

Customer No.	Invoice Date
	11-30-18
Invoice Number	Amount

INVOICE NUMBER	INVOICE DATE	CUSTOMER NO.	CUSTOMER PURCHASE ORDER NUMBER			STORE	DIV	SALESMAN	TERMS	PAGE
SS100030065	11-30-18	345020				--	E	071	2	1 of 10
PSO/WO. NO.	DOC. DATE	PC	LC	MC		SHIP VIA			INV. SEQ. NUMBER	
1057603	09-28-18	1G	1G	1G					922896	
MAKE	MODEL	SERIAL NUMBER				EQUIPMENT NUMBER		METER READING	MACH ID.NO	
AA	C15	0BEM00859						5895.0		
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

CUSTOMER COMPLAINT IS THE COOLANT IS GETTING IN THE OIL.

TRAVEL TO/FROM MACHINE

CORRECTION: TRAVEL FROM 1550 S WEST ST WICHITA TO 3205 SW 24TH ST NEWTON AND BACK X5

FLD TRAVEL TIME
TOTAL LABOR SEG. 01
SEGMENT 01 TOTAL

1,258.80 T

TROUBLESHOOT COOLANT HOSE/LINES

COMPLAINT: COOLANT IS LOW AND OIL IS OVERFULL

CAUSE: CRACKED HEAD, LEAKING COOLANT AT #2

CYLINDER IN CRANKCASE

CORRECTION: VERIFIED CUSTOMER COMPLAINT. ENGINE OIL IS OVERFULL, AND THE COOLANT IS LOW INSPECTED FOR EXTERNAL LEAKS, NONE FOUND. NO SIGNS OF ENGINE OIL IN THE COOLANT. TOOK ENGINE OIL SAMPLE AND SET OFF, SAMPLE REPORTS COOLANT IN OIL. RECOMMEND OIL PAN BE REMOVED TO CHECK FOR LEAKING LINERS. ENGINE NEEDS REMOVED FOR ACCESS. INFORMED CUSTOMER.

FLD LABOR
TOTAL LABOR SEG. 02
SEGMENT 02 TOTAL

315.71 T

REMOVE & INSTALL ENGINE

COMPLAINT: REMOVE AND INSTALL ENGINE

CAUSE: NEEDS REMOVED FOR ACCESS TO REMOVE OIL PAN

COMPLICATION: PTO SIDE BELT ADJUSTING SCREW IS

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TO VIEW AND PAY ONLINE	

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AA	C15	OBEM00859						5895.0		
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

SEIZED IN THE BLOCK. BATTERIES WERE DEAD
 CORRECTION: REMOVED HOODS. DRAINED COOLANT.
 REMOVED FUEL LINES. REMOVED ELECTRICAL CABLES.
 REMOVED EXHAUST PIPE. REMOVED AFTERCOOLER TUBES.
 REMOVED AIR INTAKE. REMOVED RADIATOR HOSES.
 REMOVED FAN GUARDS. UNBOLTED FAN AND SET ASIDE.
 REMOVED BELTS FROM THE DRUM PULLEY. LAID BELTS ON
 THE PTO. REMOVED ENGINE MOUNTING BOLTS. REMOVED
 ENGINE AND PTO AS A UNIT. PERFORMED REPAIRS SEE
 SEPARATE SEGMENT. CUT OUT THE OLD BELT ADJUSTING
 SCREW AND REPLACED WITH NEW. INSTALLED THE ENGINE
 AND PTO UNIT IN THE MACHINE. INSTALLED MOUNTING
 BOLTS. INSTALLED BELTS TO THE DRUM PULLEY.
 INSTALLED RADIATOR HOSES. INSTALLED BOOST TUBES.
 INSTALLED AIR INTAKE. INSTALLED FUEL LINES AND
 ELECTRICAL CABLES. INSTALLED CUSTOMER PROVIDED
 BATTERY CHARGER TO CHARGE THE BATTERIES SINCE THEY
 WERE DEAD, STILL HAD TO JUMP THE BATTERIES TO
 PROVIDE ENOUGH VOLTAGE FOR THE STARTER. FILLED
 WITH COOLANT PROVIDED BY CUSTOMER. REPLACED AIR
 FILTERS PROVIDED BY CUSTOMER. REPLACED FUEL
 FILTERS PROVIDED BY CUSTOMER. PRIMED FUEL SYSTEM
 AND STARTED ENGINE. RAN AND CHECKED FOR LEAKS,
 NONE FOUND. DRAINED AND REFILLED ENGINE OIL,
 REPLACED OIL FILTER. TOPPED OFF COOLANT. ADJUSTED
 BELT TENSION TO OPERATORS REQUEST. INSTALLED HOOD.

