

Invoice To:

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| SERVICE INVOICE |
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| | | | | |
|-------------|-------|-------------------|---------------|-----|
| STK#/FLEET# | HRS | PIN/EIN | WARRANTY DATE | HRS |
| 038525 | BALER | 1E M2170XDHB04997 | | |
| | 2170 | | | |

SEGMENT# 1 C 00308 N/A 09/29/20 09/29/20

KNOTTER ISSUES

CONCERN:

N01 KNOTTER GETTING OUT OF TIME

CAUSE:

MAIN KNOTTER GEAR BROKEN TEETH.

N01 AND N03 KNOTTER HEAD DAMAGE DUE TO WEDGE LOOSENING UP.

CORRECTION:

PULLED UNIT IN SHOP AND INSPECTED DAMAGE.

FOUND THAT N01 DRIVE GEAR HAD BORKEN TEETH THAT CAUSED
KNOTTER TO JUMP TIME.

FOUND ALSO WIRES THAD HOLDS WEDGES INPLACE HAD BROKE AND
MOST LIKELY CAUSED DAMAGE.

BOTH N01 AND 3 HEADS WERE DAMAGED WHEN FAILURE HAPPENED AND
NEEDED TO BE REPLACED.

PULLED SHIELDS AND COVERS ON LEFT HAND SIDE.

TIMED BALER AND SET BRAKE.

REMOVED FOLLOWING

- DRIVE CHAIN
- NEEDLE ACTUATORS ON BOTH SIDES.
- KNOTTER CLUTCH AND DRIVE SPROCKET.
- LUBE LINES.
- KNOTTER STACK SHIELDS

COULD NOT GET GEAR OFF FROM LEFT HAND SIDE AND HAD TO PULL
KNOTTER STACK OUT

PULLED KNOTTER BRAKE ASSEMBLY OUT.

REMOVED ALL GEARS , SHIMS AND HEADS FROM SHAFT

REPLACED DAMAGED GEAR AND HEAD ON N01 .

REPLACED REST OF GEARS AND HEADS.

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038525 BALER 1E M2170XDHB04997
 2170

TIGHTENED PRELOAD AND RE SHIMMED STACK TO SPECIFICATION
INSTALLED STACK BACK IN UNIT.

INSTALLED SHIELD COVERS AND ABOVE MENTIONED COMPONENTS
BACK ON BALER.

WENT OUT TO FIELD WITH BALER TO FINE TUNE KNOTTER
SETTINGS.

ADJUSTED TWINEFINGERS ALSO.

ADDITIONAL DESCRIPTION:

KNOTTER ISSUES

| | | |
|------------|-----------------|----|
| NT11-HD-8 | 11" ZIP TIE | 15 |
| SN71L-2901 | HAIR COTTER PIN | 3 |
| SUBLETP | 3/8 WOODRUFF KE | 1 |
| Z63586 | CLEVIS PIN-3/8" | 3 |
| 16-PB | PB BLASTER | 1 |
| 700204082 | KNOTTER GEAR | 1 |
| 700204084 | KNOTTER HEAD | 2 |

PARTS

LABOR

SUBLET

10320006

SEGMENT TOTAL==>

SEGMENT# 2 C 00308 N/A 09/29/20 09/29/20
SERVICE CALL TRAVEL TIME

***** WORK ORDER TOTALS *****

PARTS

LABOR

SUBLET

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| | 2170 | | | | |

| | | | | | |
|----------|--------------------|--|--|-----------------|--|
| D0396971 | XXXXXXXXXXXXXXXXXX | | | SHOP SUPPLIES | |
| | | | | TOTAL AGCO PLUS | |

Store ID: 1519694009
Client ID: 3414603001
Request ID: 01Z6IIFHPB00P77BIS2BNUJTM2BAP69G

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| | 2170 | | | | |

SEGMENT# 1 C TECH N/A 10/08/20 10/08/20

KNOTTER STACK

CONCERN:

KNOTTER NO 3 WILL NOT STAY IN PLACE OR MOVE UP.

CAUSE:

FAILURE IN PRE LOAD BOLTS AND KNOTTER LUBE LINES FOR NO 3 HEAD. MAIN KNOTTER SHAFT WAS SCARRED DUE TO NO LUBRICATION AND WOULD CAUSE HEAD TO BIN UP

CORRECTION:

WENT OUT TO UNIT.

OPERATOR HAD ISSUES WITH MISSING KNOTS, HE ALSO COULD NOT GET KNOTTER NO 3 TO RAISE UP.

INSPECTED ISSUE AND FOUND THAT BILLHOOK GEAR WAS BINDING UP AT A CERTAIN POINT.

ENDED UP HAVING TO LOOSEN THE CAP BOLTS TO GET HEAD TO MOVE.

REMOVED THE CAP TOTALLY AND FOUND THAT MAIN SHAFT WAS SCARRED AND HEAD WOULD FOLLOW THE GROOVE.

