

943577

## INVOICE

PAGE 2

1

## SERVICE ADVISOR

SERVICE ADVISOR

COLOR	YEAR	MAKE/MODEL	VIN	LICENSE	MILEAGE IN/ OUT	TAG	
	15	KENWORTH W900	1XKYD49X6FJ434266	FB584	482646/482646	TFB584	
DEL DATE	PROD. DATE	WARR. EXP.	PROMISED	PO NO.	RATE	PAYMENT	INV. DATE
21APR14 DD			17:00 20JUN19	TRK#584		CHG	18JUN19
R.O. OPENED		READY		OPTIONS: DLR:CPFD			
06:27 05JUN19		15:24 18JUN19					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
------	--------	------	------	-------	------	-----	-------

PARTS AND INFORMED SERVICE WRITER. TEST DROVE TO HATTON WHERE CHECK  
LIGHT AND STOP LIGHT CAME ON FOR DPF FILTER PRESSURE DIFFERENTIAL.  
INFORMED SERVICE WRITER.

\*\*\*\*\*

B\*\* C&amp;A CEL CAME ON AFTER TEST DRIVE

99 PERFORM PARKED REGEN TO VERIFY AFTERTREATMENT

NOT DAMAGED

4089IPADS

(N/C)

PARTS:

10 RESET DPF. AND PERFORMED REGEN TEST DROVE OK. 4089

\*\*\*\*\*

OUR GOAL IS TO REPAIR YOUR VEHICLE RIGHT THE  
FIRST TIME. IF WE DID NOT, PLEASE ACCEPT OUR  
APOLOGY AND LET US KNOW SO WE CAN BETTER  
SERVICE YOU AND YOUR VEHICLE'S NEEDS.

THANK YOU FOR YOUR BUSINESS!!!!

REMIT PAYMENT TO: P.O. BOX 418050  
KANSAS CITY, MO 64141

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## DESCRIPTION

LABOR AMOUNT

PARTS AMOUNT

GAS, OIL, LUBE

SUBLET AMOUNT

MISC. CHARGES

TOTAL CHARGES

LESS INSURANCE

SALES TAX

(SIGNED) DEALER, GENERAL MANAGER OR AUTHORIZED PERSON (DATE)

CUSTOMER SIGNATURE

PLEASE PAY  
THIS AMOUNT

7613.29

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A CHECK AND ADVISE CEL ON

99 R&amp;R FAILED TURBO AND CAC

4089 CPT

4193 CPT

1 FRT FREIGHT

DOC #17313199 DIRECT SHIP FRT ON CAC

1 5357368RX KIT, TURBOCHARGER

CORE CHARGE C

4 4298975 NUT, LOCK

2 2866636 GASKET, AFM DEVICE

1 3684359 GASKET, EXH OUT CONNECTION

1 4966441 GASKET, EXH OUT CONNECTION

1 4966454 CLAMP, V BAND

4 4298242 STUD

1 DN/P637453 AIR FILTER, PANEL

1 ABP/N09-4401-3815 CAC. 13-11 KENWORTH T700

ALL 11-08 KENW

1 FLF/FRE1020-0001 HOSE-SILICONE/NOMEX 4 X 6.5

2 BRZ/B9224-0411FRU CLAMP-98IN LB-CT.4IN.

CONVOLUTE

2 23-13202-000 SEAL 8

-1 5357368RX CORE RETURN

## PARTS:

10

T/S CHECK LIGHT HAD TURBO CODES ATD CODES AND LOW BOOST PRESSURE CODES. FOUND TURBO FAILED PUT OIL IN AIR INTAKE. CAC HAS OIL IN IT.

REMOVED INSPECTED DOC INLET NO OIL AT INLET. QUOTED PARTS. 4089

GOT TRUBO OFF AND PUT ATS INLET ELBOW BACK ON AND PS FLAIRING ON

4089

4193 INSTALLED NEW TURBO AND CAC, CLEANED INTAKE PIPES AND EXHAUST

PIPES. USED NEW GASKETS ON ALL BANJO, EXHAUST, AND INTAKE COUPLERS.

RELEARNED TURBO ACTUATOR. FILLED COOLANT AND TRIED TO FILL AC SYSTEM.

