



Date

6/8/16

CASH

CHARGE

X

REC'D ON
ACCT.CREDIT
MEMO

Sold To

Street

City

Phy

P.O.#

NET

AMOUNT

QUANTITY

NUMBER

DESCRIPTION

Bake 2 V8 Blocks
Dust 2 V8 Blocks
R+R plugs + Gallies x2
R+R Cam Bearings x2
Bore 2 V8 Blocks
Recondition 8 Rods ARP Bolts
Install 8 Rod Bushing + Hone
R+R pistons on Rods (16)
Balance assemblies x2
Line Bore Mains x2
Line Bore Cam Bearings x2
Deck Block for Compression
TD Check Rod + Mains x2
Grinett 2 454 Cranks R10 M10
Tap Crank Hole for threads
Shop time on Rings

HEAD 30-60-80pd

Sub Total

Tax

TOTAL

RECEIVED BY

All Claims and returned goods MUST be accompanied by this bill.

This CRANKSHAFT is guaranteed to be accurately reground
to specified size only. Abuse voids warranty.

I hereby certify that the products purchased, as shown on the invoice or
billing, will be used or consumed for the purposes exempt from sales or use
tax by Statute 144.030 (Repair or Replacements Parts on Farm Machinery).

Signature

Date

Accounts payable by 10th of
the month following purchase.

Past Due after 20th
of the following month.

A service charge of 2% (ANNUAL
RATE 24%) on All Past Due.
A \$1.00 minimum per month.

The requisition list has been successfully created

Requisition list name:

Purchase order:

Number of items: 9

Requisition List Items

Part #	Quantity	Description	Comments
710-26-14756	2	SEAL <i>Rear main Seal.</i>	26-8M0062773
710-27-34213	5	FUEL PUMP GASKET @ 5 Original Part: 27-34213	
710-27-46820	4	EXHAUST MANIFOLD GASKET @2 Original Part: 27-46820	
710-27-49110	4	WATER PUMP GASKET Original Part: 27-49110	
710-27-49121	2	VALVE COVER GASKET ZZ Original Part: 27-49121	18-0464
710-27-52550	2	OIL PAN GASKET SET-BIG BLOCK Original Part: 27-52550	48-0348
710-27-54529	2	TIMING COVER GASKET	47-0980
710-27-8M0073380	2	GASKET SET-INTAKE ZZ Original Part: 27-8M0073380	
710-862209	2	BELLOWS SLEEVE-BRAVOS ZZ Original Part: 862209	

- Water hose plastic screw in (Pieces transom assembly) need tool as well
- Transom rebuild kit?
- Transom Gasket. (mount on 15000) tool.

SHIP TO

SOLD TO

SHIP DATE
06/24/16

CUSTOMER ORDER

OUR DELIVERY NO.
1Reserved
Barcode
Order
Information

SEE REVERSE SIDE FOR RETURN INFORMATION

QUANTITY ORDERED	QUANTITY SHIPPED	PART OR MODEL NO.	CUSTOMER PART #	UOM	DESCRIPTION
PICK LIST 9345090					
***** NORMAL ORDER					
SALES ORDER 06/24/16C *****					
2	2	26-8M0062773	26-8M0062773	EA	SEAL
2	2	27- 52550	27-52550	EA	GASKET SET
2	2	27- 54529	27-54529	EA	GASKET
2	2	27-8M0073380	27-8M0073380	EA	GASKET SET-INTAKE
TOTAL ENGS 0 LINES 4 ITEMS 8 AMOUNT **					

SPECIAL SHIPPING / PICKUP COMMENTS:

Reserved
Barcode
Line Item
Information*Passion
Low*

WX6815-16

CB XM 270HR-12
 SN#: WX6815-16 07/07/16
 CAM SPECS---INT EXH
 ADV DUR: 270 276
 DUR @ .050: 218 224 LOBE SEP: 112.0
 VALVE LIFT: .510 .510



WX6815-16



,C#

,S.VIA:

,ST:

,P# 11-445-8

888SL

PART # 11-445-8 SN#: WX6815-16
 ENG: CAMSHAFT, CB XM 270HR-12

PART#: 11-445-8

SER#: WX6815-16

GRIND#: CB XM 270HR-12

SPC INSTR 1:

SPC INSTR 2:

	INTAKE	EXHAUST
VALVE ADJUSTMENT	.000	.000
GROSS VALVE LIFT	.510	.510

DURATION @

.006 TAPPET LIFT 270 276

VALVE TIMING OPEN CLOSE

@ .006 INT: 25 BTDC 65 ABDC

EXH: 72 BBDC 24 ATDC

THESE SPECS ARE FOR CAM INSTALLED

@ 110.0 INTAKE CENTER LINE

DURATION @ INTAKE EXHAUST

LOBE LIFT .050 218 224

LOBE SEPARATION .3010 .3010

911-16 SPRINGS REQUIRED
 VALVE SPRING SPECS FURNISHED
 WITH SPRINGS

THIS CARD CONTAINS INFORMATION ABOUT WARRANTY POLICIES.

PLEASE READ ALL THE INFORMATION AND
 RETAIN THIS CARD FOR FUTURE REFERENCE.

