

Branch		
Date 01/19/21	Time 11:15:48 (O)	Page 01
Account No.	Phone No.	Invoice No.
Ship Via	Purchase Order	
Sales Tax Exemption No.	Sales Tax Exemption Date	
Salesperson		

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/BIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	9007	RW9630E002945	07/01/10
267.305	9630 S		RG6135L002616	2000 BA

SEGMENT# 1 S HAL01 NA 12/09/20 12/09/20 12/10/20

Diagnose for not going into gear

CORRECTION:

12/9/20 Hal01 9007 hrs.

The machine would not drive and would default to N. The machine would generate a active ICU 517467.09 - FDH Message Missing. The batteries were dead, so jumped the machine to get it started. Checked the power and ground for the Front driveline health controller. Was able to figure out that the FDH controller was not getting a wake up signal from the machine. Found that the alternator had recently been replaced, and that the 0112 ELX wire for the FDH controller had been mistakenly been put to the ground point of the alternator. Therefore, the FDH was not getting woke up, because the wire to do so is the 0112 wire. The wire should have been placed on the excitation terminal for the alternator, where it would receive the wake up signal from the machine. The wire was moved to the correct location. At that point the dtc was stored and the machine would not move. Spoke to contact about the leaking fan drive for the machine as well as a hydraulic temp sensor dtc. He would speak to the customer to get approval.

12/28/20 Hal01

Removed and replaced the fan drive mechanism. Both the upper and lower fan drive assemblies were replaced. Replaced both the fan drive belt and the a/c belt. Once the engine was reassembled, it was ran. Found the fan drive union to be leaking a lot from its vent. Spoke to some other techs and found this to not be normal for a new part.

CONTINUED ON PAGE 02

TERMS: NET 10th OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1 1/2 % PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

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Branch		
Date	Time	Page
01/19/21	11:15:48 (O)	02
Account No.	Phone No.	Invoice No.
Purchase Order		
Order Not Express Unit		
		Salesperson

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	9007	RW9630E002945	07/01/10
267.305	9630 S		RG6135L002616	2000 BA

Addressed the hydraulic temp dtc, it was found to be an unplugged sensor under the tank. It was plugged in and the dtc was now stored.

Ordered a replacement repair kit RE592556...will be replace on Parts Warranty W/O S95943
1/4/20 Hal01

Removed and replaced the leaking union fitting. Returned the old part as parts warranty. The engine was ran, It was no longer leaking and had no active dtcs.

-> (Labor & Part moved to JD Parts Warranty W/O. ndb) <-

FRTIN	FREIGHT IN	3
RE243154	Belt Tensioner	1 N
RE588803	Fan Drive	1 S
RE588804	Fan Drive	1
RE592556	Fan Kit	1 N
R239551	V-BELT	1
R241746	V-BELT	1

	PARTS	
	LABOR	
1040001	SEGMENT TOTAL==>	4913.50

SEGMENT# 2 S HAL01 FSC 12/09/20 12/09/20 12/10/20

FIELD SERVICE CHARGE

CONTACT:

ADDRESS OR COORDINATES:

FIELD SERVICE CHARGE:

TOTAL NUMBER OF TRIPS:

	LABOR	
1040001	SEGMENT TOTAL==>	455.40

CONTINUED ON PAGE 03

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Branch		
Date	Time	Page
01/19/21	11:15:48 (O)	03
Approved Sales		
Ship Via		Purchase Order
Sales Tax Exemption No.		Sales Tax Expiration Date
		Salesperson RCG

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	9007	RW9630E002945	07/01/10	2000 BA
267.305	9630 S		RG6135L002616		

***** WORK ORDER TOTALS *****

PARTS

LABOR

SUB TOTAL==>

STATE OKLAHOMA 4.5%

EDMOND 3.75%

CUSTOMER TOTAL

5619.58

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Date 03/27/17		Time 09:40:44 (O)	Page 01
Account No.		Phone No.	Invoice No.
			Salesperson HUL

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	6985	RW9630E002945	07/01/10 2000 BA
267.305	9630		RG6135L002616	BY: _____

 Remittance Payment Address Change to PO Box 26427, Oklahoma City, OK 73126

APR 12 2017

ENTERED

REPAIR# 1 C KOL01 NA 01/23/17 01/23/17 01/25/17
 Diagnose for transmission filter restriction code

CORRECTION:

KOL01 1/23/17

Customer had just changed filters. Cut filters open, found only minimal debris. Checked filter restriction switch good.