FOUND LEAK AT EXPANSION VALVE ON BACK SIDE TOWARDS EVAPORATOR. QUOTED

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SUBLET AMOUNT

MISC. CHARGES

TOTAL CHARGES

LESS INSURANCE

SALES TAX

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PAGE 6

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R.O. OPENED	READY	OPTIONS: DLR:CPFD				
07:04 23APR19	14:57 28JUN19					
LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET
						TOTAL

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DESCRIPTION	TOTALS
LABOR AMOUNT	28602.28
PARTS AMOUNT	---
GAS, OIL, LUBE	---
SUBLET AMOUNT	---
MISC. CHARGES	---
TOTAL CHARGES	---
LESS INSURANCE	---
SALES TAX	---
PLEASE PAY THIS AMOUNT	28602.28



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## INVOICE

PAGE 1

BUS: 513-386-5119 CELL:

## SERVICE ADVISOR

BUS: 513-386-3119 CELL: 1234567890										SERVICE ADVISOR: 1234567890									
COLOR		YEAR		MAKE/MODEL				VIN				LICENSE		MILEAGE IN/ OUT				TAG	
		15		KENWORTH W900				1XKYD49X6FJ434266				FB584		482207/482207				T584	
DEL DATE		PROD. DATE		WARR. EXP.		PROMISED		PO NO.		RATE		PAYMENT		INV. DATE					
21APR14 DE						17:00 30MAY19		FB584				CHG		28JUN19					
R.O. OPENED				READY				OPTIONS:		DLR: CPFD									

07:04 23APR19 14:57 28JUN19

LINE OPCODE TECH TYPE HOURS

LIST NET TOTAL

A CHECK &amp; ADVISE ENG LOCKED UP

101-0000T T/S ENGINE PROBLEMS

4089 CPT

1 5532492RX PUMP, LUBRICATING OIL  
CORE CHARGE C

1 4965487 CORE, COOLER

1 3689755 GASKET, LUB OIL CLR HSG

2 4973532 GASKET, OIL COOLER CORE

1 4952629 THERMOSTAT

1 3089025 SEAL, O RING

1 4357177 VALVE, PRESSURE RELIEF

1 4359489PX PUMP, FUEL --

CORE CHARGE C

1 4299864RX BLK, SHORT ISX 15 13 B

CORE CHARGE C

1 2881766 KIT, LOWER ENGINE GASKET

1 4376104 KIT, UPPER ENGINE GASKET

40 DEL/13001540 BULK DELVAC

1 2872279 SENSOR, POSITION

3 3678786 SEAL, O RING

1 3688012 TUBE, LUB OIL DRAIN

1 4393176 GASKET, FLYWHEEL HOUSING

1 SP/308925-82 CLUTCH-EASYPEDAL ADVANTAGE 15

1700 LBS

1 FW1 RESURFACED FLYWHEEL

1 FUL/K4124 KIT. CLUTCH INSTALLATION (FR).

HYDRAULIC

3 3163075 PAINT

1 3689611 GEAR, IDLER

1 5484100 SHAFT, IDLER

1 3689630 GEAR, IDLER

1 3686018 SHAFT, IDLER

1 3681149 BEARING, THRUST

1 3685915 BEARING, THRUST

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07:04 23APR19	14:57 28JUN19					

LINE	OPCODE	TECH	TYPE	HOURS	TEST	NET	TOTAL
1	3689641	GEAR, IDLER					
1	3686358	SHAFT, IDLER					
3	4374074	SCREW, TWELVE POINT CAP					
1	3686368	SEAL, RECTANGULAR RING					
1	2866636	GASKET, AFM DEVICE					
-1	4299864RX	CORE RETURN					

## PARTS:

482207

TRIED BARRING ENGINE. UNIT IS LOCKED UP. DRAINED OIL DROPPED PAN # 4 MAIN IS FAILED.

CALLED CUMMINS AND CAME UP WITH T/S TO FIND SOURCE OF FAILURE. 4089 REMOVED #2 AND #6 MAINS BOTH SPUN/#5 ROD SPUN. REMOVED FUEL PUMP HEAD AND TAPPETS FOUND TAPPETS FAILED. 4089

