

Web Site:

INVOICE NUMBER		INVOICE DATE		CUSTOMER NUMBER		CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
		01-06-22										4	1
PSO/WO NUMBER		DOC. DATE		PC	LC	MC	SHIP VIA					INV. SEQ. NUMBER	
		12-02-21		10	10	10							
MAKE	MODEL		SERIAL NUMBER			EQUIPMENT NUMBER		METER READING			MACH. I.D. NUMBER		
AA	950		02JS00604					8957.0					
QUANTITY	ITEM		N/R	DESCRIPTION				UNIT PRICE		EXTENSION			

\* \* \* PROFORMA INVOICE \* \* \*

CUSTOMER AGENT:

WASH MACHINE

COMPLAINT: WASH MACHINE  
 CAUSE: DIRTY  
 COMPLICATION: \*HC4- ERGONOMICS (STRAIN, HUMAN  
 ERROR)  
 CORRECTION: WASHED MACHINE PRIOR TO AND AFTER  
 REPAIR.

F/R LBR

SEGMENT 00 TOTAL

INSPECT MACHINE

COMPLAINT: INSPECT MACHINE  
 CAUSE: MULTIPLE ISSUES  
 BOUGHT FROM AUCTION  
 CORRECTION: TESTED FUEL PRESSURE 10PSI BELOW SPEC  
 20-50 PSI SPEC  
 TESTED PILOT PRESSURE 500 PSI IT IS WITHIN SPEC  
 TESTED PARKING BRAKE PRESSURE 2000 PSI BRAKES  
 PRESS WITHIN SPEC PARKING BRAKE VALVE IS SEIZED  
 IMPLEMENTS WORK SLOW AND DON'T ENGAGE RIGHT AWAY  
 TESTED PILOT PRESSURE TO CONTROL VALVE 500 PSI

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER	STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22						4	2
PSO/WO NUMBER	DOC. DATE	PG	LC	MC	SHIP VIA		INV. SEQ. NUMBER	
	12-02-21	10	10	10				2
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER			
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TESTED PILOT PRESSURE TO LIFT SPOOL VALVE PRESSURE  
WOULD BUILD UP SLOW AND WAS SLOW WITH RESPONSE  
REMOVED END COVER FOR SPOOL AND REMOVED SPOOL TO  
INSPECT  
SPOOL MOVES FREELY PRESSURE TO SPOOL WAS ONLY  
150 MAX SPEC IS 350  
REPLACED LIFT SOLENOID TO FIX AND VERIFY CAUSE OF  
LACK OF RESPONSE AND SLOW MOVEMENT  
STEERING CYLINDERS LEAKING OIL  
BUCKET AND LOADER ARM CYLINDERS ARE LEAKING AND  
HAVE DAMAGED WIPER SEALS  
PARTICLE COUNTED SYSTEM 21/15/11 WAS THE COUNT,  
VERY DIRTY HYD OIL.  
TURBO SUPPLY AND RETURN OIL LINES LEAKING  
DIRT IN HYDRO OIL FILTER  
REPLACED FILTER  
OIL LOOKS MILKY IN TANK  
RECOMMEND FULL SERVICE FOR ALL FLUIDS  
FUEL WATER SEPARATOR IS BYPASSED  
WITH ADDED ON INLINE FUEL PUMP  
BATTERIES NEED REPLACEMENT  
CUTTING EDGES NEED REPLACEMENT  
HARNESS FOR CONTROL VALVE NEEDS REPLACEMENT DUE TO  
INSULATION BEING CUT  
FUEL WATER SEP FILTER HOUSING AND LINES  
FUEL SYSTEM  
CENTER HITCH PIN IS BACKED OUT HITCH PIN BOLT

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22								4	3
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
	12-02-21	10	10	10					2	
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BROKEN OFF  
HITCH PIN BOLT NEEDS TO BE DRILLED OUT  
MACHINE DIRECTION SWITCH ASSEMBLY NEEDS DIAG