Attempted transmission calibration. Failed LHL full time on L clutch. Checked L clutch solenoid, seemed to be sticking. Ordered solenoid.

KOL01 1/24

R&R L clutch solenoid, warmed transmission. Attempted calibration, failed, LHL. Machine will need transmission removed.

Also clutch B has slow fill time but did pass cal. Alternator charging circuit problems, and seat valve problems.

FRTIN	FREIGHT IN	2
F37030221	O-RING	2
F37030246	O-RING	1
R237815	VENT	1
R26906	O-RING	2
R28776	O-RING	2
R33259	O-RING	2
R82459	O-RING	1

RECEIVED
APR 10 2017
BY: _____

CONTINUED ON PAGE 02

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Remit

Branch		
Date 03/27/17	Time 09:40:44 (O)	Page 02
Account No.	Phone No.	Invoice No.
		Salesperson HUL

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	6985	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		
T34448	O-RING	1	4.12		
U13639	O-RING	1	4.68		
Y2502360	Solenoid Valve	1 N	145.81		
Y2502585	Valve	1	225.93		
24M7036	WASHER	4	.31		
			PARTS		
			LABOR		
1040001			REPAIR TOTAL==>		1287.99 APR 12 2017

REPAIR# 2 C KOL01 9001TJC 01/23/17 01/23/17 01/25/17
 DRIVING TIME
 MUST TEXT THE FOLLOWING TWO CONTACTS PRIOR TO GOING TO
 MACHINE AND WITH FINDINGS AFTER REPAIRING OR DIAGNOSING:
 Mark Fulk: 405-694-0212
 Bobby Cook: 405-226-0547

ENTERED

33RD AND LINCOLN
 S 1/4

1040001	LABOR	
	REPAIR TOTAL==>	275.60

REPAIR# 3 C AND01 10-050-010 01/23/17 01/31/17 01/25/17
 TRANSMISSION, R&R

CORRECTION:

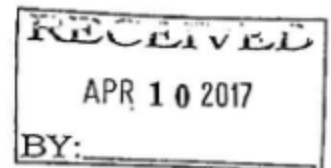
1/31 par01 System pressure is 280psi at 900rpm (spec is 235-255) Clutch B pressure is 270psi. Clutch L pressure is 195psi. checked pressure on clutch H for comparison, it receives 270psi. Checked wiring from L clutch to controller, each wire only has 1 ohm of resistance. L clutch pack is bypassing internally, transmission needs to

CONTINUED ON PAGE 03

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Branch			
Date	Time	Page	
03/27/17	09:40:44 (O)	03	
Account No.	Phone No.	Invoice No.	
		Salesperson	
		HUL	

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	6985	RW9630E002945	07/01/10
267.305	9630		RG6135L002616	2000 BA

come out of tractor to be repaired.

2/1 par01 Unhook all associated wiring and plumbing to remove cab from tractor. Unbolt cab, attach lifting eyes, and lift cab off of tractor and set out of the way.

2/2 par01 Removing hardware and plumbing to pull transmission.

2/3 par01 Removing hydraulic pumps, drive lines, and other hardware and plumbing to remove transmission from tractor.

2/3 par01 remove transmission from tractor and remove wiring harness from transmission.

2/6 par01 Order miscellaneous parts for installing transmission.

3/9/17 Par01: Push tractor into wash bay and wash out the center of it in preparation for reinstalling transmission. Push tractor into shop. 3-15-17 and01 started off where judd left off on installing the transmission. finished running wiring and hoses. installed hyd tank. filled the hyd and trans up with oil. 2-16-17 and01 tried calibrating the trans it would not pass. it keep failing shift solenoids. replaced all the solenoids because each one would fail. charged the a/c system up. ran a/c works good. 3-17-17 and01 installed 4 more shift solenoids that was ordered. machine passed calibration. top off fluids. ran machine around everything works good. washed after repairs. when washing found two missing bolts for front axle. replaced the missing bolts. looked over all the other bolts for the front and rear axle to make sure they were tight.

