

Entered By [REDACTED]	Customer Purchase Order [REDACTED]	Customer Contact [REDACTED]	Ord Date 05-06-20
		Equip ID	Customer Job # [REDACTED]

Ord	Ship	B/O	Mfg Part Number	Description	Bin	Unit Price	UM	Extended
1	1		BT 207626 ✓	PLUG, MAGNETIC, M30X1.5	V370401			
1	1		BT 203738 ✓	SPHERILASTIC BRG, ID60, OD155 >				
1	1		BT 207660 ✓	PLUG, M30X1.5	V012305			
2	2		BT 208522 ✓	O RING, 2AOD76N70	V290505			
2	2		BT 208508 ✓	CIRCLIP, INTERNAL, SB80				
2	2		BT 217786 ✓	SCREW, THRUST, 5, 8:1, NITRIDED	V290506			
2	2		BT 208066 ✓	WASHER, THRUST, 5, 8:1 23T AXLE	V190103			
2	2		BT 208064 ✓	GEAR, SUN	V180401			
2	2		BT 208062 ✓	RING GEAR, 5, 8:1 23T	08C4R			
2	2		BT 207796 ✓	PLUG, M22X1.5	V291301			

Total Amount

Continued

Entered By	Customer Purchase Order	Customer Contact	Ord Date
			05-06-20
		Equip ID	Customer Job # Customer Phone #

Ord	Ship	B/O	Mfg	Part Number	Description	Bin	Unit Price	UM	Extended
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2	2		BT	207676 ✓	PLUG, MAGNETIC, M22X1.5	V291204			
2	2		BT	201745 ✓	PIN, LOCK NUT F	V010501			
2	2		BT	201744 ✓	CLIP, SPRING	V031004			
2	2		BT	162058 ✓	NLA-COVER SCREW 5 8 1 23T AXLE				
2	2		BT	150113 ✓	CUP, BEARING	V330601			
2	2		BT	150112 ✓	CONE, BEARING	V140502			
2	2		BT	150111 ✓	CUP, BEARING	V140602			
2	2		BT	150110 ✓	CONE, BEARING	V140301			
2	2		BT	150066 ✓	WASHER, AXLE BEARING, AS120155				
2	2		BT	140859 ✓	SEAL, CASSETTE Rpls	V300301 140469			

Total Amount

Continued

Entered By	Customer Purchase Order	Customer Contact	Ord Date
			05-06-20
		Equip ID	Customer Job # Customer Phone #

Ord	Ship	B/O	Mfg	Part Number	Description	Bin	Unit Price	UM	Extended
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6	6		BT	101997	CAPSCREW, SOCHD 12.9 DIN912 CG		V080201		
2	2		BT	101011	NUT, CLASS 8 DIN934 YZ, M22X1.5				
1	1		BT	160857	DISC, VENTILATED, B40				
16	16		BT	218181	KIT, SEAL 290333/4 KNOTT CALIP				
8	8		BT	217187	FAD				

PAID 7000.00 ON CARD EXP 2-22
 PAID 7100.00 ON CARD EXP 8-23
 CHARGED BOTH CARDS FOR AUTH C.C.
 CODES 516063 AND 014836

2	2		BT	204457	CIRCLIP, OUTSIDE DIN 471 A34		V291006		
Ship-->		1	ND		Sales Tax Number -				

Total Amount

13,184.79

Description	Quantity	Unit Price	Tax	Amount USD
A0072 Belt Rubber 234x36 Ag SN216538	1.00	11,650.00	Tax on Sales	
freight	1.00	820.14	Tax Exempt	
			Subtotal	
			TOTAL USD	12,470.14



PAYMENT ADVICE

Customer: r

Guthmiller & Sons Dirtworks Inc.

 COPY

PO Number				Term Description		Net Due Date			
AL - 4206 BELL				Net 30		8/21/2019			
Order Date		Pick Ticket No		Primary Salesrep Name				Taker	
				Wiley Pfeiffer					
Quantities				Item ID			Pricing		
Ordered	Shipped	Remaining	UOM	Disp	Item Description		UOM	Unit Price	Extended Price
			Unit Size				Unit Size		

Carrier: Will Call

Tracking #:

*****Service Item*****

1.00	1.00	0.00	EA	PUMP REPAIR	EA	
				Serial Number:	N/A	1.0000
				1.0	pump repair	

Meter Reading:

4206 BELL

Ordered As:

Order Line Notes: TORE DOWN AND INSPECTED PUMPS. FRONT PUMP ROTATING GROUP LET GO AND SEVERELY DAMAGED MOST INTERNAL PARTS. IT SENT METAL INTO REAR PUMP ALSO CAUSING SOME DAMAGE TO SWASH AND CYLINDER BLOCK-- QUOTE AL, OK TO REPAIR AS QUOTED. -- REBUILT, REASSEMBLED AND TESTED. GOOD, NO LEAKS. OK TO DELIVER