SEGMENT 02 TOTAL 1644.50

REPAIR IMPLEMENT CONTROLS  
SOLENOID VALVE SET (ALL)

COMPLAINT: REMOVE AND REPLACE SOLENOIDS  
CAUSE: CORROSION  
SLOW IMPLEMENT FUNCTION  
CORRECTION: REMOVED AND REPLACE LIFT AND LOWER  
SOLENOIDS AND REPLACED RACK AND DUMP SOLENOIDS  
TESTED AND MACHINE PERFORMS AS NORMAL  
REPAIR COMPLETE

1	1G-8878	FILTER-HYDR/TRANS	S
1	207-6806	VALVE GP-SOL	N

TOTAL AMOUNT	CONT'D
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INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22								4	4
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
	12-02-21	10	10	10					2	
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TOTAL PARTS SEG. 04

SEGMENT 04 TOTAL F/R LBR 1451.17 T

REMOVE & INSTALL HYDRAULIC CYLINDERS  
SET (ALL)

COMPLAINT: LEAKING CYLINDERS

CAUSE: OLD DRY ROT SEALS

COMPLICATION: \*HC4- ERGONOMICS (STRAIN, HUMAN ERROR)

CORRECTION: REMOVED LINES TO BOTH LIFT CYLINDERS

REMOVED PINS AND REMOVED CYLINDERS

REMOVED SIDE PANELS REMOVED LINES REMOVED CLAMPS

AND REMOVED PINS TO TURN CYLINDER

AND REMOVED CYLINDERS

CHANGED THE BOSS AND K FACE O RINGS FOR ALL OF THE FITTINGS ON THE CYLINDERS. INSTALLED THE STEERING CYLINDERS CLAMPS AND PINS. INSTALLED THE LIFT CYLINDERS AND HOSES AND PINS. TWO OF THE BOLTS TO THE HOSE CLAMPS WERE DAMAGED AND ALLOWING THE HOSE TO LEAK. INSTALLED TWO NEW BOLTS AND BLEED THE AIR OUT OF THE LIFT CYLINDERS. RUN STEERING CYLINDERS

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

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	01-06-22						4	5
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER
	12-02-21	10	10	10				2
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER	
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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

\* \* \* PROFORMA INVOICE \* \* \*

ALL THE WAY OUT AND INSTALL THE UPPER PINS. GREASE FITTINGS AND RUN TO BLEED AIR. ADD HYDRAULIC OIL UNTIL THE CORRECT LEVEL IS REACHED.

6	3D-2824	SEAL O RING	S
4	5K-9090	SEAL O RING	S
4	6V-9746	SEAL O RING	S

TOTAL PARTS

SEGMENT 06 TOTAL

2309.36 T

REPLACE GASKET/RESEAL HYDRAULIC CYLINDERS  
SET (ALL)

COMPLAINT: LEAKING CYLINDERS

CAUSE: WORN PACKINGS

COMPLICATION: \*HC4- ERGONOMICS (STRAIN, HUMAN ERROR)

\*HC5- FALL (SLIP, TRIP)

CORRECTION: DISASSEMBLE ALL CYLINDERS USING PRESS AND HYDRAULIC BUILD TABLE. RESEAL ALL PACKINGS ON GLAND AND PISTONS FOR ALL FOUR CYLINDERS. USING THE HYDRAULIC BUILD TABLE. TORQUED THE ROD NUT BOLTS TO THE PROPER TORQUE SPECIFICATIONS. TORQUED

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER	STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22						4	6
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER
	12-02-21	10	10	10				2
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER	
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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

\* \* \* PROFORMA INVOICE \* \* \*

THE GLAND CAP BOLTS TO THE CORRECT SPECIFICATIONS.  
TOOK ALL CYLINDERS BACK TO THE EQUIPMENT AND  
INSTALLED.

