OTH 215511	15W40 ROTELL	S	42530		
A	1	CAT 216-1252	GASKET KIT -	S	42504		
H	1	CAT 243-6718	BEARING KIT-	N	42504		
I	1	CAT 243-6718	BEARING KIT-	N	42504		
A	2	CAT 247-7133	REGULATOR-TE	S	42504		
E	1	CAT 247-7133	REGULATOR-TE	S	42504		
J	1	CAT 253-1752	PLATE-THRUST	S	42504		
K	1	CAT 253-1752	PLATE-THRUST	S	42504		
A	1	CAT 256-8753	FILTER AS SE	S	42504		
A	6	CAT 281-8261	SLEEVE AS.-E	S	42504		
K	7	CAT 317-8766	BEARING - MA	S	42504		

*****		*****		*****	
* LABOR *		CC-1X	FR-	3600.00	ACCT-NO 43621
*****		*****			

OP	CHG	CS	INVOICE	EMP.	DATE	HOURS	OTFP	ENTRY	UNIT	EXTENDED	R
CD	CD	DESCRIPTION		NO.			TEEO	CODE	COST		
ESH	TS	TRI-LEVEL	I	0780	01-23	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0738	01-27	2.20	5	43620			
ESH	TS	TRI-LEVEL	I	0738	01-27	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0780	01-27	1.00	5	43620			
ESH	TS	TRI-LEVEL	I	0780	01-27	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0714	01-28	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0714	01-28	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0738	01-28	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0780	01-28	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0826	01-28	4.00	5	43620			
ESH	TS	TRI-LEVEL	I	0891	01-28	2.20	5	43620			
ESH	TS	TRI-LEVEL	I	0732	01-30	3.00	5	43620			

SUBTOTAL A

40.40

SEGMENT 01 TOTAL

*****		*****		*****	
JOB DESCRIPTION		QTY COMP DESCRIPTION		EU	ST
SEG 02	REMOVE & INSTALL/REPLACE	1	WATER PUMP		
JC	CP MC QC BG SF WA JL CON MECH				
710	1361 S				

0.00 TS

CMPL	EMP.	DATE	-----PART-----		PROB	I
CODE	NO.	DATE	GROUP #	NUMBER DESCRIPTION	QTY.	CODE I COMMENTS
SIMS	1120	02-02	6I-3642	133-3569 PUMP GP WTR	1	49 N WATER PUMP @ OPT

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(U/E) COMPLAINT - REMOVE AND REPLACE THE WATER PUMP.
(SJ/E) CAUSE - MAINTENANCE
(SJ/E) CORRECTION - REMOVED AND REPLACED THE WATER PUMP
(U/E) AND BACKING PLATE @ THE TIME OF THE IN-FRAME
(U/E) OVERHAUL.
(SI:IWT) REMOVE AND REPLACE THE WATER PUMP.

* PARTS *

ID	REF#	DATE	MECH	OPER	ID	REF#	DATE	MECH	OPER
A	JOS049390	01-28	0864		B	JOS049316	01-26	1120	
C	JOP009937	01-29	1120						

QTY.	SOS	PART #	DESCRIPTION	S	FTP	ENTRY	UNIT	EXTENDED
	INV.			N	EEO	CODE		
A	1	CAT 7C-9222	ADAPTER	S		42504		
B	1	CAT 10R-0483	PUMP GP WTR	S		42504		
B	1	CAT 10R-0483	CORE CHARGE	S	3	21205		
C	1	CAT 10R-0483	FULL CORE	S	3	2120C		

* LABOR *

OP	CHG	CS	INVOICE	EMP.	DATE	HOURS	OFTP	ENTRY	UNIT	EXTENDED	R
CD	CD		DESCRIPTION NO.				TEEO	CODE	COST		
	ESH	TS	TRI-LEVEL I	0864	01-28	2.20	5	43620			
	ESH	TS	TRI-LEVEL I	0780	01-19	1.50	5	43620			
	ESH	TS	TRI-LEVEL I	0780	01-27	0.30	5	43620			
										SUBTOTAL AC	
										4.00	

