

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.			CUSTOMER PURCHASE ORDER NUMBER		STORE	DIV	SALESMAN	TERMS	PAGE
SS440006846	06-15-17	9076111					44	G	107	2	1
PSO/WO NO.	DOC. DATE	PC	LC	MC	SHIP VIA			INVOICE SEQ. NO.			
4404943	04-07-17	2W	2W	2W				134002			
MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING		MACH. ID NO.		
AA	289DSTD2CA	0TAW01262					2644.0		4CR5546		
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE		EXTENSION			

### CONDUCT SAFETY ANALYSIS

CONDUCT SAFETY ANALYSIS \*\*\*\*\* EVALUATE YOUR SITUATION TO MAKE SURE YOU HAVE PROPER PPE, TOOLING, AND HAVE EVALUATED POTENTIAL HAZARDS, AND HAVE TAKEN NECESSARY ACTION TO PREVENT UNSAFE CONDITIONS.

SHOP STD JOB

TOTAL LABOR

SEG. AA

SEGMENT AA TOTAL

### TROUBLESHOOT CLEAN EMISSIONS MODULE

COMPLAINT: MACHINE HAD CODE FOR FREQUENT REGEN  
CAUSE: INCOMPLETE COMBUSTION IN CYLINDERS  
COMPLICATION: NONE  
CORRECTION: MACHINE HAD JUST BEEN IN HERE FOR SAME CODE 150 HRS AGO. WE REMOVED DPF AND CLEANED DPF AT THAT TIME. MACHINE STILL HAS SAME CODE. RAN COMPRESSION CHECK AGAIN BUT THEY WERE ALL TOWARDS THE LOW END OF SPEC. WAITED TO GET OIL SAMPLE BACK AND FOUND THAT IT STILL HAD FUEL DILUTION. TALKED TO TC AND DECIDED TO REMOVE ENGINE BECAUSE DPF

**THANK YOU FOR YOUR BUSINESS!**

TURN PARTS ARE SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN POLICY AVAILABLE AT EACH FOLEY FACILITY.

TERMS ON APPROVED CHARGE ACCOUNTS:  
PAYMENT IS DUE ON OR BEFORE THE 10th OF THE MONTH FOLLOWING SERVICE DATE. ANY PAST DUE BALANCES WILL BE SUBJECT TO INTEREST CHARGES AT THE RATE OF 1.5% PER MONTH (18% PER ANNUM)

EQUIPMENT, PARTS OR SERVICES PROVIDED UNDER THIS INVOICE ARE DONE IN ACCORDANCE WITH FOLEY'S STANDARD TERMS OF SALE AND OTHER TERMS AND CONDITIONS SHALL APPLY UNLESS SIGNED WRITING BY AN AUTHORIZED REPRESENTATIVE OF FOLEY.

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NEEDS REPLACED NO MATTER WHAT AND THE HEAD NEEDS  
TO COME OFF TO INSPECT CYLINDERS. OPENED SEGMENTS  
TO R AND I ENGINE TO INSPECT

TOTAL LABOR SEG. 62

## REMOVE & INSTALL ENGINE OIL LEVEL GAUGE

COMPLAINT: REPLACE OIL DIPSTICK TUBE  
CAUSE: TUBE LOOSE IN BORE  
COMPLICATION: NONE  
CORRECTION: FOUND TUBE LOOSE. REMOVED TUBE AND  
INSPECTED AND IT WAS WORE LIKE THE SERVICE LETTER  
SHOWS BUT SERVICE LETTER HAD ALREADY BEEN  
PERFORMED. REPLACED DIPSTICK TUBE.

1	437-3432	GAUGE-OIL L	S
1	467-4930	TUBE AS	S

TOTAL PARTS SEG. 04

SEGMENT 04 TOTAL

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QUANTITY	ITEM	*N/R	DESCRIPTION	UNIT PRICE	MACH. ID NO.			
					4CR5546			
					EXTENSION			

# REMOVE & INSTALL ENGINE

COMPLAINT: R AND I ENGINE  
 CAUSE: ENGINE NEEDS TO BE REPLACED DUE TO CYLINDER  
 WASHING AND DPF NEEDS REPLACED  
 COMPLICATION: NONE  
 CORRECTION: DRAINED COOLANT AND ENGINE OIL.  
 REMOVED COOLING PACKAGE WITH ALL HOSES. REMOVED  
 WIRING HARNESS WITH ENGINE. REMOVED PUMP MTG  
 BOLTS. REMOVED ENGINE. INSTALLED NEW ENGINE AS  
 REMOVED. FILLED WITH OIL AND COOLANT. TOPPED OFF  
 HYD OIL. WASHED ENGINE. RAN MACHINE AND CHECKED  
 FOR LEAKS. NO LEAKS FOUND. CHECKED ENGINE TO SEE  
 IF IT NEEDED A RESET. NO RESET NEEDED. MACHINE OK

4	3145168	105970	HYD10W	BULKS	
4	3192260	110210	DEO10W30	BUS	
4	6W-5698		GROMMET		S
2	8T-4223		WASHER		S
2	8T-4956		BOLT		S
4	238-8648		COOLANT-ELC		S
1	345-3550		ENGINE AR-PR		N
1	361-6381		HARNESS AS		N
1	SOS		SAMPLE KIT		S

TOTAL PARTS

SEG. 05

SHOP STD JOB

THANK YOU FOR YOUR BUSINESS!