4	1P-3703	SEAL	S
4	4J-5267	SEAL-O-RING	S
4	6V-9746	SEAL O RING	S
1	244-2062	KIT-SEAL-H.C	N
1	295-9890	KIT-SEAL-H.C	N
2	376-9016	KIT-SEAL-H.C	N

TOTAL PARTS

SEGMENT 08 TOTAL

2864.76 T

-----  
REMOVE & INSTALL FUEL TRANSFER PUMP

COMPLAINT: FUEL LINES MISSING/DISCONNECTED/DIRTY

CAUSE: AUCTION MACHINE

COMPLICATION: \*HC4- ERGONOMICS (STRAIN, HUMAN  
ERROR)

CORRECTION: INSTALLED MISSING FITTING, CONNECTED  
LINES AS THEY SHOULD BE, WATER SEPARATOR DIAPHRAGM  
FAILED, INSTALLED NEW UPDATED PART. PRIMED FUEL  
SYSTEM AND TESTED PRESSURE. PRESSURE @ HIGH IDLE

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER	STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22						4	7
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA		INV. SEQ. NUMBER	
	12-02-21	10	10	10			2	
MAKE	MODEL	SERIAL NUMBER	EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER			
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QUANTITY	ITEM	N/R	DESCRIPTION	UNIT PRICE	EXTENSION			

\* \* \* PROFORMA INVOICE \* \* \*

40PSI. (WITHIN SPEC).

1	1R-0751	FILTER-FUEL	S
1	1R-0753	FILTER AS	S
3	3J-1907	SEAL	S
1	6V-8397	SEAL	S
1	6V-8636	CONNECTOR	S
1	6V-8724	ELBOW	S
1	149-2683	SEPARATOR GP	N
1	151-2409	ELEMENT-FLTR	S

TOTAL PARTS

SEGMENT 10 TOTAL

650.10 T

REMOVE & INSTALL PARKING BRAKE  
VALVE

COMPLAINT: BRAKE VALVE SEIZED

CAUSE: OLD AND RUSTED BRAKE VALVE  
SEIZED SPOOL

CORRECTION: REMOVED LADDER STEPS REMOVED  
STEP/FENDER TANK COVER PANEL  
REMOVED BRAKE VALVE

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	



INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22								4	8
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
	12-02-21	10	10	10					2	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. I.D. NUMBER	
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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE			EXTENSION	

\* \* \* PROFORMA INVOICE \* \* \*

AND INSTALLED NEW BRAKE VALVE  
 STARTED MACHINE TO TEST VALVE  
 VALVE IS NOT DISENGAGING BRAKES LEVER MOVEMENT IS  
 FIXED BUT BRAKES STILL DONT DISENGAGE  
 FURTHER REPAIR ON TROUBLESHOOT SEGMENT.

SEGMENT 12 TOTAL

715.00 T

-----  
 TROUBLESHOOT PARKING BRAKE

COMPLAINT: TROUBLESHOOT PARK BRAKE  
 CAUSE: NEW PARK BRAKE IS NOT PROPERLY FUNCTIONING  
 SPOOL MACHINED INCORRECTLY  
 NOTE  
 CUSTOMER SUPPLIED PARTS\*  
 COMPLICATION: \*HC4- ERGONOMICS (STRAIN, HUMAN  
 ERROR)  
 CORRECTION: AFTER HAVING NEW VALVE INSTALLED  
 BRAKES STILL WOULDN'T DISENGAGE HOOKED UP TO  
 ACCUMULATOR CHARGE VALVE TO CHECK PRESSURE GOT  
 2100PSI  
 WHICH IS SPEC VALVE CUT IN AT 1700 CUT OUT AT 2100  
 PSI WHICH IS SPEC  
 LOOKED AT SCHEMATIC TO VERIFY THERE WAS NO OTHER  
 COMPONENTS THAT COULD AFFECT PARK BRAKE VALVE

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	



INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22								4	9
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
	12-02-21	10	10	10					2	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. I.D. NUMBER	
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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE			EXTENSION	