FRTIN	FREIGHT IN	4
F37030221	O-RING	2

CONTINUED ON PAGE 04

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BY

APR 12 2017

ENTERED

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APR 10 2017

IN ACCOUNTING

RECEIVED APR 10 2017 BY: _____

Branch		
Date	Time	Page
03/27/17	09:40:44 (O)	04
Account No.	Phone No.	Invoice No.

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	6985	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		
H112567	PLATE	1			
H135155	CLAMP	2 N			
RE174130	OIL FILTER	1			
RE220150	TORSIONAL DAMPER	1 S			
RE281609	Hydraulic Hose	1 N			
RE40112	CROSS AND BEAR	1			
R114125	NUT	3			
R151762	SCREW	12			
R184863	HOSE CLAMP	1			
R45693	Cap Screw	10			
R52006	WASHER	6			
R82459	O-RING	1			
TY22062	HYGARD 2.5GAL	18			
TY22326	BULK HOSE/FOOT	7			
TY22462	CLAMP	3			
TY22561	BULK HOSE/FOOT	2			
T72895	O-Ring	9			
XN8TUB8	Tee Fitting	1			
YZ502378	OIL FILTER	1			
YZ502585	Valve	9 N			
19M7394	CAP SCREW	1			
19M8318	SCREW	1			
19M9179	CAP SCREW	3			
8H5306	KEY	1			

RECEIVED

APR 10 2017

IN ACCOUNTING

PARTS
LABOR

REPAIR TOTAL==>

1040001

10733.27

REPAIR# 4 C PAR01 NA 01/23/17 02/06/17 01/25/17
WASH MACHINE FOR REPAIR

CONTINUED ON PAGE 05

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Branch		
Date	Time	Page
03/27/17	09:40:44 (O)	05
Account No.	Phone No.	Invoice No.

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	6985	RW9630E002945	07/01/10
267.305	9630		RG6135L002616	2000 BY-

CORRECTION:

2/6 par01 Take transmission to wash bay, clean transmission off, and take to Steve. Take hydraulic pumps to wash bay and wash to prepare for installation. Clean built up dirt out from under tractor.

APR 12 2017

ENTERED

LABOR		
1040001	REPAIR TOTAL==>	1617.25

REPAIR# 5 C SIN01 NA 01/23/17 02/20/17 01/25/17

INSPECT TRANSMISSION.

CORRECTION:

recondition trans

ADDITIONAL DESCRIPTION:

QUOTE REPAIRS

LABOR		
1040001	REPAIR TOTAL==>	5345.55

REPAIR# 6 C SIN01 10-050-140 02/22/17 02/22/17 02/28/17

POWERSHIFT TRANSMISSION, RECONDITION

FRTIN	FREIGHT IN	6
F37030221	O-RING	1-
F37030246	O-RING	1-
F37030254G	O-RING	1 N
F37030273	O-RING	1
PM38657	SEALANT	5
RB174130	OIL FILTER	1
R10093	O-RING	2
TY26101	BRAKE CLEANER	4
T49624	STRAINER	1 N
T72895	O-Ring	9

RECEIVED

APR 10 2017

IN ACCOUNTING

CONTINUED ON PAGE 05

APR 10 2017

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Branch		
Date	Time	Page
03/27/17	09:40:44 (O)	06
Account No.	Phone No.	Invoice No.

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	6985	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		
U12331	O-RING	1			
U13639	O-RING	1			
YZ100952	CLUTCH PLA	11 N			
YZ250161	SEAL	15 N			
YZ501022	PISTON RING	6 N			
YZ501131	TAPERED ROLLER	3 N			
YZ501503	SEAL	3 N			
YZ501569	BEARING CONE	1 N			
YZ501788	CLUTCH PLATE	20 N			
YZ501810	Retainer	1 N			
YZ501845	SEAL	1			
YZ501846	SEAL	1			
YZ501881	O-RING	1			
YZ502085	Gear	1 N			
YZ502128	Ball Bearing	1 N			
YZ502166	SEAL	1			
YZ502232	O-RING	2			
YZ502309	PLATE	36 N			
YZ502316	V-RING SEAL	1			
YZ502378	OIL FILTER	1			
YZ502512	Brake Disk	10 N			
YZ502578	Clutch Plate	82 N			
YZ502739	Ball Bearing	1 N			

1040001

PARTS
REPAIR TOTAL==>

RECEIVED
APR 10 2017
IN ACCOUNTING

APR 10 2017

***** WORK ORDER TOTALS **BY*

PARTS
LABOR

CONTINUED ON PAGE

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Branch		
Date	Time	Page
03/27/17	09:40:44 (O)	07
Account No.	Phone No.	Invoice No.

