



FOLEY INDUSTRIES
Foley Equipment Company * Foley Power Solutions
Foley Rental * Foley RIG360 Truck Centers * SITECH
5701 E. 87TH ST, Kansas City, MO 64132 (816) 753-5300
For credit inquiries on your account, please call (316) 529-5845.

SOLD TO

SHIP TO

SCOT HELLER
CAT COMMERCIAL ACCOUNT
2845 SOUTHWEST BLVD
KANSAS CITY MO 64108-3612

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
SS400015181	01-13-16	037209		40	T	160	1	1
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA			INVOICE SEQ. NO.
4017449	12-16-15	1Z	1C	1Z				9394040
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. ID NO.	
AA	C13	0KCB91559			3	282749.0		
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

TOW TRUCK

COMPLAINT: TOW VEHICLE INTO WASH BAY, THEN INTO SHOP.
CAUSE: ENGINE FULL OF COOLANT, UNABLE TO RUN.
COMPLICATION: NONE.
CORRECTION: TOW VEHICLE TO WAS BAY FOR STEAM CLEAN, THEN INTO SHOP FOR REPAIR.

F/R LBR 100.00 *
SEGMENT 01 TOTAL 100.00 T

WASH ENGINE

COMPLAINT: STEAM CLEAN ENGINE AND COMPARTMENT.
CAUSE: CONTAMINATION CONTROL.
COMPLICATION: VEHICLE COVERED IN DIRT AND OIL FROM LEAKS.
CORRECTION: STEAM CLEAN ENGINE AND COMPARTMENT FOR POSSIBLE IN-FRAME.

TRK CHASSIS LAB 93.90
TOTAL LABOR SEG. 02 93.90 *
SEGMENT 02 TOTAL 93.90 T

THANK YOU FOR YOUR BUSINESS!

RETURN PARTS ARE SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN
POLICY AVAILABLE AT EACH FOLEY FACILITY.

TERMS ON APPROVED CHARGE ACCOUNTS:
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TROUBLESHOOT ENGINE

COMPLAINT: ENGINE "POPPED" THEN BLEW WHITE SMOKE BEFORE DYING.
CAUSE: DROPPED INTAKE VALVE CYLINDER #2.
COMPLICATION: NONE.
CORRECTION: CHECKED OIL, FOUND TO BE SEVERAL GALLONS OVERFULL. CHECKED COOLANT AND FOUND TO BE EMPTY. FOUND OIL LEAKING FROM EXHAUST PIPING DOWN STEAM OF TURBOCHARGER. PULLED WIPERS AND WIPER COWLING. REMOVE AIR INLET BOX. PULLED CHARGE AIR INTAKE PIPE, FOUND INTAKE TO BE FULL OF METAL DEBRIS FROM GLITTER TO WALNUT SIZED. REMOVED VALVE COVER AND FOUND INTAKE PUSHROD ON CYLINDER #2 LAYING IN HEAD, EXHAUST #2 BENT, BOTH BRIDGES MISSING, AND ROLLER FOR INTAKE SPRING MISSING. REMOVED IVA HOUSINGS AND ROCKER ASSEMBLIES. FOUND #2 INTAKE VALVE HAD DROPPED AND MADE CONTACT WITH PISTON. REMOVED ALL PUSH RODS AND FOUND #2 EXHAUST BENT AND #3,4,6 INTAKE PUSHRODS BENT. NEED TO FINISH REMOVING CYLINDER HEAD TO FULLY ASSESS THE DAMAGE.
12-17
FINISH CYLINDER HEAD REMOVAL. FOUND CYLINDER #2 HAD DROPPED INTAKE VALVES AND DAMAGED THE CYLINDER HEAD. DEBRIS BLEW BACK INTO THE INTAKE, DAMAGING ALL OTHER CYLINDERS. CHECK CYLINDER LINERS, NONE APPEAR TO BE CRACKED (ALL INTACT). REMOVE

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TURBOCHARGERS AND FOUND BOTH HAD BEEN DAMAGED FROM DEBRIS BLOWING OUT THE EXHAUST. EXAMINE PARTS AND DETERMINED ROOT CAUSE WAS A DAMAGED OR IMPROPERLY INSTALL VALVE KEEPER ON THE INBOARD INTAKE VALVE ON CYLINDER #2 (NO DAMAGE TOO INTAKE PUSH ROD OR VALVE ROLLER FOR INBOARD VALVE). LOOK UP AND CREATE PARTS QUOTE FOR CUSTOMER. COVER AND PROTECT PARTS. CLEAN BAY.

