

Invoice To:

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
032515	2015 MT975E CHALLE	1693	C0975LFNUF1007	09/01/18	
KB7	MT975E	958	B56179		

SEGMENT# 1 C 00311 N/A 08/31/20 11/04/20

LOW POWER TURBO

CONCERN:

-LOW POWER TURBO

CAUSE:

-TURBOS NOT WORKING PROPERLY

CORRECTION:

-BEGAN BY REMOVING THE LOW PRESSURE TURBO CHARGER METAL COVER

-REMOVED TWO SCREWS AND REMOVED IT

-REMOVED ALL OF THE CLAMPS AND THE RED RUBBER ARM BECAUSE WAS TORN

-WHEN CHECKED RUBBER ARM NOTICED THAT WHERE IT WAS RIPPED THE TORN PART DID NOT GO ALL OF THE WAY THROUGH SO DID NOT HAVE TO BE REPLACED

-SPRAYED WITH PB BLASTER TO LOOSEN UP ALL OF THE BOLTS AND NUTS

-ONCE SPRAYED REMOVED THE FOUR NUTS THAT HELD TURBOCHARGER IN PLACE

-REMOVED THE REST OF THE CLAMPS

-REMOVED THE TOP HOSE AND BOTTOM HOSE

-REMOVED TURBOCHARGER

-WHEN INSTALLING THE NEW ONE HAD TO LOOSEN UP CLAMPS TO SET IT TO RIGHT PLACE

-ONCE IN RIGHT PLACE ADDED GASKET SEALER TO INSTALL

-ADDED THE GASKETS THAT CAME WITH IT AND ADDED GASKET SEALER

-ADDED THE BACK RUBBER RING THAT WAS IN ON OF THE INSTAKE TUBES

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- MADE SURE TO CHANGE ALL OF THE COPPER SEALING RINGS TO NEW ONES AND ADDED THE TOP AND BOTTOM HOSES
- CONNECTED EVERYTHING AND INSTALLED THE TURBOCHARGER COVER
- BEGAN WITH THE HIGH PRESSURE TURBOCHARGER
- REMOVED ALL CLAMPS AND THE HOSES INCLUDING THE ELECTRIC CONNECTION
- SPRAYED WITH PB BLASTER AND REMOVED THE NUTS HOLDING THE TURBOCHARGER IN PLACE
- WHEN EVERYTHING WAS REMOVED STARTED TO REMOVE THE TOP AND BOTTOM HOSES OF TURBOCHARGER
- REMOVED TURBOCHARGER
- WHEN INSTALLING NEW TURBO AND TO EXCHANGE THE FITTINGS
- ADDED GASKET SEALER AND INSTALLED TURBOCHARGER WITH ALL GASKETS
- LOSTENED UP THE CLAMPS AND TURNED TO RIGHT PLACE
- INSTALLED ALL CLAMPS AND THE ELECTRIC CONNECTION
- WHEN SCREWING IN BOLT OF TOP HOSE IT BROKE AND HAD TO ORDER NEW BOLT
- WHEN BOLT ARRIVED INSTALLED AND ADDED NEW COPPER SEALER RINGS AND TIGHTENED
- MADE SURE EVERYTHING WAS IN PLACE AND TIGHTENED EVERYTHING
- BEGN TO REMOVE THE AIR COOLER
- REMOVED THE RED RUBBER SLEEVES ON EACH SIDE AND THE TOP METAL PLATE
- REMOVED ALL FOUR BOLTS THE HELD THE COOLER IN PLACE
- HAD TO BEND THE RIGHT SIDE METAL FLAP TO REMOVED THE COOLER
- REMOVED THE COOLER
- CHECKED EVERYTHING AND COOLER AND CLEAN ALL TUBES FULL OF OIL

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-ONCE CLEANED INSTALLED THE COOLER BACK IN PLACE
-BENT THE FLAP BACK TO PLACE AND INSTALLED TOP PLATE
-INSTALLED RUBBER SLEEVES AND MADE SURE EVRYTHING WAS
SECURE AND IN RIGHT PLACE
-ADDED ANTI-FREEZE AND TURNED ONE
-NO LEAKS AND WORKING PROPERLY
-IT WAS REALLY DIFFICULTS TO REMOVE THE NUTS HOLDING
BOTH TURBOCHARGERS BECAUSE ALL BOLTS WERE RUSTED AND STUCK.
TRYING TO INSTALL THE TURNOS WAS ALSO DIFFICULTS BECAUSE OF
THE LACK OF SPACE.

ADDITIONAL DESCRIPTION:

LOW POWER TURBO

ACP0438390	KIT, TURBOCHARG	1 N
FRT	FREIGHT	1
V602084783	HOSE CLIP	2 S
V615881216	SEALING WASHER	2
V836840992	GASKET	1 N
V836866454	CLAMP	1 N
V836884072	GASKET	1 N
V837074811	CLAMP	2 N
V837074813	CLAMP	3 N
V837079845	KIT, TURBOCHARG	1 N
V837084078	BANJO BOLT	1 N
V837084638	GASKET	3 S
79022729	COOLANT-EG CN 1	2

10320006

SEGMENT TOTAL==>

***** WORK ORDER TOTALS *****

Invoice To: KB CUSTOM AG

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KB7	MT975E	958	B56179		
				PARTS	
				LABOR	
D0410336	XXXXXXXXXXXXXXXXXX			TOTAL AGCO PLUS	17827.03

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Store ID: 1519694009
Client ID: 3414603001
Request ID: 01Z6IMTQ1900P77KCJ4SSDHAPK83DOEY
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Customer hereby authorizes dealer to perform the work described above and agrees to pay all amounts due in accordance with the terms and conditions on the back side of this Invoice.

X

Received By