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Decre 9630 Tractor	6985 RW9630E002945	07/01/10	2000 BA
267.305	9630	RG6135L002616		

SUB TOTAL==>
 STATE OKLAHOMA 4.5%
 OKLAHOMA CITY 3.875%
 CUSTOMER TOTAL

26051.30

BY _____

APR 12 2017

**ENTERED
RECEIVED**

APR 10 2017

IN ACCOUNTING

RECEIVED
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 BY: _____

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Branch		CNYYYY	
Date	Time	Page	
05/24/18	07:58:44 (O)	01	
Account No	Phone No	Invoice No	

PARTS INVOICE

ORDER#: 291337

 Remittance Payment Address Change to PO Box 26427, Oklahoma City, OK 73126

UNIT 1: Deere 9630 Tractor RW9630E002945

Part#	Description	Bin	ORD	ISS	SHP	B/O	UTTTT	Price	Amount
FRTIN	FREIGHT IN		1	1	1		1 * *		
RE163451	Seat Suspension C088605		1	1	1		* *		

NOTE: RE163451 IS A REPLACEMENT FOR RE587160

SUB TOTAL==>
 STATE OKLAHOMA 4.5%
 OKLAHOMA CITY 4.125%
 TOTAL CHARGE 6307.96

B1

JUN 27 2018

TOTAL WEIGHT=> 141.00

ENTERED

RECEIVED

MAY 29 2018

IN ACCOUNTING

TERMS: NET 10th OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1 1/2 % PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

SHIPPING: F.O.B. SHIPPING POINT

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Branch		
Date	Time	Page
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Account No	Phone No	Facsimile No

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8685	RW9630E002945	07/01/10 2000 BA
267.305	9630		RG6135L002616	

SEGMENT# 1 C AST01 NA 01/10/19 01/10/19 01/20/19

Check codes

CORRECTION:

1-10-19 AST01: 8685 Hrs. CCU 107.04 Air filter
restriction sensor Fault Active 1

ECU 001569.31

Engine in Power Derate Condition

ECU - Engine Control Unit

(Level 15)

Active

1

ECU 002791.02

EGR Valve Position Signal Invalid (Forward)

ECU - Engine

Control Unit (Level 15)

Active

1

ECU 002795.07

VGT Actuator Not Reaching Expected Position

ECU - Engine

Control Unit (Level 15)

Stored

1

Found air filter restriction sensor was unplugged.

Connector lock is broken, zip tied into sensor and then
code went to stored status.

Front EGR Valve is stuck at 22%

Did EGR clean test, it would make clicking noise but

percent stayed the same. Needs new EGR valve. VGT lever

CONTINUED ON PAGE 02

RECEIVED FROM
FEB 4 2019 FEB 07 2019
PURCHASING

ENT'D FE

TERMS: NET 10% OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1.5% PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

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Branch		
Date	Time	Page
01/30/19	13:48:39 (O)	02
Account No	Phone No	Invoice No

SERVICE INVOICE

STY# / FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8685	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG613SL002616		

won't go full range so is giving the position codes. Tried to manually move and VGT is sticking causing the codes. Did harness mode test and it will just barely move. Need new Turbo. Ordering parts tomorrow.

1-18-19 AST01: Installed new front EGR valve and VGT turbo. Calibrated both and cleared codes. Operated machine for a while and no codes came back.