SECTION OF SHAFT DID NOT GET OILED AND THAT CAUSED THE SCARRING.

GOT UNIT INTO THE SHOP AND STARTED REPAIR.

FOUND THAT RH PULL ARM WAS BEND AND ALSO PRELOAD BOLT HAD SHEARED OFF.

REMOVED THE SHIELDS AND SIDE COVERS.

REMOVED THE CHAIN AND KNOTTER TRIP GEAR AND CLUTCH.

REMOVED THE KNOTTER BRAKE AND BOTH PULL ARMS

SECURED NEEDLES.

LOOSENED UP STACK AND CHECKED ALL THE TWINE FINGER

ADJUSTMENTS AND CLEANED SOME TRASH OUT.

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| | 2170 | | | |

REBUILD LUBE FITTINGS OVER ON NEW HEADS
 INSTALLED NEW STACK AND CONNECTED LUBLINE FITTINGS.
 FILLED OIL RESERVOIR AND RAN LUBER MANUALLY FOR 30 MIN TO
 MAKE SURE EVERYTHING WAS GETTING OIL ON THE NEW STACK.
 FINISHED INSTALLING STACK BY TIMING KNOTTER AND INSTALLING
 GEAR AND CHAIN.
 REPLACED BEND PULL ARM AND INSTALLED BRAKE BACK ON UNIT.
 MADE SURE ALL ADJUSTMENTS WERE RIGHT.
 WELDED BALE CHUTE UP FOR CUSTOMER.

ADDITIONAL DESCRIPTION:

| | | |
|---------------|-----------------|-----|
| KNOTTER STACK | | |
| ACP0038730 | LOCTITE 242 36M | 1 |
| CH8T-4122 | FLAT WASHER-17M | 1 |
| SUBLET | BUILD SPACER | 1 |
| Z52233 | MACHINRY BUSHIN | 2 |
| 364224X1 | CARRIAGE BOLT-1 | 1 |
| 6553275 | SHIM-.018" | 16 |
| 700141371 | KNOTTER SHAFT | 1 |
| 700142461 | ROD | 1 M |
| 700710982 | HEX HEAD BOLT-5 | 1 |
| 700714586 | NUT/1/2-13 SMOO | 1 |
| 700727924 | FITTING-1/8" X | 20 |
| 700727927 | ELBOW FITTING-1 | 27 |
| 700747113 | ROLLER BEARING | 1 |
| 70921744 | GREASE FITTING- | 6 |

10320006

SEGMENT TOTAL==>

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SERVICE INVOICE

SEGMENT# 3 C TECH N/A 10/08/20 10/08/20
TYING ISSUES
CONCERN:
KNOTTERS MISSES RANDOMLY.
CAUSE:
TWINEFINGER CAM ROLLER ARM BENDT AND TRASH GETTING INTO
KNOTTERS
CORRECTION:
WENT OUT TO UNIT.
OPERATOR HAD ISSUES WITH IT MISSING RANDOM KNOTS.
CHECKED ADJUSTMENTS AND THEY WERE ALL GOOD.
FOUND ISSUE WAS RELATED TO TWINEFINGERS.
CHECKED CAM ROLLER AND FOUND ARM WAS BEND THAT HOLDS ROLLER
ON CAM.
TOOK A WHILE TO STRAIGHTEN IT AND LINED BACK UP WITH CAM.
CHECKED ROLLER AND IT WAS DRY HAVE NOT BEEN GREASED.
AFTER A FEW DAYS OPERATOR CALLED AGAIN AND HAD ISSUES WITH
IT NOT TYING.
WENT OUT AND RODE ON BALER AND COULD NOT FIND ANY ISSUES
WITH THE BALER.
ADDITIONAL DESCRIPTION:
TYING ISSUES

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| | 2170 | | | | |
| | | | | LABOR | |
| 10320006 | | | | SEGMENT TOTAL==> | |

***** WORK ORDER TOTALS *****

PARTS
LABOR
SUBLET
S/C MILEAGE
SHOP SUPPLIES
TOTAL AGCO PLUS

D0406777 XXXXXXXXXXXXXXXX

Store ID: 1519694009
Client ID: 3414603001
Request ID: 01Z6IL924000P77H3NU9VKFMG0TE7J5D

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| | 2170 | | | | |

SEGMENT# 1 C TECH N/A 10/14/20 10/14/20

STUFFER CRANK BEARING

CONCERN:

BALER CAUGHT FIRE DUE TO STUFFER CRANK BEARING OUT

CAUSE:

FAILURE IN CRANK BEARING

CORRECTION:

ARRIVED AT UNIT

UNIT CAUGHT FIRE THE PREVIOUS NIGHT.

DID QUICK INSPECTION TO SEE IF WE CAN FIGURE OUT WHAT CAUSED FIRE.

ISSUES WITH WIRING ON LOAD ARMS THAT MELTED TOGETHER WAS CAUSING SHORT IN LOAD ARM.

CUT AWAY MELTED WIRES AND SPLICED NEW CONNECTOR IN TO TRY AND GET BALER GOING.

