

Invoice

Date	Invoice #
3/29/2021	52388

Bill To

Terms	Account #

Quantity	Description	Rate	Amount
1	<p>4560 Willmar loader (with cab) VIN # AGCW4560JNV001161 Hrs; Deutz engine # 10876061 C Spec.; 25008599</p> <p>Loader has a fluid leak and also smokes quite heavily. The fuel is leaking from the hand primer pump. R & R pump, fuel filter, and the rubber hoses connected to them. The turbo has failed. Obviously the seal on the intake side of the seal went out and oil was running out of the air intake. The turbo bearing was so worn that the wheel wasn't able to turn. R & R turbo. RH window had to be removed to access the turbo. The turbo drain line was rusted into the block and broke off when we tried to take it out. R & R drain line.</p> <p>We removed several of the hydraulic lines and also the hydraulic tank drain plug and re-sealed them to dry up the leaks. There were some metal filings on the hydraulic intake screen so we replaced the hydraulic system filter.</p> <p>The glow plug relay and wiring harness were melted and we replaced them.</p> <p>We replaced both engine air filters, and changed engine oil and filter to get rid of possible debris from fuel pump and turbo repairs.</p> <p>1 turbo</p>		

It's been a pleasure working for you!

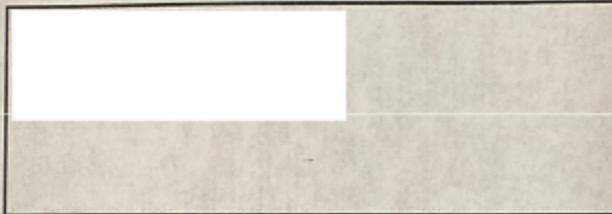
Subtotal

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Quantity	Description	Rate	Amount
1	turbo hardware kit		
1	turbo drain line		
4	oil line o-rings		
1	fuel filter		
1	fuel primer pump		
1	engine glow plug relay harness		
1	glow plug relay		
1	maxi fuse		
0.5	glass sealer		
1.5	ft. 5/16 fuel hose		
1.5	ft. 3/4 wire loom		
0.5	lbs. hardware		
5	cable tie 8"		
1	outer air filter		
1	inner air filter		
1	hydraulic charge filter		
	1/2" x 1-1/2" frame bolt		
	freight		
32.5	Labor, repair		
	Farm Sales (Exempt)		

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Subtotal

Total

\$4,777.50