\* \* \* PROFORMA INVOICE \* \* \*

THERE ARE NO OTHER COMPONENTS IN THE WAY  
 REMOVED BRAKE SWITCH TO INSTALL PRESSURE TAP  
 HOOKED UP TO GAUGE AND HAD NO PRESSURE AT LINE TO  
 BRAKE CHAMBER  
 DISCONNECTED SUPPLY LINE TO BRAKE VALVE AND HOOKED  
 UP GAUGED HAD 2100 PSI TO SUPPLY VALVE WHICH IS  
 SPEC  
 REMOVED VALVE AND DISASSEMBLED NEW AND OLD VALVE  
 FOUND THAT THE NEW VALVE SPOOL WAS MACHINED  
 INCORRECTLY FROM FACTORY  
 SWAPPED SPOOLS RE ASSEMBLED INSTALLED ONTO MACHINE  
 AND TESTED PARK BRAKE  
 PARK BRAKE NOW FUNCTIONS CORRECTLY  
 INSTALLED PANELS  
 REPAIR COMPLETE

SEGMENT 13 TOTAL

567.00 T

REPAIR SHIFT CONSOLE

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER	STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22						4	10
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER
	12-02-21	10	10	10				2
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER	
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QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE	EXTENSION	

\* \* \* PROFORMA INVOICE \* \* \*

COMPLAINT: COVER MISSING, SWITCH UPSIDE DOWN,  
HARNESS TWISTED.  
CAUSE: AUCTION MACHINE  
CORRECTION: ORDERED NEW COVER AND HARNESS.  
INSTALLED NEW HARNESS, CORRECTED SWITCH AND  
INSTALLED COVER. INSTALLED JOYSTICK ONTO MACHINE  
AND INSTALLED COVERS  
STARTED AND TESTED MACHINE. MACHINE RANDOMLY  
JUMPS INTO NEUTRAL.

1	151-6984	COVER	N
1	152-6432	HARNESS AS	N
2	153-8002	BOLT	S

TOTAL PARTS

SEGMENT 14 TOTAL 428.80 T

REPAIR HITCH

COMPLAINT: BROKEN BOLT  
CAUSE: UPPER HITCH PIN HAS BROKEN HOLD DOWN BOLT.  
CORRECTION: CLEAN BOLT AND INSPECT DAMAGES.  
ARTICULATE EQUIPMENT UNTIL THE BROKEN BOLT CAN BE

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER		INVOICE DATE		CUSTOMER NUMBER		CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
		01-06-22										4	11
PSO/WO NUMBER		DOC. DATE		PC	LC	MC	SHIP VIA					INV. SEQ. NUMBER	
		12-02-21		10	10	10						2	
MAKE	MODEL		SERIAL NUMBER			EQUIPMENT NUMBER		METER READING			MACH. I.D. NUMBER		
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EXTRACTED. USE DEBURRING TOOL TO LEVEL THE BOLT SURFACE. THE BOLT IS BROKEN OFF AT AN ANGLE INSIDE THE THREADS. USE THE DEBURRING BIT TO DRILL FAR ENOUGH INTO THE BOLT TO USE A 90 DEGREE DRILL. USING A 90 DEGREE DRILL AND STUBBY DRILL BITS. DRILL THE BOLT OUT ENOUGH TO USE THE FIRST EXTRACTOR. THEN DRILLED THE BOLT OUT TO USE A LARGER EXTRACTOR. USING TWO DIFFERENT SIZE EXTRACTORS I WAS UNABLE TO REMOVE THE BROKEN BOLT. USING THE 90 DEGREE DRILL AND LARGER STUBBY BITS WAS ABLE TO DRILL THE REMAINDER OF THE BOLT OUT. THEN USED A HALF INCH STANDARD TAP TO THREAD THE BOLT HOLE BACK TO THE CORRECT THREADS. TAP THE BOLT HOLE AND THREAD A NEW BOLT AND WASHER. USING A LIFT AND THE WEIGHT OF THE BUCKET WE WERE ABLE TO TURN REALIGN AND REINSTALL THE HITCH PIN AND THE NEW BOLT.