RAN BALER AND FOUND THAT LH CRANK HUB BEARINGS WERE OUT. GOT BALER INTO SHOP TO DO REPAIRS.

REMOVED PICKUP.

ALL BEARINGS HAD TO BE TORCHED OFF DUE TO LIQUID FERTILIZER THAT WAS USED TO EXTINGUISH FIRE.

REMOVING CRANK TOOK TIME DUE TO LIMITED SPACE.

REMOVED CRANK AND INSPECTED REMAINING BEARINGS.

THEY NEEDED TO BE REPLACED DUE TO EXCESSIVE WEAR.

DISASSEMBLED CRANK AND REPLACED HUB THAT BEARING WENT OUT ON AND SHAFT AND BEARINGS.

REMOVED REMAINING 2 HUBS AND REPLACED BEARINGS AND REPACKED WITH GREASE.

REASSEMBLED CRANK AND INSTALLED BACK ON BALER.

REPLACED OTHER DAMAGED PARTS ON THE PICKUP CLUTCH.

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ADJUSTED CHAINS AND INSTALLED PICKUP BACK ON BALER.
 REPAIRED STUFFER TRIP MECHANISM AND ADJUSTED PROPERLY.
 SET PRELOAD ON CRANK BEARINGS.
 TESTED UNIT AND MADE SURE ISSUE WAS RESOLVED.
 REPAIRED WRAPPERS THAT HAD BOLTS MISSING ON PICKUP.

ADDITIONAL DESCRIPTION:

STUFFER CRANK BEARING

| | | |
|--------------|-----------------|-----|
| FRT | FREIGHT | 2 |
| Y61556 | KEY-5/16 X 1-3/ | 1 |
| Y704734 | FLANGE LOCKNUT- | 3 |
| Y704742 | FLANGE LOCKNUT- | 6 |
| Y705566 | FLAT WASHER-3/4 | 1 |
| Y740068 | BUSHING-1.25 X | 2 |
| Z26260 | CAP | 2 |
| Z50583 | BEARING FLANGE- | 2 |
| Z51417 | BEARING FLANGE- | 2 |
| Z61770 | SQUARE KEY-3/8" | 1 |
| Z62125 | COTTER PIN-1/8" | 1 |
| 010203030500 | 5/8x3 hxss | 3 |
| 05008 | EMERY CLOTH 120 | 4 |
| 051318HE1 | BEARING ASSY | 2 |
| 16-PB | PB BLASTER | 1 |
| 21133 | WOODRUFF KEY-1/ | 8 S |
| 364224X1 | CARRIAGE BOLT-1 | 4 |
| 364246X1 | CARRIAGE BOLT-1 | 2 |
| 700109753 | BEARING-2" BORE | 1 |
| 700141949 | SPROCKET-#60, 3 | 1 |
| 700142202 | PACKER OUTER AR | 1 N |
| 700142203 | CRANKSHAFT | 1 |
| 700142205 | PACKER OUT SHAF | 1 S |

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| 700142212 | | | TENSION PLATE | 4 | N |
| 700142217 | | | SPACER | 2 | N |
| 700144569 | | | STUFFER ARM | 1 | |
| 700161210 | | | HUB | 1 | |
| 700194417 | | | CLUTCH SHAFT-29 | 1 | |
| 700196750 | | | BEARING SHIELD- | 5 | |
| 700202508 | | | PACKER CRANK HU | 1 | |
| 700207598 | | | BEARING SHIELD- | 2 | |
| 700703922 | | | LOCKNUT-5/8"-11 | 3 | |
| 700704263 | | | BEARING-56 X 10 | 1 | |
| 700710544 | | | BEARING CUP-110 | 6 | |
| 700710545 | | | BEARING CONE-68 | 6 | S |
| 700710945 | | | FRICTION DISC-8 | 2 | |
| 700711557 | | | FLAT WASHER 1/2 | 2 | |
| 700715751 | | | STAKE NUT-1.967 | 1 | |
| 700723935 | | | BEARING-30 X 62 | 2 | |
| 700724471 | | | HEX HEAD BOLT-3 | 4 | |
| 700731314 | | | WASHER/SPECIAL | 2 | |
| 700731940 | | | BEARING | 1 | |
| 700731952 | | | BEARING-35 X 55 | 1 | |
| 70248372 | | | SEAL | 2 | |
| 70341230 | | | BEARING-L44643 | 4 | |
| 70918787 | | | SLOTTED NUT-3/4 | 1 | |
| 70922786 | | | CARRIAGE BOLT-3 | 3 | |
| 70923530 | | | SETSCREW-3/8"-1 | 4 | |
| 70927103 | | | RETAINING RING- | 2 | |
| 712158HE1 | | | BEARING ASSY | 1 | |
| 761213 | | | GIB KEY-5/16" X | 1 | |
| 7883382 | | | HEX FLG HD BOLT | 6 | |
| 79017915 | | | GREASE | 4 | |

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