RECEIVED

FEB 4 2019

CRSE502204	Turbocharger Re	1
DZ109985	Exhaust Gas Rec	1
FRTIN	FREIGHT IN	1
N275620	Screw	2
RE25566	CLAMP	1
RES27106	CLAMP	1
RE66444	FLANGE NUT	4
R521349	GASKET	1
R522023	GASKET	1
R528035	GASKET	1
SE502204	TURBOCHARGER RE	1 N
CRSE502204	Turbocharger Re	
TY26101A	BRAKE CLEANER	1
T77613	O-RING	3
24M7239	WASHER	4
51M7040	O-RING	3

PARTS
LABOR

1040001

SEGMENT TOTAL ==>

5647.28

SEGMENT# 2 C AST01 FSC 01/10/19 01/10/19 01/20/19

CONTINUED ON PAGE 03

TERMS: NET 10% OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1.5% PER MONTH (18% PER ANNUAL) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8685	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		
(\$85.50 ROUND TRIP)					

1040001

LABOR
SEGMENT TOTAL==> 171.00

RECEIVED

FFR 4 2019

***** WORK ORDER TOTALS *****

PARTS

LABOR

SUB TOTAL==>

STATE OKLAHOMA 4.5%

CANADIAN COUNTY .35%

OKLAHOMA CITY 4.125%

CUSTOMER TOTAL

6227.51

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SERVICE INVOICE

STK#/FLEET# HRS PIN/EIN WARRANTY DATE HRS
Q009176 Deere 9630 Tractor 8893 RW9630E002945 07/01/10 2000 BA
267.305 9630 RG6135L002616

RECEIVED FROM

SEP 17 2019

PURCHASING

PURCHASING

SEP 16 2019

SEGMENT# 1 C AND01 NA 07/22/19 08/01/19 07/30/19

Check for loss of coolant

CORRECTION:

8-1-19 and01 moved machine into the shop. found that the coolant system was 5 gallons low. pressured the coolant system up to 15 psi. to see if the engine level would rise or there was external leaks. found coolant coming out of the egr cooler to exhaust manifold. the head needs to be removed and

checked for cracks. the head gasket needs to be checked for any signs of failure. before the head is removed. plugged the coolant lines for the egr cooler and applied 15 psi of air pressure to the coolant system to check if there was any further internal leaks. the pressure maintained 15 psi for 20 minutes. the egr cooler being bad and letting coolant get into the intake side of the head. after sitting for awhile and the engine not running whatever intake valve is open coolant can get into that cylinder. after sitting for awhile the coolant can pass by the rings and get into the crankcase. causing coolant to be in the engine oil.

ADDITIONAL DESCRIPTION:

CUSTOMERS OIL SAMPLING SHOWED SEVERELY ELEVATED LEVELS OF POTASSIUM

PO#A36610, ; HEAD REBUILD

1040001

LABOR

SEGMENT TOTAL==>

573.75

END SEP 10 2019

SEGMENT# 2 C AND01 10-030-120 07/22/19 08/22/19 07/30/19
AFTERCOOLER, R&R

CONTINUED ON PAGE 02

TERMS NET 10th OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1 1/2 % PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176 Deere 9630 Tractor	8893	RW9630E002945	07/01/10	2000 BA
267.305 9630		RG6135L002616		

CORRECTION:

8-1-19 AND01: removed the egr cooler and found it full of coolant. tested the egr cooler and found that it was bad.

8-22-19 AND01: installed the egr cooler and the coolant line with new o-rings and sealing rings.

RE521493 HEAT EXCHANGER 1

PARTS

LABOR

1040001

SEGMENT TOTAL==>

1693.63

SEGMENT# 3 C AND01 10-020-020 08/07/19 08/07/19 08/12/20

HEAD GASKET, R&R

CORRECTION:

AND01: started removing coolant hoses and surge tank. removed all

the charge air piping. so the head can be removed. removed the engine fan and the belt. removed the turbo from the exhaust manifold. removed the front cover so the cam gear can be removed. removed the rocker arms and valves bridges.

8-2-19 and01 removed the head bolts and removed the head. visually inspected the head for cracks between the valves. found no cracks. stripped the head down to be sent to the machine shop. cleaned the deck of the block off. checked the liners for vertical scratches and bad spots. liners 3 and 4 have hot spots on them at the bottom of the piston stroke on the right side. checked the lines height (standout) spec is .0017-.003 inch. #1 .0026 #2 .0035 #3 .0035 #4 .0041 #5 .0025 #6 .0025. all the liner heights are within spec.

