## Invoice

Balance Due

Invoice Date:

17 Dec 2020

Terms:

Due Date :

16 Jan 2021

P.O.#:

10180

Delivery / Pick-Up:

Pick-Up

Subject:

Item & Description	Qly	Rate	Amour
THE PACK PADDLE IS NOT MOVING CORRECTLY. INSPECT AND FOUND NEEDS NEW PACK PADDEL ASSEMBLY WITH COMPLETE ASSEMBLY TO ATTACH TO PACK CYLINDERS. ORDERED ALL PARTS AND SET OUTSIDE. 12-4-20 GOT BACK IN SHOP AND STARTED TO REPLACE PARTS. INSTALLED NEW BEARINGS AND BUSHINGS AND ASSEMBLED LOWER CARRIER ASSEMBLY. ASSEMBLED SEAL AND PREPPED ALL PARTS FOR ASSEMBLY. INSTALLED NEW PADDEL AND UPPER SPHERICAL BEARING. SET AND WELDED THE LOWER BEARING CARRIER IN PLACE AND FINISH ASSEMBLY. WELDED STUDS AND INSTALLED THE PROXIMITY SWITCH ACTUATORS AND ADJUSTED THE STROKE. HAD TO WELD UP AND MACHINE THE BUSHING WELDMENT FOR THE LEFT SIDE PACK CYLINDER, THE HHOLE WAS ALL EGGED OUT. GREASED ALL PIVOTS AND TEST RAN. THE RIGHT REAR OUTSIDE TIRE WAS FLAT SO WE GOT IT REPAIRED AT BENS BARGIN BARN. TOPPED OFF THE HYDRAULIC OIL.	1.00	0.00	0.0
Shop Supplies	1.00 Each		
003-4432 BEARING	1.00		
003-4438 BEARING	1.00		
026-2919-056 SNAP RING	1.00		
040-2664 OOLLAR	1.00		

Carloge Thuck

Item & Description	Qty	Rate	Amoun
055-1391-008 WASHER	6.00		
126-4562 KEEPER	1.00		
128-046 PADDLE	1.00		
272-6233 SEAL KIT	1.00		
003-4576-004 RACES	4.00		
005-4130 SINGLE LINK	2.00		
005-4131 DOUBLE LINK	2.00		
005-4132 LINK ASSEMBLY	2.00		
048-5231 ACTUATOR PIN	6.00		
048-6238 PACKER PIN	2.00		
272-8626 PLATE WELDMENT	1.00		
Freight/Shipping	1.00		
TIRE REPAIR	1.00		
HYDRAULIC OIL (QUARTS)	17.00		
	Su	b Total	

Balance Due

Total

\$9,075.00

Terms & Conditions

3,000.00.

## Invoice

Date	Invoice #
4/10/2021	

Bill To		

P.O. Number	Terms	Project

Quantity	Item Code	Description	Price Each	Amount
15.25	Shop Labor	2013 Peterbilt PB320; 117,052 miles; VIN		<del>                                     </del>
	İ	3BPZL50X2EF212898		
1	Scan Tool Hookup	Check Engine Light, Starts Hard, Replace Fuel Filters		1
1.	Oil Filter 3000	Diagnostic Computer Hookup Oil Filter		1
î	Parts	Fuel Filter	1	
	Parts	Puel Filter		l
	15W40	Per Gallon	1	
9	Orange	Per Gallon	İ	ļ
	229 Red Supreme	Per Tube		
	Parts Parts	Fuel Pump		
	Parts	Prestone HD Radiator Flush NOX Sensor		
	Freight	Freight		
	Misc Shop Charge	Misc Shop Supplies		
		garback truck		
ank you for cho	oosii		Total	\$2,737.

## Invoice

Date	Invoice #
7/26/2021	

P.O. Number	Terms	Project
	Net 30	

	Item Code	Description	Price Each	Amount
1 3 1 1	Shop Labor  Scan Tool Hookup 31S-1000 Parts Freight	2013 Peterbilt PB320; 117,052 miles; VIN 3BPZL50X2EF212898 Check Engine Light, Starts Hard, Fuel Pump Diagnostic Computer Hookup Battery Fuel Pump Parts Freight		
		Carpore Truck		
Thank you for cl	hoosing		Total	\$3,954.52

## Toll Free Phone Fax:

Custome

New TER Ship To:

REPRINT CUSTOMER INVOICE Work Order

Invoice Date: 06-03-15

				Tax ID:	ax ID: Tax ID Date:			Page 1 of 4		
Year		Make / Model		VIN	1	Lice	nse	Mileage	Unit / Stock	Authorization
14		PETE / 320		EF212	898			33387	Dilley Stock	Authorization
Open D	ate / Time	Delivery Date	Delivery Mileag					Standby Hours	P.O. Number	
05-11-15	/ 05:50AM	04-25-13		1			otoriou y riours	1.0. Notitibet		
Complete		Engine Model / Seri	al#		Trans	mission f	Model/S	erial#	Key Tag	Service Writer
05-22-15	ISL9 / 73488700					1,01,108	crn*sw			
Memo	Hours 1894									C111 3W

1 ==truck was towed to shop==
 check/stop engine lights on [no oil pressure]
 Tech a540604
 DSID DSBHH0698

Control # 3319394

Customer complains of no oil pressure, noise in engine. Followed trou bleshooting for FC 415 in EDS. Found that the engine had no oil pressure as checked at the oil cooler outlet either before the filter or after the filter. Drained engine oil and removed oil pan to inspect oil sump (ok). Removed PTO driveshaft from front of crank and removed damper. Removed front gear housing cover and found oil pump failed. The oil pump idler gear had fallen out of oil pump and was not turning the pump. Called rapidserve and they advised to check 2 and 6 rod and mains. Found #2 main crank journal scored. Also found #2 exhaust cam lobe damaged and block damaged where oil pump sits in block. Crank gear was also damaged so rapidserve advised to pull engine. Attached pictures of all damage to EDS case (DSBHH0698). Rapid serve requested inspect cylinder head for reuse. Cleaned and inspected cylinder head. FOund head warped between #2 and #3 cylinder. Rapidserve advised to find options for long block or equivalent. Was able to find a short block in memphis and everything else we needed was in omaha. Rapid serve approved ordering of parts under this option. Ordered short block, cylinder head, head bolts and all necessary gaskets Rapidserve advised to inspect turbocharger, air compressor and fuel pump for reuse. According to reuse guidelines the turbocharger, air compressor and fuel pump are reusable Removed all parts from damaged engine except crankshaft. Put cylinder head back on engine and loosely tightened head bolts to keep head on for shipping (per rapid serve). Cleaned all parts and inspected per reuse guidelines. The only parts that didn't meet reuse guidelines was the cam gear and water pump. The cam gear had some teeth damaged and didn't look acceptable to reuse. The water pump had damaged blades on the impeller. Installed all parts

	X	DATE
USTOMER:	x	DATE