SEGMENT 02 TOTAL

*****	JOB DESCRIPTION	QTY	COMP	DESCRIPTION	EU	ST	HRS	CST	HST
SEG 03	REMOVE & INSTALL/REPLACE	1	AIR	COMPRESSOR			0.00	TS	
	JC CP MC QC BG SF WA JL CON MECH								
	710 1803 S								

CMPL	EMP.	DATE	PART	PROB	I
CODE	NO.	DATE	GROUP #	NUMBER	DESCRIPTION
SIMS	1120	02-02	6I-3909	131-6679	COMPRESSOR G
(U/E)	COMPLAINT - REMOVE AND REPLACE THE AIR COMPRESSOR.				
(SJ/E)	CAUSE - MAINTENANCE				
(SJ/E)	CORRECTION - REMOVE AND REPLACE THE AIR COMPRESSOR				
(U/E)	AND MISC RELATED LINES. @ THE TIME OF IN-FRAME				
(U/E)	OVERHAUL.				

QTY. CODE I COMMENTS
1 49 N AIR COMPRESR @ OPT

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(SI:IWT) REMOVE AND REPLACE THE AIR COMPRESSOR.

* PARTS *

ID	REF#	DATE	MECH	OPER	ID	REF#	DATE	MECH	OPER
A	JOS049317	01-26	1120		B	JOP009938	01-29	1120	

QTY.	SOS	PART #	DESCRIPTION	S	FTP	ENTRY	UNIT	EXTENDED
INV.				N	EEO	CODE	COST	SELL
A	1	CAT OR-8340	COMPRESOR GP	S		42504		
A	1	CAT OR-8340	CORE CHARGE	S	3	21205		
B	1	CAT OR-8340	FULL CORE	S	3	2120C		
A	1	CAT 6L-1883	GASKET	S		42504		
A	1	CAT 110-0004	SEAL	S		42504		

* LABOR *

CC-1X FR- 267.00 ACCT-NO 43621

OP	CHG	CS	INVOICE	EMP.	DATE	HOURS	FTP	ENTRY	UNIT	EXTENDED	R
CD	CD		DESCRIPTION	NO.			TEED	CODE	COST	SELL	V
ESH	TS	TRI-LEVEL	I	0826	01-28	2.00	5	43620			
ESH	TS	TRI-LEVEL	I	0826	01-28	1.00	5	43620			
SUBTOTAL AC											
3.00											

SEGMENT 03 TOTAL

*****	JOB DESCRIPTION	QTY	COMP	DESCRIPTION	EU	ST	HRS	CST	HST
SEG 04	MISCELLANEOUS REPAIRS	1		MISCELLANEOUS			0.00	TS	
	JC CP MC QC BG SF WA JL CON MECH								
	900 9085 S								

CMPL	EMP.	DATE	PART	PROB	I
CODE	NO.	DATE	GROUP # NUMBER DESCRIPTION	QTY.	CODE I
SIMS	1120	02-02	4P-5412 118-9030 INJECTOR GP	6	49 N INJECOTRS @ OPT
SIMS	1120	02-02	6I-3557 141-8936 TURBO GP	1	49 N TURBO @ OPT
(U/E) COMPLAINT - PARTS AND LABOR ABOVE IN-FRAME					
(U/E) OVERHAUL.					
(SJ/E) CORRECTION - PARTS AND LABOR ABOVE IN-FRAME					
(U/E) OVERHAUL					
(SI:IWT) PARTS AND LABOR ABOVE IN-FRAME.					

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* PARTS *

ID	REF#	DATE	MECH	OPER	ID	REF#	DATE	MECH	OPER
A	JOS049391	01-28	1120		B	JOF009939	01-29	1120	
C	JOS049360	01-28	1120		D	JOS049407	01-28	0738	
E	JOS049426	01-29	0738		F	JOS049447	01-30	1120	
G	JOS049424	01-29	0732		H	JOS049427	01-29	0738	
I	JOS049429	01-30	0732		J	JOS049408	01-29	1120	
K	JOS049414	01-29	0732		L	JOS049355	01-27	0738	
M	JOS049403	01-28	1120						

