STOMER ORIGINAL INVOICE

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IN-FRAME OVERHAUL ENGINE

COMPLAINT:: HIGH OIL CONSUMPTION CAUSE:: PISTON RINGS LOST TENSION CORRECTION: : MOVED THE TRACTOR INTO THE SHOP. THE ENGINE WAS SMOKING. MADE A PRINT OUT OF THE ECM INFORMATION. REMOVED THE CHARGE AIR PIPING AND FOUND A LARGE AMOUNT OF SOOT AND DEBRIS IN THE COOLER. FOUND DEBRIS IN THE INTAKE MANIFOLD FOR THE CYLINDER HEAD. THE TWO TURBOCHARGERS HAD OIL RUNNING OUT OF THE INTAKE AND EXHAUST SNAILS.
PEMOVED TEH INTAKE AND EXHAUST SYSTEMS AND FOUND THAT OIL WAS ALSO COMING OUT OF THE EXHAUST PORTS.
DRAINED THE COOLANT FROM THE ENGINE. REMOVED THE AIR CLEANERS AND FOUND A LARGE AMOUNT OF DIRT IN THE FILTERS AND THE HOUSINGS. THE DIRT HAD BEEN GETTING INTO THE ENGINE. REMOVED THE VALVE COVERS IVAS, INJECTORS, HOSES, PIPES, HARNESS'S AND THE ENGINE CYLINDER HEAD. AFTER INSPECTING THE ENGINE CYLINDER PACKS FOR DAMAGE, FOUND LARGE GROVES AND SCORE MARKS ON THE LINERS. SEVERAL OF THE ROCKER ARMS WERE PITTED AND THE THE CAM LOBES HAD DAMAGE FROM THE DEBRIS. REMOVED THE ENGINE OIL AND PULLED THE OIL PAN, PICK UP TUBE AND THE OIL PUMP. PULLED DOWN A ROD BEARING AND MAIN BEARING AND FOUND THAT THE BEARINGS HAD BEEN DMAGED BY THE DEBRIS. MADE UP A QUOTE--AFTER RECIEVING APPROVAL TO MAKE THE NEEDED REPAIRS .-- COMPLETED THE TEAR

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DOWN ONF THE ENGINE. REMOVED THE CHARGE AIR COOLER AND CLEANED THE DEBRIS FROM THE INSIDE. REINSTALLED THE COOLER. CLEANED THE BLOCK AND THE PARTS. INSPECTED THE BLOCK AND PARTS, NO CRACKS WERE FOUND. ROLLED IN NEW ROD AND MAIN BEARINGS. THE CRANKSHAFT THRUST WAS WITHIN THE FACTORY SPECIFICATIONS. INSTALLED THE SIX NEW CYLINDER PACKS. SWAPPED OVER THE CYLINDER HEAD TO THE REMAN INSTALLED THE HEAD USING NEW HEAD BOLTS. REPLACED THE CAMSHAFT WITH A REMAN, REPLACED THE ROCKER ARMS AS NEEDED. REASSEMBLED THE ENGINE. ADJUSTED THE OVERHEAD. REPLACED THE FILTERS AS NEEDED. INSTALLED NEW REGULATORS, WATER PUMP, OIL PUMP AND SIX INJECTORS. INSTALLED FRESH OIL AND CO OLANT. PRIMED THE FUEL SYSTEM AND PRESSURE TESTED THE COOLING, NO LEAKS WERE FOUND. WARMED THE ENGINE UP TO THE OPERATING TEMPERATURE, NO LEAKS WERE FOUND ON THE WORK PERFORMED. PERFORMED A IVA SOLENOID TEST AND THE ENGINE PASSED. PERFORMED A I INJECTOR CUT OUT TEST AND THE ENGINE PASSED. NO LEAKS WERTE FOUND ON THE WORK PERFORMED. TURNED IN THE CORES FOR CREDIT. COMPLETED THE NEEDED PAPER WORK, PARKED THE TRUCK OUT FRONT.

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