SHOP LABOR		427.61
TOTAL LABOR	SEG. 03	427.61 *
SEGMENT 03 TOTAL		427.61 T

RECONDITION IN FRAME ENGINE

COMPLAINT: RECONDITION ENGINE.
CAUSE: DROPPED VALVES ON CYLINDER #2.
COMPLICATION: NONE
CORRECTION: 12/29/15 - REMOVED ENGINE OIL PAN, PICK UP TUBE, PISTON COOLING JETS, LINER PACKS, CLEANED & PREPPED BLOCK FOR REASSEMBLY. INSTALLED DIPSTICK DUMMY PLUGS. 12/30/15 - ROLLED IN MAIN BEARINGS, TORQUED/TURNED MAIN BOLTS, INSTALLED LINER PACKS, TORQUED/TURNED ROD BOLTS, INSTALLED PISTON COOLING JETS, POWER WASHED COSMOLENE OFF

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NEW CYLINDER HEAD, DRIED OFF AND STARTED
ASSEMBLING CYLINDER HEAD. 12/31/15 - FINISHED
ASSEMBLING AND PAINTING CYLINDER HEAD, INSTALLED
AND TORQUED CYLINDER HEAD, INSTALLED UNIT
INJECTORS, REPLACED DAMAGED PUSH TUBES, ROCKER
ARMS AND BRIDGES, INSTALLED OVERHEAD. 01/05/16 -
ADJUSTED OVERHEAD, INSTALLED VALVE COVER, FILLED
ENGINE WITH ENGINE OIL AND COOLANT, REPLACED BOTH
FUEL FILTERS AND PRIMED FUEL SYSTEM, REPLACED
ENGINE AIR FILTER, UPDATED ECM SOFTWARE,
CALIBRATED INJECTOR TRIM FILES, STARTED ENGINE,
ROAD TESTED TRUCK, RECORDED ALL PHYSICAL DATA,
RECHECKED FLUID LEVELS.

10	2913866	DEO 15W40 1G	S			16.63	166.30
1	10R-2134	ARM AS ROCKE	S			54.54	
		DISCOUNT	5.00%			2.73-	51.81
1		CORE DEPOSIT	S			17.74	17.74
1-		CORE CREDIT	S			17.74	17.74-
1	10R-2135	ARM AS ROCK	S			80.48	
		DISCOUNT	5.00%			4.02-	76.46
1		CORE DEPOSIT	S			25.48	25.48
1-		CORE CREDIT	S			25.48	25.48-
1	10R-9922	KIT ENG OVER	S		10596.59	10596.59	10596.59
1		CORE DEPOSIT	S		5128.94	5128.94	5128.94
1-		CORE CREDIT	S		5128.94	5128.94-	5128.94-
1	224-4991	CLAMP-INJECT	N		37.54	37.54	
2	237-7253	BRIDGE-VALVE	S		26.26	52.52	
2	238-8649	COOLANT-ELC	S		61.31	122.62	
7	319-0270	PUSHROD-VALV	S		15.61	109.27	

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QUANTITY	ITEM		*N/R	DESCRIPTION			UNIT PRICE		EXTENSION	
1	P527682			AIR PRMYRS			S	55.71	55.71	
1	P550202			FUEL FLTR			S	18.32	18.32	
				TOTAL PARTS			SEG. 04	11287.14 *		
							F/R LBR	5659.20 *		
1.00-				OIL PROMO				100.00-		
1.00-				WARRANTY COMP				1040.00-		
1.00				EXPEDITE CHRG				2.63		
1.00				4YR OPT WRRNTY				1040.00		
				TOTAL MISC CHGS			SEG. 04	97.37-*		
				SEGMENT 04 TOTAL				16848.97 T		

REMOVE & INSTALL TURBOCHARGER

COMPLAINT: REPLACE TURBOCHARGERS.
CAUSE: RECONDITION ENGINE.
COMPLICATION: NONE
CORRECTION: INSTALLED NEW HIGH PRESSURE TURBO,
INSTALLED NEW LOW PRESSURE TURBO, RESEALED AND
INSTALLED TURBO OIL LINES, INSTALLED AIR LINES AND
INTAKE SYSTEM.