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TERMS NET 10th OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1 1/2 % PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

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SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176 Deere 9630 Tractor	8893	RW9630E002945	07/01/10	2000 BA
267.305 9630		RG6135L002616		

8-21-19 and 01 received the cylinder head from the machine shop. cleaned the head of at the mating surface. installed the intake with new gasket. installed the exhaust studs. installed the cam and the fuel pump on the back of the engine. cleaned the deck of block off. installed the head with new head gasket. installed the head bolts and torqued to spec. installed the cam plate to front cover. installed the injectors with new o-rings and hardware and torqued to spec. installed the cam gear with new hardware and torqued to spec. installed the rocker arms with new hardware and torqued to spec. adjusted the valve clearance. installed the valve cover with new gaskets. installed the front cover with new gasket. installed the two belts. installed the fan on the fan drive. hooked up electrical coolant lines. hooked up fuel lines and air to air piping. went to install the exhaust manifold and found it bad where the egr cooler goes into it. the manifold has grooves cut into it where the sealing washer seal the egr cooler.

8-22-19 and 01 installed the exhaust manifold on the engine with new gaskets and hardware. installed the turbo. installed the thermostat housing with new thermostat and seals. installed new gaskets for the housing. installed the intake piping and the air to air piping on the right side. changed the fuel and engine oil filter. changed the engine oil. changed the engine air filter. filled the engine with coolant. after filling the engine with coolant the water pump is leaking out the weep hole.

A4730R	O-RING	4
DRC4223	TOWEL	1

CONTINUED ON PAGE 04

TERMS: NET 10% OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1 1/2 % PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8893	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		
DZ10229	Stud			12	
DZ103630	Hose			1 S	
DZ103631	Hose			1	
DZ105787	Spacer			10	
DZ107052	Engine Cylinder			1 N	
FRTIN	FREIGHT IN			11	
RE230985	AIR FILTER			1	
RE261960	AIR FILTER			1	
RE48419	SENSOR			1	
RE505499	Spring Kit			12 N	
RE523985	Seal			24 N	
RE527611	THERMOSTAT			1	
RE527612	THERMOSTAT			2	
RE527613	SEAL			2	
RE527614	SEAL			1	
RE530817	KIT			1	
RE531334	SLEEVE			6 S	
RE532952	Fuel Filter			1	
RE533910	Fuel Filter			1	
RE534282	Wiring Harness			1	
RE548047	Gasket			6 N	
RE572785	Oil Filter			1	
RE66444	FLANGE NUT			4	
RE71265	ISOLATOR			3 S	
R114083	SCREW			6	
R133651	PACKING			1	
R136507	SCREW			12	
R500318	O-RING			1	
R517011	SLEEVE			24 N	
R518328	Valve			24 N	

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS	
Q009176	Deere 9630 Tractor	8893	RW9630E002945	07/01/10	2000	BA
267.305	9630		RG6135L002616			
R518437	Exhaust Manifold	1	N		868.28	
R519643	GASKET	2	S		11.70	
R520798	RETAINER	48			21.60	
R521349	GASKET	1			1.34	
R521520	GASKET	1			82.69	
R522023	GASKET	2	S		11.16	
R523533	RING	4	N		18.28	
R523989	Gasket	1	N		8.37	
R524335	V-RING SEAL	1			38.51	
R524618	GASKET	1			11.81	
R526284	SCREW	6			13.80	
R528035	GASKET	1			18.78	
R532008	Bushing	4	N		117.72	
R532671	Gasket	1	N		40.67	
R539762	Flange Nut	12			27.84	
R541154	Gasket	2	N		9.68	
R545594	Spider	1			17.81	
R548117	O-Ring	2			4.48	
R61303	STUD	4	S		66.04	
R62976	O-RING	1			6.78	
R63185	O-RING	2			4.06	
TY26101	BRAKE CLEANER	6			29.52	
TY26576	COOL-GARD 2.5GA	5			162.40	
15W40	ENG OIL	60			232.80	
24M7239	WASHER	4			2.28	
				PARTS	7148.73	
				LABOR	3510.00	
1040001				SEGMENT TOTAL==>	10658.73	

SEGMENT# 4 C AND01 10-020-070 07/22/19 08/22/19 07/30/19

CONTINUED ON PAGE 06

TERMS: NET 10% OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1% PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

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Account No.	Phone No.	Invoice No.