9	5153985	DEO-10W30-1G	S
1	1R-1808	FILTER AS-LU	S

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MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER			METER READING		MACH ID.NO
AA	C15	0BEM00859						5895.0		
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE		EXTENSION		
1	977-200280		TENSIONER	N		514.51				
			TOTAL PARTS		SEG. 04					
			FIELD LABOR							
2			TOTAL LABOR		SEG. 04					
			INBOUND UPS							
			TOTAL MISC CHGS		SEG. 04					
			SEGMENT 04 TOTAL							
						4,726.97 T				

REMOVE & INSTALL ENGINE OIL PAN

COMPLAINT: REMOVE AND INSTALL OIL PAN.

CAUSE: NEEDS REMOVED FOR ACCESS TO VISUALLY

INSPECT LINERS FOR SIGNS OF LEAKS

CORRECTION: DRAINED ENGINE OIL. REMOVED OIL PAN.

REMOVED OIL PUMP AND OIL TUBES. REMOVED BLOCK

TRAY. PERFORMED REPAIRS AS NEEDED SEE SEPARATE
SEGMENT. CLEANED ALL PARTS. INSTALLED TRAY.

INSTALLED OIL PUMP. INSTALLED OIL PUMP TUBES.

TCRQUED ALL BOLTS TO STANDARD TORQUE SPEC 35FTLBS.

INSTALLED OIL PAN WITH NEW GASKET. TORQUE OIL PAN
BOLTS TO 41FTLBS.

1	5P-5846	SEAL O RING	S
1	5P-8068	SEAL	S
1	188-0210	GASKET-RAIL	S
		TOTAL PARTS	SEG. 05
		FIELD LABOR	
		TOTAL LABOR	SEG. 05
		SEGMENT 05 TOTAL	

773.20

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		0BEM00859						5895.0		
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

TROUBLESHOOT LINER SEAT/INSERT

COMPLAINT: COOLANT IN ENGINE OIL

CAUSE: COOLANT LEAKING DOWN NUMBER 2 CYLINDER LINER.

CORRECTION: FILLED WATER JACKET WITH WATER.

PRESSURIZED SYSTEM AND INSPECTED LINERS FOR LEAKS.

FOUND NUMBER 2 LINER WAS LEAKING. ENGINE NEEDS DISASSEMBLED FOR FURTHER INSPECTION. SEE SEPARATE SEGMENT.

FIELD LABOR

TOTAL LABOR SEG. 06

SEGMENT 06 TOTAL

283.33 T

REMOVE & INSTALL WATER PUMP

COMPLAINT: REPLACE WATER PUMP

CAUSE: WET AT THE WEEP HOLE

CORRECTION: REMOVED OIL COOLER BONNET. REMOVED WATER PUMP. TRANSFERRED SPACER. INSTALLED WATER PUMP WITH NEW SEALS PROVIDED WITH PUMP. TORQUE MOUNTING BOLTS TO TORQUE

1 10R-0484 PUMP GP WTR S

1 CORE DEPOSIT S

-1 CORE CREDIT S

TOTAL PARTS SEG. 07

FIELD LABOR

TOTAL LABOR SEG. 07

SEGMENT 07 TOTAL

1,090.90

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MAKE	MODEL	SERIAL NUMBER			EQUIPMENT NUMBER		METER READING		MACH ID.NO	
AA	C15	OBEM00859					5895.0			
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE		EXTENSION		

DISASSEMBLE AND INSPECT ENGINE
 DISASSEMBLE AND INSPECT ENGINE
 COMPLAINT: DISASSEMBLE AND INSPECT ENGINE
 CAUSE: COOLANT LEAKING IN NUMBER 2 LINER.
 CORRECTION: REMOVED VALVE COVERS. SET ENGINE TO NO 1 TDC REMOVED ROCKER SHAFTS. REMOVED INJECTORS.
 REMOVED VALVE COVER BASE. REMOVED FRONT GEAR COVER. REMOVED CAMSHAFT GEAR AND SEAL ADAPTER.
 REMOVED CYLINDER HEAD. REMOVED PISTON COOLING PINS. REMOVED CYLINDER PACKS. AND INSPECTED PARTS.
 FOUND THAT CYLINDER HEAD HAS A CRACK BETWEEN CYLINDER 2 INTAKE VALVE. NO2 CYLINDER LINER SHOWS VERTICAL SCORING. REMOVED NO3 AND NO7 MAIN BEARING CAPS AND INSPECTED BEARINGS. FOUND NO SIGNS OF COOLANT DAMAGE TO BEARINGS. INSTALLED MAIN BEARING CAPS. TIGHTENED MAIN BEARINGS CAPS BOLT TAB SIDE FIRST TO 190 FTlbs TIGHTENED OPPOSITE SIDE TO 190 FTlbs. TORQUE TURN BOLTS AN ADDITIONAL 120 DEGREES. REPEATED FOR OTHER CAPS. INFORMED CUSTOMER AND ORDERED PARTS AS NEEDED.