1	10R-2028	TURBO GP	S	1839.56	
		DISCOUNT 10.00%		183.96-	1655.60
1		CORE DEPOSIT	S	788.38	788.38

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QUANTITY	ITEM		*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

		TOTAL PARTS	SEG. 06	781.70 *
			F/R LBR	320.70 *
1.00-		OIL COOLER PROMO		750.00-
1.00		4YRCOOLERWARRNTY		130.00
		TOTAL MISC CHGS	SEG. 06	620.00-*
		SEGMENT 06 TOTAL		482.40 T

REMOVE & INSTALL ENG OIL FILTER HSG/BASE

COMPLAINT: REPLACE ENGINE OIL FILTER BASE.
CAUSE: RECONDITION ENGINE.
COMPLICATION: NONE
CORRECTION: REPLACED ENGINE OIL FILTER BASE,
SWAPPED OVER AND RESEALED 2 FITTINGS, INSTALLED ON
ENGINE BLOCK.

1	251-6669	BASE GP	S	369.89	369.89
		TOTAL PARTS	SEG. 07		369.89 *
			F/R LBR		200.00 *
		SEGMENT 07 TOTAL			569.89 T

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QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

REMOVE & INSTALL MISCELLANEOUS OTHER ITEMS

COMPLAINT: REPLACE/REPAIR MISC ITEMS.
CAUSE: RECONDITION ENGINE.
COMPLICATION: NONE
CORRECTION: REPLACED 1 LOWER RADIATOR HOSE,
REPLACED SEVERAL HOSE CLAMPS, REPLACED 3/8
SILICONE HOSE FROM SURGE TANK TO THERMOSTAT
HOUSING, REPLACED 2 AIR INTAKE SYSTEM HOSE CLAMPS.

1	B92260406-620	T-BOLT CLAMP MIN 4S	6.83	6.83
24	80038-601	HOSE, 3/8" SILICONS	.21	5.04
2	4P-4369	SPACER S	9.48	18.96
20	8T-4121	WASHER-HARD S	.31	6.20
4	8T-4984	CLAMP S	12.74	50.96
6	161-6963	CLAMP S	.33	1.98
3	209-7309	PLUG S	6.24	18.72
1	224-6360	SEAL-PRESS I S	10.45	10.45
1	239-8141	HOSE-WTR INL S	26.03	26.03
1	239-8143	HOSE OUTLET S	40.77	40.77
60	242-3360	CM BULK HOSE S	.12	7.20
1	270-5094	HOSE AS. N	30.63	30.63
1	270-5098	NO DESCRIPTION N	30.69	30.69
4	284-3502	CLAMP-BAND S	3.98	15.92
15	371-8946	CM HOSE BULK S	.88	13.20
2	379-8579	SHIELD AS S	51.73	103.46

TOTAL PARTS	SEG. 08	387.04 *
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F/R LBR 320.70 *

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SEGMENT 08 TOTAL 707.74 T

REMOVE & INSTALL AIR COMPRESSOR

COMPLAINT: REPLACE AIR COMPRESSOR.
CAUSE: FULL OF FOREIGN METAL AND DAMAGED FROM THE
ENGINE FAILURE.
COMPLICATION: NONE
CORRECTION: REMOVED AIR COMPRESSOR, SWAPPED
FITTINGS OVER ONTO THE NEW AIR COMPRESOSR,
REPLACED OIL FEED AND COOLANT HOSES. INSTALLED ON
ENGINE.