SOLD TO
Guthmiller & Sons Dirt Work

SHIP TO
Guthmiller & Sons Dirt Work

TERMS

Prepaid

SHIP DATE

9/9/1999

SHIP VIA

Truck

Bill of Lading #

ATI Rep

KJ

Customer Phone

Customer Fax

ITEM	DESCRIPTION	QTY	UNIT PRICE	AMOUNT
A0285	BELT, 234 X 36, RICE, 9" DRIVE LUGS Belt S/N 78079 78145	2		
A0140	BELT, 234 x 36, IND, 9" DRIVE LUGS, ENGINEERING BELT Belt S/N 10044	1		
T0021	KIT, HYDRAULIC GAUGE	1		
Freight Inco...		1		
Invoice to be prepaid before arranging shipment				

Paid via wire transfer

AMOUNT

\$2,067.59

APPROVED

THANK YOU

DATE INVOICE	SALESPERSON	UNIT ID	VIN	SALE TYPE	TERMS	CUSTOMER REFERENCE
8/20/2020				PRET	CARD	

	CUSTOMER PART	DESCRIPTION	BIN	UNIT PRICE	EXTD PRICE
1	105T/208063	"WASHER, THRUST, 5,8:1 23T AXLE"	NO BIN		
1	105T/208064	"RING GEAR, CARRIER, 5,8:1 23T"	NO BIN		
1	105T/201745	"GEAR, SUN"	NO BIN		
1	105T/201744	"PIN, LOCK NUT F"	NO BIN		
1	105T/150066	"CLIP, SPRING"	NO BIN		
1	105T/101011	"WASHER, AXLE BEARING, AS120155"	NO BIN		
1	105T/208059	"NUT, CLASS 8 DIN934 YZ, M22X1.5"	NO BIN		
1	105T/140859	"SIDESHAFT, 42/36, L 1475, 5,8:1"	NO BIN		
1	105T/217786	"SEAL, CASSETTE, 170X200X15/16, T"	NO BIN		
		"SCREW, THRUST, 5,8:1, NITRIDED"	NO BIN		
	PART #208067 SUP. TO #217786				
	PART #140469 SUP. TO 140859				
	SENT FEDEX GRD. TRK. #1703 5740 6749/6750				
1	FRT	FREIGHT IN			
1	FRT	FREIGHT OUT			
	VISA APPR. CODE: 0512IG				

CREDIT CARD

SUB-TOTAL	\$ 1,914.07
TAX	\$ 0.00
SHIPPING	\$ 153.52
TOTAL	\$ 2,067.59

WORK DESCRIPTION:

CUSTOMER DAMAGED SHAFT WHILE TRYING TO REMOVE IT, INSPECT AND REPAIR AS NEEDED.

CAUSE:

DAMAGED SHAFT, WRONG BEARING.

CORRECTION:

FOUND THE THREADS ON THE SHAFT DAMAGED, LOCATED CORRECT DIE AND CHASED THREADS.

FOUND THAT EVEN AFTER THREADS WERE CHASED, NUT ONLY THREADED ON APPROXIMATELY 3 THREADS, NOT ENOUGH TO SAFELY SECURE THE YOKE ON THE PTO OUTPUT SHAFT. SOME THREADS HAD PULLED OFF OF SHAFT.

REMOVED EGR ASSEMBLY OFF OF ENGINE. REMOVED ACCESS COVER OVER ENGINE BELLHOUSING FOR ACCESS. LOCATED THE CORRECT WRENCH TO GET THE GEAR REMOVED FROM THE INPUT END OF THE SHAFT. REMOVED THE ENTIRE SHAFT ASSEMBLY, AS SHAFT THREADS ARE DAMAGED OVER HALFWAY. ORDERED NEW SHAFT.

ASSEMBLED SHAFT AND FOUND THAT THREADED NUT STILL ONLY CAUGHT APPROXIMATELY 5 THREADS, AND YOKE DID NOT SEAT COMPLETELY IN SEAL. REMOVED SHAFT AGAIN FOR COMPARISON WITH ANOTHER MACHINE.

WHILE REMOVING CAB MOUNTS OFF DONOR MACHINE, REMOVED PTO OUTPUT SHAFT FROM DONOR MACHINE AS WELL. COMPARED SHAFTS AND FOUND BEARING ON DONOR SHAFT DID NOT MATCH BEARING ON SHAFT IN RUNNING MACHINE. REMOVED BEARINGS AND FOUND BOTH HAD THE SAME INSIDE AND OUTSIDE DIAMETER, BUT THE OVERALL WIDTH VARIED BY ALMOST HALF OF AN INCH.