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88441006P46	06-15-17	9076111		44	3	10*	2	8
REGISS. NO.	DOL. DATE	PC	LC	MC	SHIP VIA		INVOICE SEG. 100	
4404P43	06-07-17	2M	2M	2M			114112	
MAKE	MODEL	SERIAL NUMBER		EQUIPMENT NUMBER		METER READING		MACH. ID. NO.
AA	289DST22CA	DTAM01040				2644 0		4CR5546
QUANTITY	ITEM	*N/A	DESCRIPTION		UNIT PRICE		EXTENSION	

TOTAL LABOR                      SEG. 05

SEGMENT 05 TOTAL

# INSPECT ENGINE

## COMPLAINT: INSPECT ENGINE

CAUSE: DIPSTICK TUBE WAS ALLOWING DIRT TO ENTER THE CYLINDERS. THE CYLINDERS BECAUSE POLISHED DUE TO THE DERRIS AND SHOWN IN OIL SAMPLE. INCOMPLETE COMBUSTION CAUSED THE DPF TO PLUG AGAIN AND WELL AS FURTHER WASH THE CYLINDER WALLS. THIS CAUSED THE FREQUENT REGEN FROM THE DPF NOT GETTING HOT ENOUGH. WHEN IT THROWS THE CODE, IT ALSO CAUSES FUEL DILUTION. ANOTHER CAUSE COULD BE THE CUSTOMER RUNNING MACHINE AT VERY LOW LOAD. CUSTOMER NEEDS TO RUN AT HIGH IDLE OR SHUT OFF WHEN NOT IN USE.

COMPLICATION: NONE

CORRECTION: REMOVED INJECTOR LINES, COOLANT TUBES, CONNECTORS AND BRACKETS TO GET DOWN TO THE HEAD. REMOVED VALVE COVER AND THEN INJECTORS. REMOVED HEAD. REMOVED OIL PAN. INSPECTED ENGINE. CYLINDER WALLS WERE VERY POLISHED. THERE WAS NO CROSSHATCH LEFT. MEASURED BORES AND THEY WERE ALL IN SPEC. REMOVED ROD BEARING AND INSPECTED. FOUND IT TO BE IN PERFECT SHAPE. WHEN DISASSEMBLING THE DPF,

THANK YOU FOR YOUR BUSINESS!

RETURN PARTS AND SUBJECT TO FOLEY EQUIPMENT COMPANY RETURN POLICY AVAILABLE AT EACH FOLEY FACILITY.

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FOUND THAT ALL THREE SENSORS WERE CROSS THREADED FROM THE FACTORY. ALSO FOUND AIR TUBE LINE WAS CROSS THREADED. DPF NEEDS ALL THREE SECTIONS REPLACED DUE TO THE THREADS BEING DAMAGED AND ALL THREE SENSOR. AT THIS POINT IT WILL BE MORE COST EFFECTIVE TO REPLACE ENGINE THAN TO DISASSEMBLE AND REPAIR. OPENED SEGMENT TO REPLACE ENGINE  
 SHOP STD JOB  
 SHOP LABOR

TOTAL LABOR                      SEG. 06  
 SEGMENT 06 TOTAL

REPAIR LIFT ARM  
 BOLTS

COMPLAINT: REAR RIGHT LIFT LINKAGE BOLT LOOSE AND FRONT TILT ON RIGHT SIDE PIN HAD BOLT MISSING  
 CAUSE: BOLTS CAME LOOSE  
 COMPLICATION: NONE  
 CORRECTION: REMOVED LINKAGE BOLT. INSTALLED NEW WITH LOCTITE. REPLACED BOLT AND WASHER ON TILT PIN. RAN MACHINE. MACHINE OK  
 1 3K-4897                      PIN                      N  
 1 6N-8863                      WASHER                      S

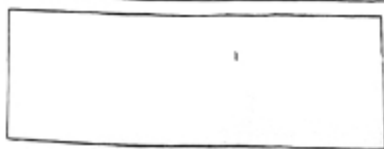
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1	8T-4136		BOLT	S
1	191-9738		WASHER	N
1	191-9739		SCREW-FLAT H	N

TOTAL PARTS                      SEG. 08

SHOP LABOR

TOTAL LABOR                      SEG. 08

SEGMENT 08 TOTAL

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USD

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AMOUNT  
CREDIT ➤

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