QTY. SOS PART #		DESCRIPTION	S	FTP	ENTRY	UNIT		EXTENDED	
INV.									
A	1 CAT 0R-7205	TURBO GP	S		42504				
A	1 CAT 0R-7205	CORE CHARGE	S	3	21205				
B	1-CAT 0R-7205	FULL CORE	S	3	2120C				
C	1 CAT 0R-9449	PUMP GP OIL	S		42504				
C	1 CAT 0R-9449	CORE CHARGE	S	3	21205				
B	1-CAT 0R-9449	FULL CORE	S	3	2120C				
D	1 CAT 0S-1590	CAP SCREW	S		42504				
E	3 CAT 6V-6609	SEAL	S		42504				
F	1 CAT 9M-3368	FILTER A SER	S		42504				
G	147 CAT 9X-2374	IN HOSE STK	S		42504				
H	39 CAT 9X-2374	IN HOSE STK	S		42504				
H	44 CAT 9X-2374	IN HOSE STK	S		42504				
I	130 CAT 9X-2375	IN HOSE STK	S		42504				
I	60 CAT 9X-2375	IN HOSE STK	S		42504				
G	2 CAT 001-6287	FITTING	S		42504				
H	4 CAT 001-6287	FITTING	S		42504				
I	4 CAT 061-6746	FITTING	S		42504				
J	6 CAT 10R-0958	INJ GP FUEL	S		42504				
J	6 CAT 10R-0958	CORE CHARGE	S	3	21205				
B	6-CAT 10R-0958	FULL CORE	S	3	2120C				
K	1 CAT 101-6596	HOSE A	S		42504				
L	1 CAT 102-8803	RECEPTACLE KI	S		42504				
K	1 CAT 103-4670	HOSE AS	N		42504				
D	1 CAT 110-0004	SEAL	S		42504				
H	38 CAT 122-6873	L/M HOSE-IN	S		42504				
H	2 CAT 124-1973	COUPLING	S		42504				
M	1 CAT 147-3396	CONNECTOR-PO	S		42504				
L	1 CAT 155-2260	PLUG KIT-CON	S		42504				

* LABOR *

CC-1X

OP	CHG	CS	INVOICE	EMP.	DATE	HOURS	OFTP	ENTRY	UNIT		EXTENDED		R
CD	CD		DESCRIPTION NO.				TEEO	CODE					V
	ESH	TS	TRI-LEVEL I	0714	01-27	3.00	5	43625					
	ESH	TS	TRI-LEVEL I	0714	01-27	3.20	5	43625					
	ESH	TS	TRI-LEVEL I	0738	01-29	2.00	5	43625					
	ESH	TS	TRI-LEVEL I	0738	01-29	3.00	5	43625					

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SUBTOTAL ACTUAL

11.20

MISCELLANEOUS

OP CHG	DESC	EMP/PO#	DATE	QTY	FTP ENTRY	UNIT	EXTENDED
NO CODE					EEO CODE	COST SELL	COST SELL
#OP	GASKET	0738	01-28	1.00	4C 43640		
#OP	AIR FILTER	1120	01-29	2.00	4C 43640		
LBH	HOSE ASSEM	0738	01-29	2.00	3 42520		
LBH	HOSE ASSEM	0738	01-29	1.00	3 42520		

SU

SEGMENT 04 TOTAL

*****	JOB DESCRIPTION	QTY	COMP DESCRIPTION	EU ST	HRS	CST	HST
SEG 05	REMOVE & INSTALL/REPLACE	1	RADIATOR				
	JC CP MC QC BG SF WA JL CON MECH						0.00 TS
	710 1353 S						

(U/E) COMPLAINT - REMOVE AND INSTALL THE RADIATOR.
(U/E) REMOVE AND REPLACE THE FRONT CRANKSHAFT SEAL.
(SJ/E) CORRECTION - REMOVED AND REPLACED THE RADIATOR AND
(U/E) THE FRONT CRANK SEAL @ THE TIME OF IN-FRAME
(U/E) OVERHAUL.
(SI:IWT) REMOVE AND INSTALL THE RADIATOR. REMOVE AND
(INST) REPLACE THE FRONT CRANKSHAFT SEAL.

