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|------------------------|--------|-----------------------|---------------------------------|--------------|
| Customer Number: 88180 | | Phone: (785) 765-2500 | Invoice Number: R00523700074196 | |
| Tax Status | Terms | P.O.# | Service Date | Invoice Date |
| EXP | CHARGE | N/A | 8/17/2020 | 9/04/2020 |



Irish Express Inc
32750 Wabaunsee Rd
Alma KS 66401-8800

| Serial Number | Unit Number | Make / Model | Year | License Number | Mileage |
|-------------------|-------------|---------------|------|----------------|---------|
| 1XPBD49X0FD275856 | 203 | PETERBILT/579 | 2015 | | 648706 |

OPERATION 1

COMPLAINT: VEHICLE INSPECTION
VMRS CODE: 05-999-999-999-30-00
CORRECTION: WORK INCOMPLETE-TOTAL VEHICLE-TOTAL VEHICLE-NO FAILURE

Labor Total --
Total Operation 1 --

OPERATION 2

COMPLAINT: HEAD GASKET LEAKING ON EXHAUST SIDE OF ENGINE, OK TO CUT COUNTERBORES IF NEEDED AND IF NEEDED, OK TO OVERHAUL ENGINE
VMRS CODE: 01-045-000-000-09-18
01-045-019-004-14-00
01-045-000-000-18-00
CORRECTION: TROUBLESHOOTING-POWER PLANT-POWER PLANT-LEAKING
INSTALL-ENGINE KIT - COMPLETE-OVERHAUL KIT - ENGINE-NO FAILURE
ROAD TEST-POWER PLANT-POWER PLANT-NO FAILURE
PRESSURIZED COOLING SYSTEM AND CHECKED FOR LEAKS, FOUND LEAKS AT ELBOW HOSE AT THERMOSTAT HOUSING AND THEN SMALL LINE TO TANK WAS RUBBING THROUGH AND LEAKING. DID NOTICE COOLANT SEEPING THROUGH HEAD GASKET, DRAINED COOLANT AND RECOVERED FREON, REMOVED COOLING PACK, FAN ITEMS, TURBO, EXHAUST MANIFOLD, THERMOSTAT HOUSING, AIR FILTER, VALVE COVER, FUEL LINES, INJECTORS, AND FRONT COVER, REMOVED CAM AND HEAD, CLEANED BLOCK AND MEASURED LINERS, THEY NEED CUT. JACK TRUCK UP ON BLOCKS AND REMOVED THE OIL PAN ASSY, OIL PUMP AND PICKUP TUBE AND STIFFENER PLATE, REMOVED ALL PISTON COOLING NOZZLES AND PISTONS, REMOVED LINERS AND MEASURED AT 150MM, STRIP HEAD AND INSPECT ALL PARTS, MADE PARTS LIST, CLEANING BLOCK TO PREP FOR COUNTER BORES CUT. AFTER BLOCK WAS CUT, CLEANED BLOCK TO VERIFY NO MATERIAL WAS LEFT TO DAMAGED ANYTHING ON REASSEMBLY, REPLACED ALL MAIN

CONTINUED

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2. ARBITRATION: Any controversy or claim arising out of or relating to the Order shall be decided by arbitration administered by the American Arbitration Association in accordance with its Commercial Arbitration Rules, subject to the limitations and restrictions as set forth in the Terms and Conditions contained at www.mhctruck.com/dealers/terms.

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OPERATION 2

BEARINGS, ASSEMBLED ALL PISTONS AND STARTED INSTALLING THEM, FINISH INSTALLING REST OF PISTONS AND LINERS, INSTALLED COOLING NOZZLES AND ANTI POLISHING RINGS, SET HEAD GASKET ON ENGINE AND UNBOXED HEAD TO FIND IT WAS WRONG. GETTING CORRECT HEAD IN, UNBOXED HEAD, CLEANED NEW HEAD AND PREP FOR INSTALL, GETTING NEW HEAD INSTALLED, ALL HEAD BOLTS TIGHTENED AND PROPERLY TORQUED, SWAPPED FITTING ONTO NEW HEAD, REPLACED THERMOSTAT AND INSTALLED HOUSING, INSTALL INTAKE AND EXHAUST MANIFOLDS, REPLACED O RINGS AND ENDS ON ALL INJECTORS AND INSTALLED ALL INJECTORS AND QUILL TUBES, INSTALLED CAM AND GEAR TRAIN AND TIMED ENGINE, INSTALL FRONT COVER, INSTALL ROCKERS AND RAN OVERHEAD. INSTALL STIFFENER PLATE, OIL PUMP, PICKUP TUBE, AND PAN. REPLACED OIL FILTER AND FILLED ENGINE WITH OIL, INSTALL VALVE COVER, TURBO, FUEL RAIL AND LINES, COOLING PACK, GETTING HARDWARE ALL TIGHTENED, HOOKED UP ALL COOLANT LINES, REPLACED A FEW AS NEEDED, REPLACED FUEL FILTER, INSTALL NEW AIR FILTER, AND PIPING, FILLED WITH NEW COOLANT, STARTED TRUCK, RAN ENGINE RECHECKING TO VERIFY NO LEAKS AND TOPPING OFF COOLANT AS NEEDED TO SPEC. STEAM CLEANED ENGINE AND TEST DROVE, VERIFIED ALL OPERATION NORMAL AND NO FAULTS, RETURNED TO SHOP, RECHECKING ALL FLUID LEVELS TO VERIFY ALL OK, PAINTED ENGINE AND MOVED OUTSIDE, CLEANED BAY FROM REPAIRS AND DISCARD PARTS. ENGINE OVERHAULED USING OVERHAUL KIT, HEAD AND OIL PUMP, ALSO INSTALL ALL NEW HEAD BOLTS, AS OLD BOLTS STRETCHED BEYOND SPEC.