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8893	RW9630E002945	07/01/10
267.305	9630		RG6135L002616	2000 BA

WATER PUMP, R&R

CORRECTION:

8-23-19 and 01 drained the coolant. removed the water pump the water pump is leaking out the weep hole. installed new water pump with hose between the water pump and oil cooler. refilled the coolant. ran the engine and watched for leaks.

AH170895	CLAMP	2	
CRSE501593	WATER PUMP	1-	
R117080	RADIATOR H	1	
SE501593	WATER PUMP	1	
CRSE501593	WATER PUMP		

PARTS
LABOR

1040001	SEGMENT TOTAL==>	1265.75
---------	------------------	---------

SEGMENT# 5 C AND 01 DIAGENGINE 07/22/19 08/23/19 07/30/19
DIAGNOSE AND ADVISE ON ENGINE

CORRECTION:

8-23-19 and 01 000174.04 - Fuel Temperature Signal Out of Range Low code is active. the code was active when the tractor came in for engine work. checked the ohms of the fuel temperature sensor and found out that it was bad. when ohming the sensor it reads open on the meter. installed new sensor and plugged it in. turned key on active code 000174.03 - Fuel Temperature Signal Out of Range High went active. checked the wiring. found the gray wire from to5 fuel temp connector to the j3 connector of the ecu is bad and broke somewhere in the harness. ran a new wire and the code went inactive. drove machine around and code has not come back.

CONTINUED ON PAGE 07

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8893	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		

ADDITIONAL DESCRIPTION:
DIAGNOSE FUEL TEMP CODES

				LABOR	
1040001	SEGMENT TOTAL==>				405.00

SEGMENT# 6 C AND01 10-020-090 07/22/19 08/23/19 07/30/19
ENGINE MOUNTS, REPLACE
CORRECTION:
8-26-19 and01 replaced the worn out engine mounts with
mounts.

T129538	ISOLATOR	4			
				PARTS	
				LABOR	
1040001	SEGMENT TOTAL==>				909.12

SEGMENT# 7 C AND01 NA 07/22/19 08/22/19 07/30/19
REPLACE A/C LINE
CORRECTION:
8-22-19 and01 replaced the a/c line from the compressor to
the condenser. the old hoses had a hole in it. pulled a
vacuum and charged the system to spec.

RE283422	REFRIGERANT HOS	1 N			
134A	FREON 134A Bulk	6			
				PARTS	
				LABOR	
1040001	SEGMENT TOTAL==>				609.57

***** WORK ORDER TOTALS *****
CONTINUED ON PAGE 08

TERMS: NET 10th OF MONTH FOLLOWING PURCHASE. A CHARGE OF 1 1/2 % PER MONTH (18% PER ANNUM) WILL BE ADDED TO ALL PAST DUE ACCOUNTS. ANY ACCOUNTS PAST DUE WILL BE SUBJECT TO A CASH BASIS ONLY.

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Branch		
Date	Time	Page
09/04/19	07:48:18 (O)	08
Account No	Phone No	Invoice No

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8893	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		
				PARTS	
				LABOR	
				SHOP SUPPLIES	
				SUB TOTAL==>	
				STATE OKLAHOMA	
				OKLAHOMA CITY 4	
				CUSTOMER TOTAL	18889.19

****You can now pay your CL Boyd account online with a credit card at
payment.clboyd.com****

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Branch		*REPRINT*	
Date	Time	Page	
03/10/20	22:32:22 (B)	01	
Account No.	Phone No.	Invoice No.	

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8978	RW9630E002945	07/01/10 2000 BA
267.305	9630		RG6135L002616	

 Remittance Payment Address Change to PO Box 26427, Oklahoma City, OK 73126

SEGMENT# 1 C PEO01 NA 03/03/20 03/03/20 03/06/20
 Diagnose for shutting down suddenly

COMPLAINT:

Larry advised machine shut down
 Turbo actuator derating engine

CAUSE:

Hydraulic fluid up under tank
 Turbo actuator bad

CORRECTION:

3/3/2020 Larry advised machine would shut down after starting. Connected and pulled codes. Found two codes: ECU-2795.07 and CCU-2602.01. Found cause of engine shutting down is caused from CCU-2602.01. Checked fluid level, is below sensor. It is caused from hydraulic fluid leaking from up under tank. After working my way up, found leak is coming from hose going to pump. Removed side bracket from tank.