FIELD LABOR
 TOTAL LABOR SEG. 08
 SEGMENT 08 TOTAL

2,023.75

ASSEMBLE ENGINE
 ASSEMBLE ENGINE, CLEAN AND ASSEMBLE ENGINE, REMAN CYLINDER HEAD, REPLACE #2 LINER, SEALS AND GASKETS
 COMPLAINT: ASSEMBLED ENGINE

For credit inquiries call 1-800-333-3333

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PAYABLE IN 30 DAYS	

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AA	C15	0BEM00859					5895.0			
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE	EXTENSION		

CAUSE: CRACKED HEAD, #2 CYLINDER LINER SCORED
CORRECTION: MEASURED LINER PROJECTION AS PER T&A.
INSTALLED LINERS INSTALLED HOLD DOWN TOOLING AND
CHECKED LINER PROJECTION. SPECIFICATIONS
MEASUREMENT IN INCHES. .0010 TO .0060 PER LINER.
NO MORE THEN .0020 BETWEEN ADJACENT CYLINDERS AND
.0040 ACROSS ALL LINERS. LINERS AVERAGE
MEASUREMENT PER CYLINDER #1-6 AS FOLLOWS .0030
.0030 .0025 .0020 .0025 .0025. NO ISSUES MARKED
LINERS IN RELATION TO BLOCK TO ORIENTATE. REMOVED
LINERS. INSTALLED LINER SEALS AS PER INSTRUCTIONS
AND PRESSED IN LINERS. OFFSET PISTON RING GAP.
INSTALLED PISTON AND ROD ASSEMBLIES WITH NEW
BEARINGS. APPLIED CLEAN OIL TO BEARINGS AND
INSTALLED. OILED BOLTS WITH CLEAN ENGINE OIL AS
PER D&A TORQUE TO INITIAL TORQUE OF 66 FT LBS.
TURNED AN ADDITIONAL 90 DEGREES AS PER D&A.
INSTALLED PISTON COOLING JETS, JETS ARE HELD IN
WITH 7/16S BOLTS, TORQUE TO 30 FT LBS. CLEANED THE
ANTI-RUST FROM THE NEW CYLINDER HEAD. TRANSFERRED
PLUGS AND FITTINGS FROM OLD CYLINDER HEAD TO THE
NEW CYLINDER HEAD. AS PER D&A APPLIED THIN COAT OF
OIL TO THE CAMSHAFT BEARINGS AND INSTALLED THE
CAMSHAFT. INSTALLED REAR CAMSHAFT PLATE. CLEANED
THE TOP OF THE ENGINE BLOCK. CLEANED THE SPACER
PLATE, AND CLEANED THE CYLINDER HEAD MOUNTING
SURFACES. APPLIED GASKET SEALANT TO THE SPACER
PLATE GASKET AND INSTALLED ON THE BLOCK. INSTALLED

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AA	C15	0BEMC0859						5895.0		
QUANTITY	ITEM	*N/R	DESCRIPTION				UNIT PRICE		EXTENSION	

O-RING. INSTALLED SPACER PLATE. INSTALLED THE HEAD GASKET AND WATER FERRULES, AND O-RING. INSTALLED THE CYLINDER HEAD. APPLIED GRAPHITE TO THE CYLINDER HEAD BOLTS AND INSTALLED. TORQUE IN NUMERICAL ORDER AS PER D&A. IN FOLLOWING SEQUENCE 200FT LBS. 330FT LBS. 330FT LBS. INSTALLED FUEL LINES TO CYLINDER HEAD. INSTALLED THE FRONT COVER SPACER WITH NEW SEALS. PINNED ENGINE TO #1TDC, LINED UP TIMING MARK ON THE CAMSHAFT GEAR AND INSTALLED CAMSHAFT GEAR. TORQUE CAMSHAFT GEAR BOLTS TO SPECIFICATIONS IN NUMERICAL ORDER AS PER D&A 175FT LBS. INSTALLED FRONT COVER WITH NEW GASKET. INSTALLED THE INJECTORS IN ORIGINAL ORDER. INSTALLED NEW SEALS, AND APPLIED CLEAN OIL AND INSTALLED INJECTORS. INSTALLED NEW HOLD DOWN BOLTS AND TORQUE TO 37FT LBS. INSTALLED THE ROCKER ARM SHAFTS IN ORIGINAL ORDER. TORQUE BOLTS TO 37FT LBS. PLUS AN ADDITIONAL 45 DEGREES. INSTALLED VALVE COVER BASE WITH NEW SEAL. SET ENGINE VALVE LASH AND INJECTOR HEIGHT. SET VALVE LASH TO INTAKE .015IN AND EXHAUST .025IN. SET INJECTOR HEIGHT WITH INJECTOR GAUGE. INSTALLED VALVE COVERS WITH NEW SEAL. INSTALLED NEW EXHAUST STUDS. CLEANED MOUNTING SURFACES AND INSTALLED EXHAUST MANIFOLD. TORQUE NUTS TO 28FT LBS. FILLED WITH CLEAN ENGINE OIL AND INSTALLED NEW OIL FILTER.