1	10R-9389	COMPRESSOR G	S	775.78		
		DISCOUNT	5.00%	38.79-		736.99
1		CORE DEPOSIT	S	561.77		561.77
1-		CORE CREDIT	S	561.77		561.77-
1	223-3505	SEAL-PRESS I	S	11.59		11.59
TOTAL PARTS				SEG. 09		748.58 *
				F/R LBR		450.00 *
SEGMENT 09 TOTAL						1198.58 T

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INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER PURCHASE ORDER NUMBER	STORE	DIV	SALESMAN	TERMS	PAGE
SS400015181	01-13-16	037209		40	T	160	1	10
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA			INVOICE SEQ. NO.
4017449	12-16-15	1Z	1C	1Z				9394040
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. ID NO.	
AA	C13	OKCB91559			3	282749.0		
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

COMPLAINT: INSTALL RADIATOR.
CAUSE: SEND TO RADIATOR SHOP FOR REPAIRS.
COMPLICATION: NONE
CORRECTION: REMOVED HOOD SPRINGS AND HOOD SHOCK,
PROPPED HOOD ON A STAND. REMOVED A/C CONDENSER.
REMOVED SURGE TANK, REMOVED LOWER RADIATOR HOSE.
REMOVED FAN SHROUD, REMOVED RADIATOR MOUNTS,
RIGGED RADIATOR AND REMOVED RADIATOR. INSTALLED
COOLING PACKAGE IN TRUCK, HOOKED UP RADIATOR
HOSES, INSTALLED INTAKE SYSTEM AND INSTALLED A/C
CONDENSOR.

F/R LBR 400.00 *
SEGMENT 10 TOTAL 400.00 T

INSTALL AXLE SHAFT

COMPLAINT: INSTALL RIGHT REAR DRIVE AXLE SHAFT.
CAUSE: TRUCK WAS TOWED INTO SHOP WITH AXLE SHAFT
REMOVED.
COMPLICATION: HAD TO TOP OFF DIFFERENTIAL OIL
LEVEL.
CORRECTION: CLEANED UP AXLE SHAFT, INSTALLED NEW
GASKET, INSTALLED AXLE SHAFT INTO DIFFERENTIAL.
1 RF6103592 GASKET AXLE SHAFT S

5.59 5.59
TOTAL PARTS SEG. 11 5.59 *

THANK YOU FOR YOUR BUSINESS!

RETURN PARTS ARE SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN
POLICY AVAILABLE AT EACH FOLEY FACILITY.

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AA	C13	0KCB91559			3		282749.0				
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION		

SEGMENT 11 TOTAL F/R LBR 50.00 *
55.59 T

REPAIR TRANSMISSION
FOR LEAKS

COMPLAINT: SEVERE TRANSMISSION OIL LEAK.
CAUSE: DEFECTIVE GASKET ON PTO PUMP.
COMPLICATION: REMOVAL OF CAB INTERIOR COMPONENTS
TO ACCESS TOP SIDE OF TRANSMISSION.
CORRECTION: REMOVED CENTER CONSOLE, SHIFT TOWER
AND DOG HOUSE TO EXPOSE THE TOP SIDE OF THE
TRANSMISSION, RAN ENGINE FOR 15MIN TO FIND SOURCE
OF OIL LEAK, REMOVED PTO ACTUATOR SOLENOID
HOUSING, ORDERED GASKET AND INSTALLED BACK ON
TRANSMISSION, REINSTALLED INTERIOR BACK IN CAB.
CHECKED TRANSMISSION LEVEL, ROAD TESTED AND LEAK
TESTED. NO LEAKS FOUND.

1	329071-19X	PTO RESEAL KIT	N	94.04	94.04
TOTAL PARTS				SEG. 12	94.04 *
TRK CHASSIS LAB					581.40
TOTAL LABOR				SEG. 12	581.40 *

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AA	C13	0KCB91559			3		282749.0				
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION		

SEGMENT 12 TOTAL 675.44 T

TOTAL PARTS DISCOUNT 400.77-
TAX EXEMPTION LICENSE 20090519

* * * C A S H * * *
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