Cleaned and clamp is loose. Set clamp around bottom of hose to pump and tightened into position. Checked for leak. Checked EGR valves and connections. Performed EGR cleaning test and relearn, both passed. Installed bracket and advised Larry machine is ready. Hours 8978

3/5/2020 Travis came to other machine I was working on and advised that engine is losing power. Arrived and checked codes. Found ECU-641.13 active. Raised hood. Checked turbo

RECEIVED

3:04 am, Apr 24, 2020

CONTINUED ON PAGE 02

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Branch		
Date	Time	Page
03/10/20	22:32:22 (B)	02
Account No.	Phone No.	Invoice No.

SERVICE INVOICE

STK#/FLEET#	HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8978	RW9630E002945	07/01/10
267.305	9630		RG6135L002616	2000 BA

actuator and is binding up. Removed keeper from arm and removed from actuator. Found turbo linkage is locking up. Called and advised Brandon. He said to get all parts needed and repair machine. Looked up parts and ordered.

Hours 8979

3/6/2020 Raised hood. Unbolted back brace of hood and tilted hood over to the front. Removed exhaust pipe clamp to turbo. Removed clamp for intake side. Unbolted oil drain line from turbo and oil supply line. Removed coolant line to VGT actuator. Capped and plugged lines. Unbolted turbo and removed from manifold. Cleaned mounting surface and installed new turbo gasket. Installed new turbo. Cleaned drain line for oil. Installed new gasket and bolted up line. Installed fittings to turbo for VGT actuator with new O-rings and oil supply line. Installed VGT coolant lines. Installed oil supply line. Installed air intake tube and clamped. Installed exhaust pipe and clamped. Topped off coolant surge tank and connected to machine. Performed VGT calibration. Started and monitored VGT. Checked for leaks. Tilted hood back over and bolted brace. Closed hood. NOTE: Primed new turbo with oil before installing supply oil and starting engine.

Hours 8979 Job complete.

ADDITIONAL DESCRIPTION:

**** EMAIL INVOICE TO BRANDON PER MARK FULK ****

CRSE502204	Turbocharger Re	1-	
FRTIN	FREIGHT IN	1	
RE25566	CLAMP	1 N	
RE66444	FLANGE NUT	4 N	
R521349	GASKET	1 N	

CONTINUED ON PAGE 03

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Branch		
Date	Time	Page
03/10/20	22:32:22 (B)	03
Account No.	Phone No.	Invoice No.

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
Q009176	Deere 9630 Tractor	8978	RW9630E002945	07/01/10	2000 BA
267.305	9630		RG6135L002616		
R528035	GASKET	1	N		
R61303	STUD	4	N		
SE502204	<u>TURBOCHARGER RE</u>	1	N		
CRSE502204	Turbocharger Re				
TY26101	BRAKE CLEANER	2			
T77613	O-RING	3			
24M7239	WASHER	4			
51M7040	O-RING	3			
	PARTS				
	LABOR				
1040001	SEGMENT TOTAL==>				5549.77

SEGMENT# 2 C PEO01 FSC	03/03/20 03/05/20 03/06/20
FIELD SERVICE CHARGE	
CONTACT:	
ADDRESS OR COORDINATES: Calera job	
FIELD SERVICE CHARGE: \$518.40 ROUND TRIP	
TOTAL NUMBER OF TRIPS: 2	
	LABOR
1040001	SEGMENT TOTAL==> 1036.80

REPLACED TURBO AGAIN
AFTER 293 HRS ?

3/10/20 8978 HRS
1/30/19 8685 HRS = 293 HRS

***** WORK ORDER TOTALS *****

PARTS	
LABOR	
SUB TOTAL==>	6586.57

STATE OKLAHOMA
BRYAN COUNTY
CALE
CONTINUED ON PAGE 04

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