SEGMENT 16 TOTAL

715.00 T

-----  
PERFORM MAINTENANCE ON MACHINE

COMPLAINT: SERVICE  
CAUSE: CUSTOMER REQUEST  
COMPLICATION: \*HC5- FALL (SLIP, TRIP)

TOTAL AMOUNT	CONT'D
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INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER	STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22						4	12
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA			INV. SEQ. NUMBER
	12-02-21	10	10	10				2
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING	MACH. I.D. NUMBER	
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\* \* \* PROFORMA INVOICE \* \* \*

\*HC4- ERGONOMICS (STRAIN, HUMAN ERROR)  
CORRECTION: PERFORM PM SERVICE. CHANGED ENGINE  
OIL AND FILTER, AIR FILTERS, FUEL FILTERS, HYD  
FILTER AND OIL.

1	1G-8878	FILTER-HYDR/TRANS S
1	1R-1807	ENGINE OIL FILTER S
1	6I-2502	ELEMENT AS S
1	128-2686	ELEMENT AS N
45	3145168	10W HYDO ADV BULK S
8	5153957	15W40 DEO ULS BULKS

TOTAL PARTS

SEGMENT 18 TOTAL

1745.59 T

REMOVE & INSTALL BATTERY

COMPLAINT: REMOVE AND INSTALL BATTERIES  
CAUSE: OLD BATTERIES NOT HOLDING CHARGE  
COMPLICATION: \*HC4- ERGONOMICS (STRAIN, HUMAN  
ERROR)  
CORRECTION: REMOVED OLD BATTERIES CUT OLD TERMINAL  
ENDS CAUSE THEY ARE NOT THE CORRECT ONES STRIPPED  
AND CRIMPED NEW ONES ON INSTALLED BATTERIES HOOKED

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER		INVOICE DATE		CUSTOMER NUMBER		CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
		01-06-22										4	13
PSO/WO NUMBER		DOC. DATE		PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER		
		12-02-21		10	10	10					2		
MAKE	MODEL		SERIAL NUMBER			EQUIPMENT NUMBER		METER READING		MACH. I.D. NUMBER			
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UP AND VERIFIED THAT MACHINE HAD POWER AND STARTED  
MACHINE  
BATTERIES INSTALLED

2	3S-6049	TERMINAL +	S
2	3S-6050	TERMINAL -	S
2	115-2422	BATTERY	S

TOTAL PARTS

SEGMENT 20 TOTAL

617.68 T

REPAIR GOVERNOR CONTROL LINKAGE

COMPLAINT: DIAG AND REPAIR STICKING THROTTLE  
CONTROL

CAUSE: PEDAL LINKAGE AND CABLE RUSTED

CORRECTION: REMOVED FLOOR MAT REMOVED BOLTS  
REMOVED THROTTLE PEDAL AND DISASSEMBLED BEARINGS  
WERE DRIED OUT AND RUSTY CHECKED CABLE FOR FREE  
MOVEMENT

CABLE BARELY MOVES AND IS RUFF  
ORDERED NEW BEARINGS AND CABLE  
REMOVED AND REPLACED CABLE  
INSTALLED NEW BEARINGS

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22								4	14
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
	12-02-21	10	10	10					2	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. I.D. NUMBER	
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ADJUSTED THROTTLE CABLE STARTED AND TESTED MACHINE  
THROTTLE IS SMOOTH AND RETURNS TO IDLE  
REPAIR COMPLETE