ADDED CUMMINS 2YR 200,000 MILE NOW WARRANTY

Labor Total --

| | | |
|----------------|------------------------|----|
| RF1135298 | BRAKE CLEAN | 1 |
| CT05317 | TIE-CABLE 15.5" LONG | 6 |
| 2894829CUM | CONNECTOR-FUEL INJECTO | 6 |
| D1029-2934 | HOSE-HEATER #6X50' J20 | 2 |
| 2872317CUM | RETAINER-INJ COUPLING | 6 |
| F04-6006 | ELBOW-RUBBER SILICONE | 1 |
| P621725 | FILTER-AIR CLEANER | 1 |
| 3678506CUM | SCREW,HEX FLANGE HEAD | 22 |
| 3678804CUM | SCREW,HEX FLANGE HEAD | 4 |
| RF1135298 | BRAKE CLEAN | 2 |
| 5579454CUM | KIT, CLASSIC OVERHAUL | 1 |
| RX5394198RXCUM | HEAD,CYLINDER | 1 |
| CX5394198RXCUM | HEAD,CYLINDER | 1 |
| CR5394198RXCUM | HEAD,CYLINDER | 1- |
| RX5532492RXCUM | PUMP-LUBE KIT | 1 |
| CX5532492RXCUM | CORE-CHRGEOIL PUMP | 1 |
| CR5532492RXCUM | SUPERCEDEDTO CR5599284 | 1- |
| 105FBC | LUBERPLATE (03494) | 1 |
| X002102 | KIT-RESTRICTION INDICA | 1 |
| SUBLET | CUT COUNTPO#1589638 | 1 |
| 3688113CUM | PLUG-GEAR COVER | 1 |
| 4026684CUM | GASKET,OIL PAN | 1 |
| 500010011 | ROTELLA T4 TRIPROT 10W | 11 |

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2. **ARBITRATION:** Any controversy or claim arising out of or relating to the Order shall be decided by arbitration administered by the American Arbitration Association in accordance with its Commercial Arbitration Rules, subject to the limitations and restrictions as set forth in the Terms and Conditions contained at www.mhctruck.com/dealertools.

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OPERATION 2

| | | | |
|--------------------|------------------------|----|--|
| 500010011 | ROTELLA T4 TRIPROT 10W | 1 | |
| 3885910 | PAINT | 1 | |
| CT05317 | TIE-CABLE 15.5" LONG | 24 | |
| F50-6308 | HOSE-COOL 2-1/2"SIL BL | 1 | |
| RF5100 | AF RED ELC 50/50 1G | 12 | |
| FS19765FLG | FUEL FILTEPF7930JAB | 1 | |
| RF5100 | AF RED ELC 50/50 1G | 2 | |
| B9226-0406TRP | CLAMP-T BOLT SPRING -6 | 1 | |
| KPNCB0920-M20SEP17 | COUPON - CUMMINS CYL | 1 | |
| | Parts Total | -- | |
| | Total Operation 2 | -- | |

OPERATION 3

COMPLAINT: CUMMINS NOW WARRANTY COVERAGE
 VMRS CODE: 01-045-020-001-06-00
 CORRECTION: INSPECT-ENGINE ASSEMBLY - COMPLETE-ENGINE ASSEMBLY-NO
 FAILURE
 CUMMINS NOW 2 YEAR 200,000 MILE OVERHAUL WARRANTY COVERAGE.
 Labor Total --

| | | | | |
|---------|---------|----------|---|----------------------|
| CUMMINS | NOW III | WARRANTY | 1 | 3,250.00 |
| | | | | Parts Total -- |
| | | | | Total Operation 3 -- |

CONTINUED

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Customer Copy

MHC250R0 (02/18)

Invoice Number: R00523700074196

- * MHC IS CERTIFIED FOR CATERPILLAR, CUMMINS AND MX *
- * OVERHAULS/WARRANTY REPAIRS *
- * MHC OFFERS PARTS AND SERVICE FOR ALL MAKES OF TRUCK *

Labor Total
Parts Total
Sublet
Shop Supplies
Coupons
Sales Tax

Customer Copy

TOTAL DUE

27,084.70

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