3 3192260 DEO-10W30-BULK S

97.47

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AA	C15	0BEM00859						5895.0				
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE		EXTENSION				
1	OR-8017		CYL PACK			N						
1			CORE DEPOSIT			N						
-1			CORE CREDIT			S						
1	1R-1808		FILTER AS-LU			S						
3	2N-2765		BOLT			S						
15	2N-2766		LOCK NUT			S						
1	3D-2824		SEAL-O-RING			S						
1	4N-0699		GASKET			S						
1	4N-1059		GASKET			S						
1	4S-6137		STUD			S						
2	5L-8854		RING			S						
12	5M-2894		WASHER			S						
3	5P-5678		M-SEAL STK			S						
1	7W-7776		GAGE AS			S						
1	8L-2786		O RING			S						
6	8S-9191		BOLT			S						
6	9L-5854		BAND			S						
2	9S-8752		NUT			S						
6	9X-7317		SEAL O RING			S						
11	106-1792		STUD			S						
6	110-2220		SEAL O RING			S						
1	118-5068		SEAL O RING			S						
6	142-6217		SEAL O RING			S						
6	142-7072		SEAL-O-RING			S						
2	165-3929		BOLT-HEX HEA			S						
1	167-4407		SEAL-O-RING			S						
1	171-4358		SEAL-O-RING			S						
1	20R-2645		HEAD GP CYL			S						

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AA	C15	OBEM00859				5895.0		
QUANTITY	ITEM	*N/R	DESCRIPTION			UNIT PRICE	EXTENSION	
1			CORE DEPOSIT	S				
-1			CORE CREDIT	S				
5	214-7568		SEAL-O RING	S				
6	230-3728		SEAL-FUEL	S				
6	230-3775		SEAL	S				
6	328-5573		BEARING-ROD	S				
1	473-3070		KIT GASKET	N				
			TOTAL PARTS	SEG. 09				
			FIELD LABOR					
			TOTAL LABOR	SEG. 09				
1			EXPEDITE CHRG					
			TOTAL MISC CHGS	SEG. 09				
			SEGMENT 09 TOTAL					10,928.60 T

REMOVE & INSTALL BATTERY COVER/LATCH

COMPLAINT: PLASTIC ALTERNATOR COVER BROKE

CAUSE: DAMAGED WHEN WORKING AROUND

CORRECTION: REMOVED BUSTED COVER AND INSTALLED

NEW.

1	239-7853	GUARD-ALTERN	N
		TOTAL PARTS	SEG. 10
		SEGMENT 10 TOTAL	71.58 T

TROUBLESHOOT ENGINE

COMPLAINT: ENGINE WILL NOT START

CAUSE: KEY POWER WIRE TO THE ENGINE ECM IS NOT
POWERING UP CAUSING CRANK, NO START AND LACK OF
COMMUNICATION WITH THE ENGINE ECM

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COMPLICATION: INTERMENT PROBLEM

CORRECTION: CHECKED VOLTAGE AT THE ENGINE ECM NO POWER AT THE KEY SWITCH ON WIRE, BATTERY VOLTAGE AND GROUND ARE CORRECT. TRACED AND PINNED OUT WIRING, FOLLOWED ISSUE BACK INTO THE CHIPPER CONTROL BOX. TRACED OUT WIRING, NARROWED DOWN THE ISSUE TO A RELAY PANEL IN THE CONTROL BOX. WAS ABLE TO JUMP THE RELAY SETS AND START THE ENGINE. AFTER RUNNING THE ENGINE AS NEEDED. REMOVED JUMPER AND RETURNED WIRING TO ORIGINAL, KEY POWER DOES GO THROUGH THE RELAY AT THIS TIME. CUSTOMER IS GOING TO RUN THE MACHINE TO SEE IF THE ISSUE RETURNS.

FIELD LABOR
TOTAL LABOR SEG. 11
SEGMENT 11 TOTAL

485.70 T

TOTAL PARTS DISCOUNT



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Receive your invoices faster by enrolling in our free e-billing invoicing service. Your invoices will be sent to you by email, and you can even download your invoice data directly into your accounting package such as QuickBooks.

Save
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Save a tree. Make a statement. To sign up, contact Foley Equipment's Credit Department

PAY THIS AMOUNT	21,958.54	USD
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