

Service Invoice

Date	Invoice #
10/11/2017	9136

P.O. No.	Terms
	Net 10

Job Name
R & R top rail/ floor/ pipe bow 7-6-17

Year	Make	Vin	Unit#	Date Completed
2002	Guthrie	1G9B502052G260093	93	9-26-17

Quantity	Description	U/M	Rate	Amount
2	unload parts out of trailer	hr		
100	R&R LH & RH top rails, walls so bowed out need to counter bow	hr		
20	additional hours to weld in stiffeners, counter bow rails when welding in stiffener beams	hr		
10	weld top slope plate, pull rails in when welding plate	hr		
15	remove bolts and pull floor back to access UPC	hr		
	pull DS & PS floor slats completely out			
	re-install flooring & bolt down after finished			
30	R&I white sheets from LH & RH sides	hr		
12	R&R pipe bows, R&I front & rear pans	hr		
15	set up welder, air arc crack I-beam brackets, check suspension, pass. EQ is out, remove tow hooks, weld up cracks, huck tow hooks	hr		
	checked out suspension, checked under for all broken and cracked braces, drilled out, knocked out all hucks and cleaned area			
15	fabricate and weld up top rail tarp pipe bow brackets	hr		
10	remove susp corner braces/gusset assembly, weld up cracks in aluminum, rework & fab up new, huck back in	hr		
20	remove all aluminum cross member angle clips that are cracked or broken, cut new clips, huck clips back to bottom rail & I-beams	hr		
	fixed broken clips put hucks in left, 3/8 huck out,			
2	removed tension bar from rear axle put new bar in place, put tire back	hr		
6	fab/weld up corner brackets	hr		
20	remove old Upper Coupler assembly, remove hyd, air, electrical	hr		
30	cut plates for upper coupler, drilled holes, plasma cut big holes for airlines and hydro. put front plate in and hucked down, install inside plates, hucked down	hr		
	measured I-beam for upper coupling layout cut I-beams with torch, grinded down and fit, welded together			
30	install new UPC, air, ele, hyd	hr		
15	square rear frame	hr		
	pulled on doors to straighten out put clip on			
	loosen header, bolt and counter twist from lock bolts down, remove chain frame ok			
	squared rear header to align doors, modified locks grinded off, welded lower, took trim off door ready for new trim, put new door seal on rear door,			

Thank you for your business.	Please pay from this invoice. No monthly statement will be sent.	Sales Tax (6.75%)
1 1/2% monthly finance charge on invoices over 30 days past due. A 15% restocking charge may apply on returned items. Special order items subject to non-return policy - a \$ 25.00/day storage charge may apply on invoiced vehicles on yard after 30 days.		Total

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Quantity	Description	U/M	Rate	Amount
4	patched holes on trailer floor cut/weld alum plate	hr		
4	trouble shoot service valve, check for leaks, remove air lines and air valve, test valve	hr		
	cleaned out and put gasket on air valve put together and hooked up, still leaking, checked hyd lines for cracks put new DOT tape where needed			
1	R&R driver front slack adjuster, adjust	hr		
2	misc cleanup, check over, final inspection, etc	hr		
1	subcontract labor			
	shear and break 3/8" UPC plate, bow brackets			
30	3" x SCH40 pipe	ft		
1,292	3/16" x 5/8" max grip huck bolt, magna grip	ea		
1,292	3/16" std collar	ea		
4.25	3" x 4" x 3/8" alum angle	ft		
68	1/4 x 5/8" Grip Magna-Grip Button (short)	ea		
68	1/4 Collar Magna-Grip standard flange	ea		
2	1/2 AB x 3/8 mp, 90° elbow	ea		
2	3/8" x 3/8" FP-FP Bulkhead Frame Coupling	ea		
17.5	1/4 x 4-1/2 Flat Steel	ft		
27	3/8 x 3/4 grip Magna-Grip Button Head	ea		
27	3/8 Huck Collar	ea		
104	1/4 Collar Magna-Grip standard flange	ea		
104	1/4 x 5/8" Grip Magna-Grip Button (short)	ea		
44	wide flange beam 4 x 13	ft		
5	Gloss Black Spray Paint	ea		
1	King Pin 2" for 3/8" bolster plate	ea		
48	1/4 X 3-1/2 HRF - flat iron	ft		
0.5	3/8" AR200 plate, 72" x 144"	ea		
8	1-1/4 x SCH40 pipe	ft		
12	wide flange beam 4 x 13	ft		
2	1/2" x 4" HRF	ft		
1	3/8" x 48" x 96" plate	sqft		
26	1" Stainless Steel hydraulic tubing	ft		
4	Sleeve, tube 1", 37°	ea		

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Quantity	Description	U/M	Rate	Amount
4	Nut, tube 1", 37^ flare	ea		
2	1' MJ x 1' MJ hydraulic union nipple	ea		
16	1/4-20 x 2 1/2 Hex Cap Screw Z 5	ea		
16	1/4-20 nylock zinc	ea		
156	5/16-18 x 1 FHSCS - floor bolt	ea		
156	5/16-18 nylock nut zinc	ea		
36	Bearing, std for 3.5" keith slat floor	ea		
16	1/4 X 2 Flat Alum 6061-T6511	ft		
8	1/4 X 1-1/2 alum flat	ft		
18	1/4" x 1" torx flat head cs floor bolt self tapping	ea		
324	3/16" blind rivet x 3/8-1/2 grip, steel/steel, sb6-8	ea		
324	10 x 1.25 Z fenderwasher	ea		
1	3" Yellow Reflector adhesive	ea		
80	3/16" blind rivet x 3/8-1/2 grip, steel/steel, sb6-8	ea		
1	Auto slack, Rockwell type, 1-1/2' shaft, 28 spline, 6 in holes	ea		
45	Reflective tape red/silver 2"	ft		
37	1/4" Plate 48" X 96"	sqft		
1	welding, shop supplies (drill bits, grinding wheels, rags, WD40, acetone, torch, weld sup, etc)	ea		

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