

# Service Invoice

Date	Invoice #
10/25/2018	13045

Bill To

P.O. No.	Terms
	Net 10

Job Name
Rail/UPC/Clips 4-17-18

Year	Make	Vin	Unit#	Date Completed
2002	Guthrie	1G9BO2002G260096	96	10-1-18

  

Quantity	Description	U/M	Rate	Amount
30	R&I side sheets, remove bottom moldings, drilling and punching rivets out, remove siding, grind rivets from top molding, drilled out all rivets on DS and PS holding wall skins, punched out, pulled off skins	hr		
100	R&R LH & RH top rails, customer supplied	hr		
20	weld I-beam stiffeners inside both top rails, cut top rail front;	hr		
10	weld alum flat to top rail for slope	hr		
6	cut/welded/plated front corners of both side top rails to front rail	hr		
15	R&I rear doors; straighten all door hinges welded rear rail and plate to door post cut DS rear post to straighten door post, welded in and filled gap, pulled PS post welded 2x12 plate to hold post, straighten PS door post, severely bent out squaring up posts for doors, squaring door frame pulled trailer walls over to square door post, set in new header, removed DS door, r&r trim, added new trim, caulking and screws, weld collars to top of door latches so rods wont fall, tacked angle bracket on header to close gap top side of door	hr		
20	checked for cracks, breaks under suspension weld crack under main frame suspension R&R alum clips from crossmembers that were broken/cracked cleaned out all dirt and built up behind i-beams, clean corrosion from around plates, cut out clips, install new I-beam clips	hr		
4	cut tow hooks out from behind both sides, grinded down, cleaned up and put tape for barrier, huck back in place	hr		
10	fabricate/weld up bow brackets and install, paint/tape huck bolt, caulked around all bow brackets and behind top rail, hucked and cut holes for front header pan	hr		
10	R&R pipe crossbows, cut and drill holes in crossbows R&R rear tarp pan, set in place, pre-drilled holes, measured, aligned and drilled holes in all 3 bows, set in place, R&R front tarp pan	hr		
22	R&I flooring, cut out and air arc bolts in floor slats, reinstall flooring after UPC work in finished	hr		
10	straighten and weld up flooring with alum flat patches	hr		
40	remove and replace UPC	hr		
30	set up, cut beams, weld up UPC assembly	hr		

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1 1/2% monthly finance charge on invoices over 30 days past due. A 15% restocking charge may apply on returned items. Special order items subject to non-return policy - a \$ 25.00/day storage charge may apply on invoiced vehicles on yard after 30 days.		Total

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Quantity	Description	U/M	Rate	Amount
24	R&R 6 new aluminum I-beam crossmembers	hr		
10	install 24 new alum angle clips, huck down to subfloor	hr		
10	cut out 3 lower brackets/braces, were broken, fabricated new plates, hucked to side wall post, welded plates to brace arms, grind old broken welds, welded back on wire grinded down all landing gear brackets holding up ibeam crossmembers, painted and hucked in place	hr		
10	welded cracks on post where landing gear, remove 2 braces to get to weld, bolted and put back	hr		
4	R&R hydraulic lines and couplers, cleaned couplers and nuts, checked for leaks and breaks, cut 24' of SS pipe for new lines, flared front ends, connected to hoses	hr		
4	remove tarp assm, remove poles to repair tarp	hr		
8	repair tarp as needed, patch, sew and heatseal tarp	hr		
8	re-install poles, tarp assm onto trailer, secure down	hr		
2	pulled wire from center of trailer, connected middle signal light, ran wires thru upper coupler, troubleshoot lights, fixed tail and brake lights, weld front clearance light brackets, weld flat plate to side of walls	hr		
2	check electrical/lights, Fixed back driver side lights and ABS light	hr		
1,292	general check, go over trailer, filled hubs with oil, replace tarp stop & tarp ratchet	hr		
668	3/16" std collar	ea		
624	3/16" x 1-1/4" grip huck bolt truss head	ea		
142	3/16" x 5/8" max grip huck bolt, magna grip	ea		
142	5/16 x 3/4 grip Magna-Grip Button Head	ea		
142	5/16 Huck Collar	ea		
2	3/8-16 x 1 1/2 Hex Cap Screw	ea		
2	3/8-16 Nylock Z, grade 2	ea		
4	3/8 USS Flat Washer	ea		
8	1/2-13 x 5.5' hex cap screw YZ8	ea		
8	1/2-13 zinc nut nylock	ea		
16	1/2 USS Flat Washer	ea		
1	1" Stainless Steel hydraulic tubing x 28'	ea		
2	Tube fitting swedge, split collar, 16tube x 1" FPT	ea		
142	1/4 x 5/8" Grip Magna-Grip Button (short)	ea		
142	1/4 Collar Magna-Grip standard flange	ea		

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Quantity	Description	U/M	Rate	Amount
6	I-Beam 4" x 3.5" flange x 102", aluminum	ea		
2	1/4 X 3-1/2 HRF - flat iron	ft		
1	pan, front alum 20" wide (18" pan plus 2" lip) x 102 long - blank	ea		
4	5/16-18 nylock nut zinc	ea		
2	5/16-18 x 1 Hex Cap Screw	ea		
2	5/16-18 x 1-1/4 Hex Cap Screw	ea		
1	Grab handle chrome, 13" long	ea		
14	tarp repair material	sqft		
30	Bearing, std for 3.5" keith slat floor	ea		
2	1/4 X 3-1/2 HRF - flat iron	ft		
1	King Pin 2" for 3/8" bolster plate	ea		
48	1/4 X 3-1/2 HRF - flat iron	ft		
2	1/2" x 4" HRF	ft		
44	wide flange beam 4 x 13lb/ft	ft		
0.5	3/8" AR200 plate, 72" x 144"	ea		
1	subcontract labor, shear/brake UPC plate			
	shear/brake bow brackets			
17	1/4 x 4-1/2 Flat Steel	ft		
4	Undercoating, rubberized, 3M, 16oz	ea		
1	Sikaflex 221 adhesive caulking grey	ea		
0	1/4" Wire Loom	ft		
3	1/4" Heat Shrink 3M	ft		
50	Black wire 14 ga	ft		
25	Green wire 14 ga	ft		
10	1/4 x 5/8" Grip Magna-Grip Button (short)	ea		
10	1/4 Collar Magna-Grip standard flange	ea		
156	5/16-18 x 1 Hex Cap Screw	ea		
156	5/16-18 nylock nut zinc	ea		
12	1/4" x 1-1/4 Fender Washer	ea		
12	1/4" x 5/8" Grip Magna Lok	ea		
1	2" Ratchet 11,000lb Short Handle	ea		
1	Clip Tarp Anchor ( J-Clamp )	ea		
1	3/8-16 x 1" self tap HWH	ea		

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Quantity	Description	U/M	Rate	Amount
1	Lower strap with hook - extra long strap 42"	ea		
11	1/4" x 5/8" Grip Magna Lok	ea		
9	1/4" x 1" grip - 1/2" head Pop rivet	ea		
20	1/4" x 5/8" Grip Magna Lok	ea		
8	Black wire 14 ga	ft		
0.5	1" Heat Shrink	ft		
31	Reflective tape red/silver 2"	ft		
1	6" Std Door Hold Back kit, male/female	ea		
30	3" x SCH40 pipe	ft		
37	1/4" Plate 48" X 96"	sqft		
5	3" x 4" x 3/8" alum angle	ft		
1	shop supplies (drill bits, grinding wheels, rags, WD40, acetone, torch, weld sup, etc)	ea		

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