\*\*\*\*\*

B\*\* R/R ENGINE TO SHORT BLOCK

99 R/R SHORT BLOCK

4089 CPT

4176 CPT

- 22 3678506 SCREW, HEX FLANGE HEAD CAP
- 4 3678804 SCREW, HEX FLANGE HEAD CAP
- 1 3104119 GASKET, COVER PLATE
- 3 FLF/FLX5526-0025 1 ID HOSE 25FT RL
- 1 DDE/23516100 GASKET
- 1 5532492RX CORE RETURN
- 1 4359489PX CORE RETURN
- 1 LF14000-NN OIL FILTER
- 1 WF2127 COOLANT FILTER
- 40 DEL/13001540 BULK DELVAC
- 1 23-13201-000 SEAL-MINI STAT-O-SEAL PLUS 6
- 1 23-13204-000 SEAL-MINI STAT-O-SEAL PLUS 12
- 2 23-13202-000 SEAL 8
- 2 DDE/23519396 50/50 COOLANT
- 1 DN/P559000 PACKAGE. LUBRICATION FILTER

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07:04 23APR19	14:57 28JUN19					

LINE	OPCODE	TECH	TYPE	HOURS	LIST	NET	TOTAL
4	FLF/FLX5526-0013	HOSE-5/8ID.	25FT				
	ROLL.HEATER.SILICONE						
2	BRZ/9212H	CLAMP-HOSE.11/16-1	1/4IN. 1/2IN				
	BAND						
1	BRZ/9206H	CLAMP-HOSE.7/16-25/32IN.	1/2 IN				
	BAND						

## PARTS:

482207

STARTED ON PULLING ENGINE. REMOVED AIR CLEANER AND PIPING HVAC A/C HAD NO FREON IN SYSTEM. REMOVED BUMPER.

4176 ADVISED TECH ON PULLING THE RAD AND THEN REMOVED THE PTO PUMP AND DRIVE LINE, TRANS BOLTS CLUTCH WILL HAVE TO BE PULLED WITH ENGINE. REMOVED MISC. PARTS OFF OF THE LEFT SIDE OF ENGINE AND THEN PULLED ENGINE.

4176 REMOVED ALL PARTS ON THE LEFT SIDE ALL THE WAY DOWN TO THE PLUGS THEN REMOVED VALVE COVER AND VALVE TRAN.

4176 REMOVED FRONT COVER UPPER AND LOWER THEN BACKED OFF GEAR AND REMOVED ALL GEARS THEN REMOVED THE REAR COVER. UNBOLTED HEAD AND REMOVED HEAD

4176 LAID ALL PARTS OUT AND CLEANED ALL PARTS THAT HAVE OIL GOING THROW THEM. REPLACED OIL COOLER AND OIL THERMOSTAT ALSO CLEANED THEN REASSEMBLED ON TO TRUCK

4176 REINSTALLED ALL PARTS ON LEFT SIDE WITH A NEW FUEL PUMP THEN REINSTALLED HEAD, FRONT BACK COVER, GEARS, FRONT COVER, THEN REINSTALLED ENGINE INTO THE TRUCK REINSTALLED TRANS CLUTCH, PTO DRIVE LINE.

REINSTALLED STARTER WIRES AND ALL ELC PARTS ON LEFT SIDE, THEN INSTALLED POWER STEERING, RAD AND ALL RAD PARTS, FILLED WITH COOLANT AND OIL, ROAD TESTED CHANGED THE OIL THEN ROAD TESTED AGAIN AND CHECKED OVER OK AT THIS TIME

\*\*\*\*\*

C\*\* BRENNAN R&R ENGINE  
99 CUMMINS TRAINING  
4207IMISC

(N/C)

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## PARTS:

482207

4207 5-16-19 -DRAINED ALL COOLANT FROM TRUCK AND THEN DISCONNECTED ELECTRICAL CONNECTOR GOING TO HOOD. REMOVED BOTH HOOD SHOCKS AND THEN UNBOLTED HOOD. GOT HELP FROM A FEW TECHS AND THEN REMOVED HOOD. DISCONNECTED ALL A/C LINES GOING TO CONDENSER AND THE N DISCONNECTED ALL COOLANT HOSES GOING TO RADIATOR AND SURGE TANK. REMOVED RADIATOR SUPPORTS AND THEN UNBOLTED RADIATOR AND REMOVED RADIATOR/ CAC/ CONDENSER/ AND SURGE TANK ALL TOGETHER. REMOVED INTAKE ELBOWS AND UPPER RADIATOR HOSE FROM TRUCK. REMOVED A/C LINES AND A/C COMPRESSOR ALL TOGETHER AND TAPED UP ENDS OF LINES SO NOTHING GOT IN THEM. STARTED REMOVING ALL ELECTRICAL ATTACHED TO TRUCK. DISCONNECTED ALTERNATOR WIRES AND STARTER WIRES. REMOVED ALL FUEL LINES AND AIR LINES GOING TO MOTOR AND REMOVED WINDSHIELD WIPER FLUID. GOT ON TOP OF ENGINE AND REMOVED TOP TRANSMISSION BOLTS. GOT FRONT MOTOR MOUNTS READY TO REMOVED AND GOT REAR MOTOR MOUNTS LOOSE. WILL REMOVED ENGINE IN THE MORNING.