1. The attached specification card contains registration-specific information about your new COMP Cams® camshaft. Detach at perforation and keep for future reference.
2. Please take a minute to register your new COMP Cams® camshaft. Either fill out and return the attached warranty registration card or go online to www.compcams.com/warrantyregistration to submit the information electronically.
3. Refer to the enclosed instructions for proper installation and valuable tech tips. Instructions are also available online at www.compcams.com.
4. Call 1.800.999.0853 if you have further questions regarding component selection, installation or warranty information. Our technicians are there to help you with your valve train needs.

COMP-913-L

If you prefer, you can submit this information electronically at www.compcams.com/warrantyregistration

Name _____

Address _____

City _____ State _____ Zip _____

Phone () _____ Date Purchased _____

For a COMP Cams® catalog
 and t-shirt, send \$15 with this card
 COMP Cams®.

Select size: S, M, L, XL, XXL, XXXL

What product did you purchase from COMP Cams®? ☐ K-Kit ☐ SK-Kit ☐ CL-Kit ☐ RP-Kit ☐ Cam only
 Who will install it? ☐ Yourself ☐ Engine Shop ☐ Garage ☐ Other

Why did you purchase this product from COMP Cams® rather than another camshaft company?

SERIAL #: WX6815-16
 PART #: 11-445-8
 GRIND #: CB XM 270HR-12

What type of vehicle will it be used in? ☐ Street Machine ☐ Street Rod ☐ RV ☐ Boat ☐ Street Truck
☐ 4x4 ☐ Muscle Car ☐ Oval Track ☐ Drag Race ☐ Daily Driver

What year model is your vehicle? _____

What is the single most important factor in choosing a camshaft company?

☐ Variety of grinds to choose from ☐ Availability (Cam in stock/available now rather than being ordered)
☐ Recommendation ☐ Advertisement ☐ Company Reputation ☐ Price

Printed in the U.S.



Sold To

Street

City

Phone

P.O.#

CASH

CHARGE

REC'D ON
ACCT.CREDIT
MEMO

3/29/16

QUANTITY	NUMBER	DESCRIPTION	NET	AMOUNT
12/16	30-9973	INTAKE (w/aler)		
2	F2112P-8	INTAKE VALVES		
2	90055	Cam Button oil stay		
2	00732	CAM LUBE for rollers		
2	08-8502	LOCK FR Plate		
2	224-14264	OIL PUMP FR FR		
1		Cylinder Head		
2	105	White Grease & Lube		
18		Valve Spring Shims		
32		Valve Seals		
4		EX Guider		
12	1590	Comp Oil Breakin		
		EXHAUST (Guider)		
		Recondition 2 Set V8 Heads		
		Resurface		
		Set up springs		
		Pressure Test (1) Heads		
		Cut 3 Heads for Bigger		
		C C 1 Chamber		
		R+R 16 Guider		
RECEIVED BY			Sub Total	
			Tax	
			TOTAL	2228.94

All Claims and returned goods MUST be accompanied by this bill.

This CRANKSHAFT is guaranteed to be accurately reground to specified size only. Absolutely no guarantee against breakage once installed in engine there is no guarantee of any kind.

Rec'd by _____

I hereby certify that the products purchased, as shown on the invoice or billing, will be used or consumed for the purposes exempt from sales or use tax by Statute 144.030 (Repair or Replacements Parts on Farm Machinery).

Signature _____ Date _____

Accounts payable by 10th of the month following purchase.

Past Due after 20th of the following month.

A service charge of 2% (ANNUAL RATE 24%) on All Past Due. A \$1.00 minimum per month.



6/8/16

CASH

CHARGE



REC'D ON
ACCT.

CREDIT
MEMO

P.O.#

NET

AMOUNT

QUANTITY	NUMBER	DESCRIPTION	NET	AMOUNT
2	135-6001	ARP Rod Bolts		
16	IC 779 +030	Iron Piston		
2	B 991-8	Rod Bushings		
8	PL 233	Head Deck Dowels		
4	MPT 454	Oil Fally plugs		
2	CHP 12 R-1 size	over Cam Bearings		
2	MPE 102 BR	Brass plug Kit		
2	43 M 5519 M 030	Rings		
set 16	CB 743 HN 010	Rod Bearings		
2	MS 829 H 010	Main Bearings		
2	08 1110 T 9R	Timing Kit		
2	M-77	Oil pumps		
2	FS 77	Oil pump drive shafts		
				2625.96
Sub Total				
Tax				
TOTAL				

RECEIVED BY

All Claims and returned goods MUST be accompanied by this bill.

This CRANKSHAFT is guaranteed to be accurately reground to specified size only. Absolutely no guarantee against breakage once installed in engine there is no guarantee of any kind.

Rec'd by

I hereby certify that the products purchased, as shown on the invoice or billing, will be used or consumed for the purposes exempt from sales or use tax by Statute 144.030 (Repair or Replacements Parts on Farm Machinery).

Signature

Date

Amounts payable by 10th of month following purchase.

Past Due after 20th of the following month.

A service charge of 2% (ANNUAL RATE 24%) on All Past Due. A \$1.00 minimum per month.