

Invoice

Date	Invoice #
8/17/2021	3073

P.O. No.	Terms	Project

Quantity	Description	Rate	Amount
	<p>New Holland 6640 s/n 0848488 hrs 3707</p> <p>Check unit for clutch throw out bearing leaking. Haul unit to shop, remove Alamo mower and mounting brackets. Remove sheet metal and attempt to split tractor.. Unit will not come apart. Force unit apart with porta power and found the PTO live shaft and coupler were basically stripped and seized together remove clutch and found it was down to rivets. Remove cab and split transmission to get PTO shaft out. Order parts and found PTO shaft had to come from Europe and no availability on coupler. Searched and found machine shop to make coupler. Reseal oil pan and replace front and rear crank seals on unit. Replace leaking oil cooler hose on front of engine to radiator. Wait 2 weeks for shaft and take to machine shop. Wait 4 weeks for machine shop to get proper die to cut inside splines. Install shaft and assemble transmission, reinstall cab. install new clutch and rebuilt release cylinder. Replace worn tube and bleed cylinder and brakes. install 2 new steering lines that were ready to blow. attach front and rear tractor halves back together. fill engine and transmission with oil and install new filters. Install mower brackets with new bolts since old bolt were half gone from rust. Install Alamo mower top off oil that was lost during removal and test operation of unit. Haul unit back to Valley.</p>		
92.5	Hourly labor rate		
1	Hydraulic, oil and fuel filters		
1	PTO shaft and coupler plus freight		
1	Clutch, release cylinder and master cylinder kit		
1	tubes, and lines for master cylinder and release cylinder		
1	steering lines		
1	Flywheel surface, gaskets and seals for engine		
1	bolts and engine belt		
3.5	Engine Oil		
15	Hydraulic Oil power tran		
12	Hydraulic Oil Mega flow mower		
2	Hauling to and from shop		
	Governmental		
		Total	\$17,680.26