4207 5-17-19 -FINISHED REMOVING MOTOR MOUNT BOLTS AND CONNECTED CHERRY PICKER TO ENGINE. JACKED UP TRANSMISSION AND THEN REMOVED ENGINE. SET ENGINE ON BLOCKS AND STARTED TEAR DOWN. REMOVED CLUTCH AND FLYWHEEL THEN REMOVED REAR STRUCTURE. REMOVED ENTIRE LEFT SIDE OF ENGINE AND THEN REMOVED INJECTOR HARNESS AND REMOVED ROCKERS. GOT CAM OUT OF THE HEAD AND UN BOLTED ALL HEAD BOLTS. GOT HEAD LOOSE WILL REMOVED FROM ENGINE AND CLEAN ON MONDAY.

4207 5-20-19 -PULLED OFF

4207 5-22-19 -STARTED PUTTING TOGETHER LEFT SIDE OF ENGINE.

INSTALLED EGR COOLER, EXHAUST MANIFOLD, TURBO AND RAN ALL TURBO PLUMBING. WILL FINISH LEFT SIDE TOMORROW.

4207 5-23-19 -FINISHED PUTTING TOGETHER LEFT SIDE OF ENGINE AND THEN PAINTED ENGINE. BROUGHT OLD BLOCK BACK TO PARTS. PUT ROCKERS BACK ON AND TORQUED TO SPEC.

4207 5-24-19 - RAN OVERHEAD AND THEN PUT INJECTOR HARNESS BACK ON. PUT VALVE COVER ON AND THEN TORQUED TO SPEC. GOT CHERRY PICKER AND PUT ENGINE BACK IN AND THEN BOLTED ALL MOTOR MOUNT DOWN. JAKE INSTALLED TRANSMISSION AND I PUT TOP BELL HOUSING BOLTS IN. STARTED LAYING

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HARNES IN. INSTALLED AC COMPRESSOR AND THEN INSTALLED FAN SHROUD AND THEN PUT FAN ON AND TORQUED TO SPEC. CONNECTED ALTERNATOR HARNES AND THEN CONNECTED MAIN AIR SUPPLY LINE FOR AIR COMPRESSOR.  
 4207 5-28-19 -INSTALLED RADIATOR AND CONNECTED ALL COOLANT LINES AND A/C LINES. RAN HARNES AND TIED UP. CONNECTED INTAKE AND ALL ELECTRICAL CONNECTORS. HOOKED UP A/C MACHINE AND CHARGED. FILLED COOLANT AND FOUND A COUPLE LEAKS PUT NEW HOSE ON BACK OF BLOCK. GOT AIR CLEANED UP AND HOOKED UP AIR INTAKE. STARTED TRUCK. CHECKED FOR LEAKS AND THEN PUT HOOD AND BUMPER ON.

\*\*\*\*\*

D\*\* R&R INPUT SHAFT AND BEARING AND INSTALL NEW CLUTCH DURING MOTOR SWAP

99 INSTALL NEW INPUT SHAFT AND PILOT BEARING AND CLUTCH SERVO

4176 CPT

1 02-12175-012 CLUTCH-LUBE TUBE 12 INCH LONG

1 SP/6\*5-70-18X STRAP BOLT KIT

1 V88-1107 999

2 DOT-3 FLUID, BRAKE

3 ATF FLUID

1 E17-6012 CLUTCH SERVO

1242.04 140.50 140.50

## PARTS:

482207

CHANGED INPUT SHAFT AND INSTALLED NEW BEARING AND COVER, CLUTCH BRAKE AND CLUTCH.

ALSO NOTICE THAT SLAVE WAS STARTING TO LEAK ADVISED AND ORDER PARTS.

4176 INSTALLED SLAVE AND BLED SYSTEM RECHECKED OK

\*\*\*\*\*

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SUBLET AMOUNT

MISC. CHARGES

TOTAL CHARGES

LESS INSURANCE

SALES TAX

PLEASE PAY THIS AMOUNT