* PARTS *

ID	REF#	DATE	MECH	OPER	ID	REF#	DATE	MECH	OPER
A	JOS049318	01-26	1120						

QTY.	SOS PART #	DESCRIPTION	S	FTP ENTRY	UNIT	EXTENDED
INV.			N	EEO CODE	COST SELL	COST SELL
A	1 CAT 142-5867	SEAL GP-CSHF	S	42504		

SU

* LABOR *

OP CHG	CS	INVOICE	EMP.	DATE	HOURS	OFTP ENTRY	UNIT	EXTENDED	R
CD	CD	DESCRIPTION NO.				TEEO CODE	COST SELL	COST SELL	V
ESH	TS	TRI-LEVEL I	0780	01-28	2.10	5 43625			
ESH	TS	TRI-LEVEL I	0738	01-23	2.50	5 43625			

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OP	CHG	CS	INVOICE	EMP.	DATE	HOURS	FTP ENTRY	UNIT	EXTENDED	R
CD	CD		DESCRIPTION NO.				TEED CODE	COST	SELL	V
	ESH	TS	TRI-LEVEL 1	0738	01-23	2.00	5 43625			
	ESH	TS	TRI-LEVEL 1	0714	01-27	0.40	5 43625			
								SUBTOTAL		
								7.00		

 MISCELLANEOUS

OP	CHG	DESC	EMP/PO#	DATE	QTY	FTP ENTRY	UNIT	EXTENDED
NO	CODE					TEED CODE	COST	SELL
	#OP	RADIATOR C	1120	01-28	1.00	4B 43640		

SEGMENT 05 TOT

***** JOB DESCRIPTION QTY COMP DESCRIPTION EU ST HRS CST HST
 SEG 06 OPT. WARRANTY PURCHASE 1 ENGINE 0.00 TS
 JC CP MC QC BG SF WA JL CON MECH
 906 1000 S
 (SI: WT) OPT WARRANTY PURCHASE.

 MISCELLANEOUS

OP	CHG	DESC	EMP/PO#	DATE	QTY	FTP ENTRY	UNIT	EXTENDED
NO	CODE					TEED CODE	COST	SELL
	OPT	OPT COVERA	0714	01-28	1.00	5S 12340		
	PRG	ENG PROGRA	0714	01-28	1.00	5S 12340		
								SUBTOTAL

SEGMENT 06 TOTAL

0.00 **

***** JOB DESCRIPTION QTY COMP DESCRIPTION EU ST HRS CST HST
 SEG 07 ADD CHARGES 1 SPECIAL WARRANTY CODE 0.00 TS
 JC CP MC QC BG SF WA JL CON MECH
 998 2999 S

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MISCELLANEOUS CUST-I062180 CC-30

OP	CHG	DESC	EMP/PO#	DATE	QTY	FTP ENTRY	UNIT	EXTENDED
NO	CODE					EEO CODE	COST	SELL
	OPT	OPT COVERA	0714	01-28	1.00	5S 12340		
SUBTOTAL A								

SEGMENT 07 TOTAL

*****	JOB DESCRIPTION	QTY	COMP DESCRIPTION	EU	ST	HRS	CST	HST
SEG 08	ADD CHARGES	1	SPECIAL WARRANTY CODE			0.00	TS	
	JC CP MC QC BG SF WA JL CON MECH							
	998 2999 S							

MISCELLANEOUS CUST-I063180 CC-30

OP	CHG	DESC	EMP/PO#	DATE	QTY	FTP ENTRY	UNIT	EXTENDED
NO	CODE					EEO CODE	COST	SELL
	OPT	OPT COVERA	0714	01-28	1.00	5S 12340		
SUBTOTAL AC								

SEGMENT 08 TOTAL

*****	JOB DESCRIPTION	QTY	COMP DESCRIPTION	EU	ST	HRS	CST	HST
SEG 09	OPT. WARRANTY PURCHASE	1	ENGINE			0.00	TS	
	JC CP MC QC BG SF WA JL CON MECH							
	906 1000 S							

MISCELLANEOUS

OP	CHG	DESC	EMP/PO#	DATE	QTY	FTP ENTRY	UNIT	EXTENDED
NO	CODE					EEO CODE	COST	
	OPT	OPT COVERA	0714	01-28	1.00	5S 12340		
SUBTOTAL A								

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SEGMENT 09 TOTAL

TOTAL HOURS 65.60

23223.87 ***