2	6P-0593	BEARING	S
1	112-9650	GASKET	N
1	131-1990	CABLE AS	N

TOTAL PARTS

SEGMENT 22 TOTAL 1125.45 T

REMOVE & INSTALL PARKING BRAKE  
SHOE

COMPLAINT: REMOVE AND REPLACE BRAKE SHOE  
CAUSE: WORN OUT  
CORRECTION: REMOVED CAPS TO DRIVE SHAFT. REMOVED  
DRIVE SHAFT REMOVED BOLTS TO DRUM REMOVED DRUM  
REMOVED SPRINGS TO SHOES REMOVED SHOES CLEANED  
INSTALLED NEW SHOES INSTALLED SPRINGS, GROUND DOWN  
LIP ON DRUM, INSTALLED DRUM, INSTALLED DRIVE SHAFT

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER		INVOICE DATE		CUSTOMER NUMBER		CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
		01-06-22										4	15
PSO/WO NUMBER		DOC. DATE		PC	LC	MC	SHIP VIA					INV. SEQ. NUMBER	
		12-02-21		10	10	10						2	
MAKE	MODEL		SERIAL NUMBER			EQUIPMENT NUMBER		METER READING			MACH. I.D. NUMBER		
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AND TORQUED TO 45FTLBS AND ADJUSTED BRAKES AND  
TESTED BRAKES  
PARK BRAKE HOLDS MACHINE FROM MOVING. REPAIR  
COMPLETE

2 283-9978 SHOE AS N

TOTAL PARTS SEG. 24

SEGMENT 24 TOTAL 1887.82 T

REPAIR TRANSMISSION  
ELECTRONIC CONTROL

COMPLAINT: TROUBLESHOOT TRANSMISSION DIRECTION  
CONTROL SWITCH  
CAUSE: MACHINE WILL INTERMITTENTLY KICK INTO  
NEUTRAL  
CORRECTION: VERIFIED COMPLAINT HOOKED UP TO ET  
FOUND THAT WHEN MACHINE GETS KICKED INTO NEUTRAL  
THAT ALL SWITCHES IN JOYSTICK VOLTAGE GOES ABOVE  
NORMAL

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	



INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22								4	16
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
	12-02-21	10	10	10					2	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. I.D. NUMBER	
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LOOKED IN SCHEMATIC FOR ANYTHING THAT WAS IN  
COMMON FOR JOYSTICK FOUND THAT EACH SWITCH SHARED  
A GROUND INSPECTED GROUND IN JOYSTICK CONNECTION  
WAS DIRTY SO CLEANED THE CONNECTION AND TESTED  
MACHINE AGAIN.

MACHINE STILL WAS GETTING THROWN INTO NEUTRAL  
BROUGHT BACK TESTED GROUND FOUND THERE IS A  
INTERMITTENT OPEN ON THE GROUND CIRCUIT  
REPLACED GROUND WIRE FROM STEERING CONSOLE TO  
FRAME. TESTED MACHINE AGAIN  
MACHINE IS STAYING IN GEAR REPAIR COMPLETE

SEG. 26

SEGMENT 26 TOTAL

725.00 T

TEST AFTER REPAIR MACHINE

TESTED AFTER REPAIR, RAN MACHINE OUT AFTER REPAIR.  
ALL APPROVED REPAIRS COMPLETED.

SEGMENT 99 TOTAL

286.00 T

TOTAL AMOUNT	CONT'D
CREDIT AMOUNT	

INVOICE NUMBER	INVOICE DATE	CUSTOMER NUMBER	CUSTOMER ORDER NUMBER			STORE	DIV.	SALESMAN	TERMS	PAGE
	01-06-22								4	17
PSO/WO NUMBER	DOC. DATE	PC	LC	MC	SHIP VIA				INV. SEQ. NUMBER	
	12-02-21	10	10	10					2	
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER	METER READING			MACH. I.D. NUMBER	
AA	950	02JS00604				8957.0				
QUANTITY	ITEM	N/R	DESCRIPTION			UNIT PRICE			EXTENSION	

\* \* \* PROFORMA INVOICE \* \* \*

EPA & DISPOSAL

Subtotal Before Taxes

17852.23

\* \* \* C O D \* \* \*

TOTAL  
AMOUNT

19548.18

CREDIT  
AMOUNT