ORDERED CORRECT WIDTH NEW BEARING. INSTALLED ON SHAFT AND REINSTALLED SHAFT IN MACHINE. FOUND NOW THE YOKE SEATED CORRECTLY IN SEAL, AND NUT THREADED COMPLETELY THROUGH AND THROUGH TO LOCKNUT PORTION OF NUT.

REINSTALLED ACCESS COVER AND EGR VALVE USING NEW SEALS AS OLD GASKETS AND SEALS HAD BEEN LEAKING. ALSO REPLACED DRY ROTTED EGR HOSE AS OLD ONE CRACKED WHEN REMOVING.

FOUND MACHINE DID NOT HAVE DIPSTICK, AND HAD A BOLT IN THE DIPSTICK TUBE. USED DIPSTICK OFF OF ANOTHER MACHINE TO VERIFY AND TOP OFF OIL LEVEL. STARTED MACHINE AND FOUND EVERYTHING WORKED CORRECTLY. PTO SHAFT HAD A VIBRATION, AS SPLINES ON PTO DRIVESHAFT ARE WORN AND HAVE EXCESS PLAY.

ORDERED DIPSTICK TUBE ASSEMBLY.

ITEM	DESCRIPTION	QTY	PRICE	CORE	TOTAL
	12 POINT NUT	2.00	21.78		
	PTO SHAFT	1.00	153.48		
	ROLLER BEARING	1.00	153.82		
	SEAL RING	3.00	20.30		
	SEAL RING	1.00	19.45		
	NUT	1.00	22.01		

PARTS INVOICE

ORDER#: 541412

Bill track
tractor

Part#	Description	Bin	ORD	ISS	SHF	B/O	UTTTT	Price	Amount
AT257294	Bearing	NOBIN	1	1	1		*		
TT140911	Seal	NOBIN	1	1	1		*		
AT257088	Seal	NOBIN	1	1	1		*		
AT256886	Nut	NOBIN	1	1	1		*		
AT257099	Seal	NOBIN	1	1	1		*		
AT257134	Cylindrical Rol B113532		1	1	1		*		
	Cylindrical Roller Bearing								
AT257132	Spherical Rol B113532		1	1	1		*		
	Spherical Roller Bearing								
AT257133	Cylindrical Rol B113532		1	1	1		*		
	Cylindrical Roller Bearing								
FRT	SHIP/HANDLING	NOBIN	1	1	1		*		
FRT	SHIP/HANDLING	NOBIN	1	1	1		*		
TT214789	Filler Cap	B113540	1	1	1		*		
TT214789	Filler Cap	NOBIN	1			1	*		
FRT	SHIP/HANDLING	NOBIN	1	1	1		*		

SUB TOTAL==>

7%

108.31

TOTAL DUE

1655.63

Thank you for your Business

DATE SHIPPED	SHIP VIA	DATE INVOICE	SALESPERSON	UNIT ID	VIN	SALE TYPE	TERMS	CUSTOMER REFERENCE
8/11/2020						PRET	CASH	

QTY SHP	QTY B/O	ITEM	DESCRIPTION	BN	UNIT PRICE	EXTD PRICE
1		105T/208066	"WASHER, THRUST, 5.8:1 23T AXLE"	NO BIN		
1		105T/208065	"RING GEAR, CARRIER, 5.8:1 23T"	NO BIN		
1		105T/208064	"GEAR, SUN"	NO BIN		
1		105T/201745	"PIN, LOCK NUT F"	NO BIN		
1		105T/201744	"CLIP, SPRING"	NO BIN		
1		105T/150113	"CUP, BEARING"	NO BIN		
1		105T/150112	"CONE, BEARING"	NO BIN		
1		105T/150111	"CUP, BEARING"	NO BIN		
1		105T/150110	"CONE, BEARING"	NO BIN		
1		105T/150066	"WASHER, AXLE BEARING, ASI20155"	NO BIN		
1		105T/101011	"NUT, CLASS 8 DIN934 YZ, M22X1.5"	NO BIN		
1		105T/208059	"SIDESHAFT, 42/36, L1475, 5.8:1"	NO BIN		
1		105T/140859	"SEAL, CASSETTE, 170X200X15/16, T"	NO BIN		
1		105T/217786	"SCREW, THRUST, 5.8:1, NITRIDED"	NO BIN		
		PART #208067 SUP. TO #217786				
		PART #140469 SUP. TO 140859				

SUB-TOTAL	\$ 3,751.04
TAX	\$ 0.00
SHIPPING	\$ 0.00
TOTAL	\$ 3,751.04